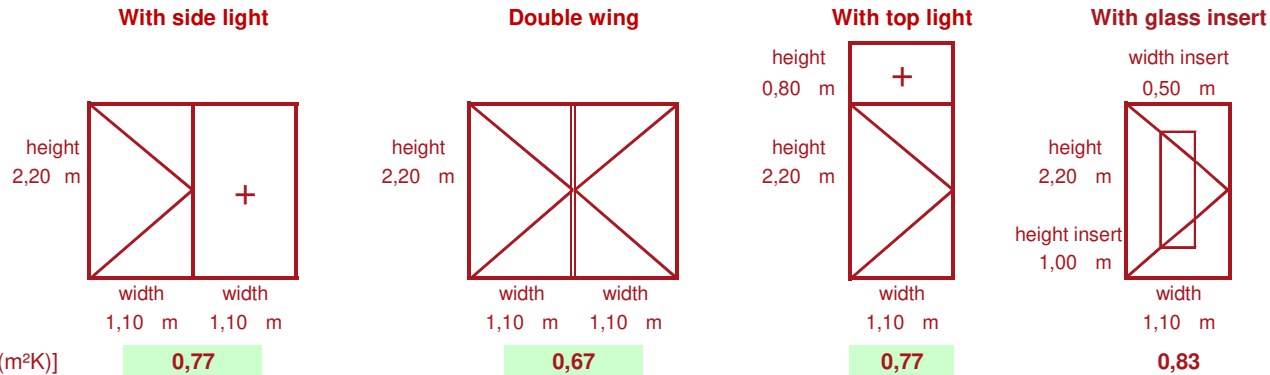


On behalf of: **Moralt AG, Hausham, GERMANY**
 Project/Product: **FERRO PASSIV FireSafe EI30**

Description	Door leaf / Glazing		Uf value [W/(m²K)]				Frame Width [m]				Glazing Edge Ψ-value [W/(m²K)]				Temperature factor (min) $f_{Rsi=0,25}$ [-]	Overall U-value [W/(m²K)]
	U _{dI} -value [W/(m²K)]	U _g -value [W/(m²K)]	Lock s.	Hinge s.	Sill	Head	Lock s.	Hinge s.	Sill	Head	Lock s.	Hinge s.	Sill	Head		
FERRO PASSIV FireSafe EI30	0,48		0,97	1,09	1,69	1,09	0,199	0,114	0,080	0,114	0,001	0,001	0,002	0,001	0,46	0,69
FERRO PASSIV FireSafe EI30 side light		0,63	0,99	0,99	0,99	0,99	0,087	0,087	0,087	0,087	0,064	0,064	0,064	0,064	0,71	0,87
Flying mullion	0,48	0,63	0,92				0,284				0,001				0,76	
Mullion 1 casement	0,48	0,63	0,98				0,252				0,033				0,67	
Transom 1 casement	0,48	0,63	1,07				0,167				0,033				0,67	
Glass insert	0,48	0,63									0,084				0,69	

Drawings and material data were provided by the manufacturer. The sole responsibility for the provided information lies with the manufacturer. f_{Rsi} and Ψ_{Slg} - values of side- and top light were determined with $U_{g=0,7}$ W/(m²K).

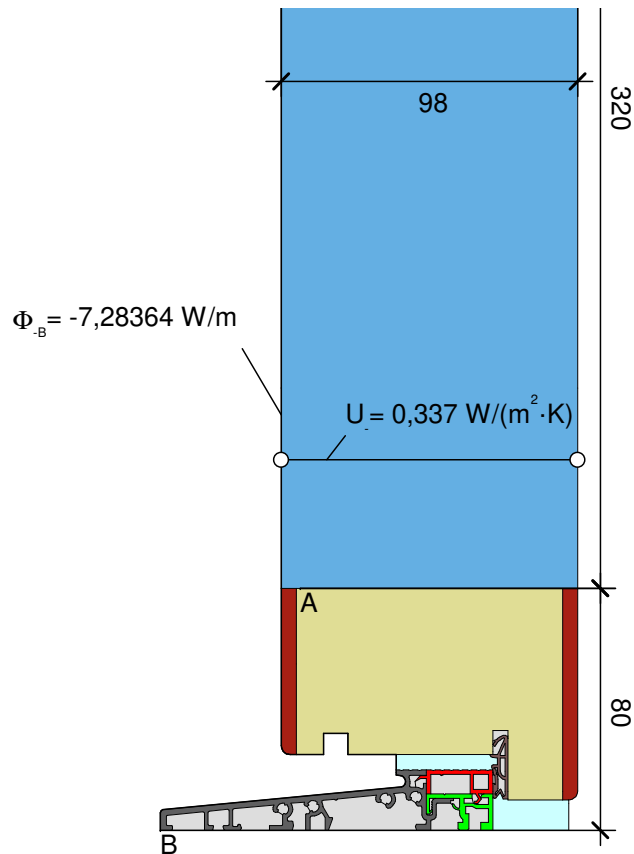


comfort criterion for cool-temperate climate zone achieved

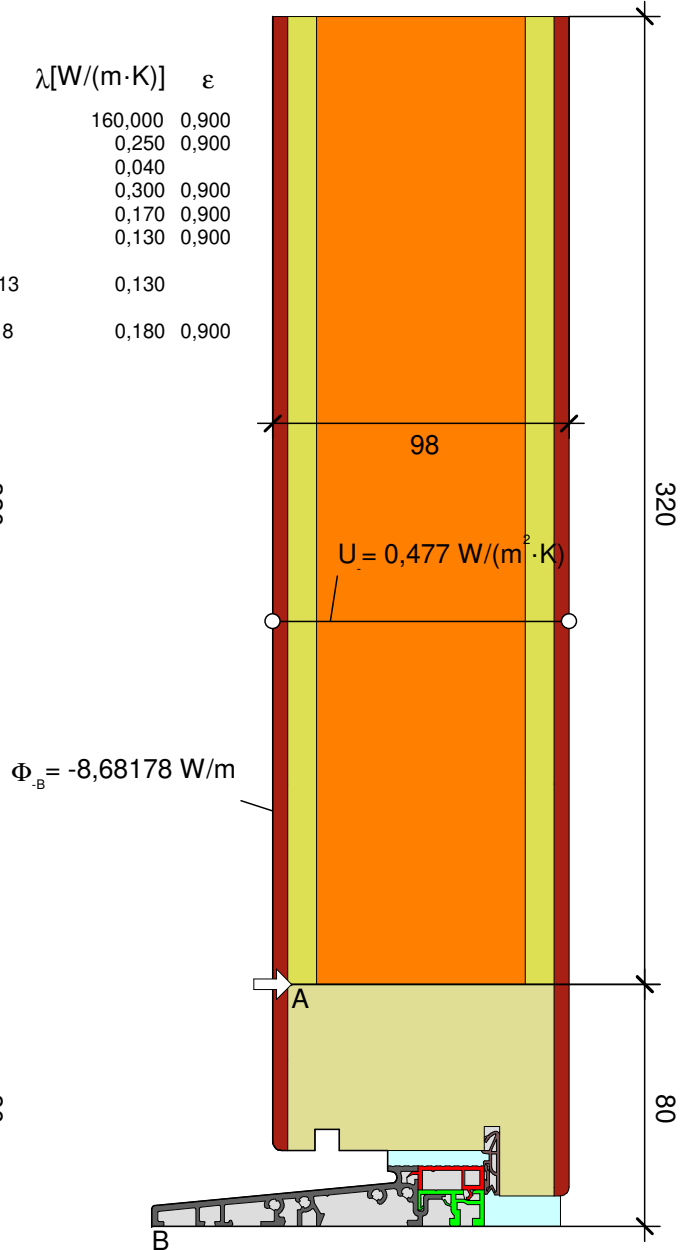


Material	λ [W/(m·K)]	ϵ
Aluminum Aluminium 10456	160,000	0,900
EPDM	0,250	0,900
Insulation Wärmedämmung 040	0,040	
Polyamide 25% Glassfiber	0,300	0,900
Polyvinylchloride (PVC)	0,170	0,900
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

