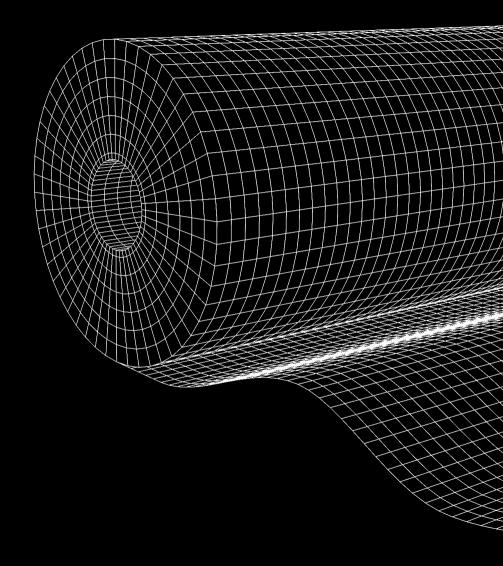
🔀 INSTALLATION GUIDE



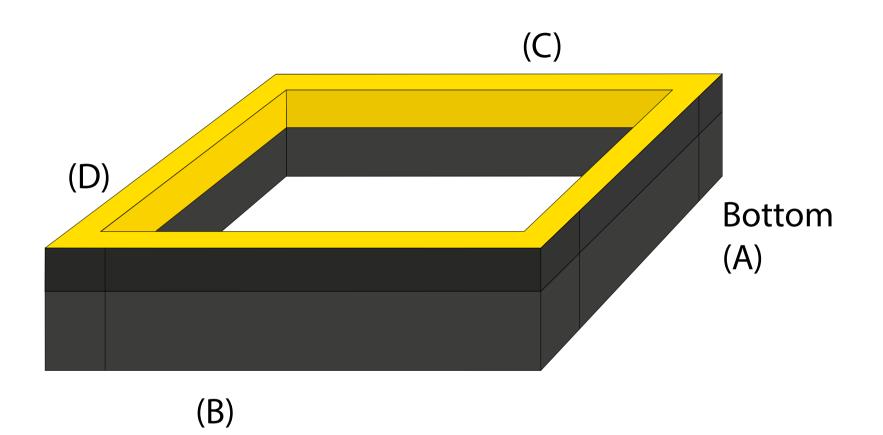
0500FR ISM (Interface Sealing Membrane) Class B - EN 13501-1



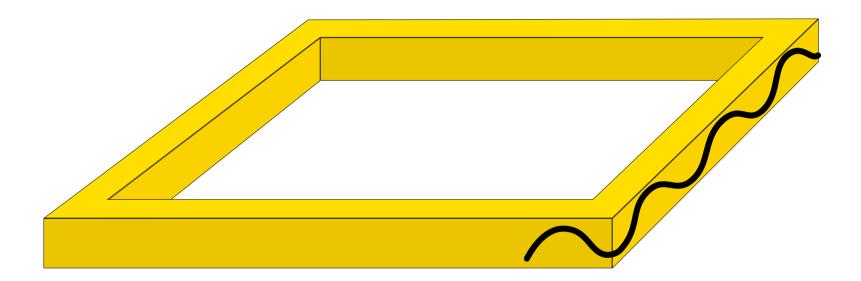


Important Notes

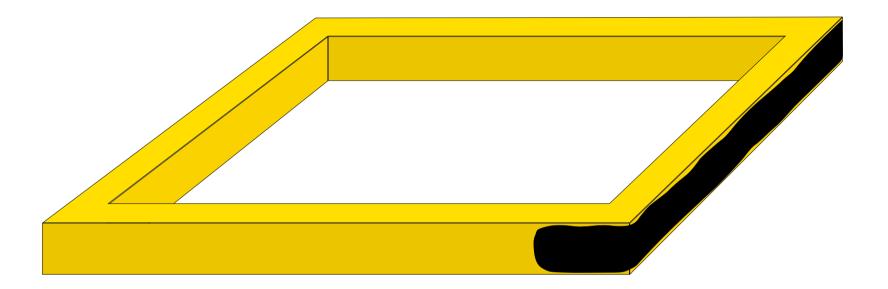
- » Before application prime all porous surfaces with OBEX CORTEX 0787FR Class B Non-Flammable Surface Primer.
- » Minimum bond width on all porous substrates is 100mm including all sheathing boards.
- » For non-porous materials, we recommend a 50mm bond width, and an absolute minimum of 20-30mm.
- » Ensure the paste is spread out evenly and firmly roll the membrane into the paste to ensure proper bonding.
- » Make sure to adequately cap off all edges of the membrane with paste, leaving no exposed edges.
- » The rolls may invariably contain joins. These should be overlapped and bonded by a minimum of 50mm.
- » Paste adhesive should be left to cure for a minimum of 1 week before any air pressurisation testing is carried out.



