## Project Documentation Gebäude-Dokumentation



1 Abstract / Zusammenfassung



Detached house in Huddersfield, UK

## 1.1 Data of building / Gebäudedaten

Year of construction/ Baujahr	2015	Space heating /	8.7
U-value external wall/ U-Wert Außenwand	0.118 W/(m²K)	Heizwärmebedarf	kWh/(m²a)
U-value Floor slab/ U- Wert Kellerdecke	0.107 W/(m²K)	Primary Energy Renewable (PER) / Erneuerbare Primärenergie (PER)	41 kWh/(m²a)
U-value roof/ U-Wert Dach	0.104 W/(m²K)	Generation of renewable energy / Erzeugung erneuerb. Energie	10 kWh/(m²a)
U-value window/ U-Wert Fenster	0.79 W/(m²K)	Non-renewable Primary Energy (PE) / Nicht erneuerbare Primärenergie (PE)	52 kWh/(m²a)
Heat recovery/ Wärmerückgewinnung	91.5 %	Pressure test n <sub>50 /</sub> Drucktest n <sub>50</sub>	0.3 h-1
Special features/ Besonderheiten	Solar thermal for hot	t water generation.	

## **1.2 Brief Description ...**

Golcar Passivhaus is a detached 230 m<sup>2</sup> dwelling in Huddersfield, West Yorkshire. The building is of stone block cavity wall construction maintaining the local vernacular. The buildings orientation is nearly due south at 188°. It is a three-storey dwelling with living areas on the first floor, two bedrooms to the ground floor and a third bedroom in the warm roof space. Special features include: Solar thermal collectors for hot water.

## 1.2 Responsible project participants / Verantwortliche Projektbeteiligte

Architect/	Green Building Store
Entwurfsverfasser	https://www.greenbuildingstore.co.uk
Implementation planning/	Bill Butcher, Chris Herring Green Building
Ausführungsplanung	Store https://www.greenbuildingstore.co.uk
Building systems/	Green Building Store
Haustechnik	https://www.greenbuildingstore.co.uk
Structural engineering/	SGM Structural design
Baustatik	http://sgmstructuraldesign.com
Building physics/	Paul Smith, Green Building Store
Bauphysik	https://www.greenbuildingstore.co.uk
Passive House project planning/ Passivhaus-Projektierung	Paul Smith, Green Building Store https://www.greenbuildingstore.co.uk
Construction management/	Jude Wilson, Green Building Company
Bauleitung	https://www.greenbuildingstore.co.uk
Certifying body/ Zertifizierungsstelle	WARM low energy building practice https://www.peterwarm.co.uk/
Certification ID/	13562_Warm_PH_20160517_PW
Zertifizierungs ID	Project-ID (5068)

Author of project documentation / Verfasser der Gebäude-Dokumentation Mr Paul Smith https://www.greenbuildingstore.co.uk

Date, Signature/ 24 October 2019 Datum, Unterschrift

## 2. Views of the Passive House, Huddersfield.

The south-facing side is shown in the cover page.



*West side* of the Passive House in Huddersfield, West Yorkshire; The intake and exhaust air grilles for the MVHR system are clearly visible, this elevation faces a public road, the windows were sized for adequate daylighting.



**Picture of the Passive House in Huddersfield West Yorkshire from the** *north*; entrance lobby to the first floor living areas and optimised glazing areas can be seen.

**Project Documentation** 

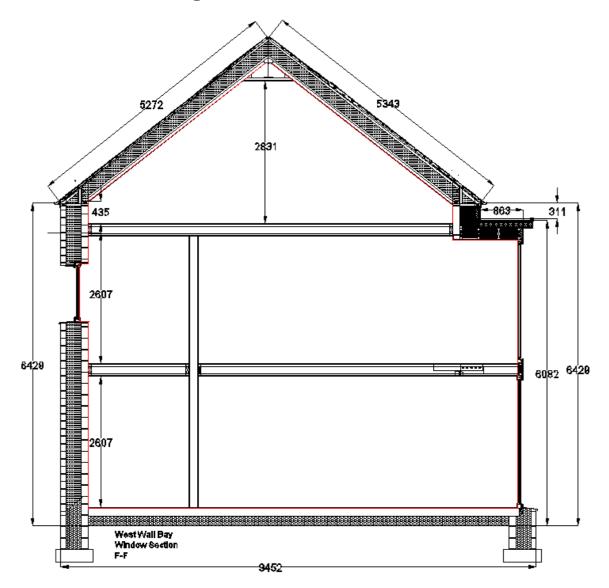


**Passive House in Huddersfield, UK, view from the** *East*; The east elevation before landscaping was complete and scaffold removed. Heavily shaded by established trees on the boundary edge.