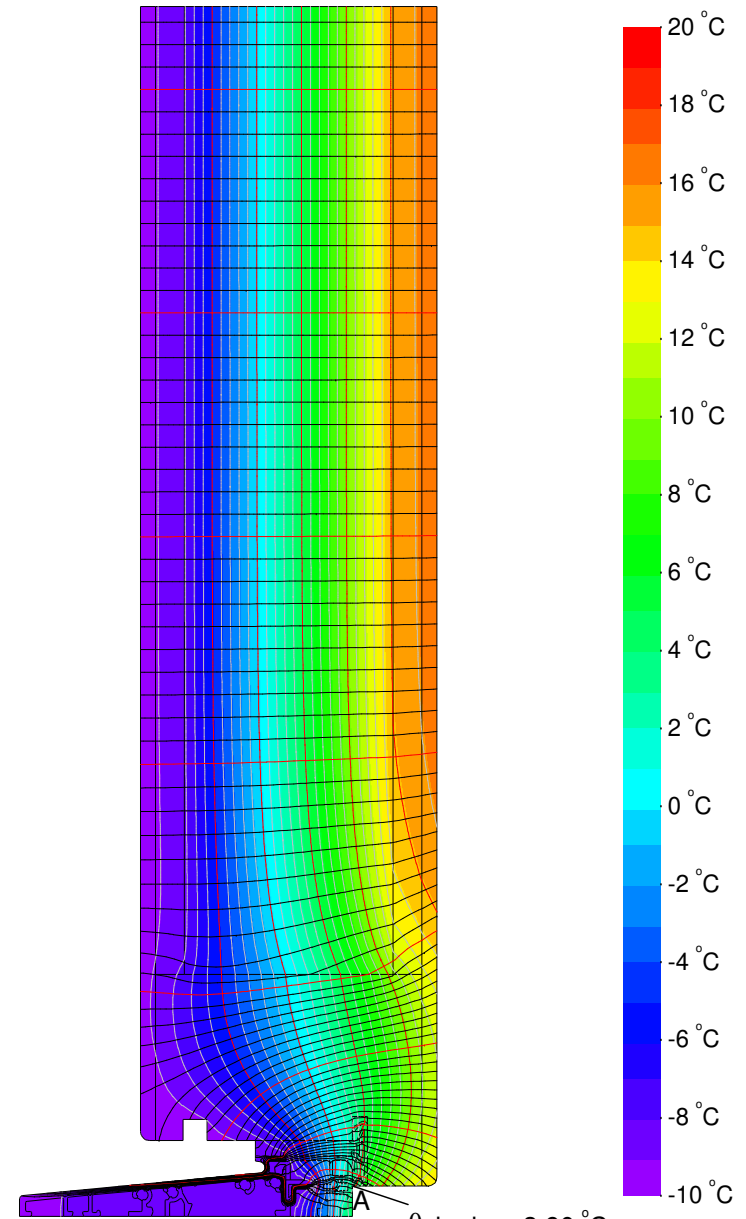
** EN ISO 10077-2:2017, 6.4.3



$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{7,284}{30,000} - 0,337 \cdot 0,320}{0,080} = 1,688 \text{ W/(m}^2 \cdot \text{K)}$$

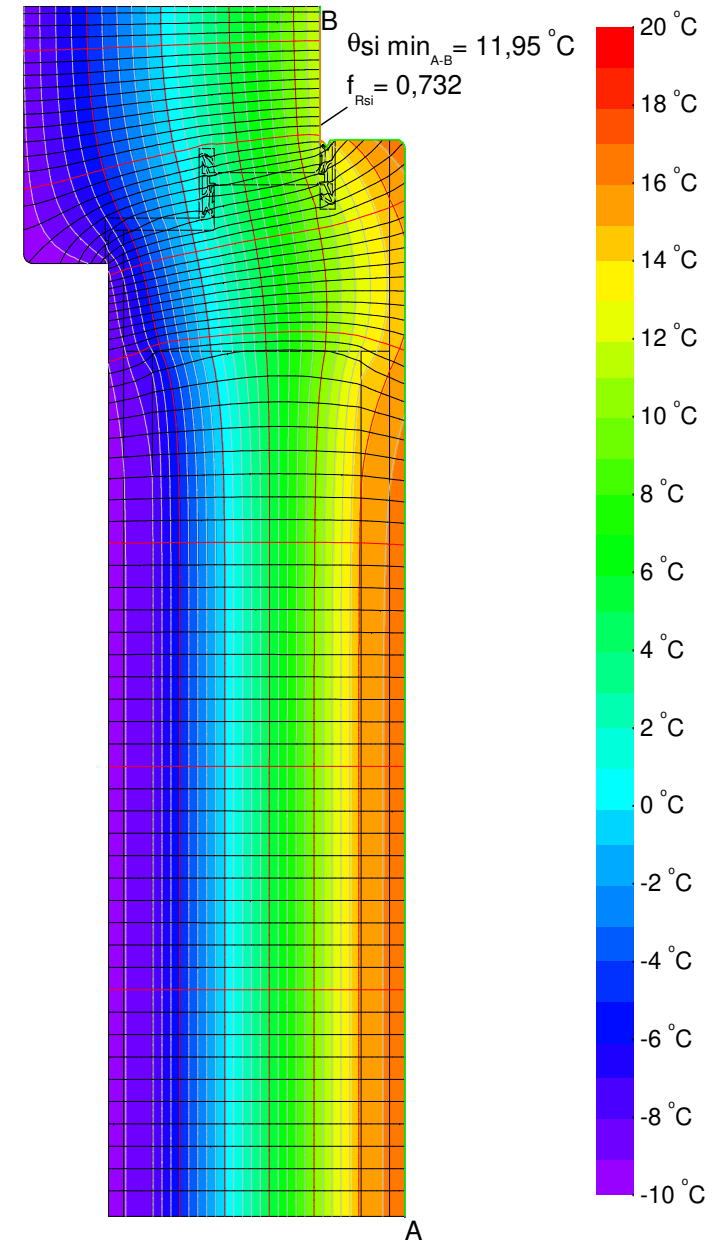
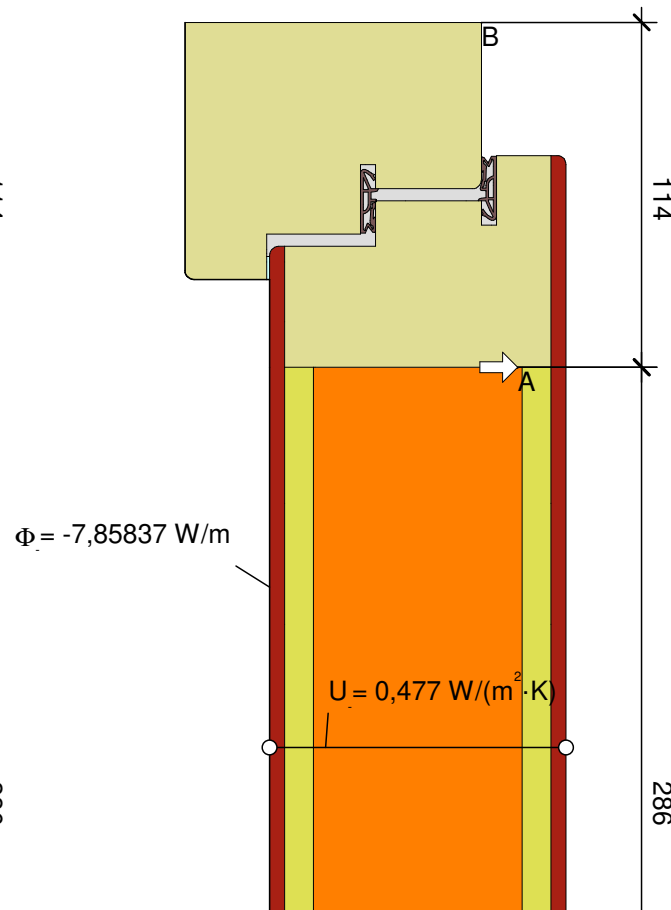
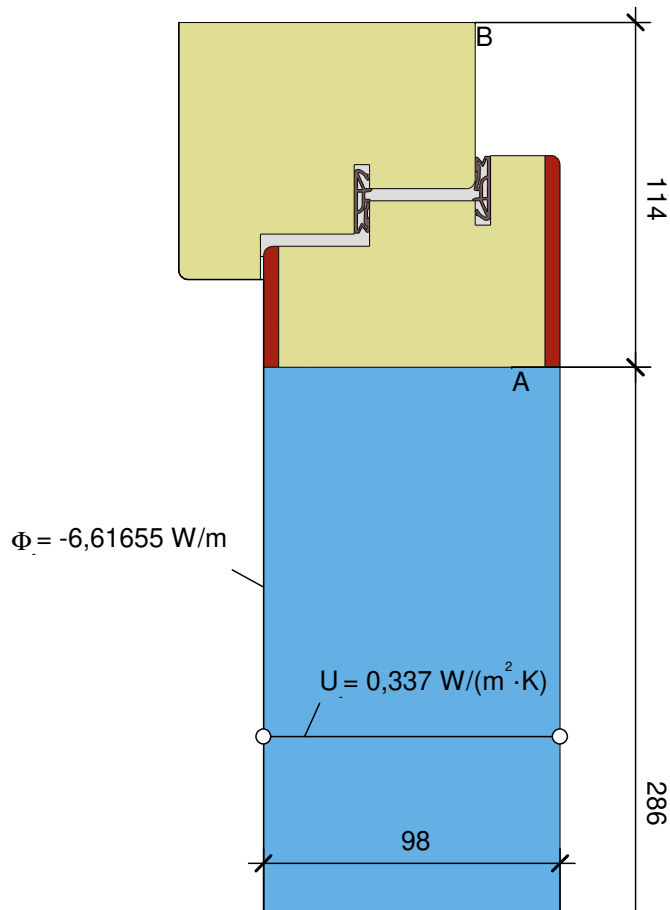