Membrane Installation Sequence

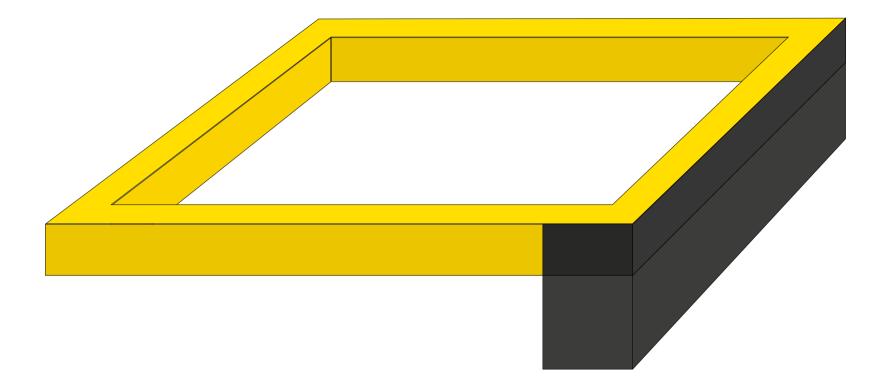


1st Apply Paste Along The Base Of The Frame & Slightly Up Both Sides

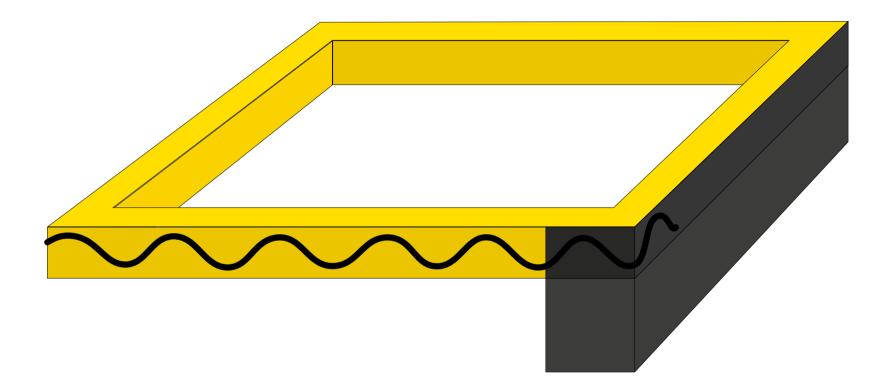


Spread Out Paste Adhesive Evenly Over the Required Area

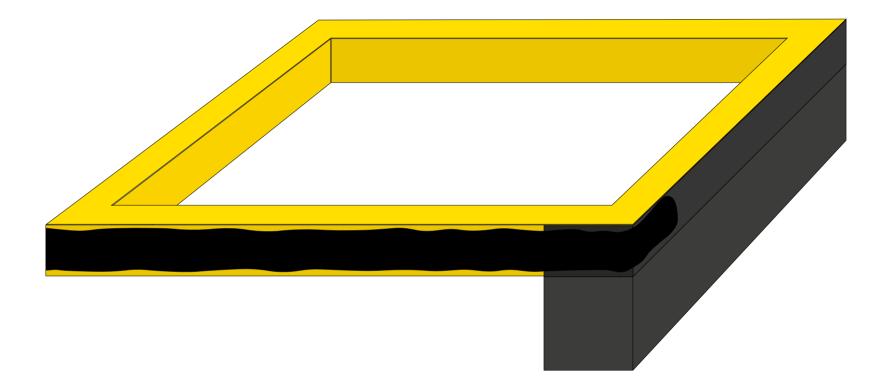
Apply Membrane To The Paste. Ensure The Membrane Is Cut Long Enough For The Overlaps On Boths Sides. The overlaps on both sides should be at least 50mm



