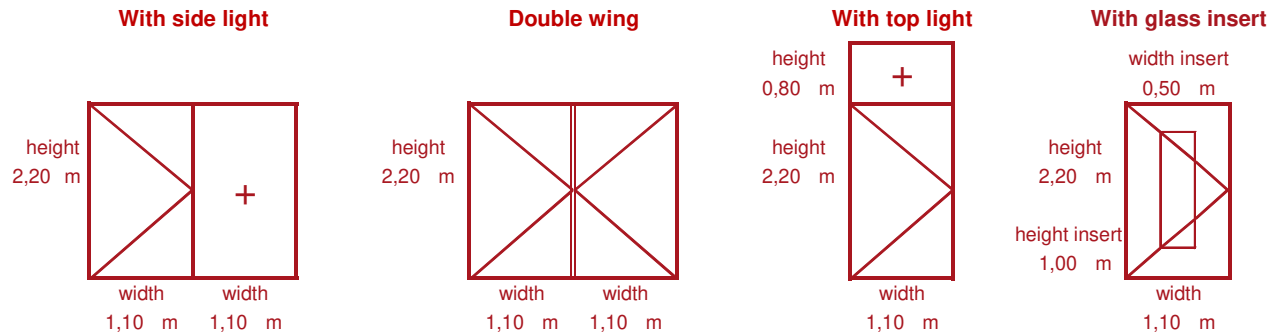


On behalf of: **Moralt AG, Hausham, GERMANY**
 Project/Product: **FERRO PASSIV**

Description	Door leaf / Glazing		Uf value [W/(m²K)]				Frame Width [m]				Glazing Edge Ψ-value [W/(m²K)]				Temperature factor (min) f _{Rsi=0,25} [-]	Overall U-value [W/(m²K)]
	U _d -value [W/(m²K)]	U _g -value [W/(m²K)]	Lock s.	Hinge s.	Sill	Head	Lock s.	Hinge s.	Sill	Head	Lock s.	Hinge s.	Sill	Head		
FERRO PASSIV	0,37		1,12	1,38	1,96	1,38	0,199	0,114	0,080	0,114	0,001	0,003	0,003	0,003	0,46	0,71
FERRO PASSIV side light		0,60	1,09	1,09	1,09	1,09	0,087	0,087	0,087	0,087	0,026	0,026	0,026	0,026	0,71	0,77
Flying mullion	0,37	0,60	1,01				0,284				0,001				0,72	
Mullion 1 casement	0,37	0,60	1,13				0,252				0,014				0,69	
Transom 1 casement	0,37	0,60	1,31				0,167				0,014				0,70	
Glass insert	0,37	0,60									0,040				0,76	

Drawings and material data were provided by the manufacturer. The sole responsibility for the provided information lies with the manufacturer. f_{Rsi} and PS_{lg}- values of side- and top light were determined with U_g=0,7 W/(m²K).



U-value U_D [W/(m²K)] **0,73** **0,67** **0,75** **0,80**

comfort criterion for cool-temperate climate zone achieved

Suitable for climate zone

❄️ ❄️
arctic

❄️
cold

✅ ❄️ ☀️
cool-temperate

✅ ☁️ ☀️
warm-temperate

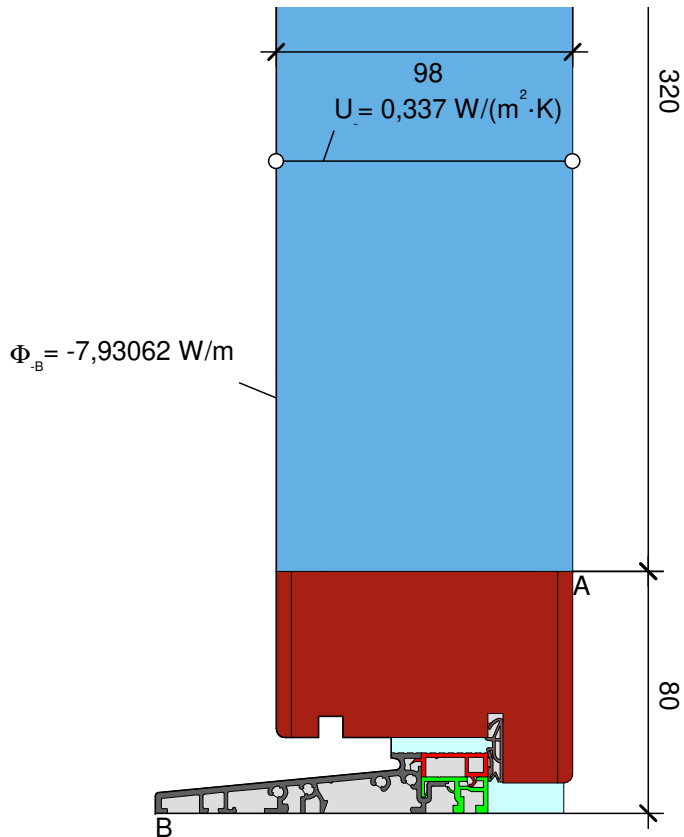
✅ ☀️
warm

✅ ☀️ ☀️
hot

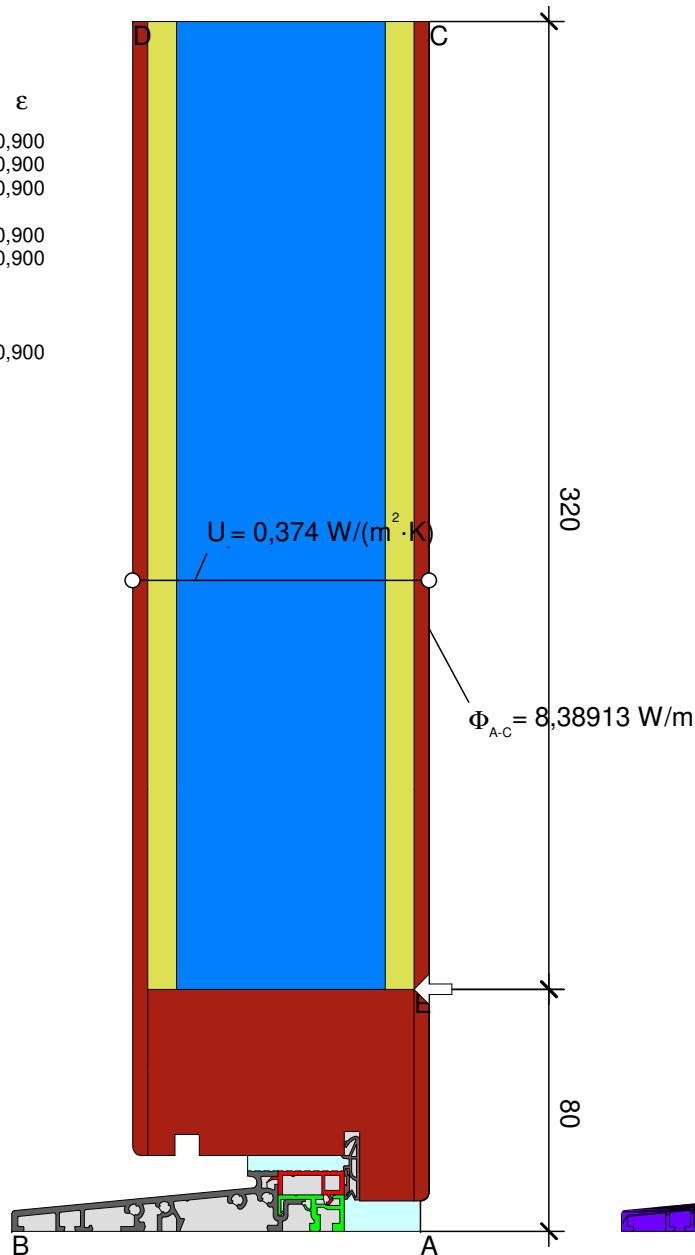
✅ ☀️ ☀️ ☀️
very hot

Material	λ [W/(m·K)]	ϵ
Aluminum I Aluminium 10456	160,000	0,900
EPDM	0,250	0,900
Hardwood I Hartholz 0.18 700 kg/m3 10456	0,180	0,900
PU foam I PU-Schaum 030	0,030	
Polyamide 25% Glassfiber	0,300	0,900
Polyvinylchloride (PVC)	0,170	0,900
Unvent. cavity I unbel. Hohlr. **		
Wooden-based material I Holzwerkstoff 0.13	0,130	
slightly vent. cav. I leicht bel. Hohlr. **		
wooden-based material I Holzwerkstoff 0.18	0,180	0,900