$$\psi_A = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{8,682}{30,000} - 0,477 \cdot 0,320 - 1,688 \cdot 0,080 = 0,002 \text{ W/(m} \cdot \text{K)}$$



$\theta_{si \min_A} = 3,90 \text{ }^\circ\text{C}$
 $f_{Rst} = 0,463$

th - THRESHOLD | SCHWELLE



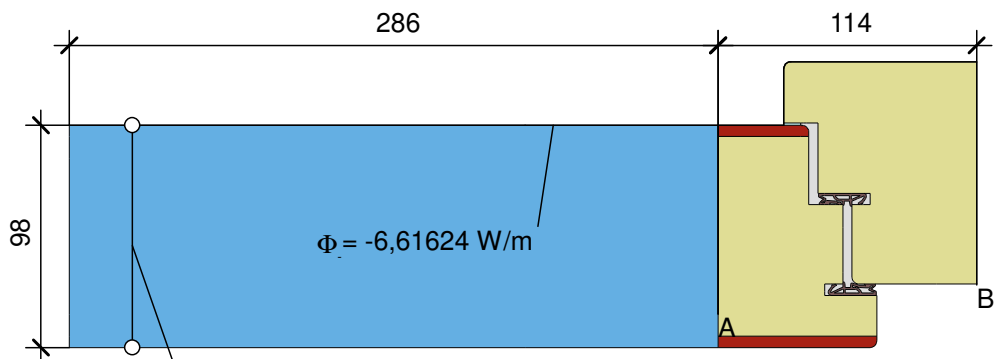
Material	λ [W/(m·K)]	ϵ
EPDM	0,250	0,900
Insulation I Wärmedämmung 040	0,040	
Softwood, OSB I Weichholz, OSB 10456	0,130	0,900
Unvent. cavity I unbel. Hohlr. **		
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **		
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3

$$U_{\text{f,AB}} = \frac{\Phi}{\Delta T} - \frac{U_p \cdot b_p}{b_f} = \frac{6,617}{30,000} - \frac{0,337 \cdot 0,286}{0,114} = 1,090 \text{ W}/(\text{m}^2 \cdot \text{K})$$

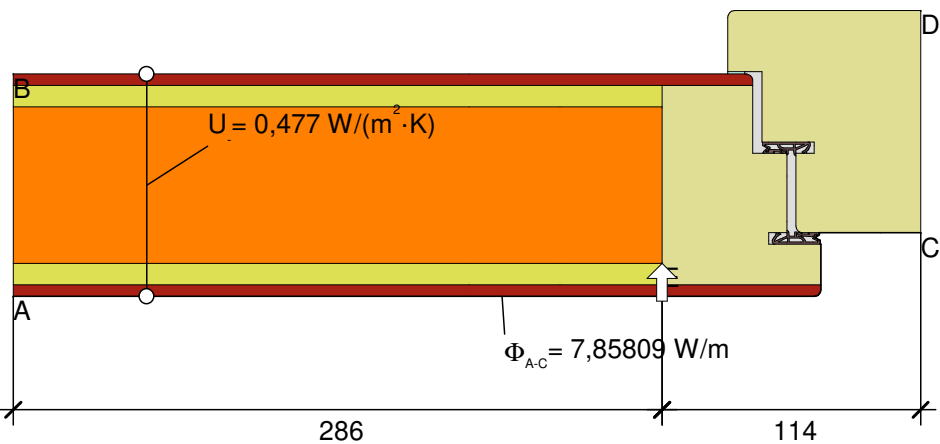
$$\psi_A = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{7,858}{30,000} - 0,477 \cdot 0,286 - 1,090 \cdot 0,114 = 0,001 \text{ W}/(\text{m} \cdot \text{K})$$

to - TOP I OBEN



$$U_g = 0,337 \text{ W}/(\text{m}^2 \cdot \text{K})$$

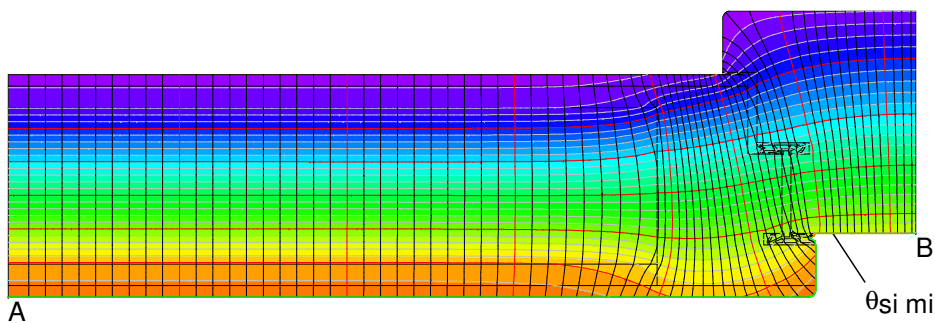
$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{6,616}{30,000} - 0,337 \cdot 0,286}{0,114} = 1,090 \text{ W}/(\text{m}^2 \cdot \text{K})$$



$$U = 0,477 \text{ W}/(\text{m}^2 \cdot \text{K})$$

$$\Phi_{A-C} = 7,85809 \text{ W/m}$$

$$\psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{7,858}{30,000} - 0,477 \cdot 0,286 - 1,090 \cdot 0,114 = 0,001 \text{ W}/(\text{m} \cdot \text{K})$$



$$\theta_{si \text{ min}}_{A-B} = 11,95 \text{ } ^\circ\text{C}$$

$$f_{Rsi} = 0,732$$

Material

Material	λ [W/(m·K)]	ϵ
EPDM	0,250	0,900
Insulation I Wärmedämmung 040	0,040	
Softwood, OSB I Weichholz, OSB 10456	0,130	0,900
Unvent. cavity I unbel. Hohlr. **		
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **		
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

