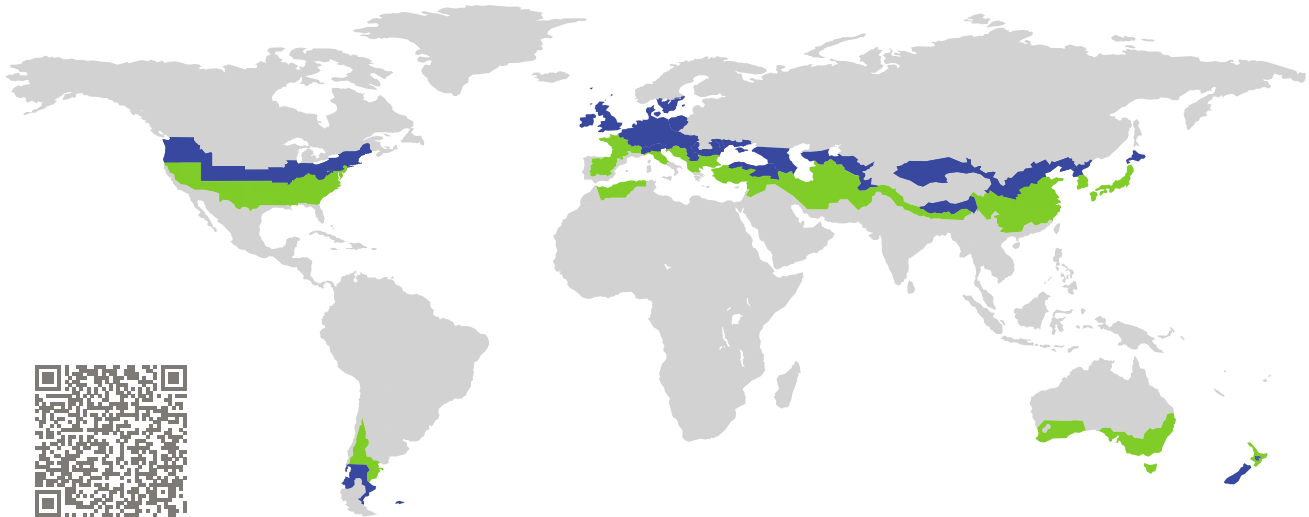


# CERTIFICATE

Certified Passive House Component

Component-ID 1349wi03 valid until 31st December 2019

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

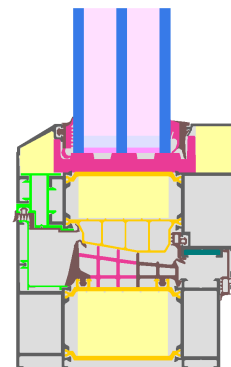


Category: **Window Frame**  
Manufacturer: **CHALCO SHANDONG Co., Ltd,**  
**Zibo,**  
**China**  
Product name: **CHALCO-113**

**This certificate was awarded based on the following criteria for the cool, temperate climate zone**

Comfort  $U_W = 0.79 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W,\text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.70$



Passive House  
efficiency class

phE

phD

phC

phB

phA

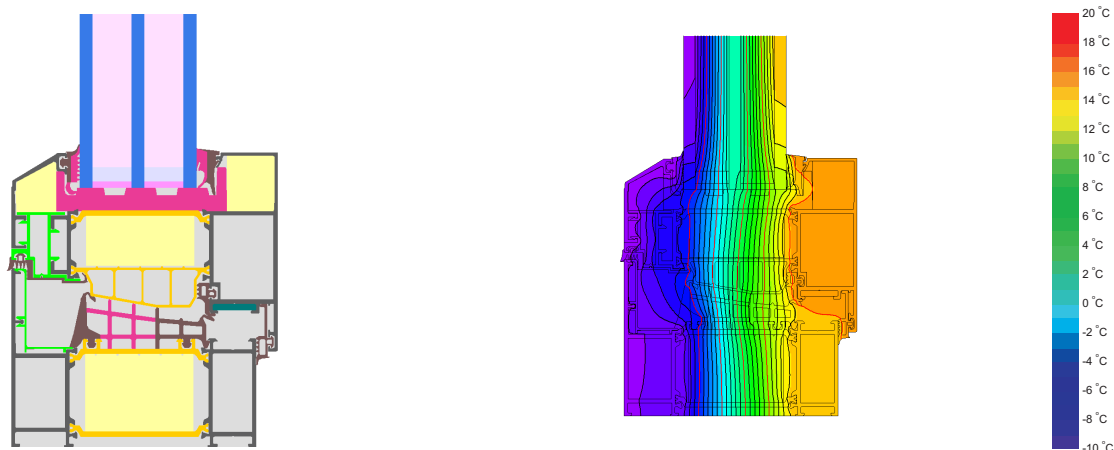
[www.passivehouse.com](http://www.passivehouse.com)

cool, temperate climate



**CERTIFIED  
COMPONENT**

Passive House Institute



Calculation model

Isothermal

**Description**

Aluminium frame with insulation (Resol foam 0.023 W/(mK)) and thermal separation (Low Lambda PA 0.21 W/(mK)); Pane thickness: 54 mm (6/18/6/18/6), rebate depth: 16 mm, spacer: TGI-spacer Precision

**Explanation**





The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$ . If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.60	0.58	0.54	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	0.79	0.73	0.72	0.69	W/(m <sup>2</sup> K)

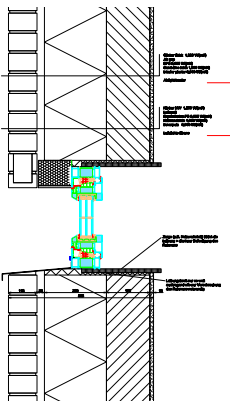
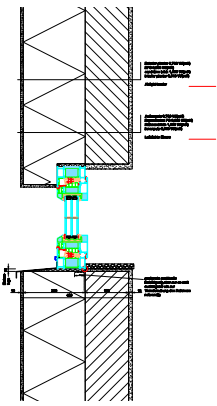
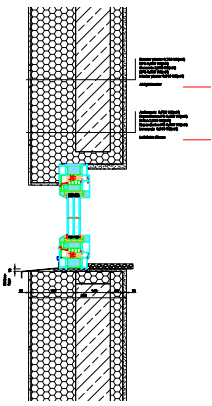
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

Frame values			Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -panel edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Top	(to)		136	0.79	0.026	0.76
Side	(s)		136	0.79	0.026	0.76
Bottom	(bo)		136	0.79	0.026	0.76
Mullion 2 casements	(m2)		222	0.82	0.028	0.77
Spacer: TGI-Spacer Precision			Secondary seal: Polysulfide			

## Validated installations

Cavity wall		EIFS		Insulated formwork blocks	
$U_{Wall} = 0.13 \text{ W/(m}^2 \text{ K)}$		$U_{Wall} = 0.13 \text{ W/(m}^2 \text{ K)}$		$U_{Wall} = 0.15 \text{ W/(m}^2 \text{ K)}$	
					
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.015	Top	0.007	Top	0.008
Side	0.015	Side	0.007	Side	0.008
Bottom	0.028	Bottom	0.038	Bottom	0.020
$U_{W,installed} = 0.85 \text{ W/(m}^2 \text{ K)}$		$U_{W,installed} = 0.84 \text{ W/(m}^2 \text{ K)}$		$U_{W,installed} = 0.83 \text{ W/(m}^2 \text{ K)}$	

