

# **Project Documentation**

### 1 Abstract



### Hazel Tree Passive House, Herefordshire, England

### 1.1 Data of building

Year of construction	2023				
U-value external wall	0.112 W/(m²K)	Space heating Load	<b>17</b> kWh/(m²a)		
U-value basement ceiling	0.100 W/(m²K)	Primary Energy Renewable (PER) / Erneuerbare Primärenergie (PER)	45 kWh/(m²a)		
U-value roof/ U-Wert Dach	0.108 W/(m <sup>2</sup> K)	Generation of renewable	40 kWh/(m²a)		
U-value window/ U-Wert Fenster	0.70 W/(m²K)	Non-renewable Primary Energy (PE)	NA		
Heat recovery	75 %	Pressure test n <sub>50 /</sub>	0.14 h-1		
Special features/ Besonderheiten	Solar panels, Compact heat pump with combined water heater and tank.				

### 1.2 House Hazel Tree Passive House

Conceptually, the house is inspired by a nut, with a warm and soft inner environment protected by a tough outer shell. The nut opens over the entrance to reveal the warm inner within.

The rural site is verdant with exceptional views over an apple orchard to the south east to the Herefordshire hills beyond. The house is south-east facing and takes advantage of an existing hazel tree which is located directly in front of the largest area of glazing to act as shading in the summer months, whilst allowing the sun through in the cooler months. Further shading is provided on the south-west and south-east elevations in the form of an overhanging roof that also shelters the main entrance, and frames a view towards the orchard.

The form is modest and simple with a rectangular plan and steeply pitched roof which contains the first floor rooms. The roof alters in height on the west side to facilitate the overhang and achieve more space upstairs. A double height atrium creates a more open feel, reveals the structure, and brings light deeper into the plan.

The house employs a variety of <u>natural materials</u> including 80mm thick external wood fibre insulation and clay plaster applied directly onto additional wood fibre insulation internally. The structure is comprised of timber I-joists that are filled with blown cellulose (<u>Warmcel</u>). This breathable construction system was chosen because of the simplicity of the detailing at key junctions such as the eaves because the same layers are applied to the wall and roof enabling neat and consistent thermal bridge free detailing. Pro-passive OSB racking board and Tescon Vana tape are employed internally to achieve brilliant airtightness and vapour control. To protect the building from the elements, profiled steel roofing sheets and thermowood cladding are installed over a ventilation void that also conceals the rainwater pipes.

An array of 10 PV panels (LG Solar 400Wp NeONH+ V6) are placed on the roof. Heating is via two towel radiators placed in the bathrooms on both floors. The heat is generated by a combined ASHP water heater and cylinder (Ariston Nous Plus) which is directed mainly for the domestic hot water but had been adapted to include the towel radiators.

### **1.3** Responsible project participants

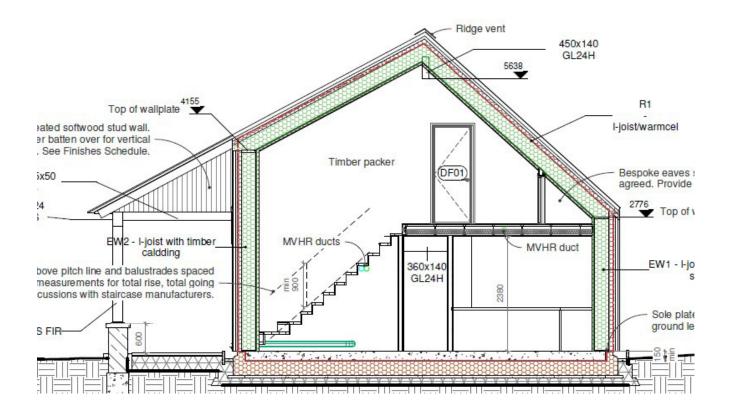
Architect		om GreenTrace Archi entracearchitect.co.ul		
Implementation planning		om GreenTrace Archi entracearchitect.co.ul		
Building systems	Green Building S https://www.gree	Store enbuildingstore.co.uk	<u>/</u>	
Structural engineering	George Holland from Element Structures <a href="https://www.elementstructures.com/">https://www.elementstructures.com/</a>			
Building physics	Joshua Wood from GreenTrace Architect https://www.greentracearchitect.co.uk/			
Passive House project planning	Joshua Wood from GreenTrace Architect https://www.greentracearchitect.co.uk/			
Construction management	Dai Rees from the Passive House Builder https://thepassivehousebuilder.co.uk/			
Certifying body	Mead Consulting http://www.meadconsulting.co.uk/			
Certification ID		38621_MEAD_PH_	_20230427_KM	7263
Author of project documentation		Joshua Wood from GreenTrace Architect https://www.greentracearchitect.co.uk/		
Date, Signature		14.07.2023		