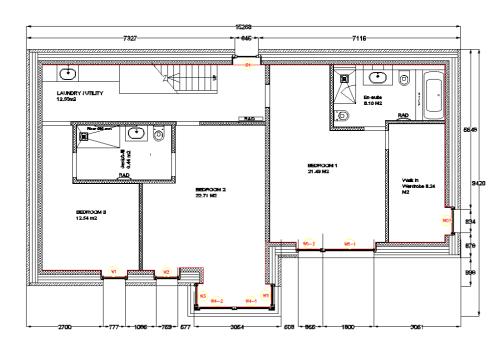


Interior view from the Kitchen towards the dining room and living room; shows the open layout and south-facing glazed bay window area utilised for sitting and taking in the views across the Colne Valley.

## 3. Sectional drawing of the Passive House, Huddersfield.

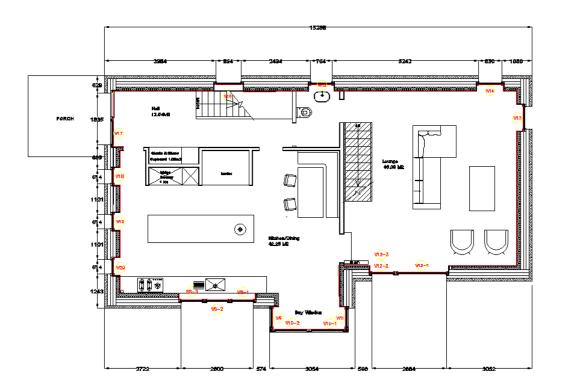


**Typical cross-section through the Passive House in Huddersfield.** The buildings thermal envelope with continuous insulation can be seen and the internal airtightness layer is visible as a red line.

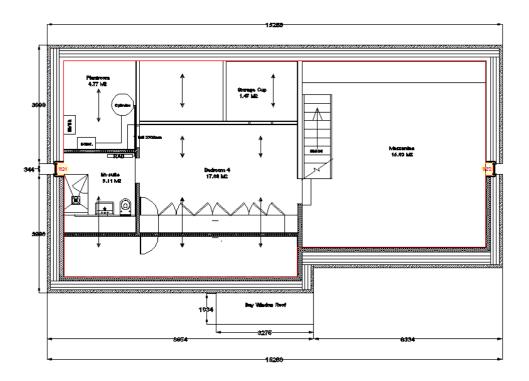


## 4 Floor plans of the Passive House in Huddersfield

Ground Floor plan of the Passive House in Huddersfield.



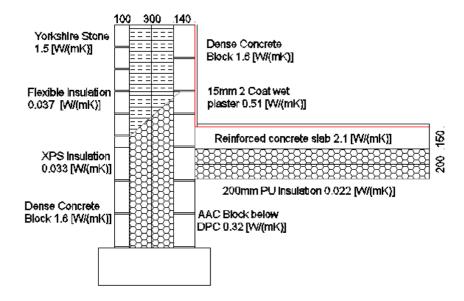
First Floor plan of the Passive House in Huddersfield.



Second Floor plan of the Passive House in Huddersfield.

5 Construction details of the envelope and Passive House technology of the Passive House, Huddersfield.





The ground floor is constructed from a 150mm reinforced concrete slab floating on 200mm of Pu insulation. To reduce the thermal bridge at the perimeter junction the internal block skin below the FFL is constructed from AAC concrete blocks 0.32  $\lambda$ W/(mK) (fig 1). Thermal bridging at fenestration thresholds was reduced by casting blocks of Compactfoam Insulation 0.47  $\lambda$ W/(mK) into the slab perimeter (fig 2).

#### Floor slab build-up:

Ground Floor Slab	150mm Reinforced Concrete slab 2.1 $\lambda W/(mK),$ 200mm Pu insulation 0.022 $\lambda W/(mK),$	U-value 0.107 W/(m²K)



Fig 1. Slab and permieter insulation, installation.



Fig 2. Compactoam positioned to be cast into slab to reduce thermal bridge at thresholds.