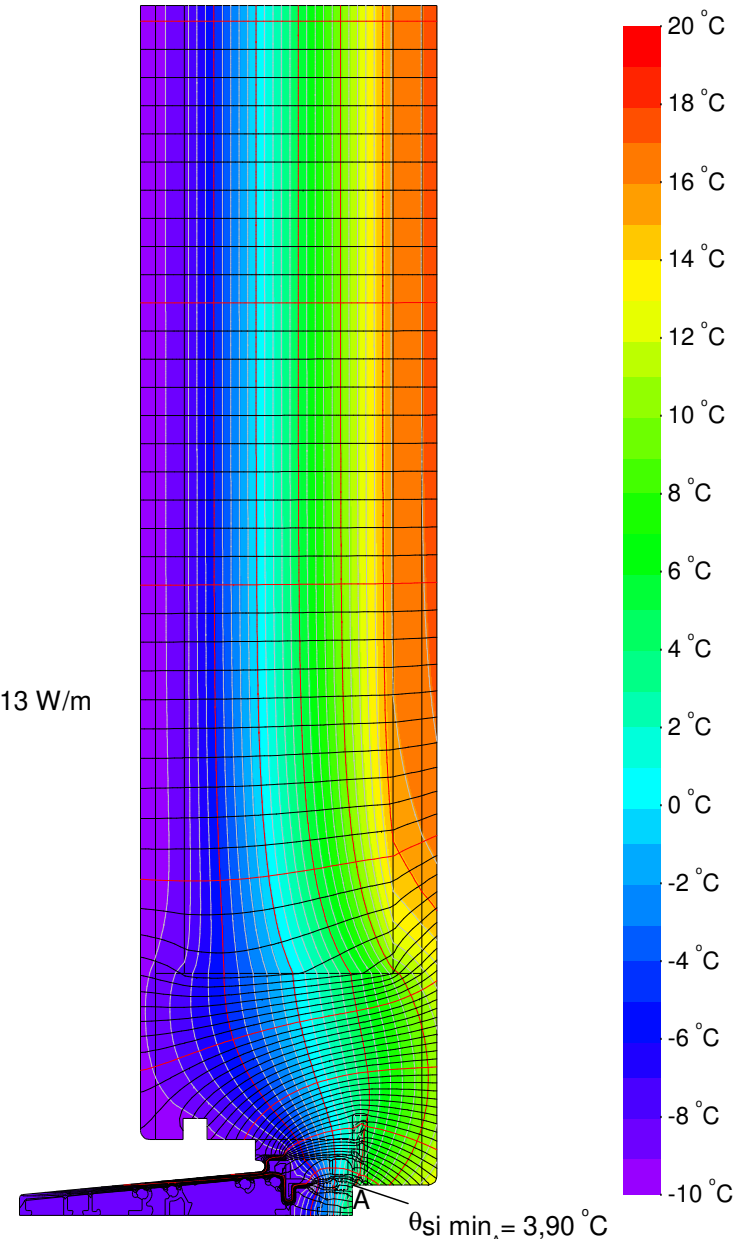
** EN ISO 10077-2:2017, 6.4.3



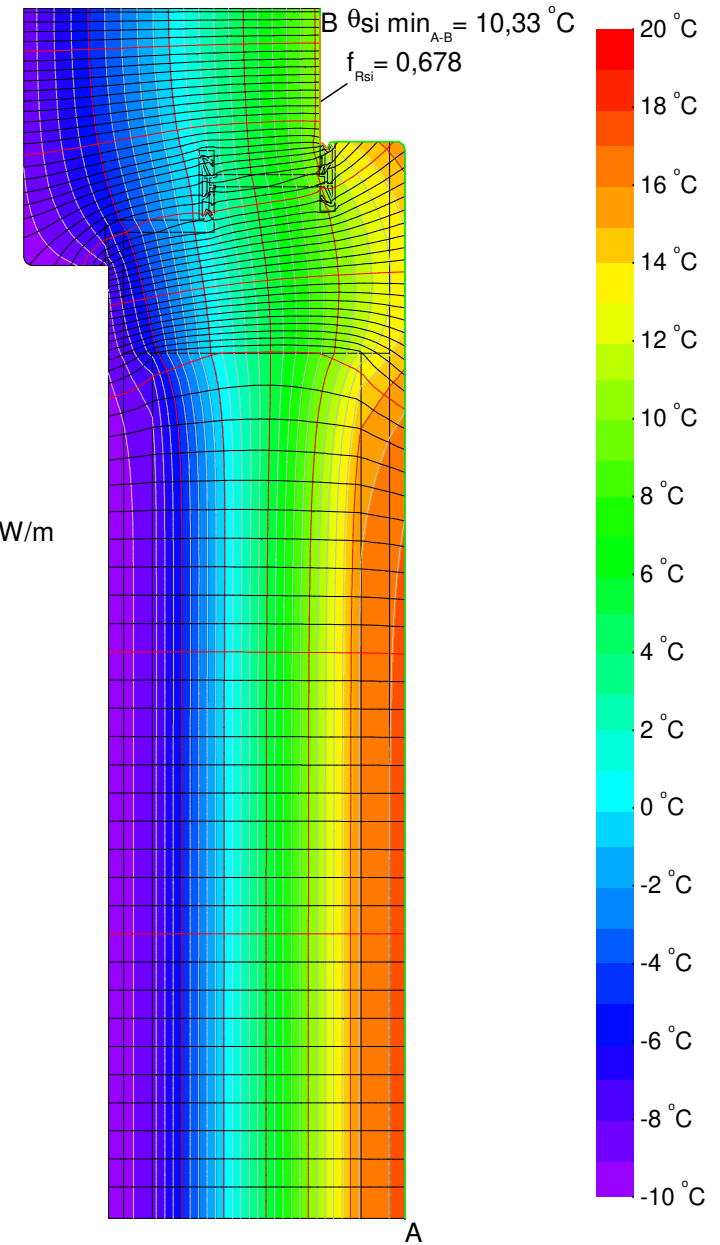
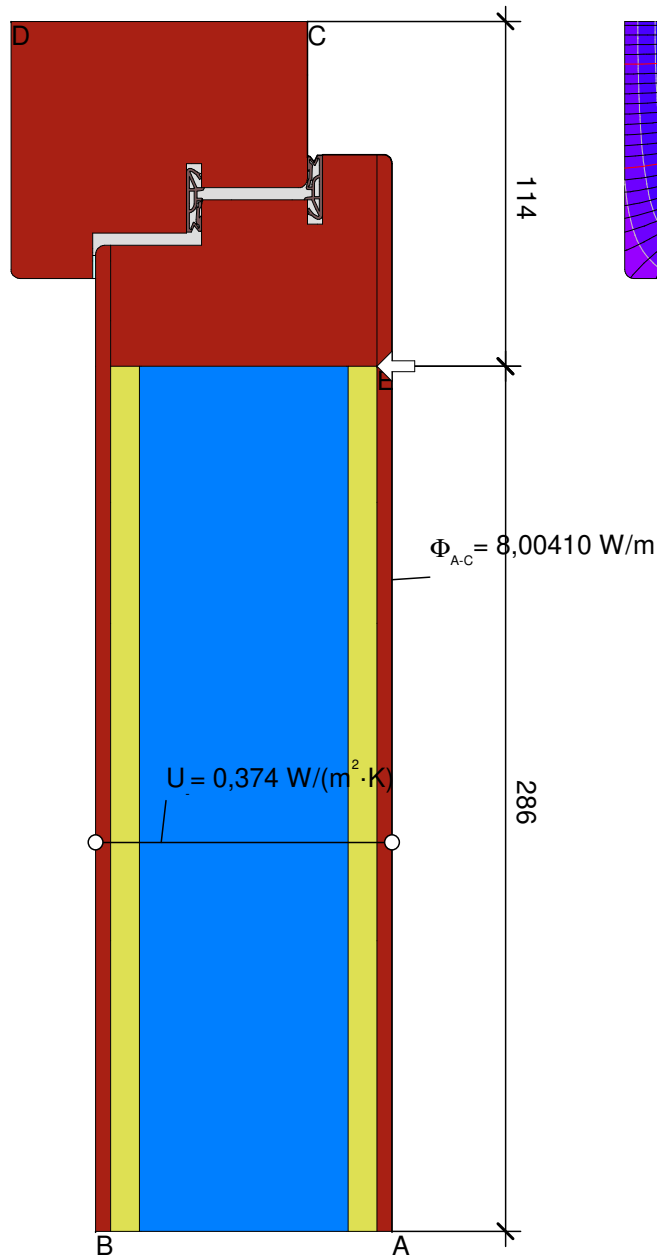
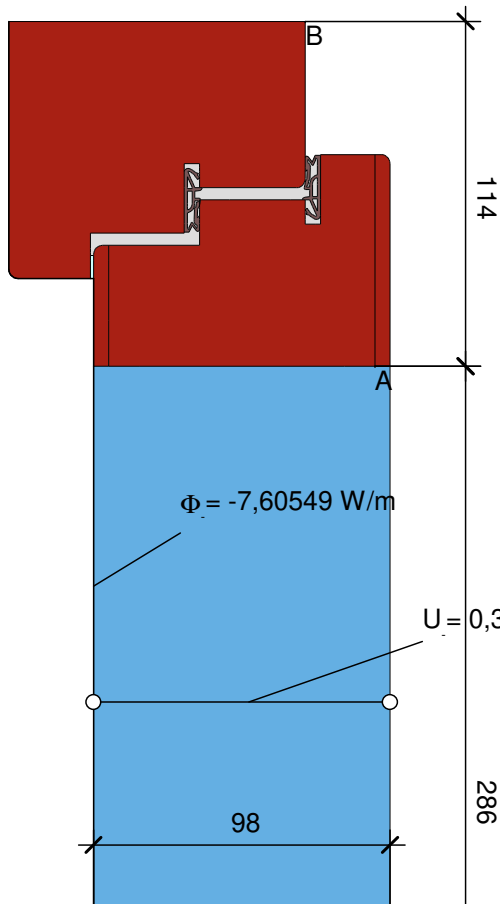
$$U_{fAB} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{7,931}{30,000} - 0,337 \cdot 0,320}{0,080} = 1,958 \text{ W/(m}^2 \cdot \text{K)}$$