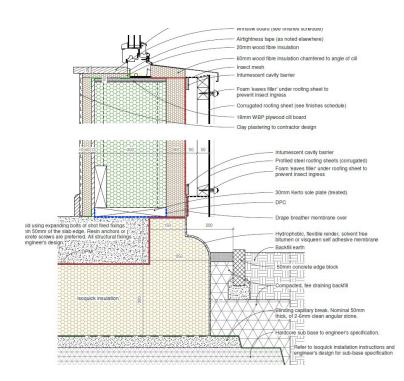
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# 2 Views of Hazel Tree House



### 3 Section Drawings of Hazel Tree House

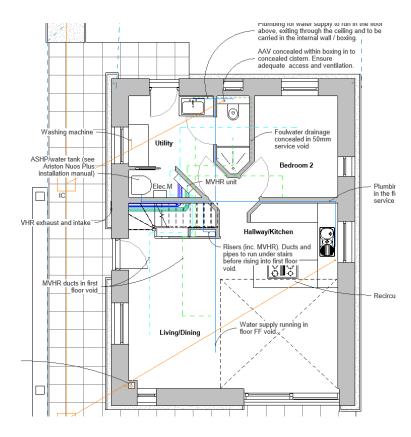




Cross-section through showing the thermal envelope with excellent uninterrupted insulation is clearly recognisable. The walls and roof are constructed in an identical build up which creates a seamless thermal bridge at the eaves and verge junctions. The insulated raft foundation keeps the concrete slab warm and avoids the need to insulate around foundations. The 250mm upstands ensure a complete wrap of insulation. The dashed red line (breather membrane above ground) indicates the extend of the thermal envelope inputted into the PHPP. The crosssection also shows the ductwork of the MVHR ducts that are located below the staircase before rising into the first floor.

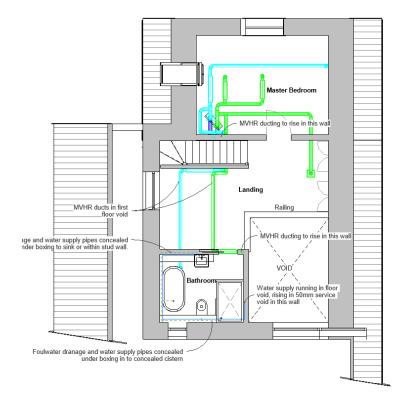


# 4 Floor Plans of Hazel Tree House



#### Ground floor plan

A simple rectilinear plan of good proportions in terms of form factor. The plan shows the location of the ASHP/hot water cylinder, located in the same location as the MVHR unit. The supply and exhaust ducts are shown entering the house under by the wall and being routed under the staircase to reach the unit.

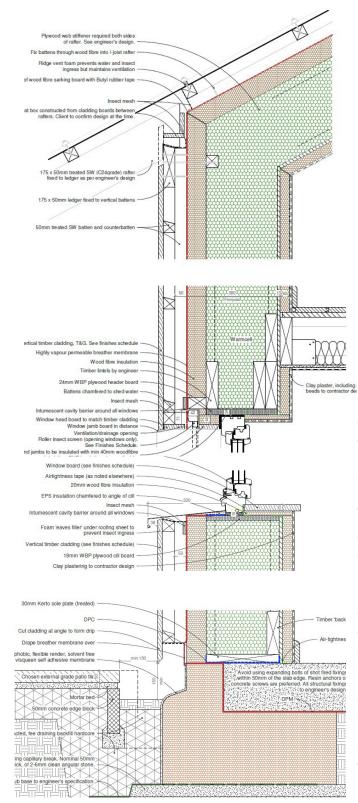


#### First floor plan

All rooms upstairs are within the roof space. The roof alters in height on the west side to facilitate the overhang and achieve more space upstairs. A double height atrium creates a more open feel and brings light deeper into the plan. The MVHR Ducts are shown in blue (supply) and green (exhaust).



### 5 Construction details of the envelope of Hazel Tree House



#### Eaves

Both the wall and the roof are constructed from 300mm deep timber I-joists filled with Warmcel insulation (blown cellulose) with 80mm wood fibre insulation (Steico Special Dry) and timber cladding on battens applied externally. 12mm Pro-Passive OSB, with 40mm wood fibre (Steico Internal) with clay plaster over applied internally. The enables a thermal bridge free junction.