#### 5.2 Construction including insulation of cavity walls

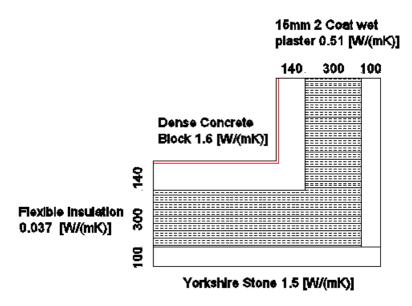


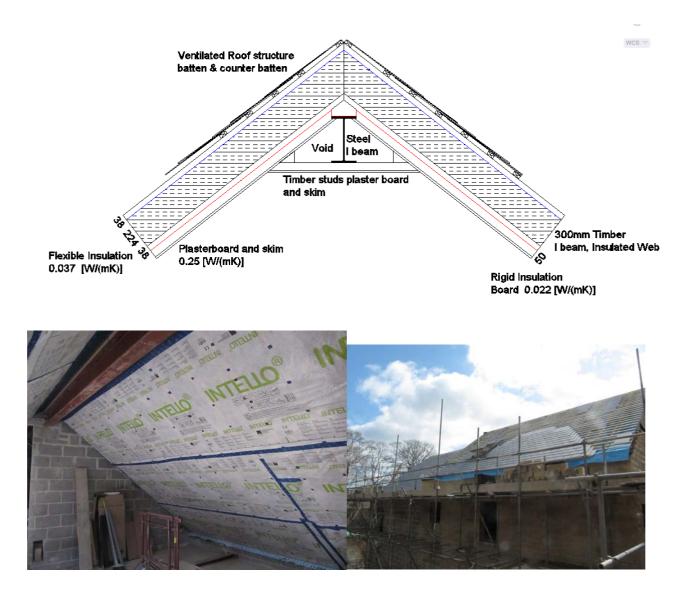


Fig 3. Full fill cavity insulation and basalt wall ties.

**Exterior wall assembly.** 15mm Gypsum Wet plaster is applied as the airtightness layer to 140mm dense concrete block inner leaf. 300mm full fill cavity with flexible batt insulation and basalt wall ties (fig 3). 100mm Yorkshire stone external leaf.

Exterior	15mm Gypsum plaster 0.51λW/(mK), 140mm concrete block 1.6 λW/(mK), 300mm	U-value
wall	flexible batt insulation $0.037\lambda W/(mK)$ , 100mm Yorkshire stone $1.5\lambda W/(mK)$ .	0.118
		W/(m²K)

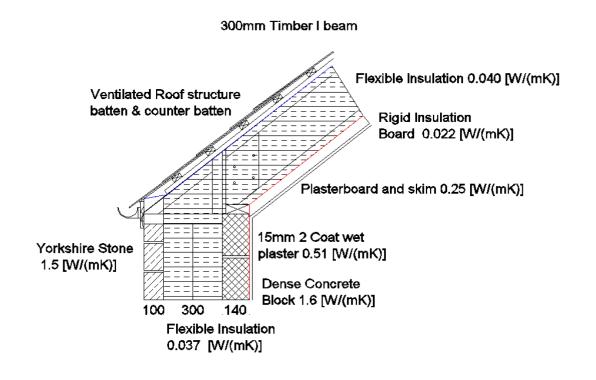
## 5.3 Construction including insulation of the roof



**Roof build-up of the Passive House in Huddersfield.** The roof was constructed with timber I beams spanning from the eaves to a steel ridge beam and fully filled with flexible insulation batts. An airtight membrane was installed, joints taped, insulated backed plaster board was fixed to the underside of the timber I beams to take a skim coat of plaster to finish and reduce thermal bridging

Roof	15mm plasterboard and skim 0.25λW/(mK), 50mm rigid board insulation 0.022	0.104
	$\lambda W/(mK)$ , 300mm flexible batt insulation 0.040 $\lambda W/(mK)$ , Roofing membrane,	W/(m²K)
	battens and counter battens, slate.	. ,

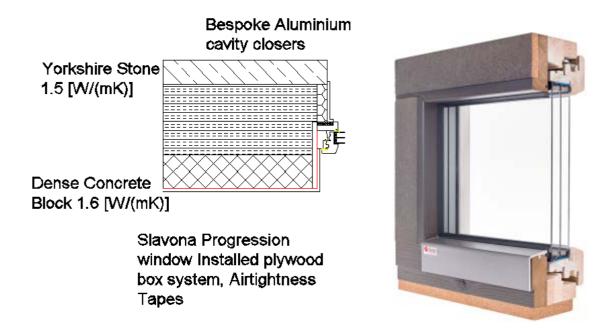
## 5.4 Construction including insulation of the eaves





**Eaves build-up for the Passive House in Huddersfield.** To maintain continuity of the insulation layer and keep thermal bridging to a minimum the eaves were constructed using timber formers fixed to the underside of the beams and spanning the depth of the wall. This allowed the insulation to be installed neatly and continue in line with the roof insulation.