$$\psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{8,389}{30,000} - 1,958 \cdot 0,080 - 0,374 \cdot 0,320 = 0,003 \text{ W/(m} \cdot \text{K)}$$



th - THRESHOLD I SCHWELLE



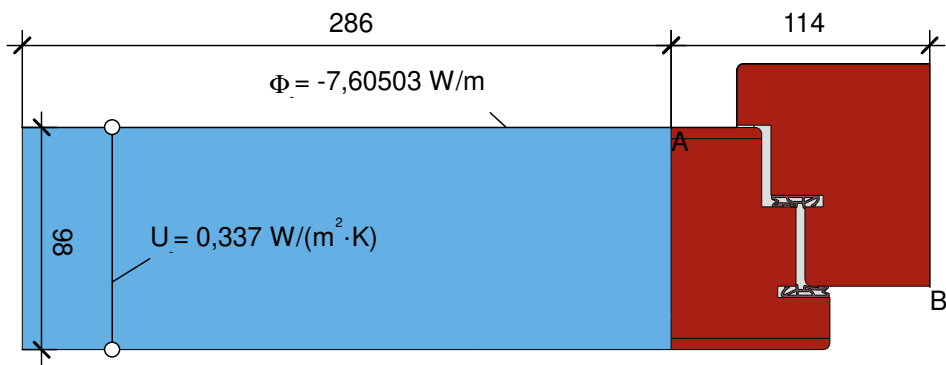
Material	λ [W/(m·K)]	ϵ
EPDM	0,250	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
PU foam PU-Schaum 030	0,030	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3

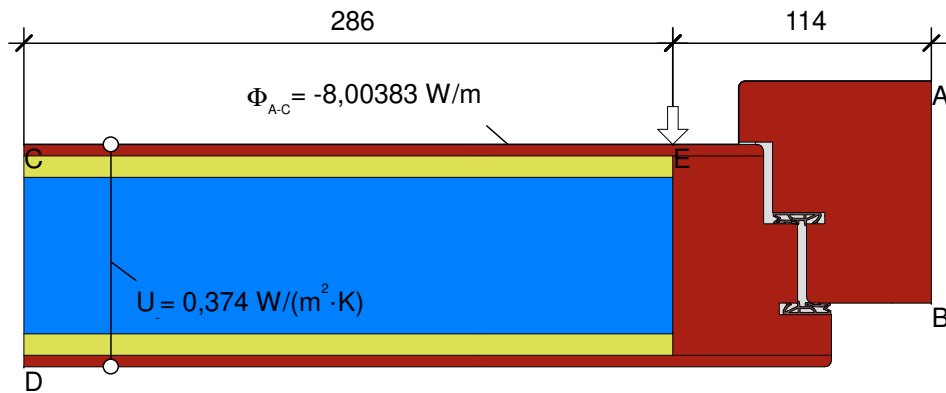
$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{7,605}{30,000} - 0,337 \cdot 0,286}{0,114} = 1,379 \text{ W/(m}^2 \cdot \text{K)}$$

$$\psi_{A-E-C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{8,004}{30,000} - 0,374 \cdot 0,286 - 1,379 \cdot 0,114 = 0,003 \text{ W/(m} \cdot \text{K)}$$

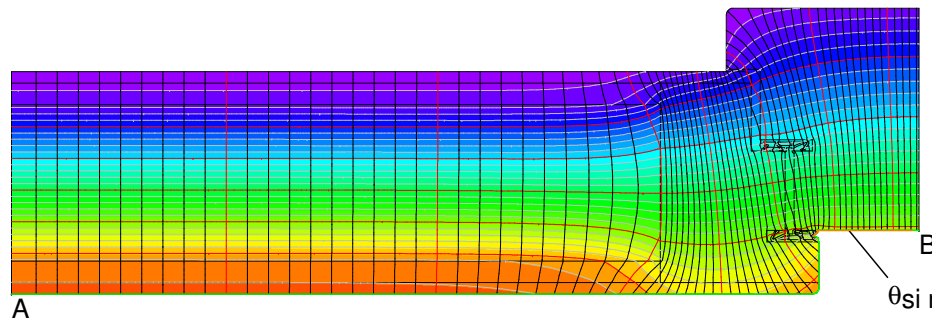
to - TOP | OBEN



$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{7,605}{30,000} - 0,337 \cdot 0,286}{0,114} = 1,379 \text{ W/(m}^2 \cdot \text{K)}$$



$$\psi_{A-E,C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{8,004}{30,000} - 1,379 \cdot 0,114 - 0,374 \cdot 0,286 = 0,003 \text{ W/(m} \cdot \text{K)}$$