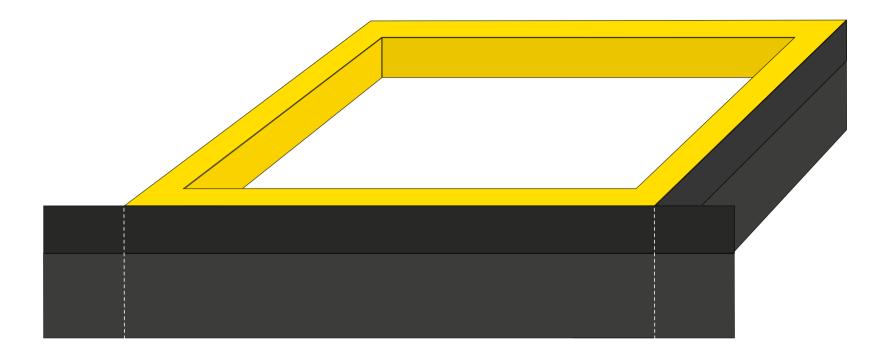
Fold Both Membrane Flaps On Each Side And Ensure The Mebrane Is Firmly Bonded Onto The Paste By Bedding-In With A Silicone Roller.



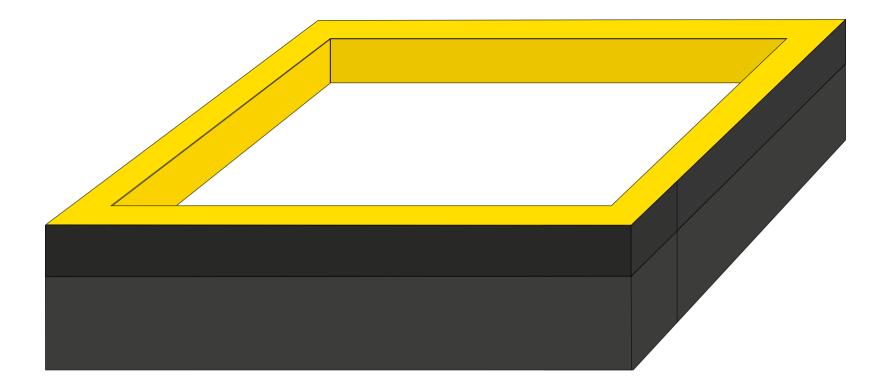
Apply Paste Along The Side Of The Frame & Slightly Up Along The Bottom For The Overlapping Flap. Also Apply A Small Amount Of Paste To The Base Membrane Where The Side And Base Membranes Will Overlap.



Spread Out Paste Adhesive Evenly Over the Required Area.

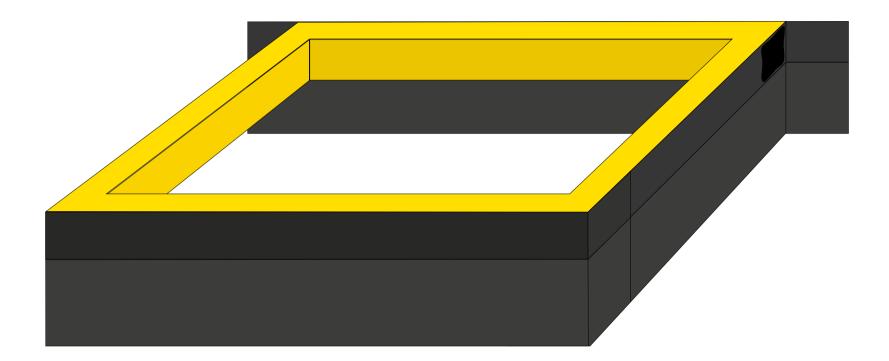


Apply Membrane To The Paste. Ensure The Membrane Is Cut Long Enough For The Overlaps On The Top And Bottom.

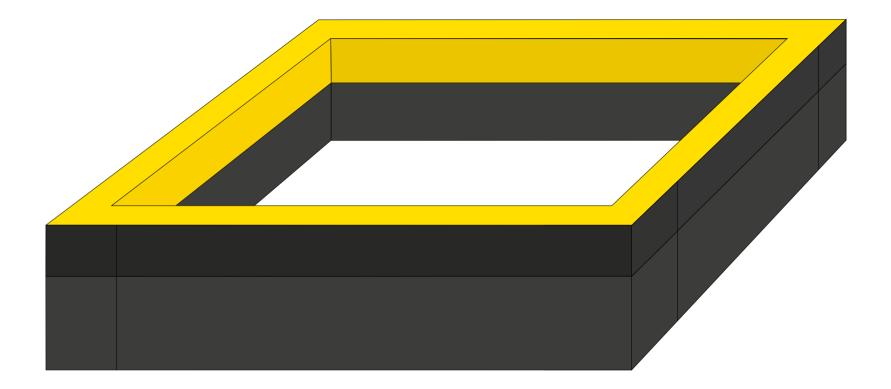


Fold Both Membrane Flaps On Each End And Ensure The Mebrane Is Firmly Bonded Onto The Paste By Bedding-In With A Silicone Roller.

