


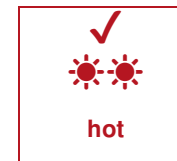
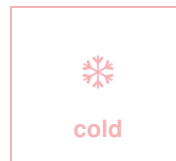
On behalf of: **Moralt AG, Hausham, GERMANY**
 Project/Product: **FERRO PASSIV Klima**

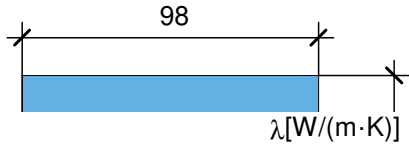
Description	Door leaf / Glazing		Uf value [W/(m²K)]				Frame Width [m]				Glazing Edge Ψ-value [W/(m²K)]				Temperature factor (min) $f_{Rsi=0,25}$ [-]	Overall U-value [W/(m²K)]
	U _{dI} -value [W/(m²K)]	U _g -value [W/(m²K)]	Lock s.	Hinge s.	Sill	Head	Lock s.	Hinge s.	Sill	Head	Lock s.	Hinge s.	Sill	Head		
FERRO PASSIV Klima	1,00		1,07	1,08	1,81	1,08	0,199	0,099	0,065	0,099	0,000	0,001	0,001	0,001	0,46	1,05
Glass insert 	1,00	0,60										0,037			0,69	

Drawings and material data were provided by the manufacturer. The sole responsibility for the provided information lies with the manufacturer.