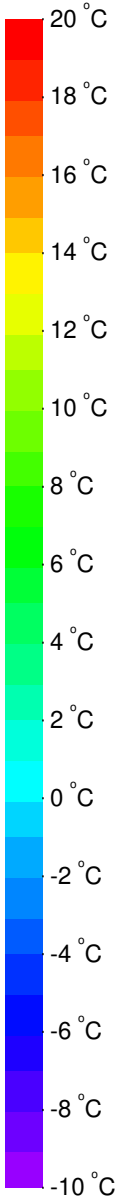
$\theta_{si \text{ min}}_{A-B} = 10,33 \text{ }^\circ\text{C}$
 $f_{Rsi} = 0,678$

Material	λ [W/(m·K)]	ϵ
EPDM	0,250	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
PU foam PU-Schaum 030	0,030	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

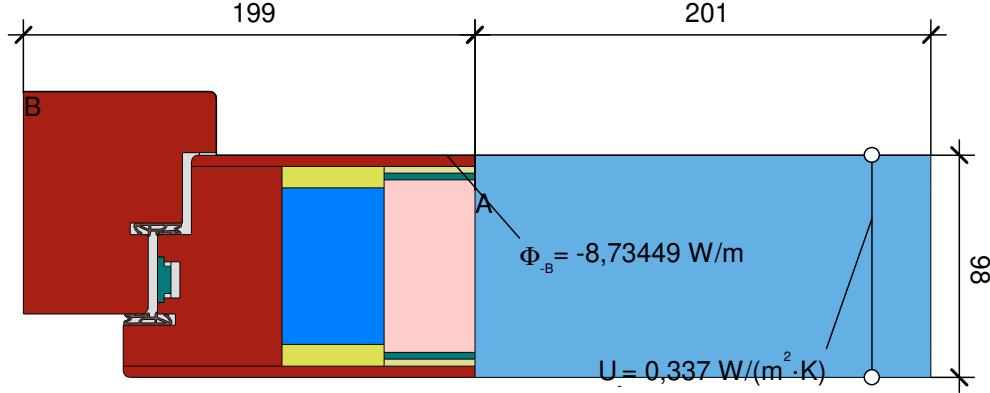
** EN ISO 10077-2:2017, 6.4.3

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity Hohlraum				0,900

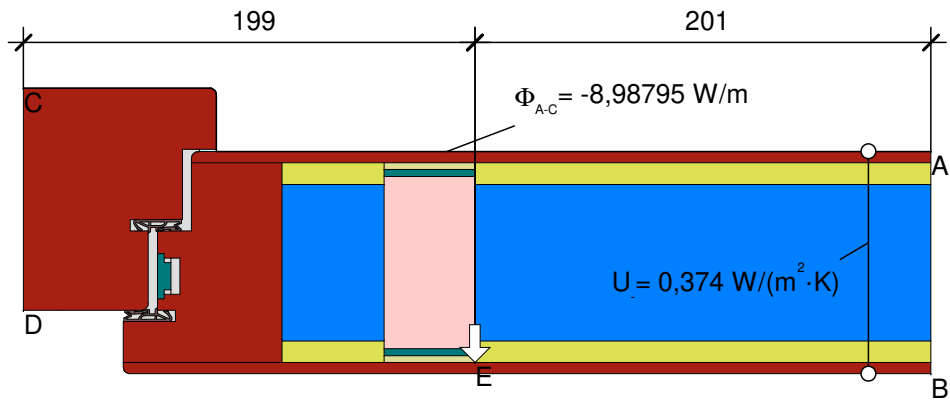
Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	



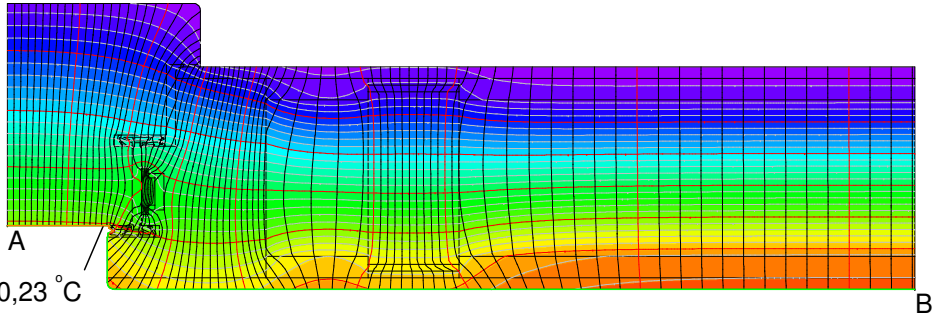
si HINGE SIDE | BANDSEITE



$$U_{iA,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_i} = \frac{\frac{8,734}{30,000} - 0,337 \cdot 0,201}{0,199} = 1,123 \text{ W}/(\text{m}^2 \cdot \text{K})$$



$$\psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{8,988}{30,000} - 0,374 \cdot 0,201 - 1,123 \cdot 0,199 = 0,001 \text{ W}/(\text{m} \cdot \text{K})$$



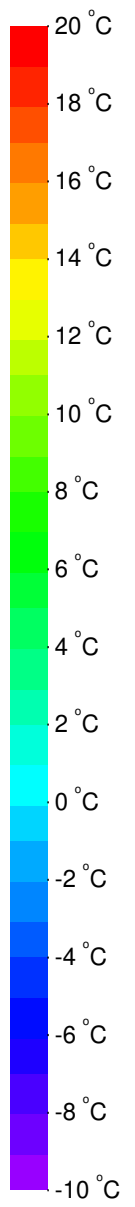
$\theta_{si \min_{A-B}} = 10,23 \text{ }^\circ\text{C}$
 $f_{Rsi} = 0,674$

Material	λ [W/(m·K)]	ϵ
Balsa qsenkrecht_0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
PU foam PU-Schaum 030	0,030	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Steel Stahl	50,000	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity Hohlraum				0,900

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum				0,900
fRsi: Interior Innen		20,000	0,250	

