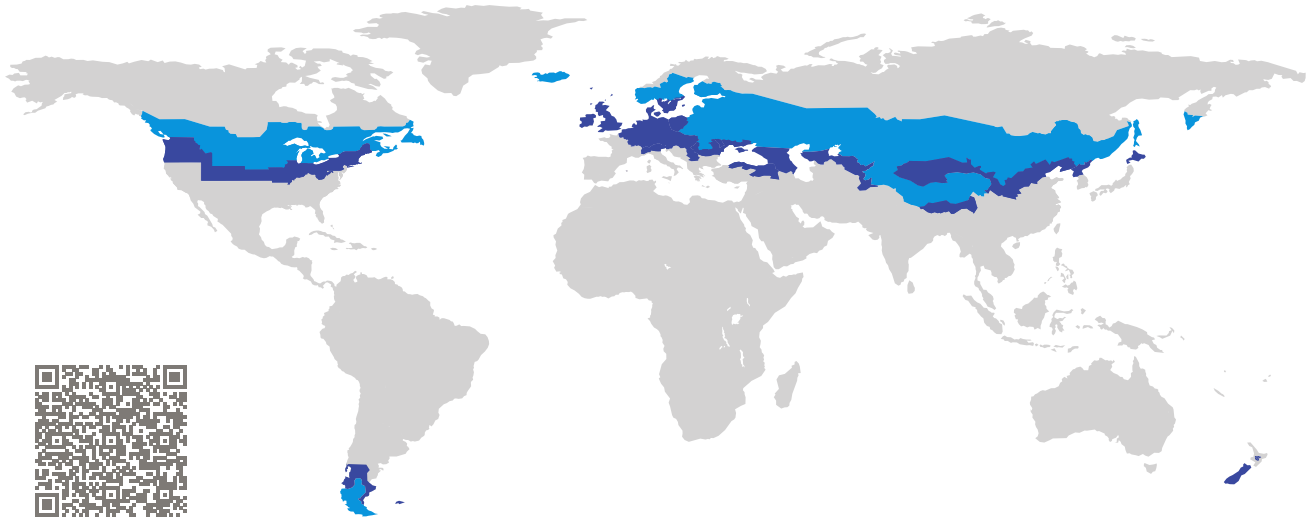


# CERTIFICATE

Certified Passive House Component

Component-ID 1537wc02 valid until 31st December 2020

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

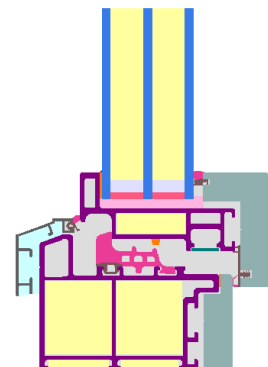


Category: **Window connection**  
Manufacturer: **Harbin Sayyas Windows Stock Co. Ltd.,  
Wanggang Town Nangang Distr.  
Harbin,  
China**  
Product name: **X120-h-p**

**This certificate was awarded based on the following criteria for the cold climate zone**

Comfort  $U_{W,installed} \leq 0.65 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 0.52 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.75$