## 5.5 Window sections including installation drawing



The windows used on the Golcar project are from the Green Building Store Progression window range with an average U<sub>f</sub> of 0.83 W/(m<sup>2</sup>K). The frame is designed to be wrapped within the insulation layer of the building fabric reducing the installation thermal bridge and maximising the available glazing area (glazing is bonded to the sash removing the need for an external frame to support the glazing). The Green Building Store Ultra range with an average U<sub>f</sub> of 0.99 W/(m<sup>2</sup>K) were used for the entrance doors. Triple glazed units with warm edge spacers were specified throughout. The U<sub>9</sub> values ranged from 0.53 – 0.58 W/(m<sup>2</sup>K) and the g values 48 – 49 %. The average overall U value for the fenestration was 0.79 W/(m<sup>2</sup>K).

#### Window data

Window	Triple low-e glazing filled with Argon gas and SWISSP.V warm edge spacer.	0.68
	Timber window frames with Thermowood, cork insulation and GRP bottom bead.	W/(m²K)

# 6 Description of the airtight envelope; documentation of the pressure test result

An internal two coat wet plaster system was used to provide the airtightness layer on the external walls, airtightness tapes and membranes were used at the various different junctions (fig 4) to maintain the airtightness barrier and prevent future air leakage form cracking due to differential movement and drying out of different materials. The Golcar house achieved an airtightness result of 0.25 ACH/hr @ 50 Pa.



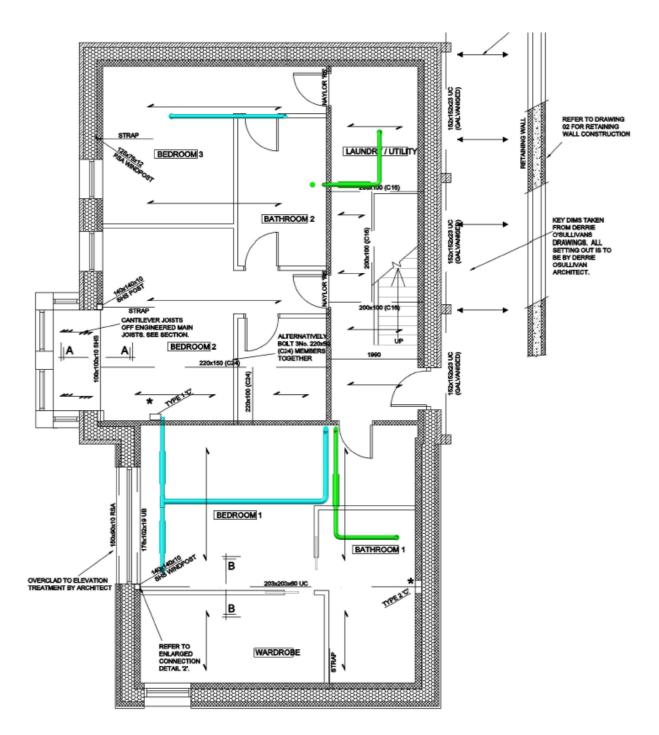
The resulting air pressure test was carried out by Leeds Beckett University, the air leakage at depressurisation was 0.25 h-1@50 Pa, and 0.26 h-1@50 Pa at pressurisation.