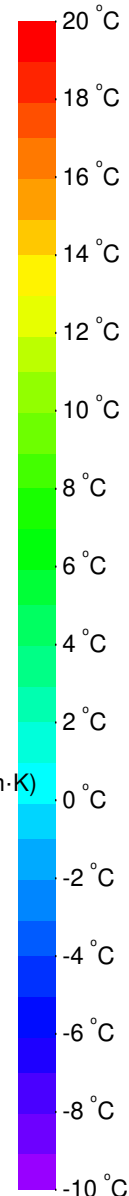
** EN ISO 10077-2:2017, 6.4.3

Randbedingung

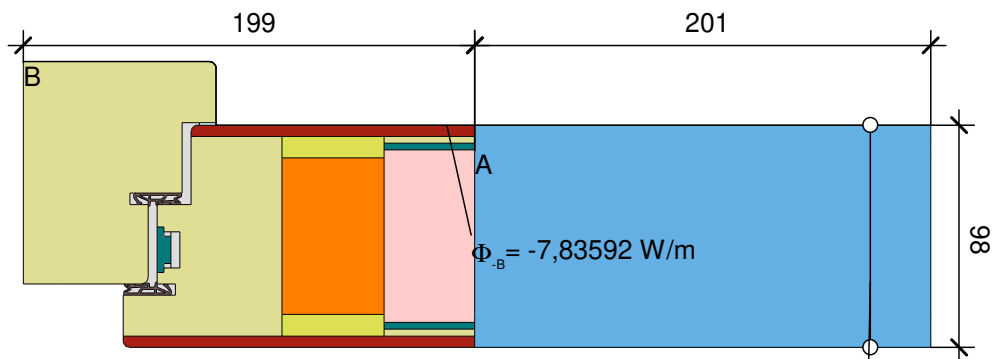
Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity I Hohraum				0,900

Randbedingung

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity I Hohraum				0,900
fRsi: Interior Innen		20,000	0,250	



si HINGE SIDE I BANDSEITE

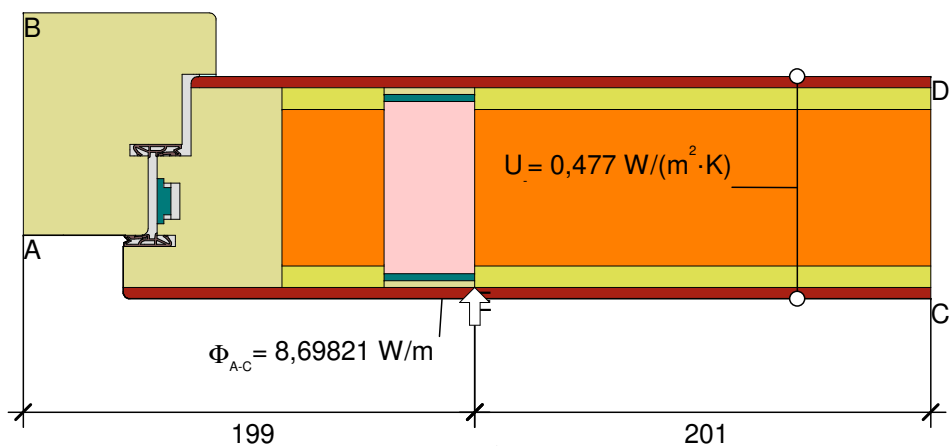


$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{7,836}{30,000} - 0,337 \cdot 0,201}{0,199} = 0,972 \text{ W}/(\text{m}^2 \cdot \text{K})$$

$$U = 0,337 \text{ W}/(\text{m}^2 \cdot \text{K})$$

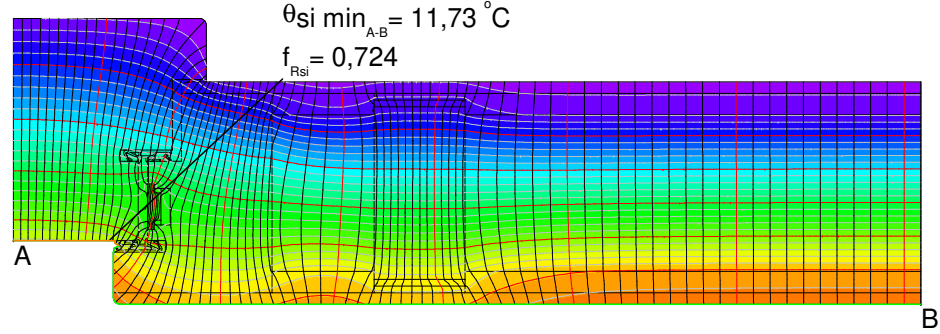
Material	λ [W/(m·K)]	ϵ
Balsa qsenkrecht 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Insulation I Wärmedämmung 040	0,040	
Softwood, OSB I Weichholz, OSB 10456	0,130	0,900
Steel I Stahl	50,000	0,900
Unvent. cavity I unbel. Hohlr. **		
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **		
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3

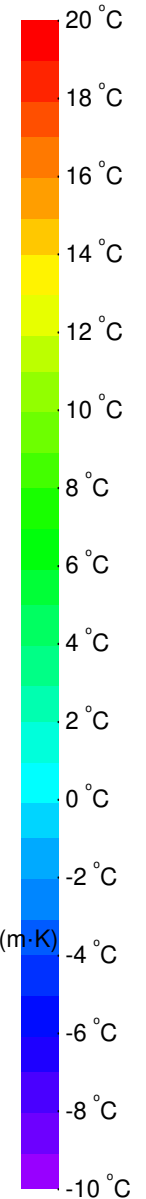


Randbedingung	q [W/m²]	θ [°C]	R [(m²·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity I Hohlraum				0,900