Passive House  
efficiency class

phE

phD

phC

phB

phA

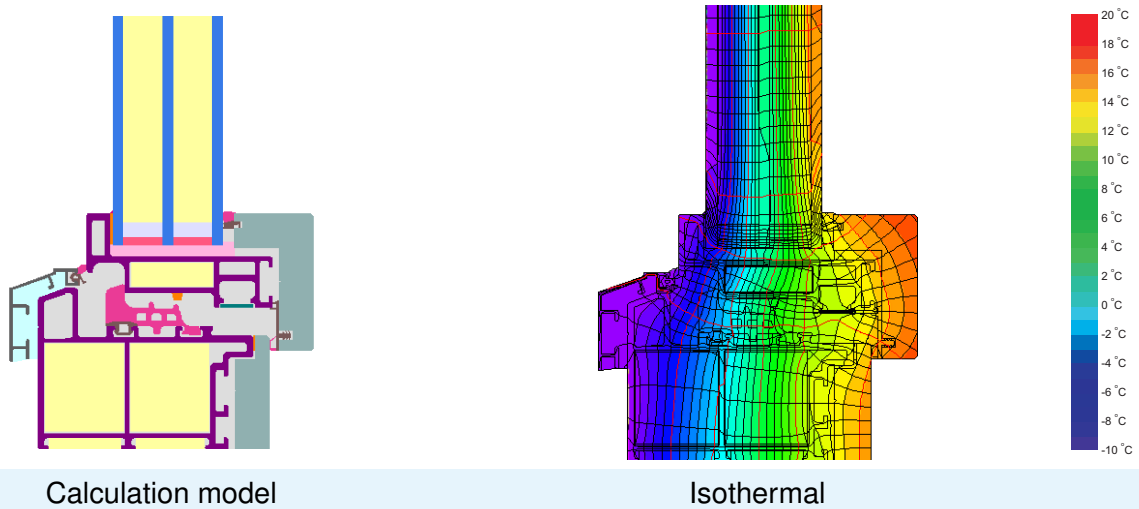
cold climate



phA

**CERTIFIED  
COMPONENT**

Passive House Institute



Calculation model Isothermal

### Description

GFRP-Frame with interior spruce/fir (0.11 W/(mK)) application and exterior aluminium cladding. Insulated by phenolic foam, 0.022 W/(mK). GFRP with PU resin, 2200 kg/m<sup>3</sup>, 0.34 W/(mK) (preliminary value to be validated). Pane thickness: 51 mm (5/18/5/18/5), rebate depth: 15 mm. Spacer: Multitech G with silicone secondary seal.

### Explanation






The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.52$  W/(m<sup>2</sup> K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.52	0.58	0.48	0.35	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	0.63	0.67	0.60	0.51	W/(m <sup>2</sup> K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

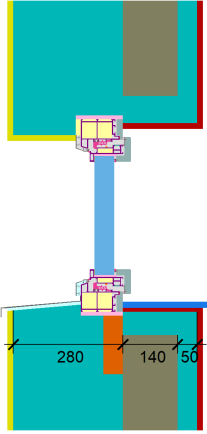
Frame values			Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -panel edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Top	(to)		109	0.70	0.021	0.77
Side	(s)		109	0.70	0.021	0.77
Bottom	(bo)		109	0.72	0.020	0.77
Mullion 1 casement	(m1)		122	0.79	0.021	0.77
Mullion 2 casements	(m2)		147	0.88	0.021	0.76

Spacer: MULTITECH G      Secondary seal: DOWSIL™ 3364 Warm Edge IG Sealant

### Validated installations

**Formwork blocks (operable)**

$U_{Wall} = 0.10 \text{ W/(m}^2 \text{ K)}$

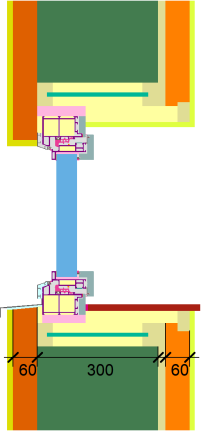


$\Psi_{install}$	W/(m K)
Top	0.006
Side	0.006
Bottom	0.011

$U_{W,installed} = 0.65 \text{ W/(m}^2 \text{ K)}$

**Lightweight timber (operable)**

$U_{Wall} = 0.10 \text{ W/(m}^2 \text{ K)}$

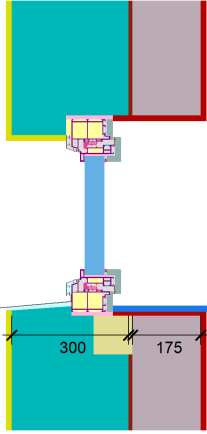


$\Psi_{install}$	W/(m K)
Top	0.009
Side	0.009
Bottom	0.011

$U_{W,installed} = 0.66 \text{ W/(m}^2 \text{ K)}$

**Exterior insulation and finishing system (EIFS) (operable)**

$U_{Wall} = 0.11 \text{ W/(m}^2 \text{ K)}$



$\Psi_{install}$	W/(m K)
Top	0.005
Side	0.005
Bottom	0.017

$U_{W,installed} = 0.65 \text{ W/(m}^2 \text{ K)}$

