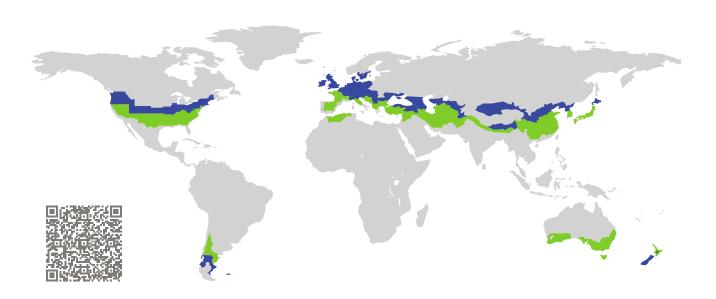
CERTIFICATE

Certified Passive House Component

Component-ID 1517ed03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category: Entry door

Manufacturer: Qing Dao Hong Hai Green Energy Co.

LTD Qingdao China

Product name: HHGR105

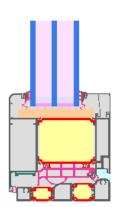
This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort $U_D = 0.80 \le 0.80 \text{ W/(m}^2 \text{ K)}$

 $U_{D,\text{installed}}$ \leq 0.85 W/(m² K) with U_g^1 = 0.70 W/(m² K)

Hygiene $f_{Rsi=0.25}$ \geq 0.70

Airtightness $Q_{100} = 2.25 \le 2.25 \,\mathrm{m}^3/(\mathrm{h}\,\mathrm{m})$



(Outward open)

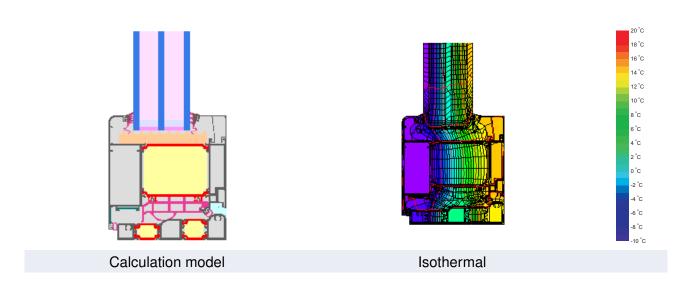


¹Fully glazed door

Qing Dao Hong Hai Green Energy Co. LTD

201, Yunding Shan Road, China (Shandong) Pilot Free Trade Zone Qingdao Area, 266432 Qingdao, China

★ +8653286610627 | ★ 656738381@qq.com | ★ http://www.honghaimuqiang.com/ |



Description

Fully glazed door with thermaly separated aluminium frame with insulation resol-foam (0.023 $W/(m^2K)$), and in the rebate 0.036 $W/(m^2K)$; thermal separation in the threshold made by PA with 25% glass fiber (0.30 $W/(m^2K)$). Pane thickness: 6/18/6/18/6. Spacer: Swisspacer Ultimate with polysulfid as secondary seal.

Explanation

The U-values of the door apply to a door 1.10 m wide by 2.20 m tall.

A detailed report of the calculations performed in the context of certification is available from the manufacturer.

Unless stated otherwise, the air tightness was determined according to EN 1026 with respect to the joint length under climate load in conjunction with EN 1121 for the closed, non-locked door. The result corresponds at least to air-tightness class 3 according to EN 12207.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values			Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U_f</i> W/(m ² K)	Ψ edge Ψ_g W/(m K)	Temp. Factor f _{Rsi=0.25} [-]
Door hinge side	(DJ1)	1	161	0.78	0.026	0.73
Door lock side	(DL1)		161	0.78	0.026	0.73
Тор	(OH1)	F	161	0.78	0.026	0.73
Threshold	(OT2)	1	119	1.00	0.025	0.73

Spacer: SWISSPACER ULTIMATE

Secondary seal: Polysulfide



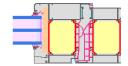
Door hinge side

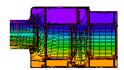
 $b_f = 161 \, \text{mm}$

 $U_f = 0.78 \, \text{W/(m}^2 \, \text{K)}$

 $\Psi_g = 0.026 \, \text{W/(m K)}$

 $f_{Rsi} = 0.73$







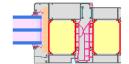
Door lock side

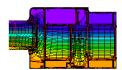
 $b_f = 161 \, \text{mm}$

 $U_f = 0.78 \, \text{W/(m}^2 \, \text{K)}$

 $\Psi_g = 0.026 \, \text{W/(m K)}$

 $f_{Rsi} = 0.73$







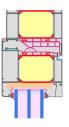
Top

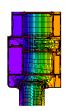
 $b_f = 161 \, \text{mm}$

 $U_f = 0.78 \, \text{W/(m}^2 \, \text{K)}$

 $\Psi_g = 0.026 \, \text{W/(m K)}$

 $f_{Rsi} = 0.73$







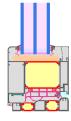
Threshold

 $b_f = 119 \, \text{mm}$

 $U_f = 1.00 \, \text{W/(m}^2 \, \text{K)}$

 $\Psi_g = 0.025 \, \text{W/(m K)}$

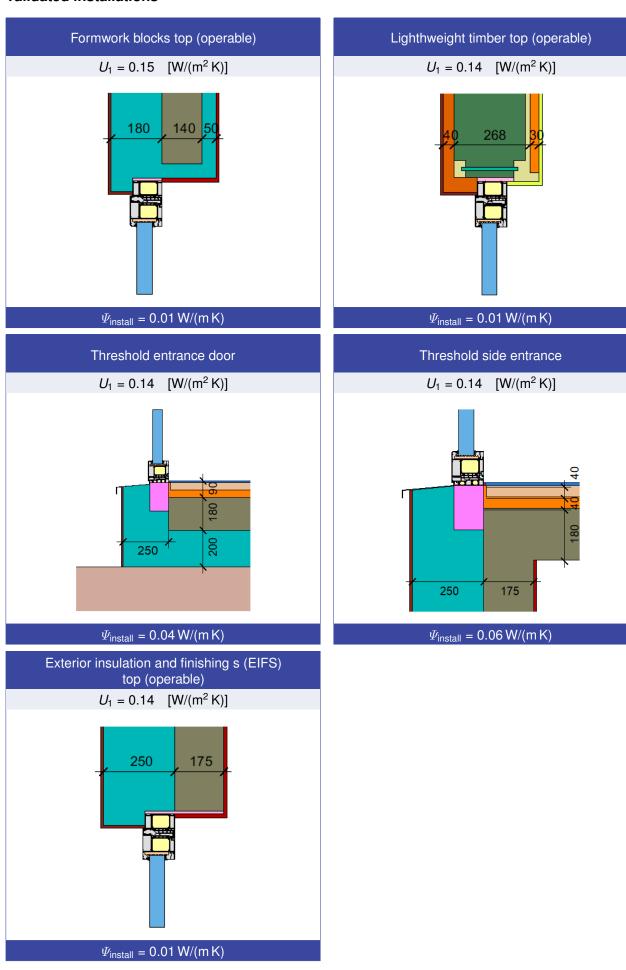
 $f_{Rsi} = 0.73$





3/6 HHGR105

Validated installations



5/6 HHGR105

