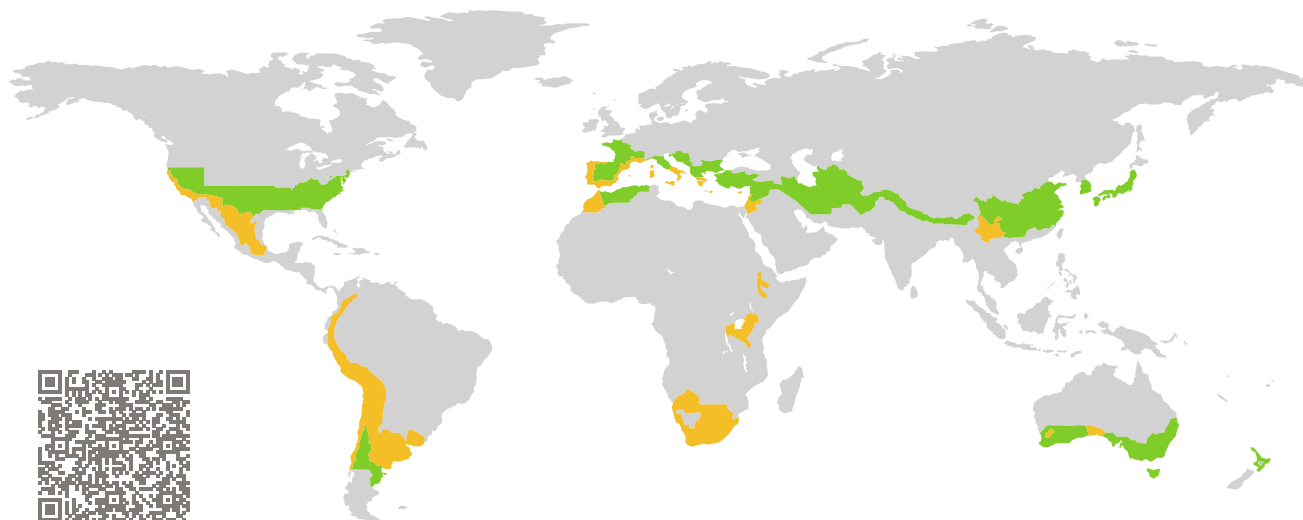


CERTIFICATE

Certified Passive House Component

Component-ID 1482fx04 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

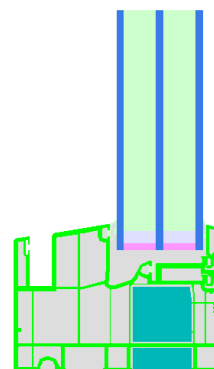


Category: **Fixed window**
Manufacturer: **Piva Group S.p.A.,
Roncanova di Gazzo Veronese (VR),
Italy**
Product name: **PVC Piva Serie MD R fix**

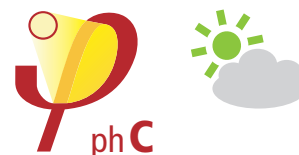
**This certificate was awarded based on the following
criteria for the warm, temperate climate zone**

Comfort $U_W = 0.94 \leq 1.00 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 1.05 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.90 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.65$



warm, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute

Passive House
efficiency class

phE

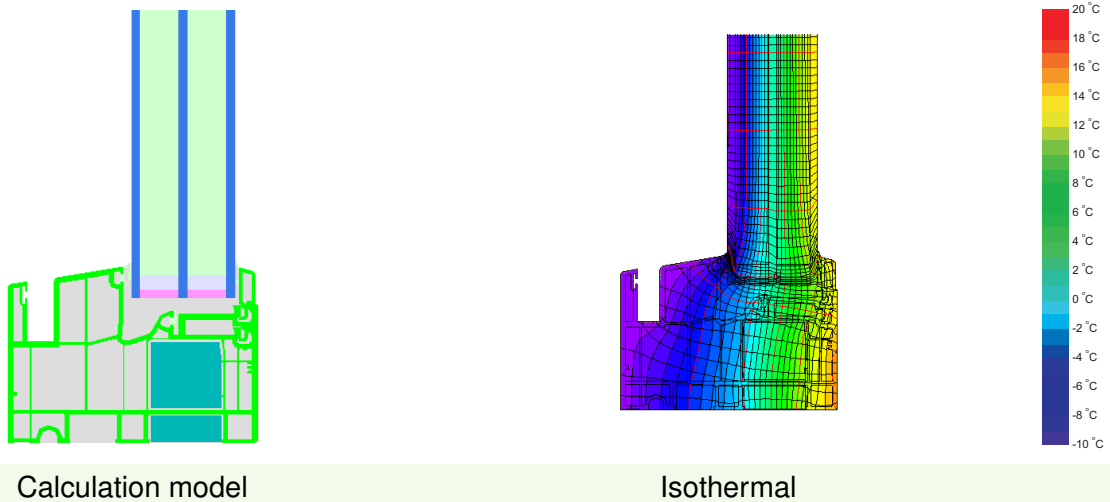
phD

phC

phB

phA

www.passivehouse.com



Calculation model Isothermal

Description

PVC-windowframe ingrated roller shutter. Reinforced by steel inside the bottom and lateral sash as well as in the top frame. Insulated by EPS (0.035 W/(mK)). Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 18 mm. Spacer: Multitech.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.90 \text{ W}/(\text{m}^2 \text{ K})$. If a higher quality glazing is used, the window U-values will improve as follows:

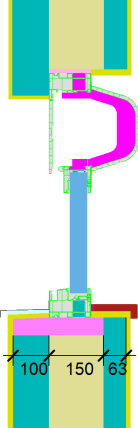
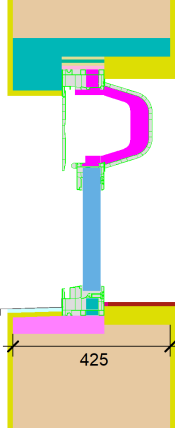
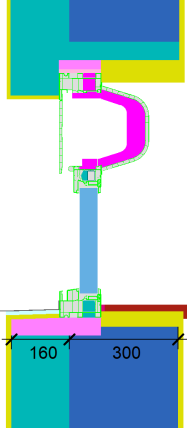
Glazing	$U_g =$	0.90	0.70	0.62	0.54	$\text{W}/(\text{m}^2 \text{ K})$
		↓	↓	↓	↓	
Window	$U_w =$	0.94	0.82	0.77	0.72	$\text{W}/(\text{m}^2 \text{ K})$






Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Solid timber (fixed glazed)		Monolithic construction (fixed glazed)		Exterior insulation and finishing system (EIFS) (fixed glazed)	
$U_{Wall} = 0.17 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.19 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.17 \text{ W}/(\text{m}^2 \text{ K})$	
					
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.024	Top	0.018	Top	0.017
Side	0.021	Side	0.022	Side	0.014
Bottom	0.024	Bottom	0.028	Bottom	0.039
$U_{W,installed} = 1.01 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,installed} = 1.01 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,installed} = 1.00 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Mullion fixed	(OM1) 	98	1.24	0.025	0.69
Mullion 1 casement	(1M1) 	132	1.24	0.026	0.67
Bottom fixed	(FB1) 	82	0.73	0.026	0.71
Top fixed	(FH1) 	328	0.94	0.025	0.69
Lateral fixed	(FJ1) 	82	0.73	0.026	0.71
Spacer: MULTITECH		Secondary seal: Polysulfide			