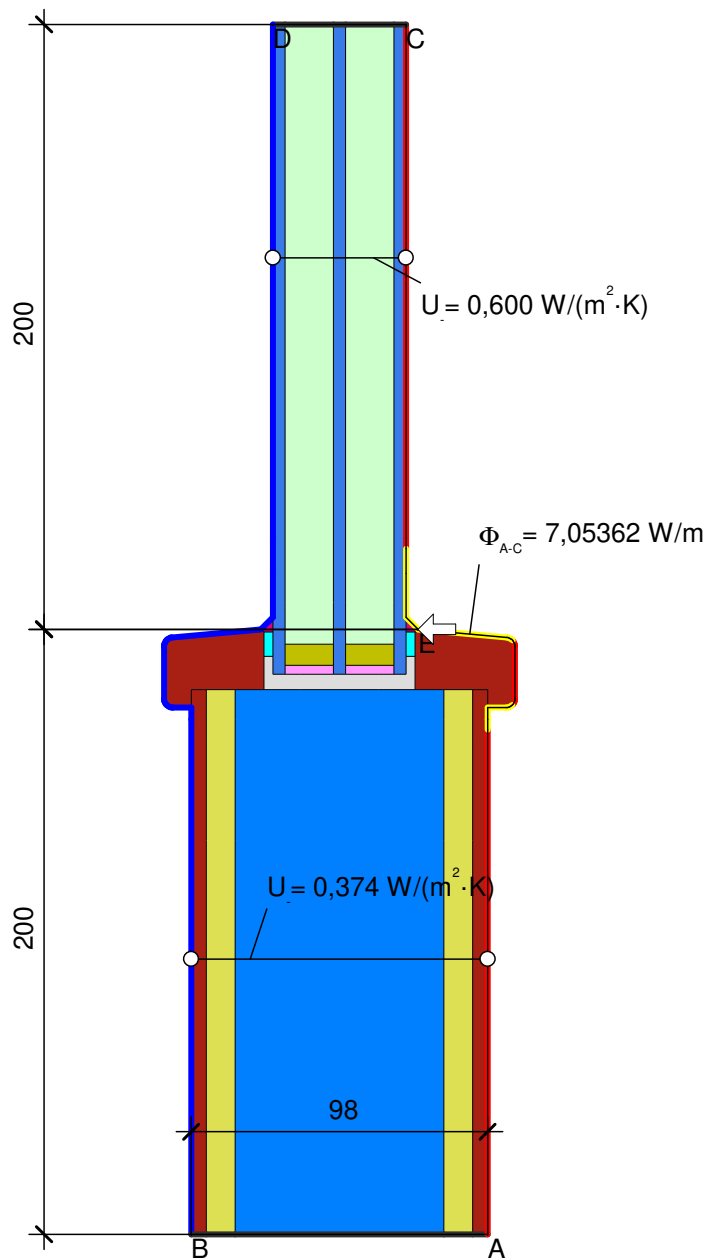


sh - LOCK SIDE | SCHLOSS SEITE

PHPP Input Data-Sheet

Manufacturer: Moralt AG Product: FERRO PASSIV Spacer: Thermix LowPsi Secondary seal: Polysulfid

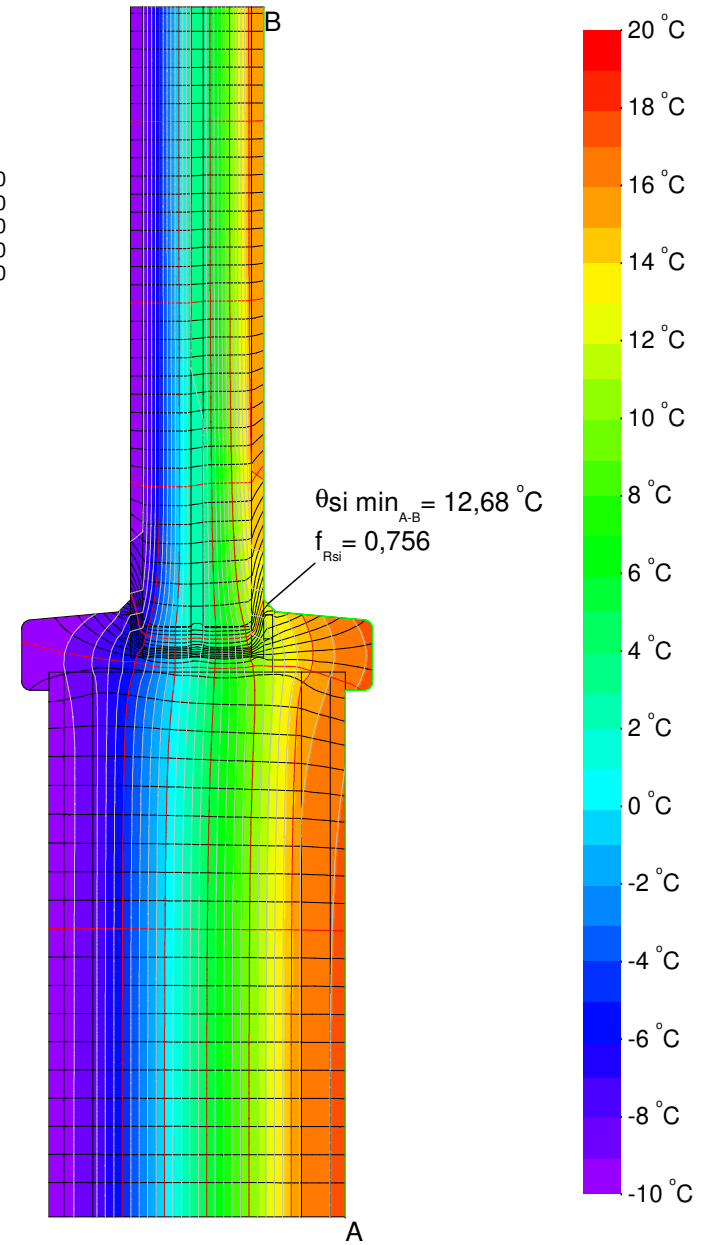




Material	λ [W/(m·K)]	ϵ
Ar16 in 44mm Ug 0,60	0,022	
Glass Glas	1,000	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
Insulation tape Vorlegeband	0,060	0,900
PU foam PU-Schaum 030	0,030	0,900
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Thermix LowPsi [cert]	0,155	
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
wooden-based material Holzwerkstoff 0.18	0,180	

** EN ISO 10077-2:2017, 6.4.3

λ [W/(m·K)]	ϵ
0,022	
1,000	0,900
0,180	0,900
0,060	0,900
0,030	0,900
0,400	0,900
0,350	
0,155	
0,130	
0,180	



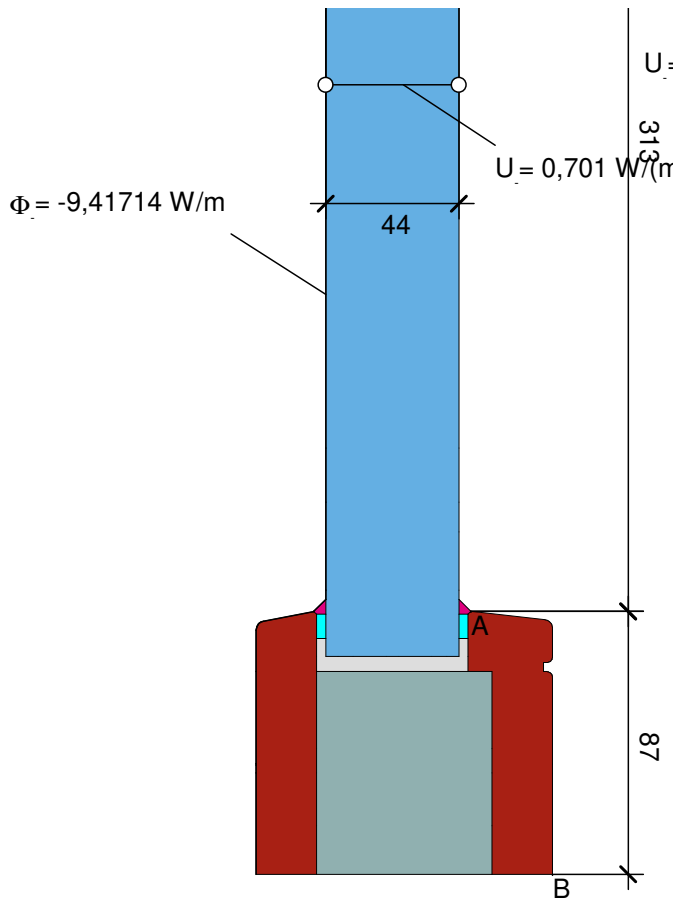
$$\psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{7,054}{30,000} - 0,374 \cdot 0,200 - 0,600 \cdot 0,200 = 0,040 \text{ W/(m·K)}$$