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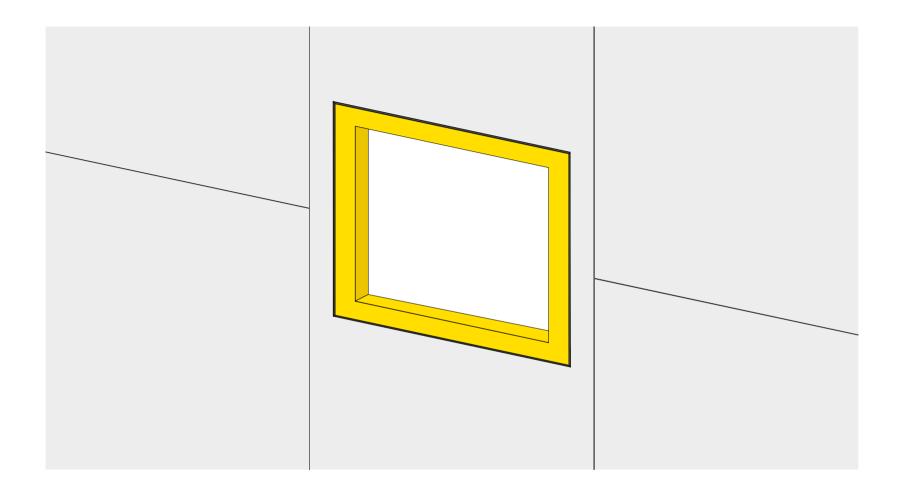


