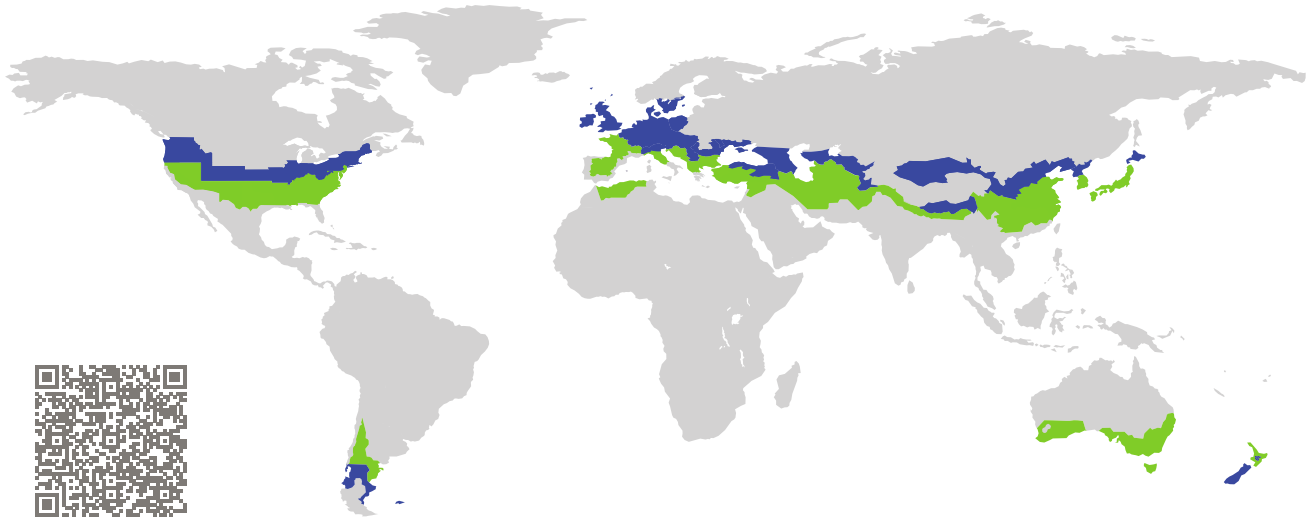


# CERTIFICATE

Certified Passive House Component

Component-ID 0065wi03 valid until 31st December 2020

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

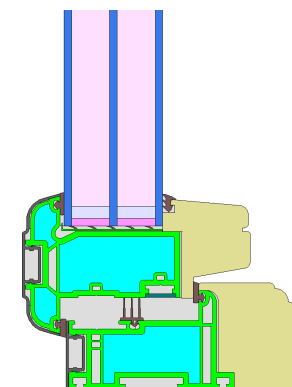


Category: **Window Frame**  
Manufacturer: **Munster Joinery,  
Mallow,  
Ireland**  
Product name: **Passiv AluClad Casement**

**This certificate was awarded based on the following  
criteria for the cool, temperate climate zone**

Comfort  $U_W = 0.79 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W,\text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.70$



(Outward opening)