GLASS INSERT | GLASEINSATZ

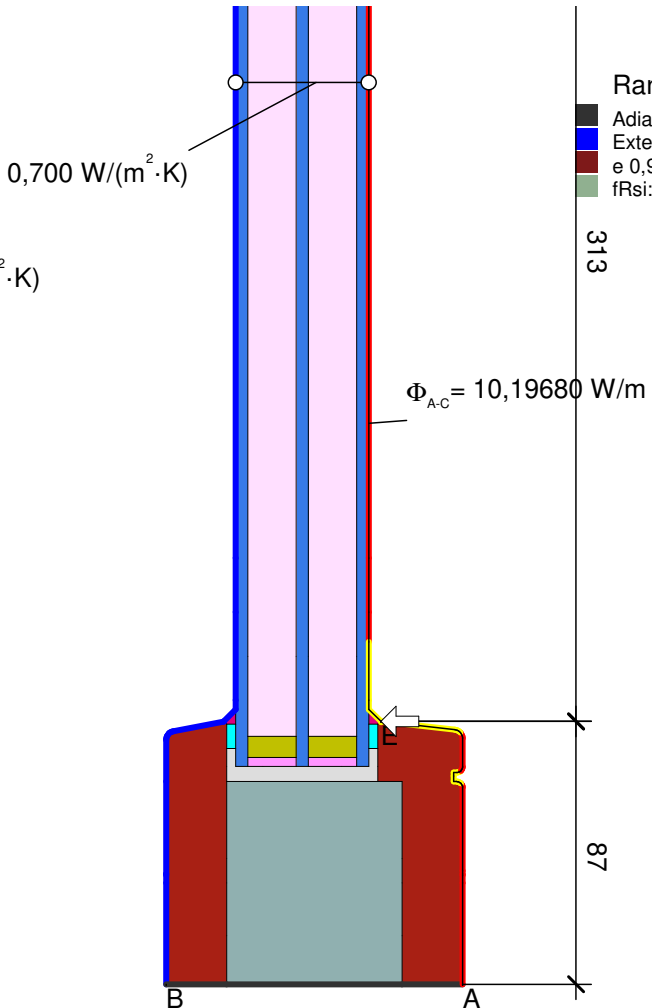
Material	λ [W/(m·K)]	ϵ
Ar16 in 44 mm U 0,7	0,026	
Glass Glas	1,000	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
Insulation tape Vorlegeband	0,060	0,900
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Spruce, Fir Fichte, Tanne	0,110	0,900
Thermix LowPsi [cert]	0,155	
Unvent. cavity unbel. Hohlr.		**

** EN ISO 10077-2:2017, 6.4.3

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
Interior, frame, reduced		20,000	0,200	
e 0,9 Cavity Hohlraum				0,900

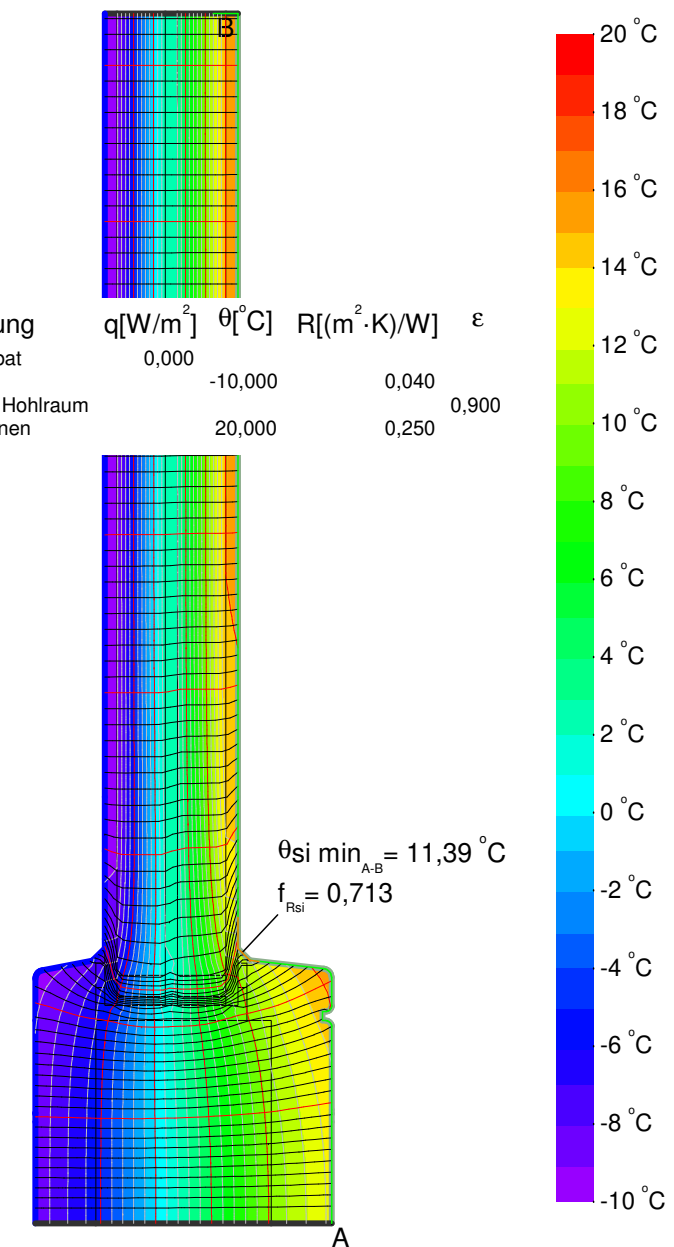


$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_p \cdot b_p}{b_f} = \frac{\frac{9,417}{30,000} - 0,701 \cdot 0,313}{0,087} = 1,088 \text{ W/(m}^2 \cdot \text{K)}$$

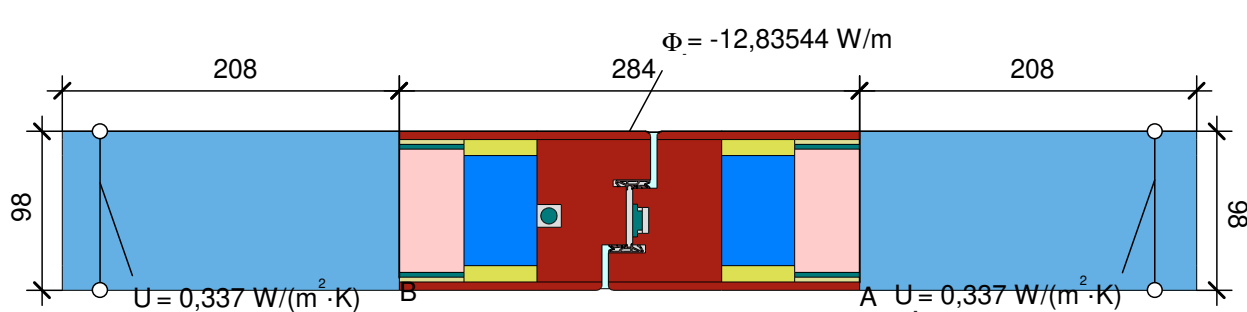


$$\Psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 = \frac{10,197}{30,000} - 1,088 \cdot 0,087 - 0,700 \cdot 0,313 = 0,026 \text{ W/(m} \cdot \text{K)}$$