comfort criterion for warm climate zone achieved

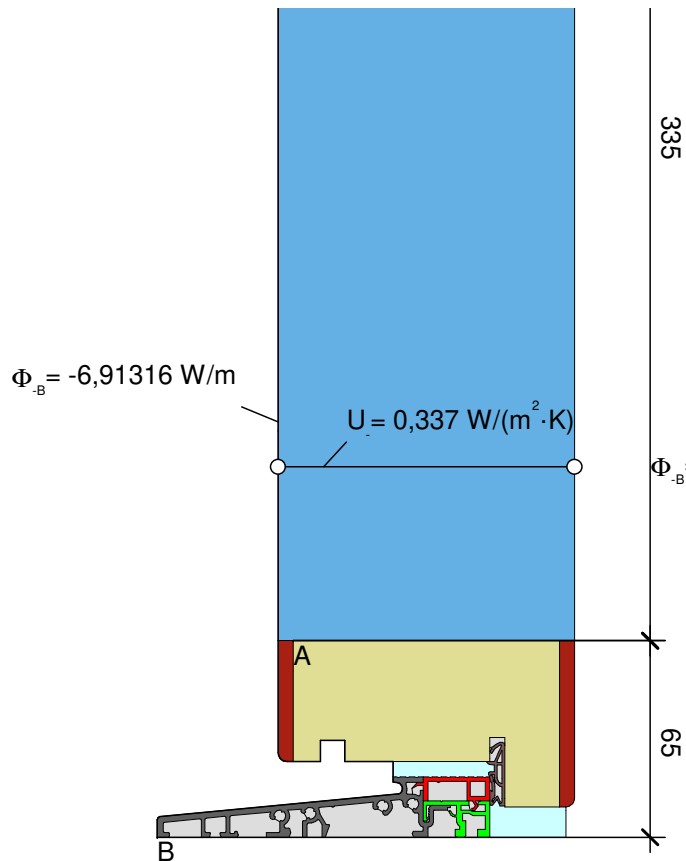
Recommended for climate zone



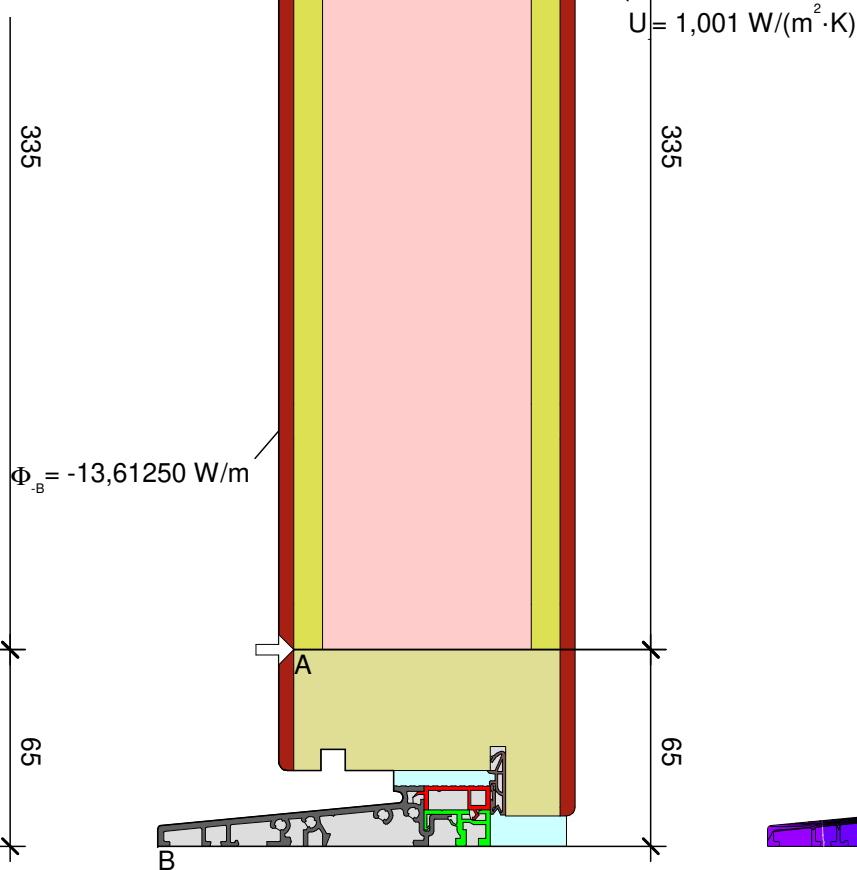
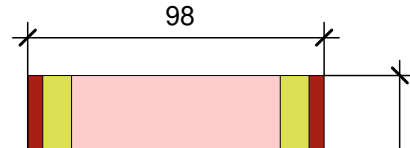


Material	λ [W/(m·K)]	ϵ
Aluminum I Aluminium 10456	160,000	0,900
Balsa qsenkrech 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Polyamide 25% Glassfiber	0,300	0,900
Polyvinylchloride (PVC)	0,170	0,900
Softwood, OSB I Weichholz, OSB 10456	0,130	0,900
Unvent. cavity I unbel. Hohlr. **	0,130	
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **	0,180	0,900
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

