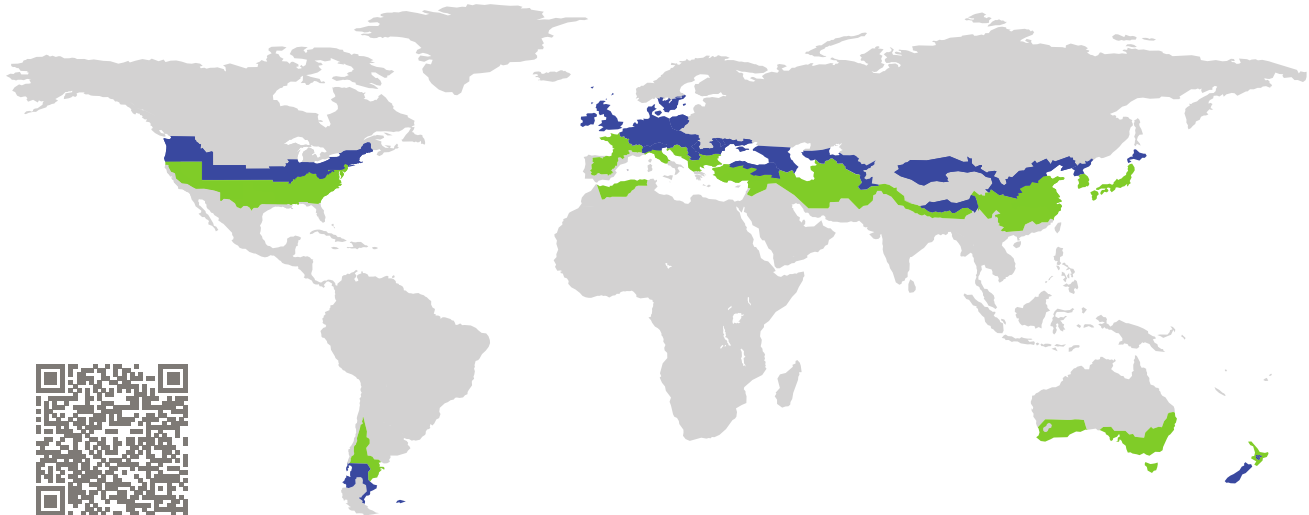


# CERTIFICATE

Certified Passive House Component

Component-ID 0484vs03 valid until 31st December 2017

Passive House Institute  
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Category: **Air handling unit with heat recovery**

Manufacturer: **P. Lemmens Company S.A.  
Belgium**

Product name: **HRflat 600 / KWin**

Specification: Airflow rate < 600 m<sup>3</sup>/h

Heat exchanger: Recuperative

**This certificate was awarded based on the product meeting the following main criteria**

Heat recovery rate  $\eta_{HR} \geq 75\%$

Specific electric power  $P_{el,spec} \leq 0.45 \text{ Wh/m}^3$

Leakage < 3%

Comfort Supply air temperature  $\geq 16.5^\circ\text{C}$   
at outdoor air temperature  $-10^\circ\text{C}$

Airflow range

118–453 m<sup>3</sup>/h

Heat recovery rate

$\eta_{HR} = 78\%$

Specific electric power

$P_{el,spec} = 0.37 \text{ Wh/m}^3$

cool, temperate climate



**CERTIFIED  
COMPONENT**

Passive House Institute

### Passive House comfort criterion

A minimum supply air temperature of 16.5 °C is maintained at an outdoor air temperature of -10 °C.