U-value of wall : 0.112 W/(m<sup>2</sup>K)

U-value of roof : 0.108 W/(m<sup>2</sup>K)

#### **Floor junction**

The first floor joists are supported on a timber ledger that is fixed over the Pro-passive OSB to retain the airtightness later in tact. Mineral wool acoustic insulation in the floor mitigates the minor reduction in insulation (40mm wood fibre) at this point.

#### Window cill & head

The timber windows are sandwiched by insulation at head and cill, as well as the jambs. The cill includes a chamfered EPS insulation under the cill. Internally the insulation is wood fibre. At the head, space is provided within the cladding void for rolling external shading blinds. The windows installation is made airtight with Tescon Profil tape and Compriband expanding foam tape.

#### Wall to ground floor

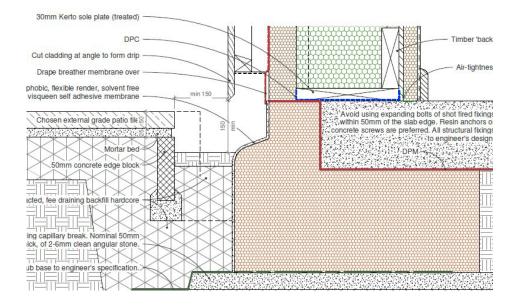
The ground floor consists of an insulated raft foundation system: 300mm 'Isoquick' XPS insulation on compacted gravel/hardcore with a 250mm thick reinforced concrete slab over; power-floated to be the floor finish. The insulated raft foundation keeps the concrete slab warm and avoids the need to insulate around foundations. The 250mm upstands ensure a complete wrap of insulation. The Pro-Passive OSB is taped to the floor with Tescon Vana air-tight tape.

U-value of floor : 0.100 W/(m<sup>2</sup>K)



# 5.1 Construction including insulation of the floor slab





#### Wall to ground floor

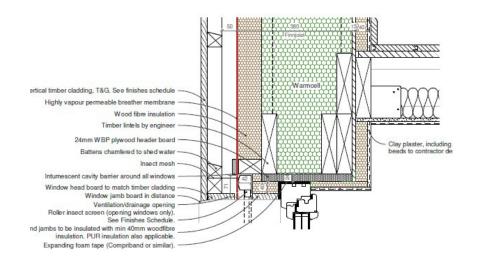
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U-value of floor : 0.100 W/(m<sup>2</sup>K)



### 5.2 Construction including insulation of exterior walls





Both the wall and the roof are constructed from 300mm deep timber I-joists filled with Warmcel insulation (blown cellulose) with 80mm wood fibre insulation (Steico Special Dry) and timber cladding on battens applied externally. Internally, 12mm Pro-Passive OSB, with 40mm wood fibre (Steico Internal) with clay plaster.

U-value of wall : 0.112 W/(m<sup>2</sup>K)

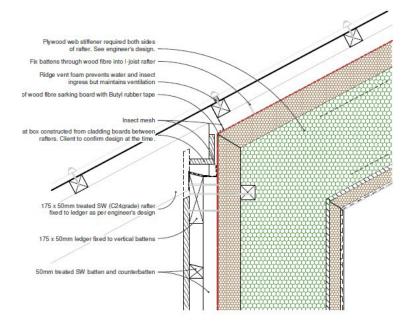


# 5.3 Construction including insulation of the roof



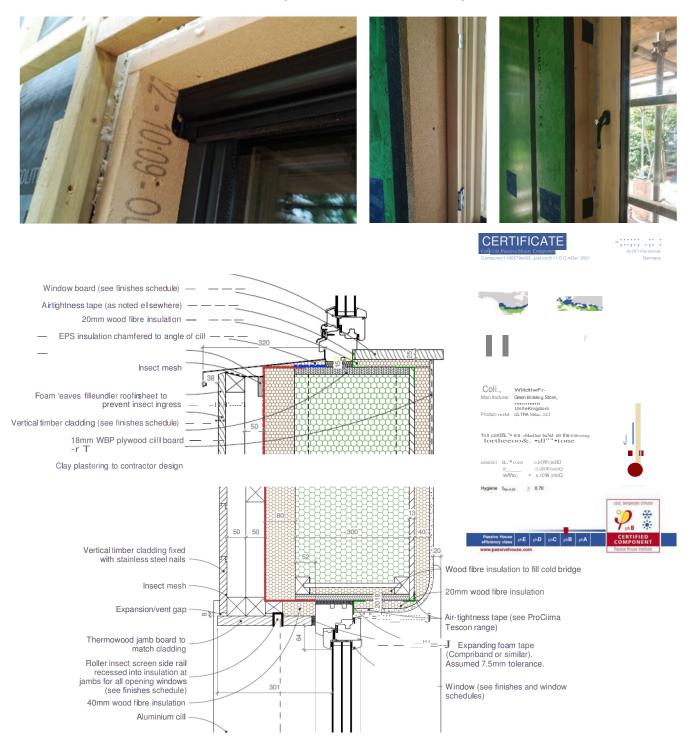
Both the wall and the roof are constructed from 300mm deep timber I-joists filled with Warmcel insulation (blown cellulose) with 80mm wood fibre insulation (Steico Special Dry) and timber cladding on battens applied externally. Internally, 12mm Pro-Passive OSB, with 40mm wood fibre (Steico Internal) with clay plaster. This enables a thermal bridge free junction at the eaves and verge.