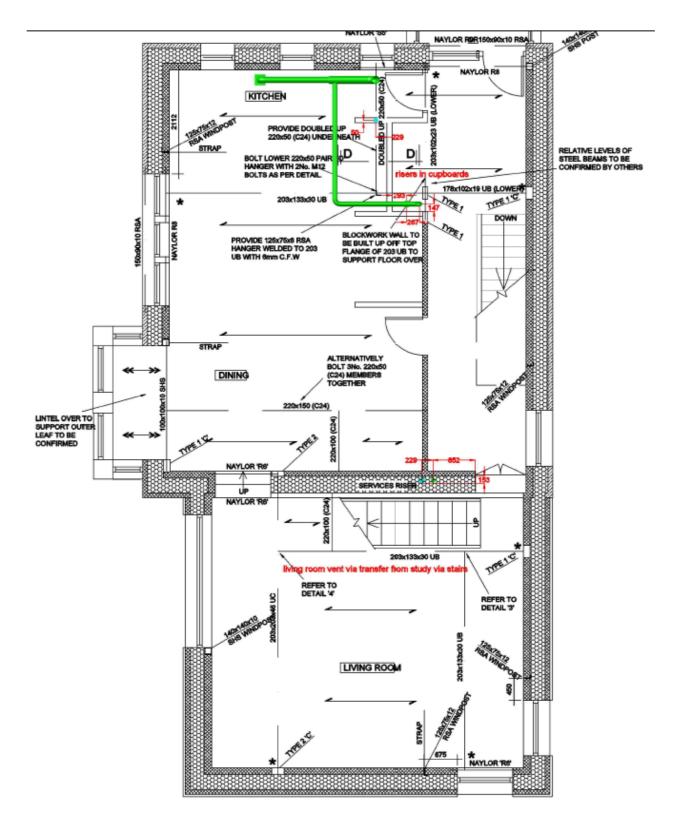
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MINNEAPOLIS BLOWE		DALAINPUI		CULATION					g 5.0 -				1		
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est reference number:	Glolcar2		Blower Door 8	& Gauge Used		Model 3 with	n DG700		4.6						
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ndoor temp (°C)	15.2			ressure adjustr	nent for minimum 30s w	ith fan switc	hed on but i	not	2.0		3.0 LN2	76	4.0		
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ndoor humidity (%rh)	54.2	%RH	Out- total C	days the Dec. 1			1.00	to to A			PRESSURI	SATIO	N		
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ndoor barometric pressure	960.6	mbar or hPa	Calculated Ind	oor Air Density			1.16	kg/m <sup>3</sup>							
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emperature corr. fact. press.	1.035		Masonry cavit	y fully-filed											
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Mean Air Leakage at 50Pa =	0.25	h''							2.0		3.0 Ln /	\P	4.0		
Mean Air Permeability at 50 Pa =		mh or mh/m²													
Equivalent Leakage Area =	0.005	m² at	10	Pa						-			Denres	surisation	
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	for BD3 0,1,2,3 for				RING?	(Pa)			(m²/h)	Only (m³/(h.m²))	Only (h <sup>-1</sup> )	200.0 -			-
	U,1,2,3 for DuctBB														·
Approx 65 Pa	3	79	215	207.5	ОК	79	4.369	5.335	150.54		0.25	150.0 - Q		<b>*</b>	
oprox 57 Pa	3	69.4	199	192.0	OK	69.4	4.240	5,258		0.998	0.20	100.0 -	•		
loprox 49 Pa	3	62	185	178.5	OK	62	4.127	5.185	C.	8.703	m³/h.Pan	-			
pprox 43 Pa	3	56.6	173	166.9	OK	56.6	4.036	5.185		0.729	and an	50.0 -			_
opprox 41 Pa Approx 33 Pa	3	48.9	1/3	100.9	OK	48.9	3.890	4,988	, n	0.729		0.0 -			
	3	48.9	102	140.7	OK	48.9	3.890	4.988	0. (	0.000	m³/h.Pan		0 25	50	75
Approx 25 Pa	-		1.12						C <sub>L</sub> (corrected)	8.699	mon.Pan	-		ΔP	
Approx 20 Pa	3	31.6	112	108.1	OK	31.6	3.453	4.683							
													Press	urisation	
RESSURISATION	RING - O.A.B.C.D.E	MEASURED FAN PRESSURE (Pa)	MEASURED FLOW (m <sup>3</sup> /h)	ADJUSTED FLOW (m <sup>3</sup> /h)	FLOW RANGE OK FOR SELECTED	Adjusted Pressure	Ln delta P	LnQ	Q50 Calculated		Air Leakage	250.0 -	1		
	O,A,B,C,D,E for BD3	FRESSURE (Pa)	FLOW (m/h)	FLOW (m/h)	FOR SELECTED	(Pa)			Flow at 50 Pa (m <sup>3</sup> /h)	Pressurisation Only (m <sup>3</sup> /(h.m <sup>2</sup> ))	Pressurisation Only (h <sup>-1</sup> )				
	0,1,2,3 for				Tand:	(14)			(11/1)	(m)(nm))	could (in )	200.0 -		-	-
	DuctBB											150.0 -		AN COL	
pprox 65 Pa	3	77.9	209	216.6	OK	77.9	4.355	5.378	157.63		0.26	150.0 - Q	*		
pprox 57 Pa	3	71.9	199	206.2	ОК	71.9	4.275	5.329	تا ا	0.993		100.0 -			
pprox 49 Pa	3	66.1	183	189.7	OK	66.1	4.191	5.245	Cun	10.742	m³/h.Pan	50.0			
opprox 41 Pa	3	57.5	172	178.3	OK	57.5	4.052	5.183	- Can	0.690		50.0 -			
Approx 33 Pa	3	51.8	160	165.8	OK	51.8	3.947	5.111		0.080		0.0 -			
	3	47.8	146	151.3	OK	47.8	3.867	5.019	C <sub>L</sub> (corrected)	10.619	m <sup>3</sup> /h.Pan		0 25		75
Approx 25 Pa Approx 20 Pa	3	36.4	124	128.5	OK	36.4	3.595	4.856	(					ΔP	