### Efficiency criterion (heat recovery rate)

The effective heat recovery rate is measured at a test facility using balanced mass flows of the outdoor and exhaust air. The boundary conditions for the measurement are documented in the testing procedure.

$$\eta_{HR} = \frac{(\theta_{ETA} - \theta_{EHA}) + \frac{P_{el}}{\dot{m} \cdot c_p}}{(\theta_{ETA} - \theta_{ODA})}$$

With

- $\eta_{HR}$  Heat recovery rate in %
- $\theta_{ETA}$  Extract air temperature in °C
- $\theta_{EHA}$  Exhaust air temperature in °C
- $\theta_{ODA}$  Outdoor air temperature in °C
- $P_{el}$  Electric power in W
- $\dot{m}$  Mass flow in kg/h
- $c_p$  Specific heat capacity in Wh/(kg K)

#### Heat recovery rate

$$\eta_{HR} = 78\%$$

### Efficiency criterion (electric power)

The overall electrical power consumption of the device is measured at the test facility at an external pressure of 100 Pa (50 Pa, respectively, for the intake and outlet). This includes the general electrical power consumption for operation and control but not for frost protection.

#### Specific electric power

$$P_{el,spec} = 0.37 \text{ Wh/m}^3$$

### Efficiency ratio

The efficiency ratio provides information about the overall energy performance of the respective ventilation unit. It specifies the achieved reduction in ventilation heat losses by using a ventilation unit with heat recovery rather than without.

#### Efficiency ratio

$$\epsilon_L = 0.55$$

## Leakage

The leakage airflow must not exceed 3 % of the average airflow of the unit's operating range.

Internal leakage	External leakage
2.07 %	1.63 %

## Settings and airflow balance

It must be possible to adjust the balance of airflows at the unit itself (either between the exhaust and the outdoor airflows or between the supply and the extract airflows, if the unit is respectively placed inside or outside of the insulated thermal envelope of the building).

- This unit is certified for airflow rates of 118–453 m<sup>3</sup>/h.
- Balancing the airflow rates of the unit is possible.
- The user should have at least all the following setting options:
  - ✓ Switching the system on and off.
  - ✓ Synchronized adjustment of the supply and extract airflows to basic ventilation (70–80 %), standard ventilation (100 %) and increased ventilation (130 %) with a clear indication of the current setting.
- The device has a standby power consumption of 8.00 W and therefore not complies with the target value of 1 W. The device should be equipped with an additional external switch so that it can be disconnected from the mains, if required.
- After a power failure, the device will automatically resume operation.

## Acoustical testing

The required limit for the sound power level of the device is 35 dB(A) in order to limit the sound pressure level in the installation room. The sound level target value of less than 25 dB(A) in living spaces and less than 30 dB(A) in functional spaces must be ensured by installing commercial silencers. The following sound power levels are met at an airflow rate of 430 m<sup>3</sup>/h:

Device	Duct			
	Outdoor	Supply air	Extract air	Exhaust air
56.5 dB(A)	60.8 dB(A)	74.8 dB(A)	59.0 dB(A)	72.7 dB(A)

- The unit does not fulfil the requirements for the sound power level. The unit must therefore be installed acoustically separated from living areas.
- One example of suitable silencers for supply and extract air ducts is mentioned in the detailed test report or can be obtained from the manufacturer. It is recommended to identify suitable silencers for each individual project.

## Indoor air quality

This unit is equipped with following filter qualities by default:

Outdoor air filter	Extract air filter
F7	G4

On the outdoor air/ supply air side the filter quality class F7 is recommended. If not standard configuration, the F7 filter is available as accessory part.

## Frost protection

Appropriate measures should be taken to prevent the heat exchanger and optional downstream hydraulic heater coil from getting damaged by frost during extreme winter temperatures ( $-15\text{ }^{\circ}\text{C}$ ). It must be ensured that the unit's ventilation performance is not affected during frost protection cycles.

- Frost protection of the heat exchanger:
  - ✓ The device is equipped with a preheating coil (HRflat 600+KWin) with max. 2000 W. It has been measured that the antifreeze strategy functions on the upper limit of the operational range up to a temperature of  $-15\text{ }^{\circ}\text{C}$ . The device is also available without electrical heating coil (HRflat 600). This type can be used if the frost protection is ensured by adequate external measures (i.e. subsoil heat exchanger).
- Frost protection of downstream hydraulic heater coils:
  - ✓ In order to protect a downstream hydraulic heater coil the device is switched off as soon as the supply air temperature falls below  $6\text{ }^{\circ}\text{C}$ . In this case the display shows an error message.