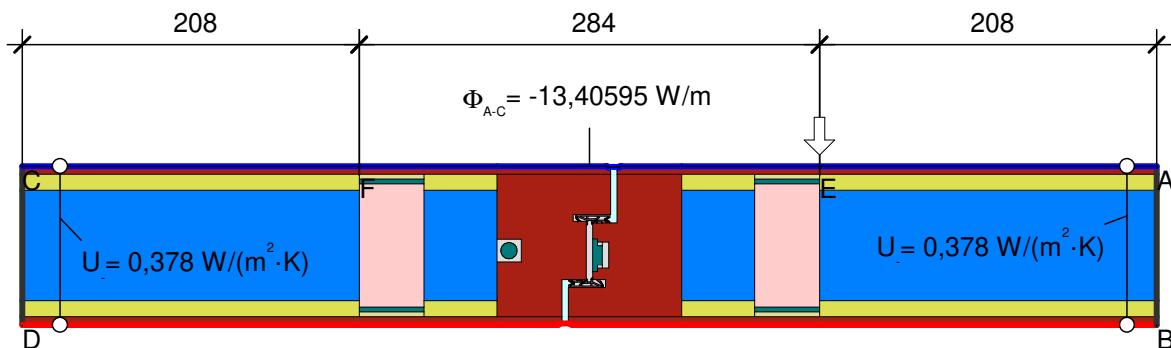
Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohlraum		20,000	0,250	0,900
fRsi: Interior Innen				



bof - BOTTOM FIXED | UNTEN FEST VERGLAST

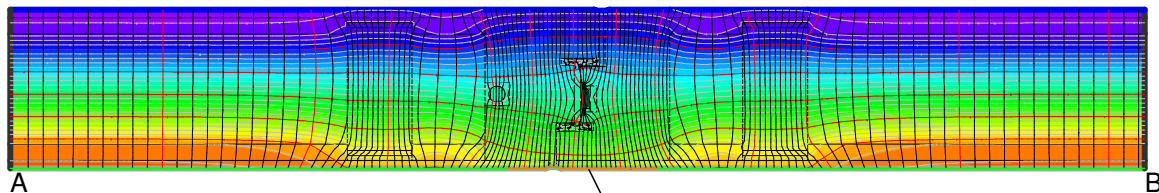


$$U_{f,A,B} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_i} = \frac{\frac{12,835}{30,000} - 0,337 \cdot 0,208 - 0,337 \cdot 0,208}{0,284} = 1,013 \text{ W/(m}^2 \cdot \text{K)}$$



$$\Psi_{A-E,C,*} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 - U_3 \cdot b_3 = \frac{13,406}{30,000} - 0,378 \cdot 0,208 - 1,013 \cdot 0,284 - 0,378 \cdot 0,208 = 0,002 \text{ W/(m} \cdot \text{K)}$$

$$\Psi_{si}(E) = \Psi_{si}(F) = \Psi_{si}(A-E-C) / 2 = 0,002 / 2 = 0,001 \text{ W/(mK)}$$

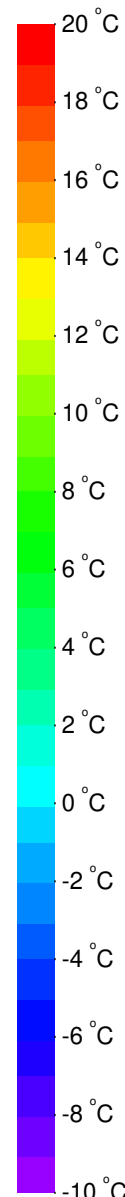


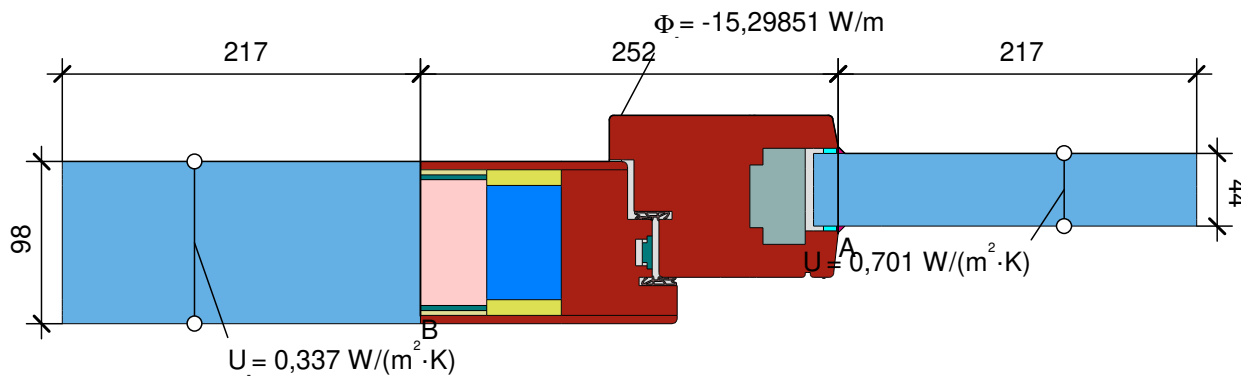
$\theta_{si} \min_{A-B} = 11,56 \text{ }^\circ\text{C}$
 $f_{Rsi} = 0,719$

Material	λ [W/(m·K)]	ϵ
Balsa qsenkrecht_0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
PU foam PU-Schaum 030	0,030	0,900
Softwood, OSB Weichholz, OSB 10456	0,130	
Steel Stahl	50,000	0,900
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

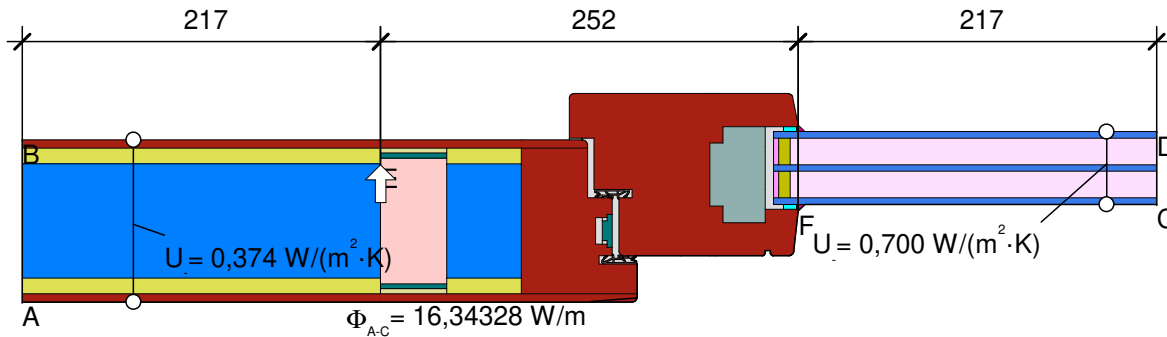
Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
Interior, frame, normal		20,000	0,130	
e 0,9 Cavity Hohraum				0,900

Randbedingung	q [W/m ²]	θ [°C]	R [(m ² ·K)/W]	ϵ
Adiabatic Adiat	0,000			
Exterior Außen		-10,000	0,040	
e 0,9 Cavity Hohraum				0,900
fRsi: Interior Innen		20,000	0,250	



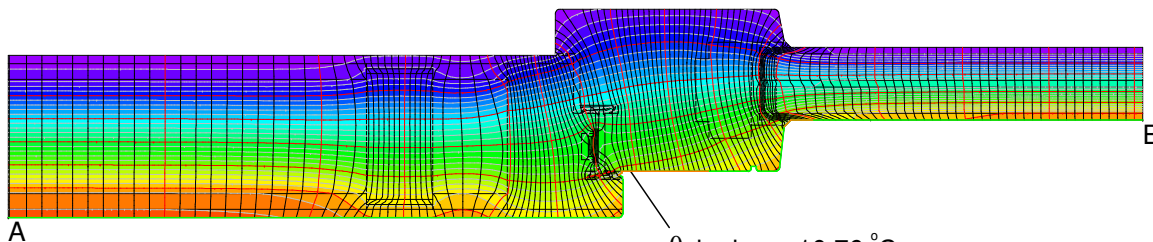


$$U_{fA,B} = \frac{\frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2}}{b_i} = \frac{\frac{15,299}{30,000} - 0,701 \cdot 0,217 - 0,337 \cdot 0,217}{0,252} = 1,130 \text{ W}/(\text{m}^2 \cdot \text{K})$$



$$\Psi_{A-E,C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 - U_3 \cdot b_3 = \frac{16,343}{30,000} - 0,374 \cdot 0,217 - 1,130 \cdot 0,252 - 0,700 \cdot 0,217 = 0,027 \text{ W}/(\text{m} \cdot \text{K})$$

$$\Psi_{si}(E) = \Psi_{si}(F) = \Psi_{si}(A-E-C) / 2 = 0,027 \text{ W}/(\text{mK}) / 2 = 0,014 \text{ W}/(\text{mK})$$

