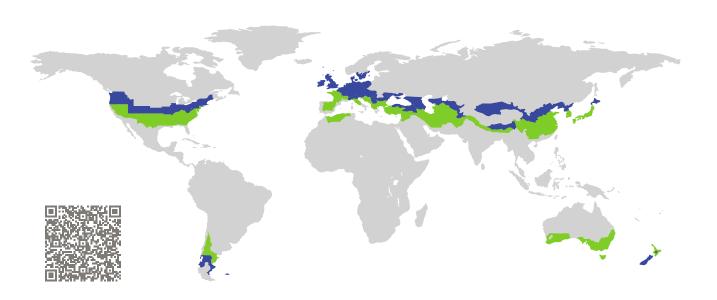
CERTIFICATE

Certified Passive House Component

Component-ID 0218ic03 valid until 31st December 2019

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category: Glas roof

Manufacturer: SCHÜCO International KG,

Bielefeld, Germany

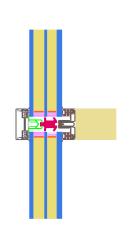
Product name: Schüco AOC 50 TI.SI (schräg)

This certificate was awarded based on the following criteria for the cool, temperate climate zone

 $Comfort \hspace{0.5cm} \textit{U}_{\textit{CW},i} = 0.83 \hspace{0.2cm} \leq \hspace{0.2cm} 1.00 \hspace{0.1cm} \text{W}/(\text{m}^2 \hspace{0.1cm}\text{K})$

 $U_{CW,i,\text{installed}} \leq 1.00 \text{ W/(m}^2 \text{ K)}$ with $U_g = 0.73 \text{ W/(m}^2 \text{ K)}$

Hygiene $f_{Rsi=0.25}$ \geq 0.70





Description

Timber construction, with aluminium system carrier. Covering- and pressure-strip from aluminium. PE-foam insulator in the glazing rebate (0,040 W/(mK)). Screw- and Glass carrier losses measured by ift Rosenheim. Used Pane: 48 mm (6/16/4/14/8), intersection of the Glass: 13 mm. Used spacer: SwisspacerV

Explanation

The element U-values were calculated for the test element size of 1.20 m \times 2.50 m with $U_g = 0.70$ W/(m² K). If a higher quality glazing is used, the element U-values will improve as follows:

Glazing	$U_g =$	0.73	0.84	0.76	0.69	W/(m ² K)
		\downarrow	\downarrow	↓	↓	
Element	$U_{CW,i}$	0.83	0.94	0.86	0.79	W/(m ² K)

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

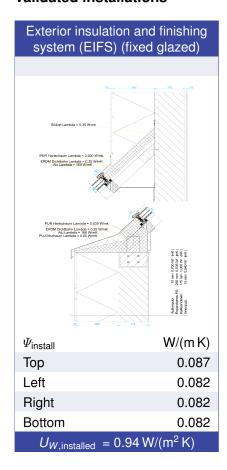
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values			Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U_f</i> ¹ W/(m ² K)	Ψ -panel edge Ψ_g W/(m K)	Temp. Factor f _{Rsi=0.25} [-]
Top fixed	(tof)	T	50	0.98	0.035	0.74
Side fixed	(sf)	-	50	0.98	0.035	0.74
Bottom	(bof)	1	50	0.98	0.035	0.74
Mullion	(m)		50	0.98	0.035	0.74
Transom	(tf)	•	50	0.98	0.035	0.74
		Spacer:	SWISSPACER V	Seconda		

Thermal glass carrier bridge 2 χ_{GT} = 0.004 W/K

Validated installations



¹Includes $\Delta U = 0.18 \text{ W/(m}^2 \text{ K)}$. Determined through measurement

²Determined through measurement . Glass carrier type : Non-Metallic Glass Carrier with Screws