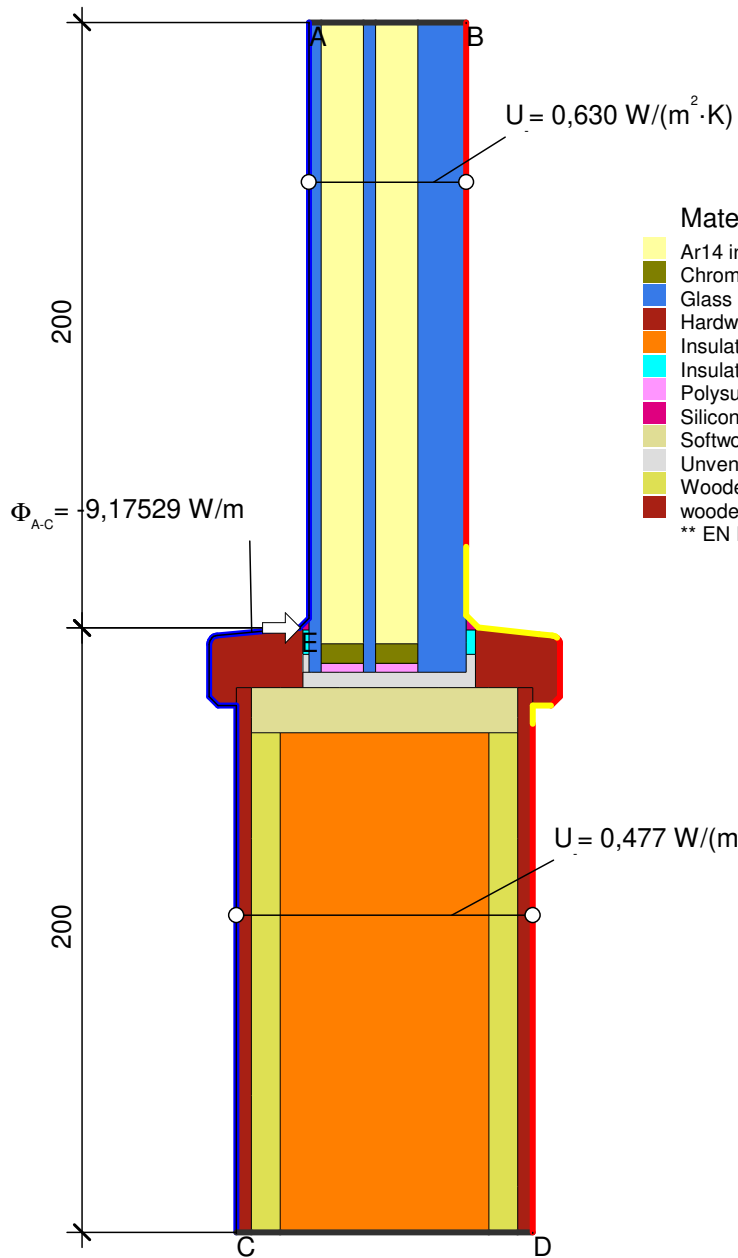
$$\psi_{A-E.C.} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{8,698}{30,000} - 0,972 \cdot 0,199 - 0,477 \cdot 0,201 = 0,001 \text{ W}/(\text{m} \cdot \text{K})$$



Randbedingung	q [W/m²]	θ [°C]	R [(m²·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity I Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	



sh - LOCK SIDE | SCHLOSS SEITE



$\Phi_{A-C} = 9,17529 \text{ W/m}$

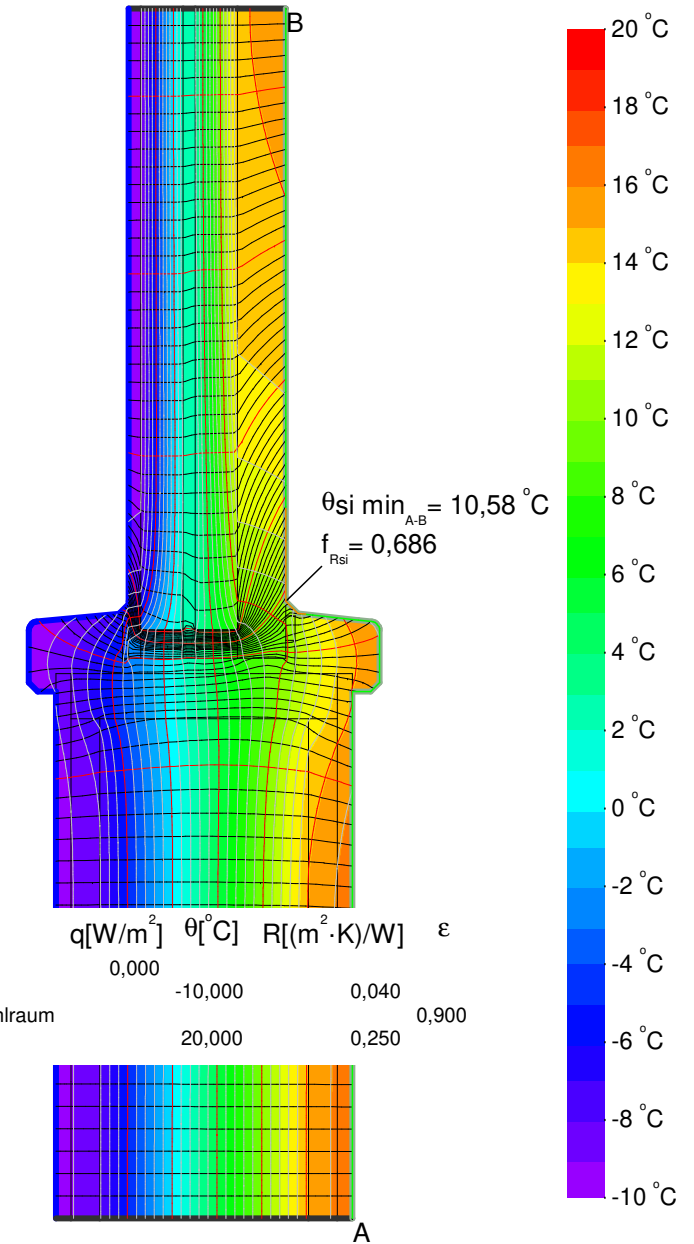
$U = 0,630 \text{ W}/(\text{m}^2 \cdot \text{K})$

$U = 0,477 \text{ W}/(\text{m}^2 \cdot \text{K})$

Material

Ar14 in 52mmBrandschGlas U 0,63	0,020	
Chromatech	0,810	
Glass Glas	1,000	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
Insulation Wärmedämmung 040	0,040	
Insulation tape Vorlegeband	0,060	0,900
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
wooden-based material Holzwerkstoff 0.18	0,180	
** EN ISO 10077-2:2017, 6.4.3		

λ [W/(m·K)]	ϵ
0,020	
0,810	
1,000	0,900
0,180	0,900
0,040	
0,060	0,900
0,400	0,900
0,350	
0,130	0,900
0,130	
0,180	



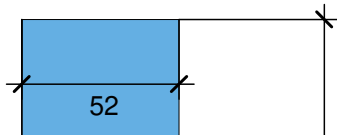
$\theta_{si \text{ min}}_{A-B} = 10,58 \text{ }^\circ\text{C}$

$f_{Rsi} = 0,686$

Randbedingung

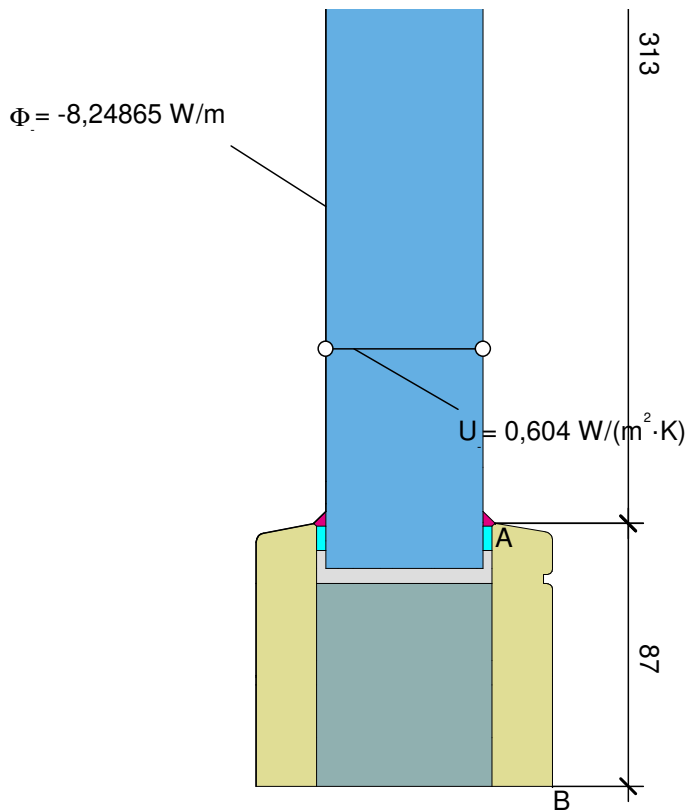
Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	

$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{9,175}{30,000} - 0,630 \cdot 0,200 - 0,477 \cdot 0,200 = 0,084 \text{ W}/(\text{m}^2 \cdot \text{K})$$