U-value of roof : 0.108 W/(m<sup>2</sup>K)





### 5.4 Window sections including installation drawing



#### Window cill & head

The Green Building Store 'ULTRA', triple glazed timber windows and doors are sandwiched by insulation at head and jambs with 20mm Steico Dou Dry wood fibre internally and 40mm extremally. The cill includes a chamfered EPS insulation piece externally and 20mm wood fibre internally. At the head, space is provided within the cladding void for rolling external shading blinds.

- Triple glazing. SGG Planitherm XN II.
- U g-value =  $0.52 \text{ W/(m^2 K)}$

g -value = 54 % (varies)

### 6 Description of the airtight envelope including pressure test result



The airtightness layer consists of Proppassive OSB (12mm) air-tight racking boards installed on both walls and roof internally. Joints and abutments are taped with Pro Clima Tescon Vana, Teson Invis, and Tescon Profil tapes. At junctions with structural components, membranes are draped over prior (see top-right photo) for taping later to the Propassive board. EPDM grommits are used for service penetrations. The windows installation is made airtight with Tescon Profil taped to the board and window with Compriband expanding foam tape in the tolerance gap.



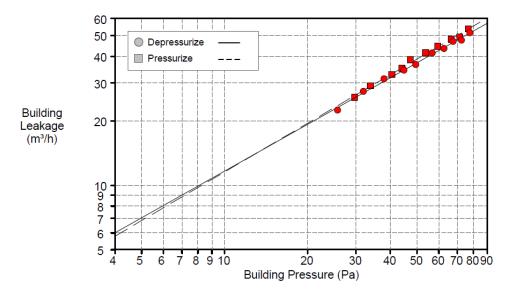
### 6.1 Air pressure test result

Customer: Dai Rees

The Passive House Builder 1 Cwm Maddoc Barns Broad Oak Hereford, HR2 8QZ Phone: Fax: Email: dai@thepassivehousebuilder.co.uk Building Address: Fawley Ecohouse Kings Caple Hereford, HR1 4UQ

	Pressurised test	Depressurised test
r² (Correlation >=0.98 - <=1.00)	0.9974	0.9976
n (Slope >=0.50 - <=1.00)	0.753	0.723
n <sub>50</sub> (Air Changes per Hour)	0.14	0.13

Average Air Changes per Hour  $(n_{50}) = 0.135h^{-1} @ 50Pa$ 

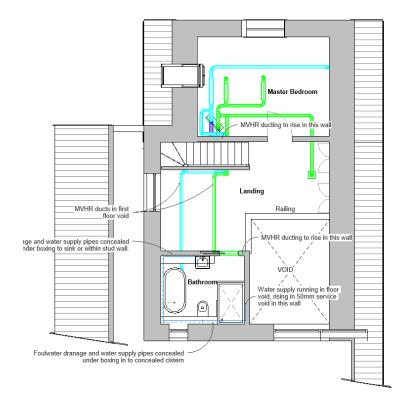


The air pressure test was carried out by Elmhurst Energy on 1st August 2022. A previous air-pressure test was carried out 3 months before once the airtightness layer was complete, and before installing internal linings such as the clay plaster etc.. The test concluded an Average Air Changes per Hour (n50) of 0.135h-1 @ 50Pa.