Continue Steps 6-9 To Apply Membrane To The Other Side

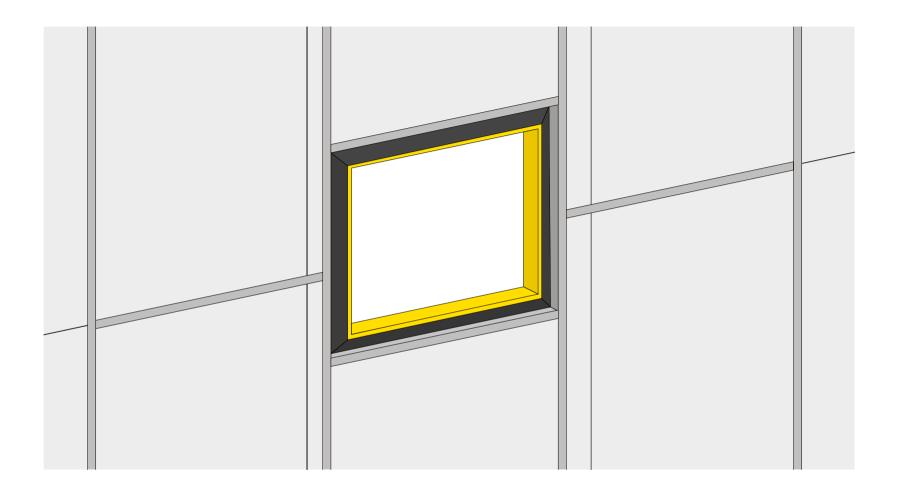


Continue Steps 6-9 To Apply Membrane To The Bottom Of The Window Frame

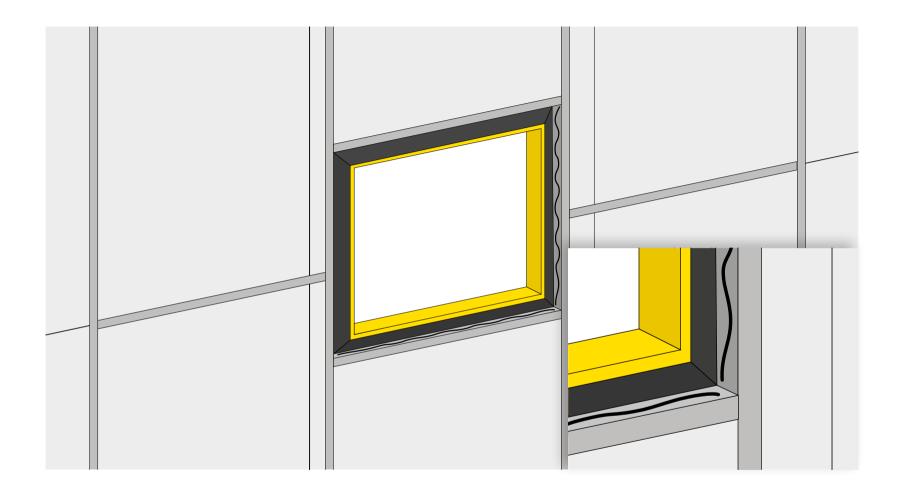
Notes



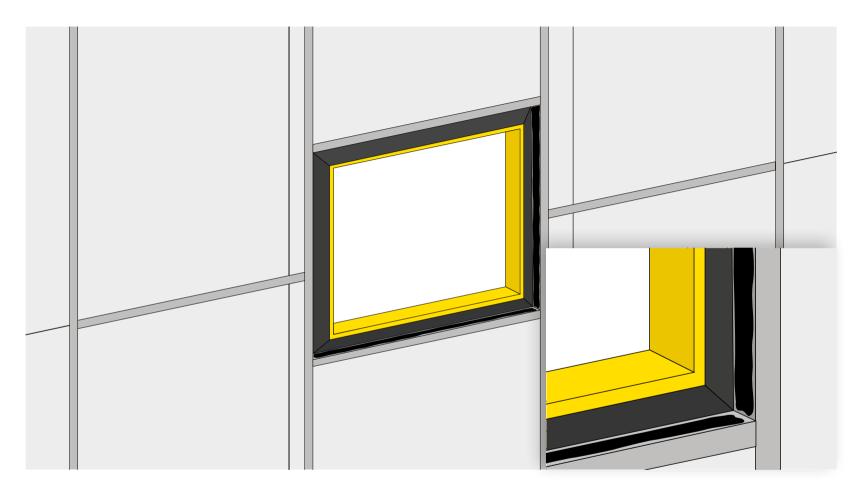
Insert The Frame Within The Opening & Fix Within The Reveal According To The Manufacturers Instructions



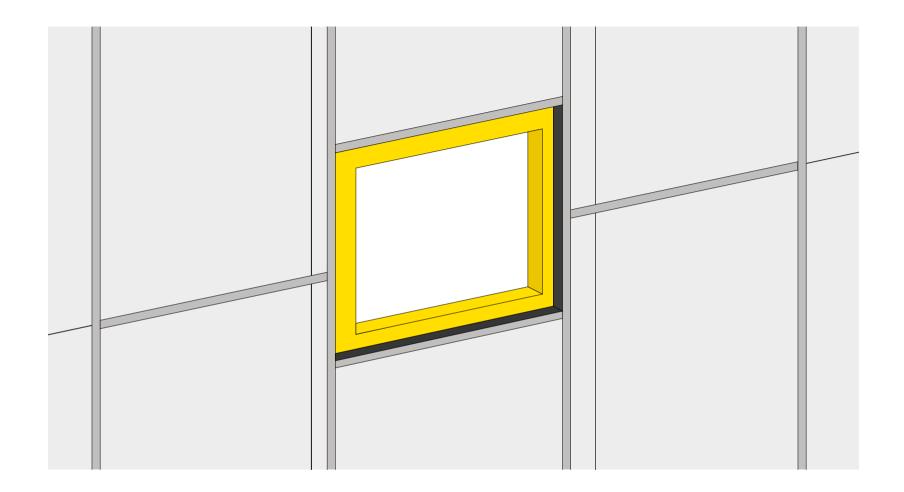
Fold the membrane away from the sides of the reveal and temporarily secure to enable the application of paste onto the sides of the window reveal.



Apply paste to the inside of the window reveal on all sides. Also apply paste to the membrane overlaps.



Spread the paste out using a spreader ensuring there are no gaps to ensure a complete seal.



Use a roller to adhere the membrane to the opening and then cap the edges off with paste. Also Remember To Cap Off The Membrane Overlap Joints.



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