cool, temperate climate



**CERTIFIED  
COMPONENT**

Passive House Institute

Passive House  
efficiency class

phE

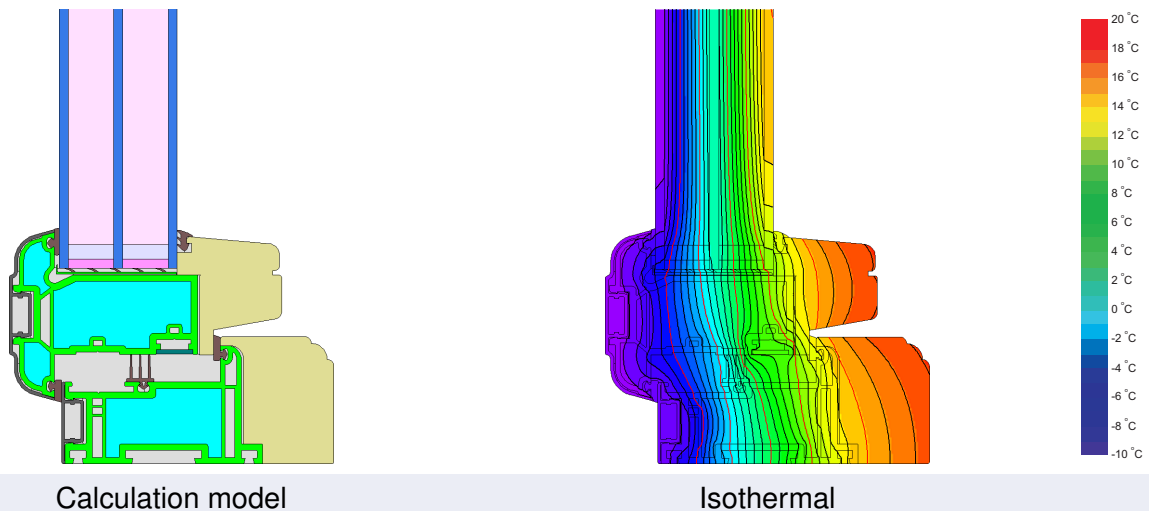
phD

phC

phB

phA

[www.passivehouse.com](http://www.passivehouse.com)



## Description

Timber-vinyl window frame, rain protected by exterior aluminium cladding. Insulated with polyurethane foam (0,028 W/(mK)) in the frames center. Glazing: 4/20/4/20/4

## Explanation





The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.70$  W/(m<sup>2</sup> K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.66	0.60	0.54	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	0.79	0.76	0.72	0.67	W/(m <sup>2</sup> K)

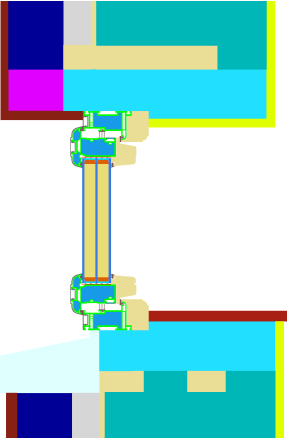
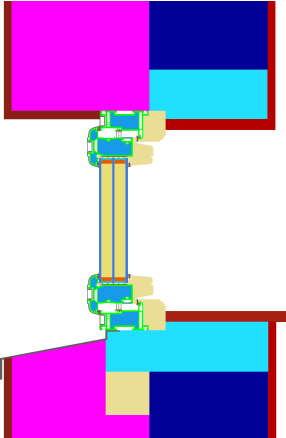
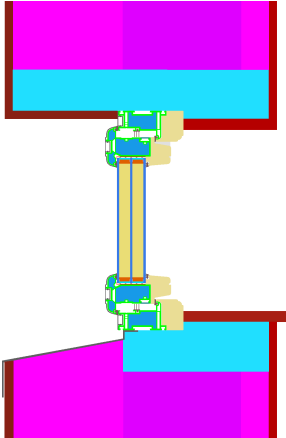
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

Frame values			Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -panel edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Top	(to)		102	0.79	0.026	0.74
Side	(s)		102	0.79	0.026	0.74
Bottom	(bo)		102	0.79	0.026	0.74
Mullion 1 casement	(m1)		115	0.77	0.026	0.74
			Spacer: SWISSPACER ULIMATE		Secondary seal: Polysulfid	

### Validated installations

Cavity wall (operable)		EIFS		Insulated formwork blocks	
					
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.018	Top	0.011	Top	0.013
Side	0.018	Side	0.011	Side	0.013
Bottom	0.024	Bottom	0.037	Bottom	0.035
$U_{W,installed} = 0.85$ W/(m <sup>2</sup> K)		$U_{W,installed} = 0.84$ W/(m <sup>2</sup> K)		$U_{W,installed} = 0.84$ W/(m <sup>2</sup> K)	