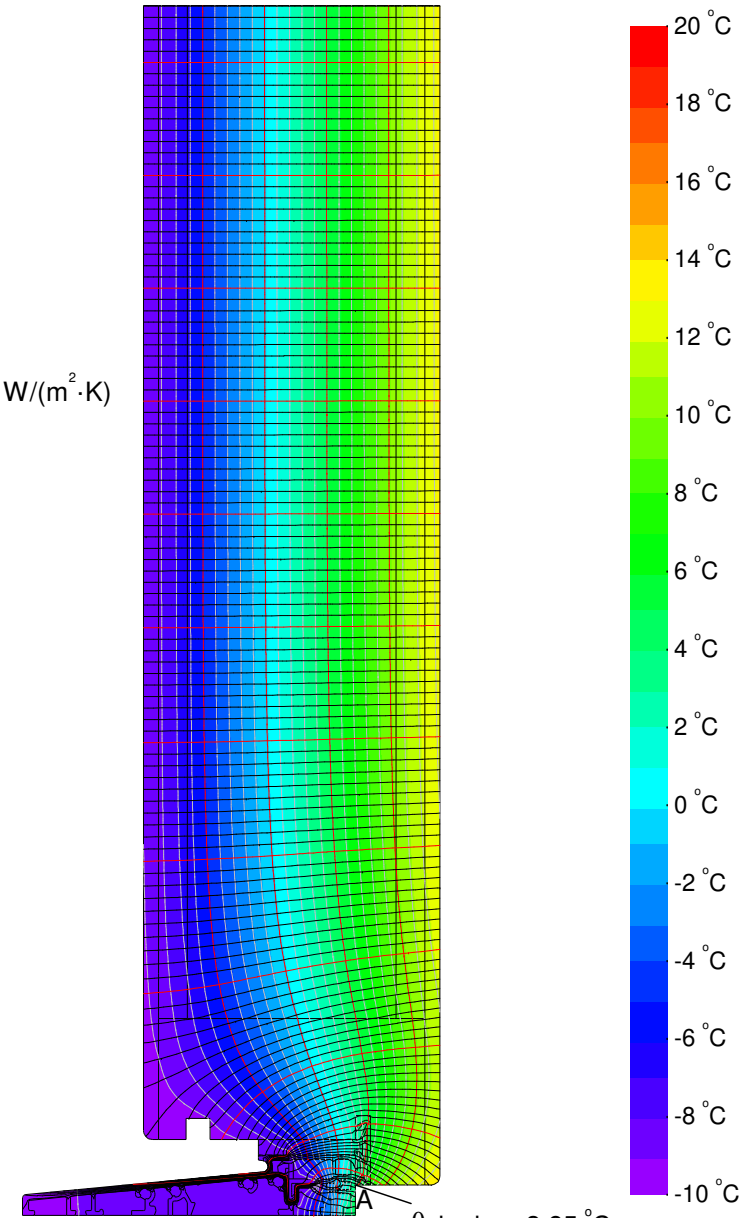
** EN ISO 10077-2:2017, 6.4.3



$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{6,913}{30,000} - 0,337 \cdot 0,335}{0,065} = 1,810 \text{ W/(m}^2 \cdot \text{K)}$$