Material

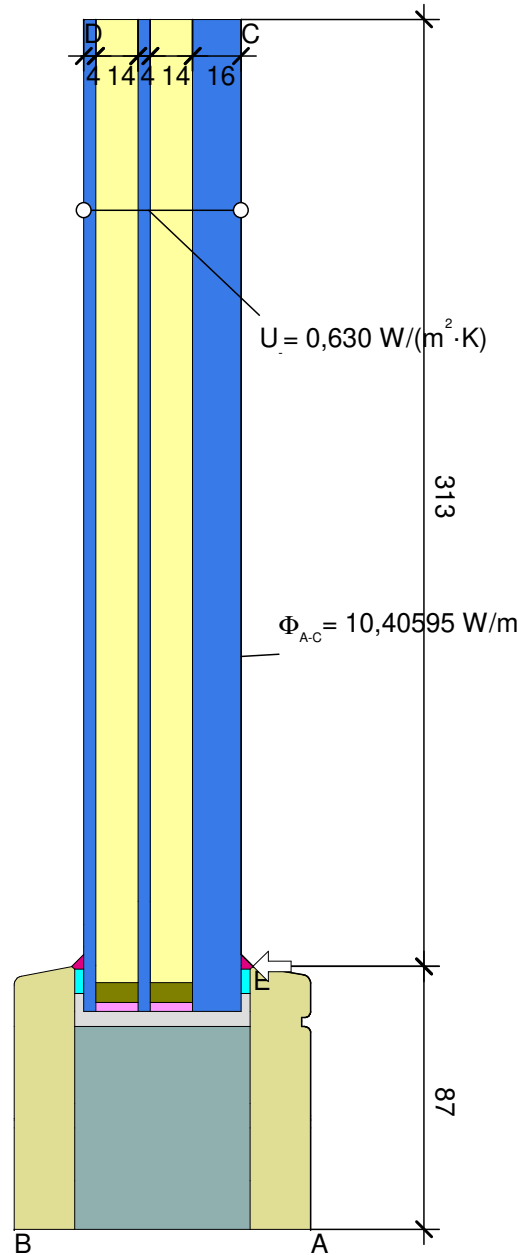
Material	λ [W/(m·K)]	ϵ
Ar14 in 52mmBrandschGlas U 0,63	0,020	
Chromatech	0,810	
Glass Glas	1,000	0,900
Insulation tape Vorlegeband	0,060	0,900
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Spruce, Fir Fichte, Tanne	0,110	0,900
Unvent. cavity unbel. Hohlr. **		
** EN ISO 10077-2:2017, 6.4.3		



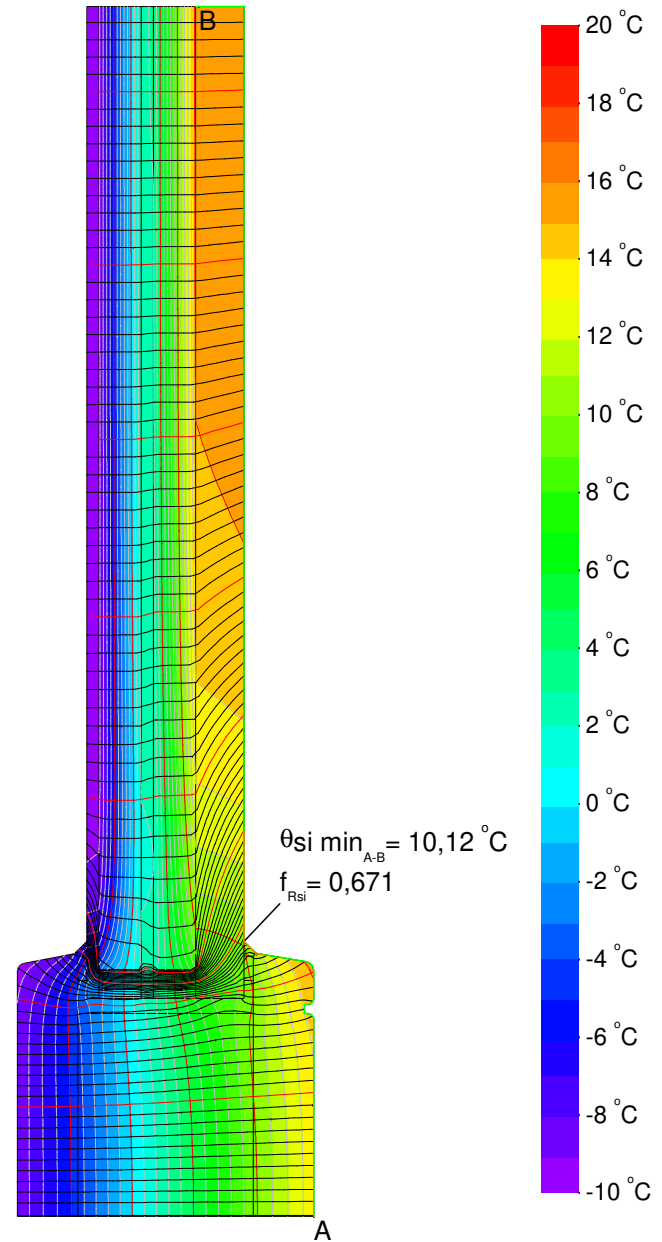
$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{8,249}{30,000} - 0,604 \cdot 0,313}{0,087} = 0,988 \text{ W/(m}^2 \cdot \text{K)}$$

λ [W/(m·K)]

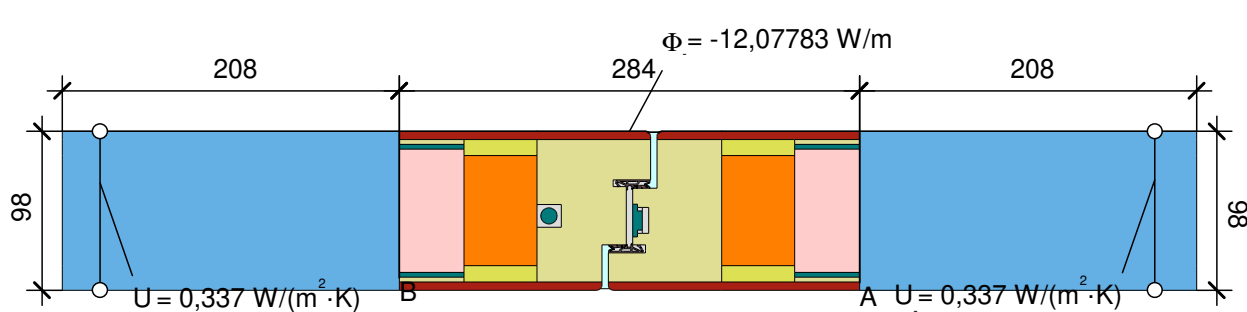
ϵ



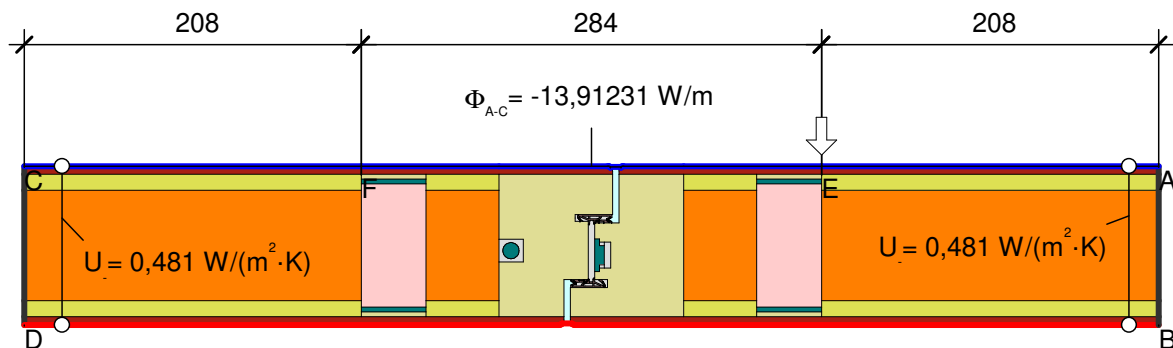
$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{10,406}{30,000} - 0,988 \cdot 0,087 - 0,630 \cdot 0,313 = 0,064 \text{ W/(m} \cdot \text{K)}$$