# 7 MVHR and ductwork planning





Mechanical Ventilation with Heat Recovery. Summer bypass was installed. The system was suppled by Green Building Store and consists of Ubbink NV, Ubiflux F200 unit with 125mm ComfoPipe EPP pipes (see photo on RHS) for the supply and exhaust at the junction with the external wall prior to meeting the unit. These ducts are located under the stairs and were provided with additional mineral wool insulation (circa 100mm thick all round) and reflective foil duct wrap. All joints taped with Tescon Invis tape. Circulation is then achieved via 100mm rigid ductwork concealed within the floor.



# 8 Heat supply



Heat supply is via an Ariston Nuos Plus Air Source Heat Pump with integral hot water cylinder (2001). This is mainly used for domestic hot water but also serves two towel radiators located in the bathrooms (one on each floor). The heat pump is located internally within the plant room, adjacent to an external wall for air intake via direct ducting.



### **10 PHPP calculations**

### **Passive House-Verification**

РНРР 🌮

			Building	: Hazel Tree H	ouse				
			Street:	Street: Kings Caple Posl code/City: Herefordshir HR 1 4UO Provi noefCountry: Herefordshire GB-Ilnee Kingdom !Britain					
			Posl code/City						
			ProvincefCountry						
			Building type:	Building type: 1-Freesl anding single family house					
			PIR I		Climate dall a set	GB0007a-Sutt	on Bennington, Altitud	e correcte	d
	2 1 32 -		- Andrew		Climate zone:	3: CooHempe	erate Altitude of	ocation:	6B.1 m
	ATLO		78,80		Home owner f Client			<u> </u>	
	1 3 - C	ALC: NO	- Sale		Street:				
		- ALLER			Postcode/City:	Herefordshire	HB1 4UO		
	5	The second	And And And		Province/Country:			itel Kindom/	Britain
			ALC: NOT THE OWNER						
	Greentrace Arc					Green Building Store Ltd			
	26 Greenbank	1				Heath House	Lane		
Postcode/City:		Bristol			Postcode/City:				
Province/Country:	Bristol		GB-United Kin	gdom/Britain	Province/Country:	Huddersfield	GB-Ur	nited Kingdor	n/ Britain
Energy consultancy:	Greentrace Arc	chitect			Certification:	Mead Ltd			
Street:	26 Greenbank	Road			Street:	: 3 Harvey Road			
Postcode/City:	BS31RJ	Bristol			Postcode/City:	N8 9PD	London		
Province/Country:	Bristol		GB-United Kin	gdom/ Britain	Province/Country:	London	GB-Ur	nited Kingdor	m/Britain
Year of construction:	2022	1		Inte	erior temperature winter [°C]:	20.0	Interior temp. summ	er [°C]:	25.0
No. of dwelling units:					at gains (IHG) winter [W/m <sup>2</sup> ]:	2.6	IHG summer		2.6
No. of occupants:					capacity [Wh/K per m <sup>2</sup> TFA]:		Mechanical of		
		1		-1					
Specific building ch	aracter <b>i</b> stics w	vith reference to	the treated f	loor area					
	-	Treated floor area	<b>m</b> 2	95.6			Alternative		=
						Criteria	criteria		Fullfilled?2
Space heating		Heating demand	kWhl(mZa)	17		15			
		Heating load	Wfm>	10			10		
		-							$\sim$
Space cooling	Cooling 8	& dehum. demand	kW hl(mZa)	-				(	$\mathbf{c}$
Fr	requency of over	rheating (> 25 °C)	%	0		10			$\mathbf{O}$
Frequency of exc	essivelv hiah hu	midify (> 12 afka)	%	0		20			$\mathbf{N}$
				-				I	$\smile$ $\bigcirc$
AinIghtness	Pressurisa	tion test result nso	1fh	0.1		0.6			Yes
Non. renewable Prim	ary Energy	DE democrat	What/wa Z = \	56	1				
(PE)		PE demand	kWhl(mZa)	56					
		PER demand	kWhl(mZa)	45		60	60		
Primary Energy Renewable (PER)	Generation of	renewable energy	. ,			20			
Renewable (PER)		projed ed buildin		40					
Loopfirm that the state	ing always have a	ave been state of	and fellows						
characteristic values					ology and based on the ation.		Passive house (	lassic?	Yes-:,
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### 11 Construction costs

Hazel Tree House has a cost per  $m^2$  of circa £2,600. This excludes external landscaping works but does include photovoltaic system (and of course all internal mechanical and electrical works). The house was constructed from January 2022 to February 2023. Material costs during this time were rising rapidly due to the war in Ukraine and COVID-19, which in turn affected the overall construction costs. Nevertheless, the cost per  $m^2$  is considered to be good for the high specification of the Passive House.