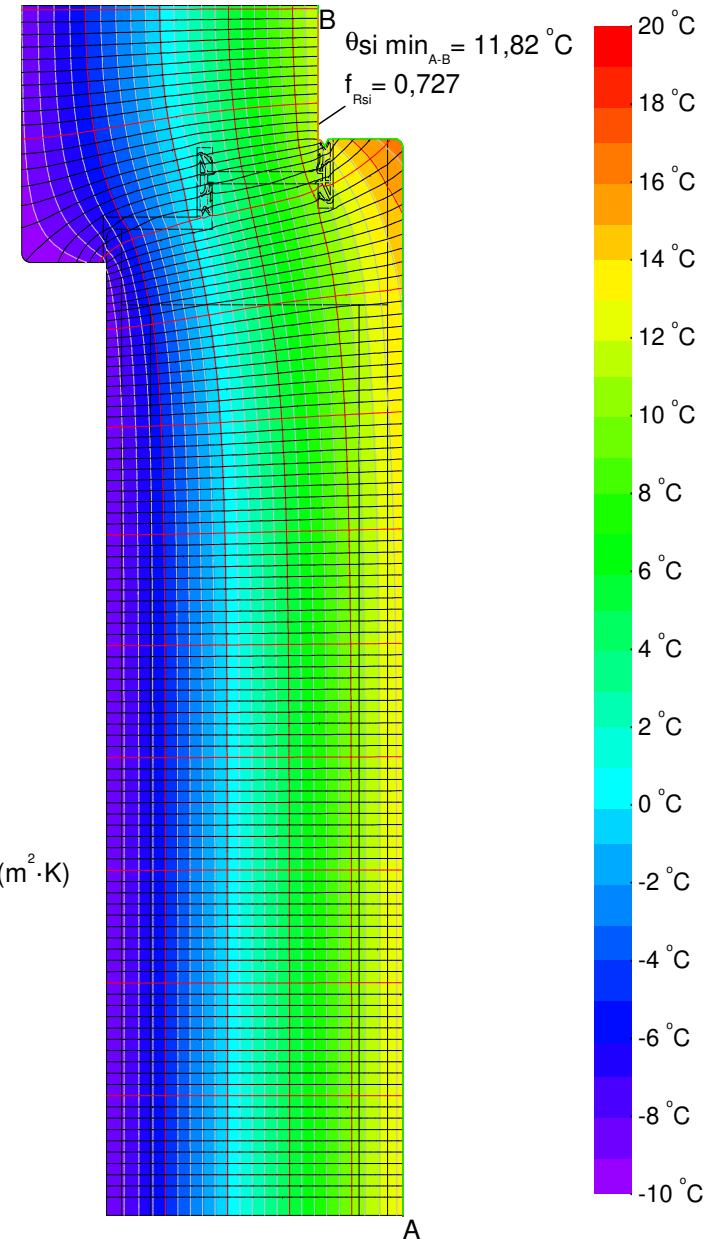
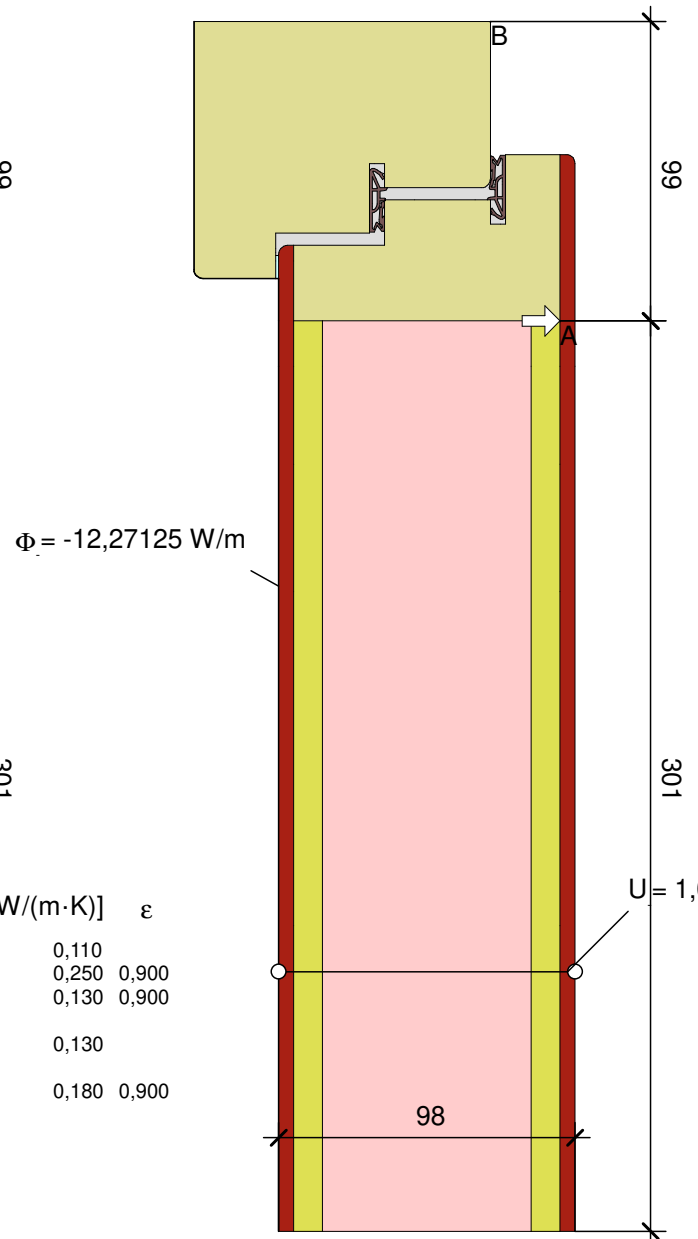
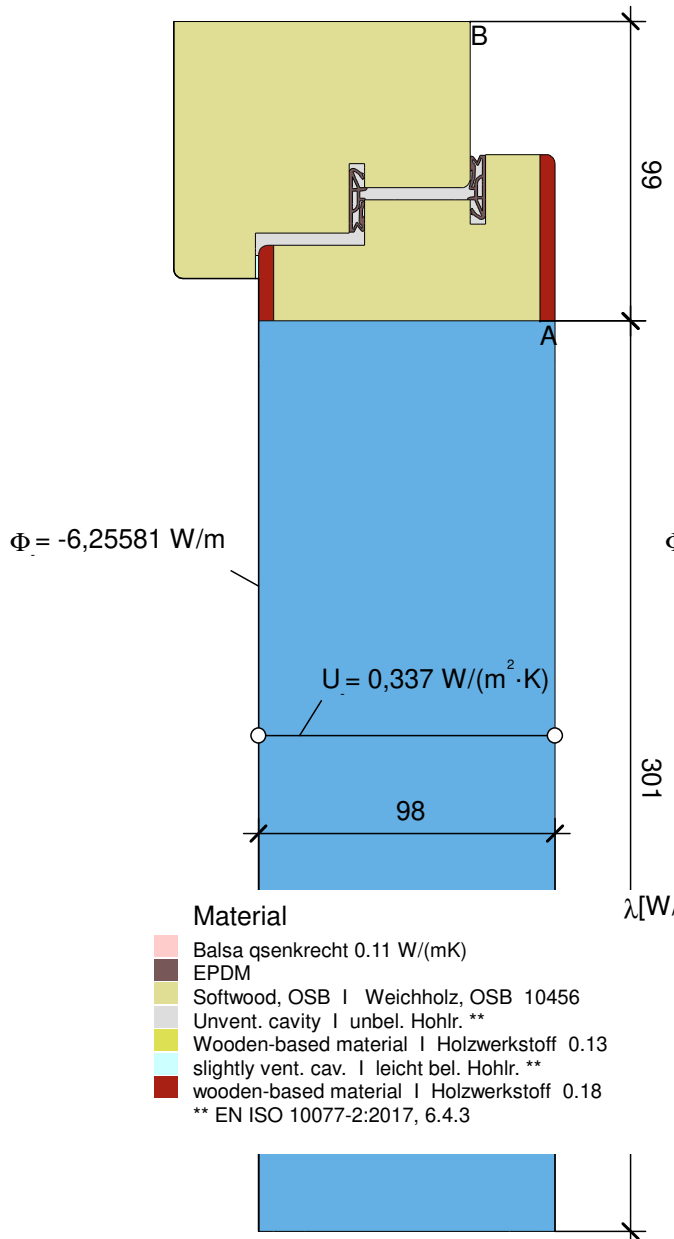
$$\psi_A = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{13,613}{30,000} - 1,001 \cdot 0,335 - 1,810 \cdot 0,065 = 0,001 \text{ W/(m} \cdot \text{K)}$$