				Depre	ssurisati	on	
Q50 Calculated	Permeability	Air Leakage		Dobio	oounouu	011	
Flow at 50Pa (m <sup>3</sup> /h)	Depressurisation	Depressurisation	250.0				
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			150.0				
150.54		0.25	Q		AT .		
r <sup>2</sup>	0.998		100.0				_
Cenv	8.703	m³/h.Pa <i>n</i>	50.0				
n	0.729						
			0.0	25	50	75	100
C <sub>L</sub> (corrected)	8.699	m³/h.Pa <i>n</i>	Ŭ	20	ΔP	10	100
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				Proc	surisatio	n	
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Flow at 50Pa (m <sup>3</sup> /h)	Pressurisation	Pressurisation					
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			150.0				
157.63		0.26	Q	•			
r <sup>2</sup>	0.993		100.0				
C <sub>env</sub>	10.742	m³/h.Pa <i>n</i>	50.0				
n	0.690						
			0.0	25	50	75	100
C <sub>L</sub> (corrected)	10.619	m³/h.Pa <i>n</i>	0	20	50 Δ Ρ	15	100
C <sub>L</sub> (confected)							

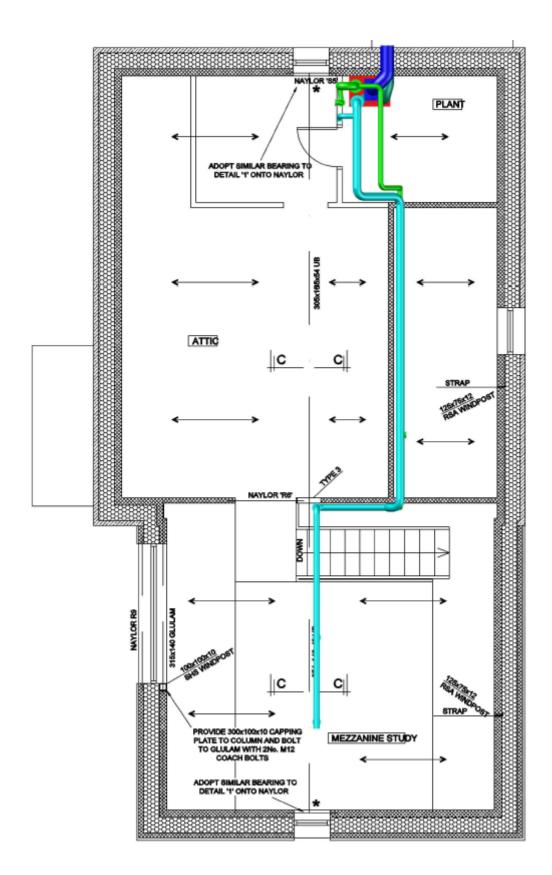




**Ground Floor Plan** 



First Floor Plan



#### Second Floor Plan

The unit was installed inside the thermal envelope in the plant room on the second floor, against an external wall. This allows the intake and exhaust duct lengths to be kept to a minimum. Lindab rigid steel spiral wound ducting was used throughout with sound attenuators where necessary. The cooker hood in the kitchen is a re-circulating model with a carbon filter. At the time the Novus unit wasn't supplied with a built in frost protection unit so we provided an external frost protection box. The supply air ducts (blue) were installed in the bedrooms, living room and mezzanine. The extract ducts (green) were installed in the kitchen, bathrooms and the utility. The air transfer paths are formed by undercutting the doors to all rooms with a supply or exhaust air valve. The size of the undercut is attributed to reducing the velocity of the air under the door to 1 m/s to prevent drafts and sound issues this is typically around 10mm on a standard domestic project.