bof - BOTTOM FIXED | UNTEN FEST VERGLAST

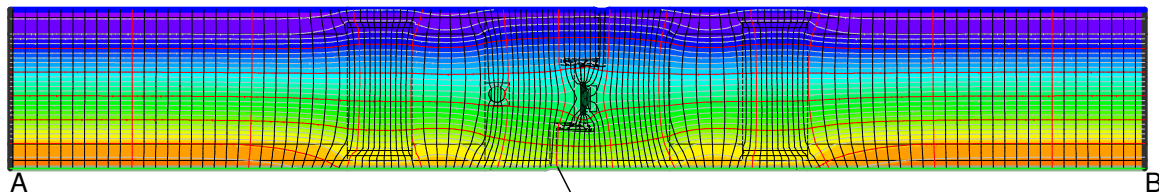


$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_i} = \frac{\frac{12,078}{30,000} - 0,337 \cdot 0,208 - 0,337 \cdot 0,208}{0,284} = 0,924 \text{ W/(m}^2 \cdot \text{K)}$$



$$\Psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 - U_3 \cdot b_3 = \frac{13,912}{30,000} - 0,481 \cdot 0,208 - 0,924 \cdot 0,284 - 0,481 \cdot 0,208 = 0,001 \text{ W/(m} \cdot \text{K)}$$

$$\Psi_{si}(E) = \Psi_{si}(F) = \Psi_{si}(A-E-C) / 2 = 0,001 / 2 = 0,001 \text{ W/(mK)}$$



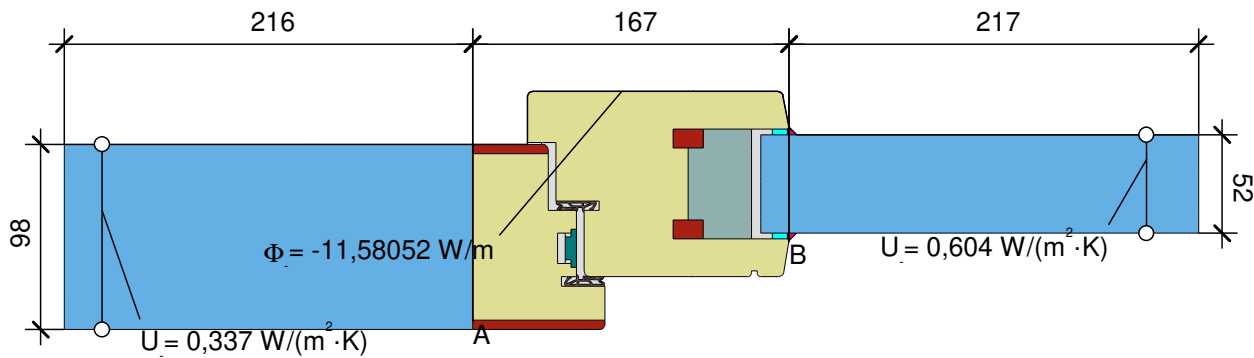
$\theta_{si \min}_{A-B} = 12,77 \text{ }^\circ\text{C}$
 $f_{Rsi} = 0,759$

Material	λ [W/(m·K)]	ϵ
Balsa qsenkrecht 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Insulation I Wärmedämmung 040	0,040	0,900
Softwood, OSB I Weichholz, OSB 10456	0,130	0,900
Steel I Stahl	50,000	0,900
Unvent. cavity I unbel. Hohlr. **		
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **		
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

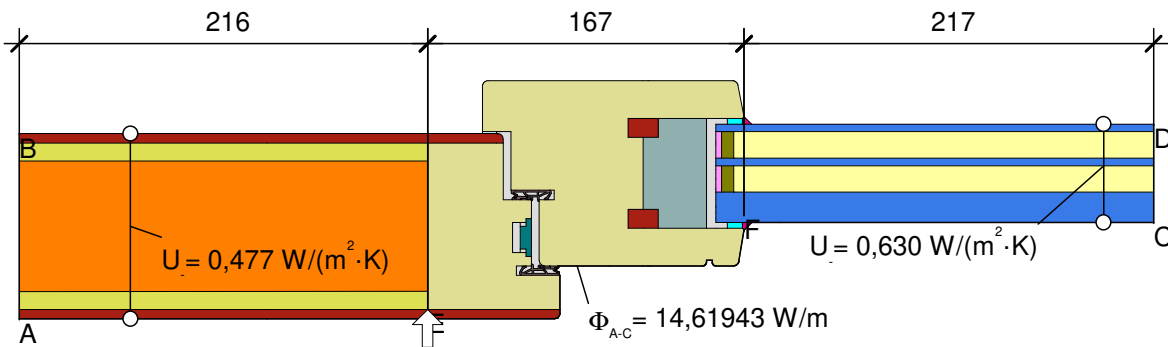
Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiatat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
e 0,9 Cavity Hohlraum				0,900

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiatat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	

fm FLYING MULLION | STULP

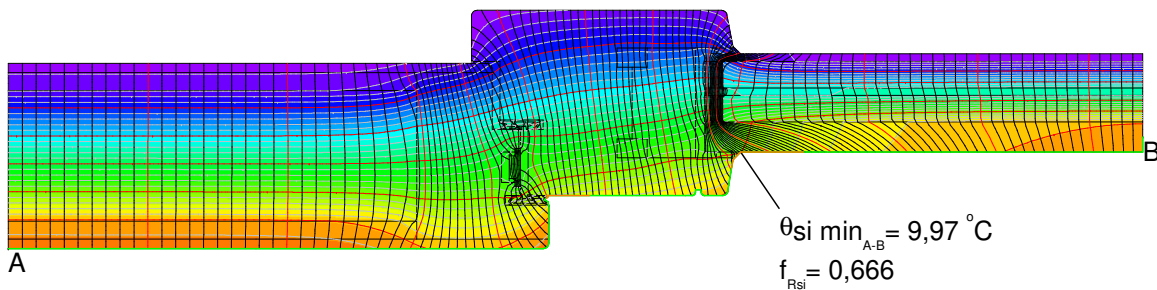


$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_i} = \frac{\frac{11,581}{30,000} - 0,337 \cdot 0,216 - 0,604 \cdot 0,217}{0,167} = 1,090 \text{ W/(m}^2 \cdot \text{K)}$$



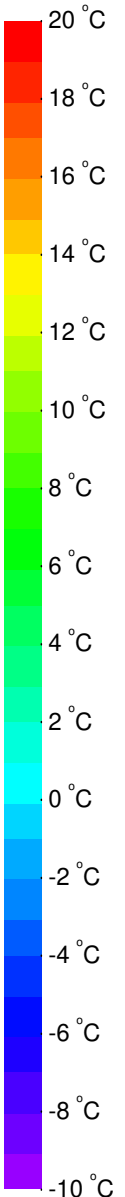
$$\Psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 - U_3 \cdot b_3 = \frac{14,619}{30,000} - 0,477 \cdot 0,216 - 1,090 \cdot 0,167 - 0,630 \cdot 0,217 = 0,065 \text{ W/(m} \cdot \text{K)}$$

$$\Psi_{si}(E) = \Psi_{si}(F) = \Psi_{si}(A-E-C) / 2 = 0,065 \text{ W/(mK)} / 2 = 0,033 \text{ W/(mK)}$$