$$\theta_{si \min_A} = 3,85 \text{ } ^\circ\text{C}$$

$$f_{Rsi} = 0,462$$

th - THRESHOLD I SCHWELLE



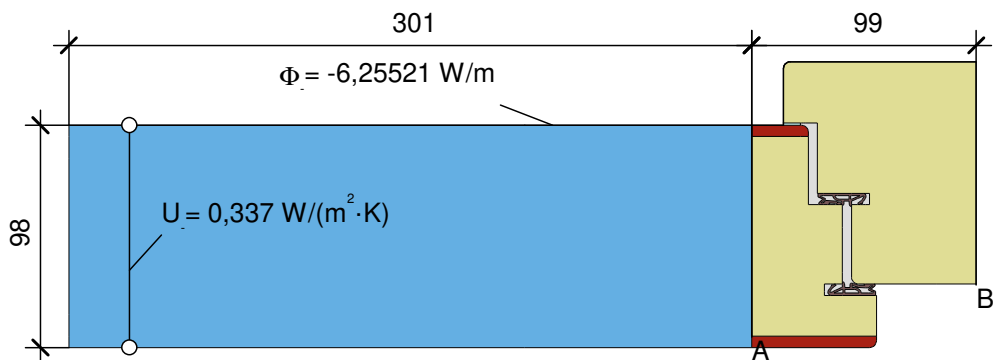
Material	λ [W/(m·K)]	ϵ
Balsa qsenkrecht 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Softwood, OSB I Weichholz, OSB 10456	0,130	0,900
Unvent. cavity I unbel. Hohlr. **		
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **		
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3

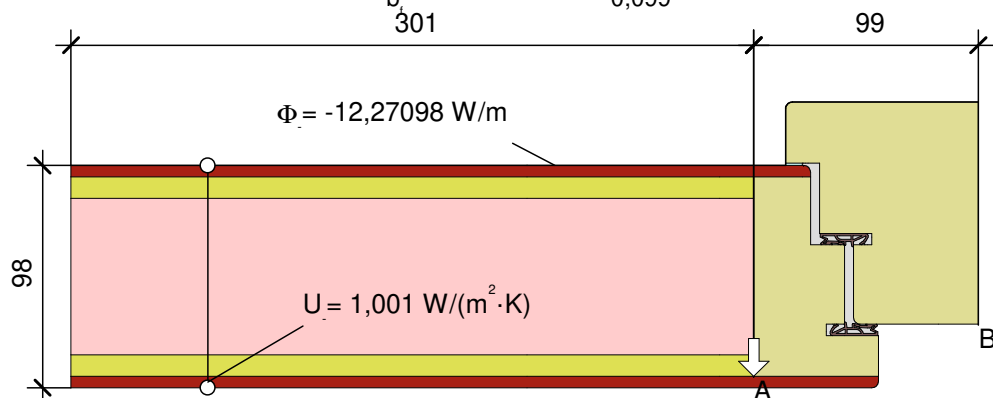
$$U_{f,A,B} = \frac{\Phi}{\Delta T} - \frac{U_p \cdot b_p}{b_f} = \frac{6,256}{30,000} - \frac{0,337 \cdot 0,301}{0,099} = 1,083 \text{ W/(m}^2 \cdot \text{K)}$$

$$\psi_A = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{12,271}{30,000} - 1,001 \cdot 0,301 - 1,083 \cdot 0,099 = 0,001 \text{ W/(m} \cdot \text{K)}$$