#### 7.1 Ventilation Unit



Heat recovery ventilation: Passivhaus certified MVHR Paul Novus 300. This model had a separate frost protection unit which can be clearly seen in the photograph. 50mm of Armaflex closed cell insulation was used to insulate the intake and exhaust ducts from the unit to outside. Sound attenuators are installed straight off of the unit to prevent

mechanical noise from the unit into the ducting system. The installed heat recovery was 91.5 % Specific power input 0.24 Wh/m<sup>3</sup>. The system was installed and commissioned by Green Building Store.

## 8 Heat supply

The central heating boiler and MVHR unit are both located in the upstairs plant room but work completely independently. A Vaillant EcoTec gas boiler was installed at the Golcar project. A thermal store or 'buffer tank' (also located in the plant room) has been added to the heating system to add volume to the system (which would otherwise be too small as there are only two small radiators and three towel radiators in the whole building). This is to prevent the boiler 'cycling' and switching itself on and off repeatedly and causing overheating. In addition the thermal store will be heated by the house's solar thermal panels and will also supply the hot water. The boiler will heat the thermal store to a certain temperature which will only lose its heat slowly. If the room temperature thermostats drop the radiators and towel rails in the system will take water from the thermal store. The boiler is only asked to go on when the thermal store itself has dropped to a pre-set temperature.



## 9 **PHPP calculations**

The verification sheet from PHPP.