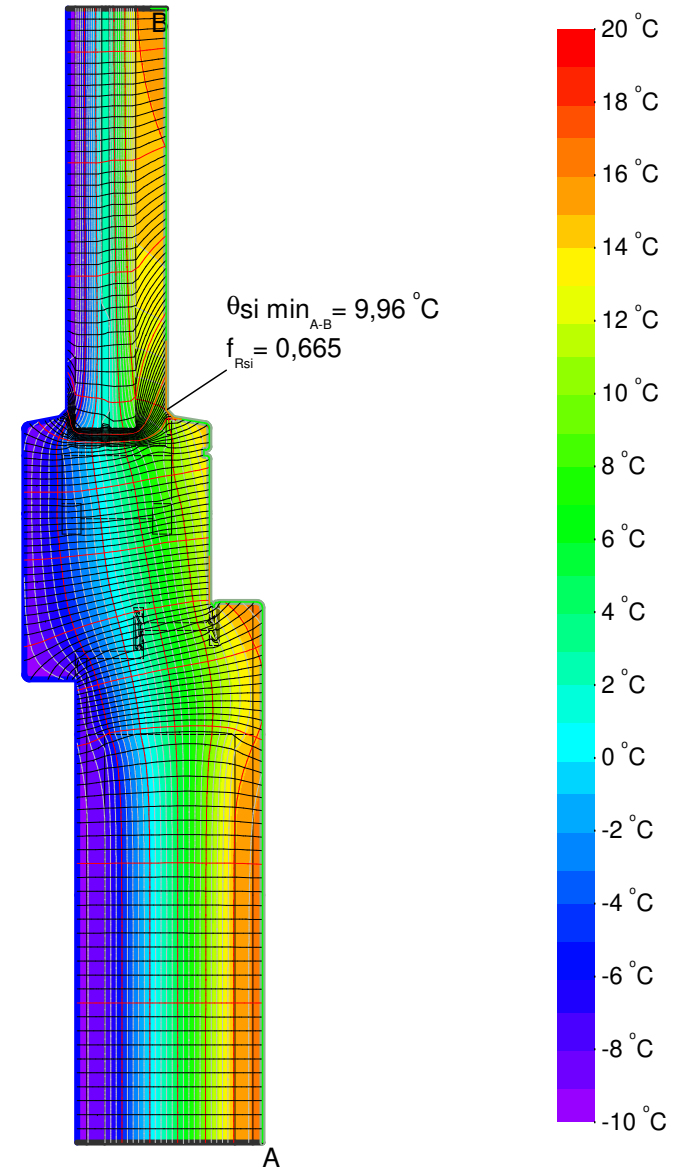
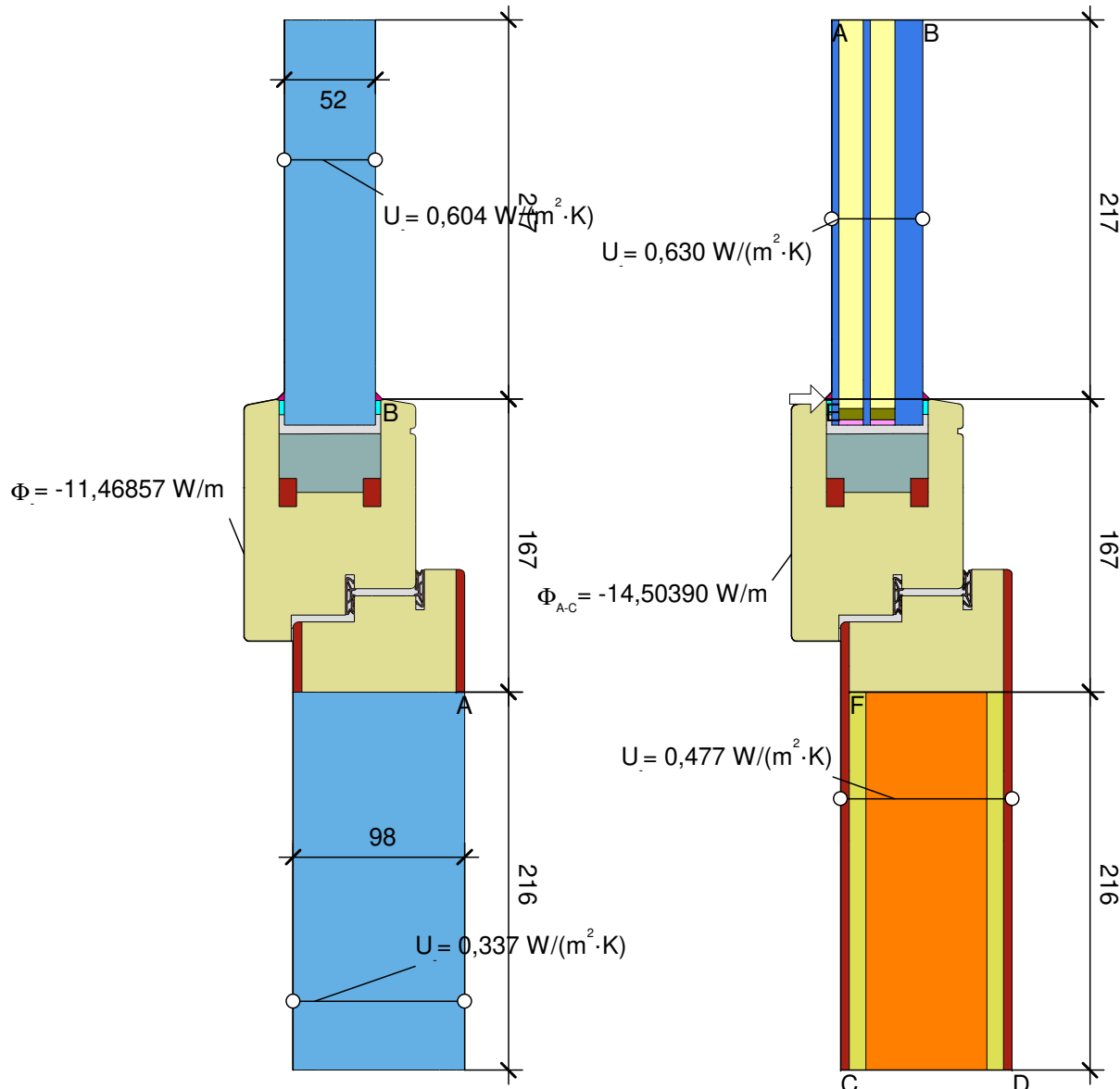


Material	λ [W/(m·K)]	ϵ
Ar14 in 52mmBrandschGlas U 0,63	0,020	
Chromatech	0,810	
EPDM	0,250	0,900
Glass Glas	1,000	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	
Insulation Wärmedämmung 040	0,040	
Insulation tape Vorlegeband	0,060	0,900
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Spruce, Fir Fichte, Tanne	0,110	0,900
Steel Stahl	50,000	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3



m1 MULLION, 1 SASH | PFOSTEN 1 FLÜGEL



$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_f} = \frac{\frac{11,469}{30,000} - 0,337 \cdot 0,216 - 0,604 \cdot 0,217}{0,167} = 1,068 \text{ W}/(\text{m}^2 \cdot \text{K})$$

$$\Psi_{A-E,C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 - U_3 \cdot b_3 = \frac{14,504}{30,000} - 0,630 \cdot 0,217 - 1,068 \cdot 0,167 - 0,477 \cdot 0,216 = 0,065 \text{ W}/(\text{m} \cdot \text{K})$$

$$\Psi_{si(E)} = \Psi_{si(F)} = \Psi_{si(A-E-C)} / 2 = 0,065 / 2 = 0,033 \text{ W}/(\text{m} \cdot \text{K})$$

m1 MULLION, 1 SASH | PFOSTEN 1 FLÜGEL