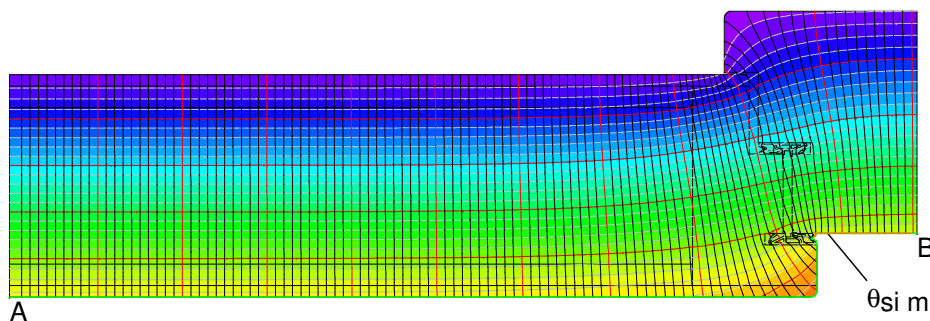
to - TOP I OBEN



$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{6,255}{30,000} - 0,337 \cdot 0,301}{0,099} = 1,082 \text{ W}/(\text{m}^2 \cdot \text{K})$$



$$\psi_A = \frac{\Phi}{\Delta T} - U_g \cdot b_g - U_f \cdot b_f = \frac{12,271}{30,000} - 1,001 \cdot 0,301 - 1,082 \cdot 0,099 = 0,001 \text{ W}/(\text{m} \cdot \text{K})$$

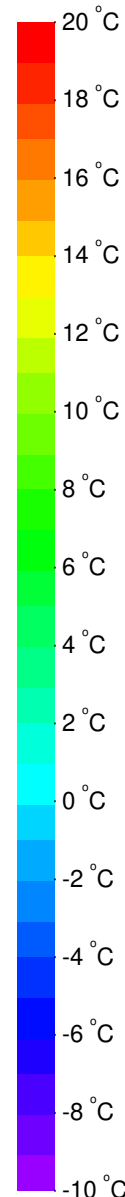


Material	λ [W/(m·K)]	ϵ
Balsa qsenkrecht 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

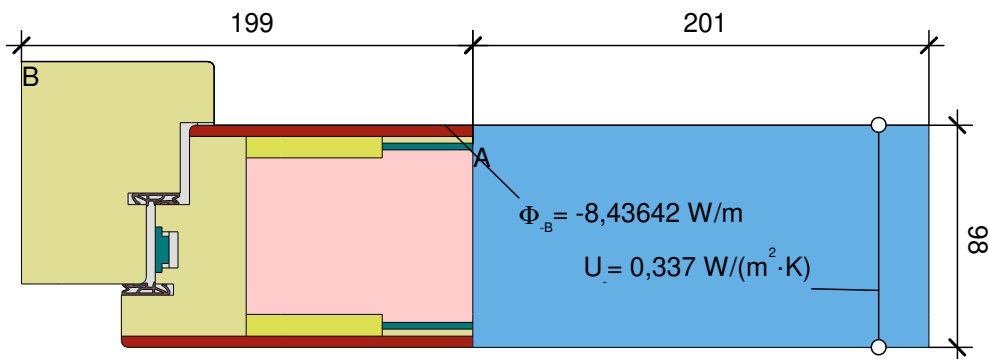
** EN ISO 10077-2:2017, 6.4.3

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity Hohlraum				0,900

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	



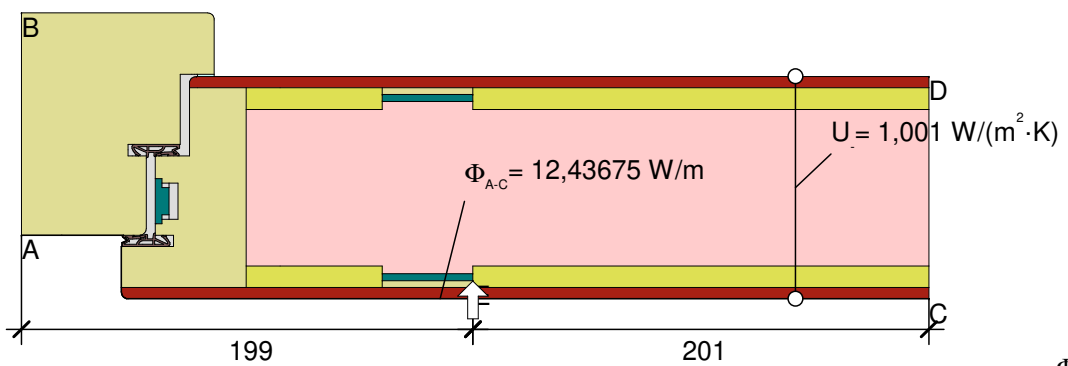
si HINGE SIDE | BANDSEITE



$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{8,436}{30,000} - 0,337 \cdot 0,201}{0,199} = 1,073 \text{ W}/(\text{m}^2 \cdot \text{K})$$