Passive	House Verificati	on				
		55	Building:	Golcar Passiv	haus	
			Street:	Chapel Lane		
		1	Postcode/City:	HD7 4HZ H	luddersfield	
			Province/Country:	West Yorkshir	e GB-United	1 Kingdom/ Britain
			Building type:	Detached Dwe	lling	
			Climate data set:	GB0012a-Wad	dington	
100		E PAL	Climate zone:	3: Cool-tempe	rate Altitude of Io	cation: 165 m
			Home owner / Client:	Mr & Mrs Dalla		
				Chapel Lane	-	
	Contraction of the second	and the	Postcode/City:	· ·	luddersfield	
1000		1	Province/Country:			I Kingdom/ Britain
			-			rungooni onain
	Green Building Store		Mechanical system:		-	
	Heath House Lane			Heath House L		
Postcode/City:			Postcode/City:	HD7 4JW H	luddersfield	
Province/Country:	West Yorkshire GB-United	Kingdom/ Britain	Province/Country:	West Yorkshir	e GB-United	1 Kingdom/ Britain
Energy consultancy:	Green Building Store		Certification:	WARM: Low E	nergy Building Practic	e
	Heath House Lane		•	3 Admirals Ha		
Postcode/City:	HD7 4JW Huddersfield		Postcode/City:	PL1 3RJ P	LYMOUTH	
Province/Country:		Kingdom/ Britain	Province/Country:		GB-United	1 Kingdom/ Britain
-		-				
Year of construction:	2015		r temperature winter [°C]:	20.0	Interior temp. summe	
No. of dwelling units:	31	- · ·	HG) heating case [W/m <sup>2</sup> ]:		IHG cooling case [V	-
No. of occupants:	3.1	Specific cap	acity [Wh/K per m <sup>*</sup> TFA]:	04	Mechanical co	boling.
Specific building cha						
	racteristics with reference to the treate	d floor area				
openne sonang ente	racteristics with reference to the treate		r		Alternative	
	racteristics with reference to the treate Treated floor area m <sup>a</sup>	d floor area		Criteria	Alternative criteria	Fullfilled? <sup>2</sup>
Space heating		229.7	s	Criteria 15		
	Treated floor area m <sup>a</sup>	229.7	5	15		Fullfilled? <sup>2</sup>
	Treated floor area m <sup>a</sup> Heating demand kWh/(m <sup>a</sup>	a) 8.7 8	-		criteria -	
Space heating	Treated floor area m <sup>*</sup> Heating demand kWh/(m <sup>*</sup> Heating load W/m <sup>*</sup>	a) 8.7 8	5	15	criteria -	
Space heating Space cooling	Treated floor area m <sup>*</sup> Heating demand kWh/(m <sup>*</sup> Heating load W/m <sup>*</sup> Cooling & dehum. demand kWh/(m <sup>*</sup>	a) 8.7 8	۔ د	15 - -	criteria -	
Space heating Space cooling Free	Treated floor area m <sup>*</sup> Heating demand kWh/(m <sup>*</sup> Heating load W/m <sup>*</sup> Cooling & dehum. demand kWh/(m <sup>*</sup>	a) 8.7 8	۔ د	15 - - -	criteria -	yes -
Space heating Space cooling Free Frequency excert	Treated floor area m <sup>a</sup> Heating demand kWh/(m <sup>a</sup> Heating load W/m <sup>a</sup> Cooling & dehum. demand kWh/(m <sup>a</sup> Cooling load W/m <sup>a</sup> quency of overheating (> 25 °C) % ssively high humidity (> 12 g/kg) %	229.7 a) 8.7 8 a) - 7 0	5	15 - - 10 20	criteria -	yes - yes yes
Space heating Space cooling Free Frequency excer Airtightness	Treated floor area m <sup>a</sup> Heating demand kWh/(m <sup>a</sup> Heating load W/m <sup>a</sup> Cooling & dehum. demand kWh/(m <sup>a</sup> Cooling load W/m <sup>a</sup> quency of overheating (> 25 °C) % ssively high humidity (> 12 g/kg) % Pressurization test result n <sub>50</sub> 1/h	229.7 a) 8.7 8 a) - 7 0 0.3	5	15 - - - 10	criteria -	yes - yes
Space heating Space cooling Free Frequency excer Airtightness	Treated floor area m <sup>a</sup> Heating demand kWh/(m <sup>a</sup> Heating load W/m <sup>a</sup> Cooling & dehum. demand kWh/(m <sup>a</sup> Cooling load W/m <sup>a</sup> quency of overheating (> 25 °C) % ssively high humidity (> 12 g/kg) %	229.7 a) 8.7 8 a) - 7 0 0.3	5	15 - - 10 20	criteria -	yes - yes yes
Space heating Space cooling Free Frequency excer Airtightness Non-renewable Prima	Treated floor area m <sup>a</sup> Heating demand kWh/(m <sup>a</sup> Heating load W/m <sup>a</sup> Cooling & dehum. demand kWh/(m <sup>a</sup> Cooling load W/m <sup>a</sup> quency of overheating (> 25 °C) % ssively high humidity (> 12 g/kg) % Pressurization test result n <sub>50</sub> 1/h ry Energy (PE) PE demand kWh/(m <sup>a</sup> PER demand kWh/(m <sup>a</sup> )	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	2 2 2 2 2 2	15 - - 10 20 0.8	criteria -	yes - yes yes yes
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## **10 Construction costs**

The costs was approximately £1730/m<sup>2</sup> of living/useful floor area

## 11 Measured results of the inhabited Passive House in Huddersfield.

#### **11.1** Measured energy consumption values

Gas consumption data was recorded from February 2015 – February 2016: 654 m3 gas = 7316 kWh 7316 kWh divided by the Treated Floor Area: 230m2 = 32 kWh/m2 / annum this included cooking, water heating costs and energy consumption used for 'drying out' the house. The House was fully occupied from May 2015 however gathering the utility bill information was somewhat problematic. Prior to May 2015, the house was being heating to dry out the house, while decoration and other internal works were going on.

#### **11.2** Year of construction

2014-2015

#### **11.3** User satisfaction, user behaviour

Angela Dallas, owner, Golcar Passivhaus

We are really enjoying the pleasure of living in a house with a consistent and even temperature. It never drops below 19 degrees and varies by about 3 degrees above that. The house is not at all fusty-smelling. There is always a fresh and comfortable warmth in the atmosphere with no wet or moist patches anywhere in the house. Clothes dry quickly and almost straight away. There's no need for extras - like underfloor heating, a glut of radiators, real fires - it just offers constant, economical comfortable living. • The house is also very peaceful and quiet, thanks to the insulation and triple glazing. The MVHR system has been hassle free and it just gets on with ventilating the house and we are not able to hear it (unless it is in boost mode). • We've not had any problems with overheating, we have a good shading strategy with the mature trees outside our south facing glazing. It is easy to regulate the temperature in the house by opening the appropriate windows if needed.