

# ACRABOND

## LIQUID ADHESIVE

**Solvent free  
multipurpose joint adhesive  
for airtight connections**



### Technical data

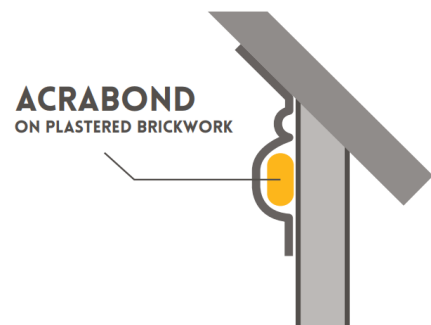
Properties	Performance
Solvent	None
Application temperature	-0°C to 50°C / 32°F to 122°F
Temperature resistance	-20°C to 80°C / 4°F to 176°F
Storage	2 years —protect from frost
Colour	Blue

### Application areas

Indoor usage for airtight connections of airtight membranes including Partel Vara Plus and Izoperm Plus to DIN 4108. Suitable for plaster, untreated wood, concrete, stone, moisture and vapour barriers. Surfaces must be clean, dry and free of dust and grease. One surface must always be absorbent. Not suitable for Sauna and swimming pools.

### Application process

Apply ACRABOND in 8mm beads and without gaps by means of hand operated or compressed air guns. Press vapour barrier lightly onto the bead. DO NOT PRESS FLAT. ACRABOND must be at least 4mm thick. Apply vapour barrier with loop. Movement on the vapour barrier must not be applied during vulcanisation. ACRABOND can also be applied via dry method where 8mm bead is allowed to cure for 1-3 days before vapour barrier is affixed. When cured material is stable from -20°C to 80°C (-4°F to 176°F).



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### Advantages

Adhesion to all Partel interior and exterior membranes, concrete, plaster, wood, steel, other vapour control layers including PE, PA, PP and aluminium, wood base panels OSB, MDF, plywood.

A smoother physical substrate will result in optimum adhesion between tape and surface.

- Solvent Free
- Durable & Flexible
- Ageing Resistant
- High Adhesion to most surfaces
- Airtight connections to DIN 4108
- Odourless
- French VOC emission class A+

### General information

Store and transport frost free. A smoother physical substrate will result in optimum adhesion between tape and surface. It is the responsibility of the applicator to check the substrate for suitability, adhesion tests are recommended in non standard situations.

### Ordering information

Name	Dimension	Units / box
ACRABOND cartridge	310ml	20
ACRABOND—Foil bag	580ml	20

*"The information provided is based on current knowledge and experience. This data sheet may become invalid and we reserve the right to make changes to designs and processes as we continually improve quality. Processing instructions including full system component details should be adhered to. Visit [partel.com](http://partel.com) for the most up to date information"*