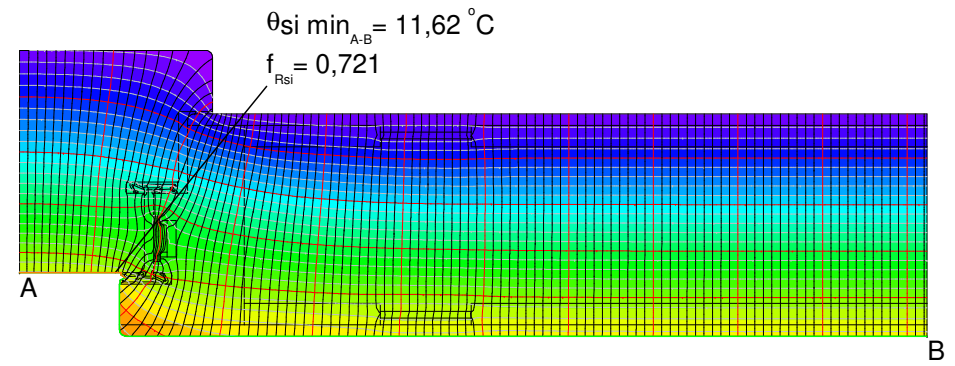
Material	λ[W/(m·K)]	ε
Balsa qsenkrecht 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Steel Stahl	50,000	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3

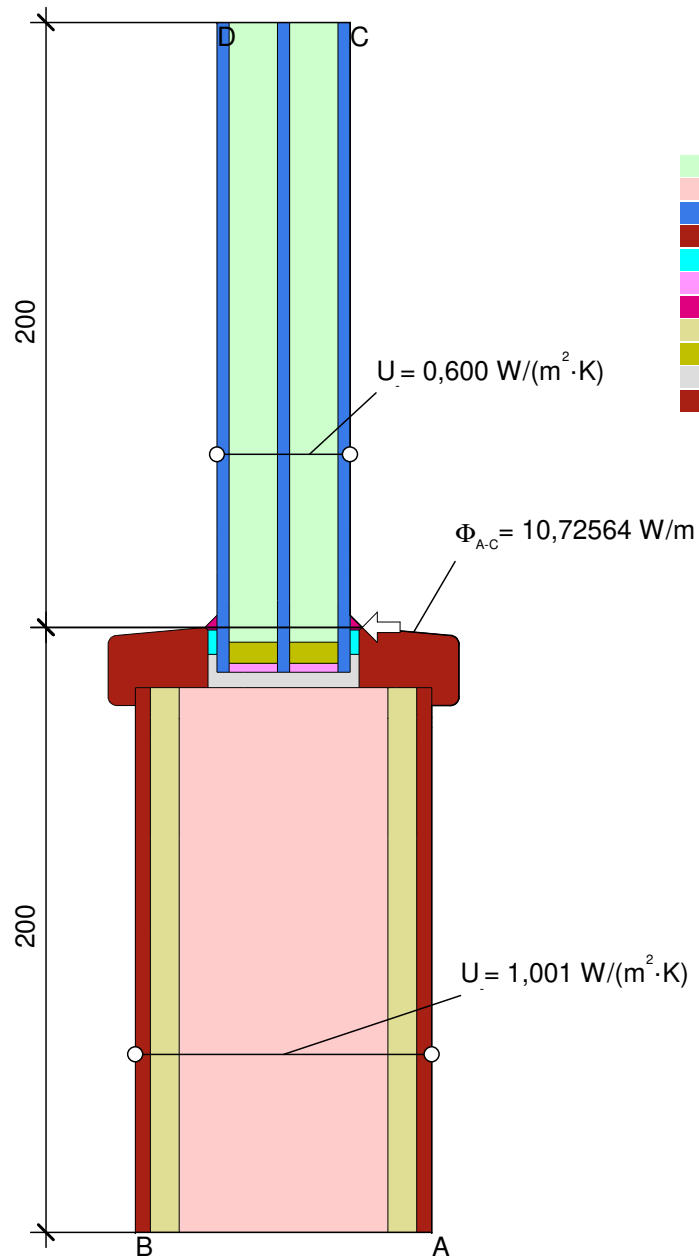


$$\psi_{A-E,C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{12,437}{30,000} - 1,073 \cdot 0,199 - 1,001 \cdot 0,201 = 0,000 \text{ W}/(\text{m}^2 \cdot \text{K})$$