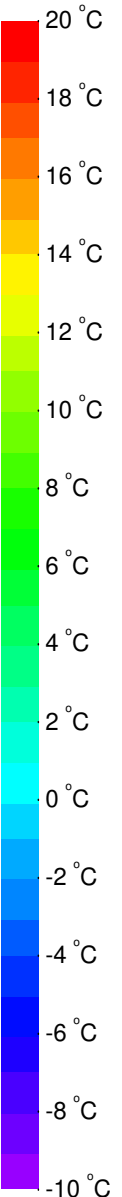


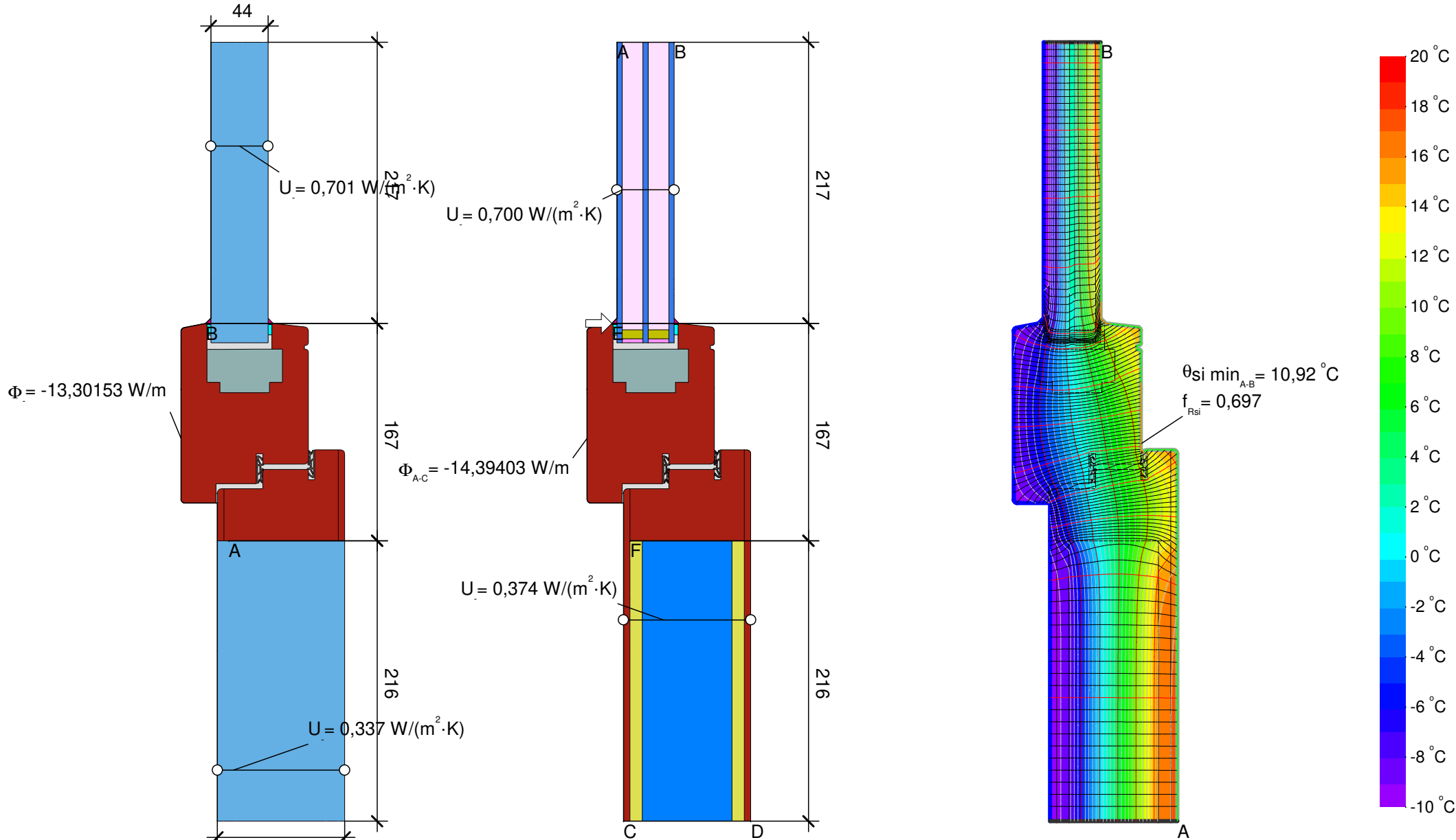
$\theta_{si \min}_{A-B} = 10,76 \text{ }^\circ\text{C}$
 $f_{Rsi} = 0,692$

Material

Material	λ [W/(m·K)]	ϵ
Ar16 in 44 mm U 0,7	0,026	
Balsa qsenkrecht 0.11 W/(mK)	0,110	
EPDM	0,250	0,900
Glass Glas	1,000	0,900
Hardwood Hartholz 0.18 700 kg/m3 10456	0,180	0,900
Insulation tape Vorlegeband	0,060	0,900
PU foam PU-Schaum 030	0,030	
Polysulfide Polysulfid	0,400	0,900
Silicone Silikon	0,350	
Softwood, OSB Weichholz, OSB 10456	0,130	0,900
Spruce, Fir Fichte, Tanne	0,110	0,900
Steel Stahl	50,000	0,900
Thermix LowPsi [cert]	0,155	
Unvent. cavity unbel. Hohlr. **		
Wooden-based material Holzwerkstoff 0.13	0,130	
slightly vent. cav. leicht bel. Hohlr. **		
wooden-based material Holzwerkstoff 0.18	0,180	0,900

** EN ISO 10077-2:2017, 6.4.3





$$U_{1A,B} = \frac{\Phi}{\Delta T} - U_{p1} \cdot b_{p1} - U_{p2} \cdot b_{p2} = \frac{13,302}{30,000} - 0,337 \cdot 0,216 - 0,701 \cdot 0,217 = 1,308 \text{ W}/(\text{m}^2 \cdot \text{K})$$

$$\Psi_{A-E-C} = \frac{\Phi}{\Delta T} - U_1 \cdot b_1 - U_2 \cdot b_2 - U_3 \cdot b_3 = \frac{14,394}{30,000} - 0,700 \cdot 0,217 - 1,308 \cdot 0,167 - 0,374 \cdot 0,216 = 0,028 \text{ W}/(\text{m} \cdot \text{K})$$

$$\Psi_{(E)} = \Psi_{(F)} = \Psi_{(A-E-C)} / 2 = 0,028 / 2 = 0,014 \text{ W}/(\text{m} \cdot \text{K})$$

m1a MULLION, 1 SASH | PFOSTEN 1 FLÜGEL

PHPP Input Data-Sheet

Manufacturer: Moralt AG Product: FERRO PASSIV Spacer: Thermix LowPsi Secondary seal: Polysulfid