Randbedingung	q[W/m²]	θ[°C]	R[(m²·K)/W]	ε
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity Hohlraum				0,900



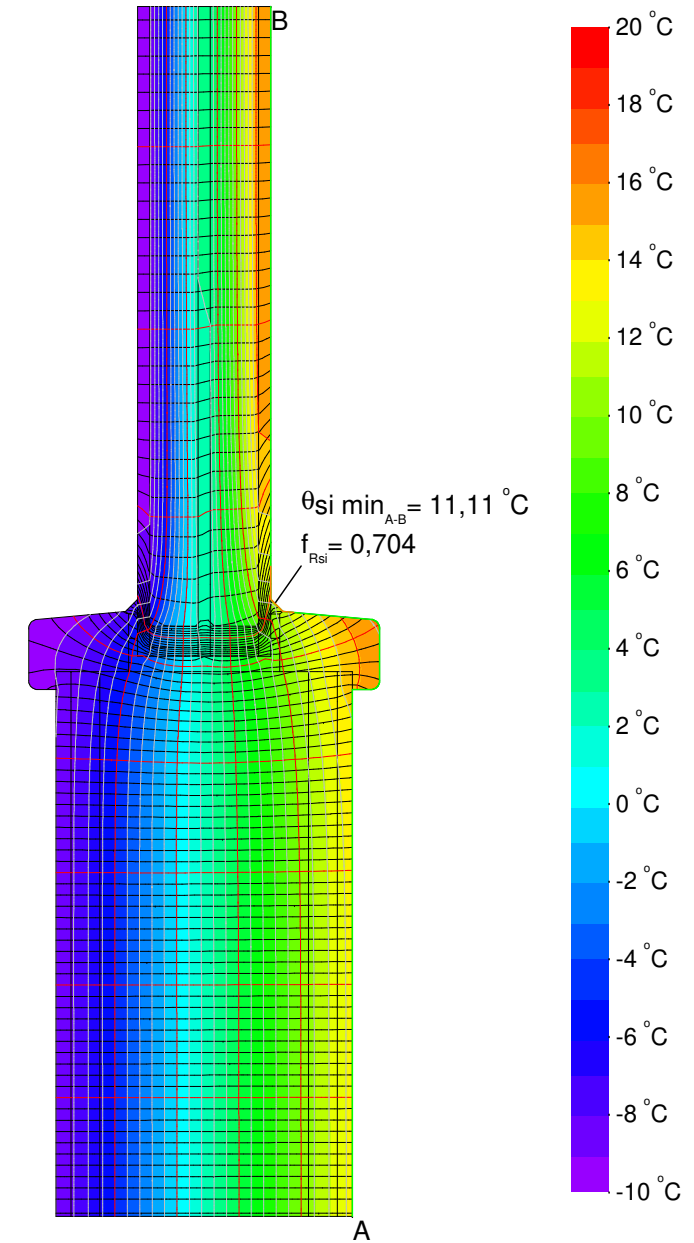
Randbedingung	q[W/m²]	θ[°C]	R[(m²·K)/W]	ε
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	



Material	λ [W/(m·K)]	ϵ
Ar16 in 44mm Ug 0,60	0,022	
Balsa qsenkrecht 0.11 W/(mK)	0,110	0,900
Glass Glas	1,000	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
Insulation tape Vorlegeband	0,060	0,900
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Softwood, OSB Weichholz, OSB 10456	0,130	
Thermix TX.N plus [cert]	0,320	
Unvent. cavity unbel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	

** EN ISO 10077-2:2017, 6.4.3

λ [W/(m·K)]	ϵ
0,022	
0,110	0,900
1,000	0,900
0,180	0,900
0,060	0,900
0,400	0,900
0,350	
0,130	
0,320	
0,180	



$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{10,726}{30,000} - 1,001 \cdot 0,200 - 0,600 \cdot 0,200 = 0,037 \text{ W/(m·K)}$$