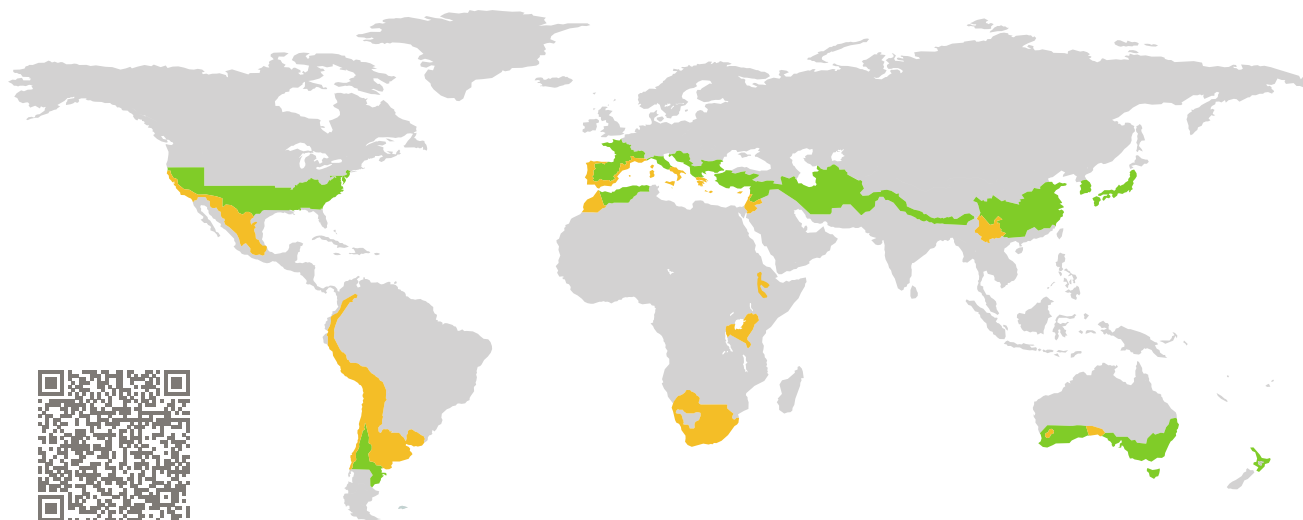


CERTIFICATE

Certified Passive House Component

Component-ID 1631wi04 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

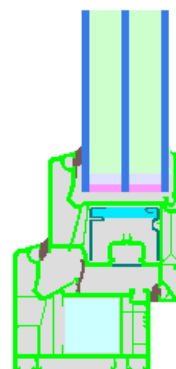


Category: **Window Frame**
Manufacturer: **VEKAPLAST IBERICA S.A.U,**
Burgos,
Spain
Product name: **SL76 Passiv**

This certificate was awarded based on the following criteria for the warm, temperate climate zone

Comfort $U_W = 1.00 \leq 1.00 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 1.05 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.90 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.65$



Passive House
efficiency class

phE

phD

phC

phB

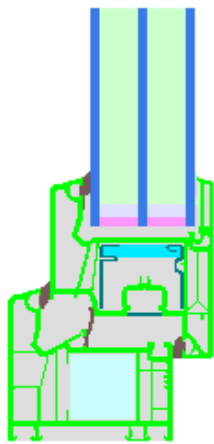
phA

warm, temperate climate

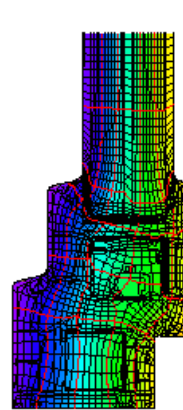


**CERTIFIED
COMPONENT**

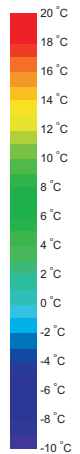
Passive House Institute



Calculation model



Isothermal



Description

PVC window frame. Frame insulated with Neopor (λ 0.033 W/mK); sash reinforced with thermally broken [PUR (0.25 W/mK)] steel reinforcement. Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 25 mm. Spacer: SWISSPACER Ultimate.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.90$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

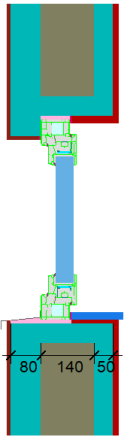
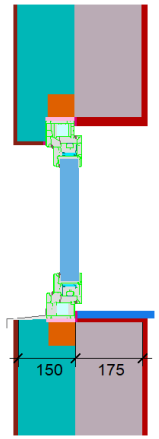
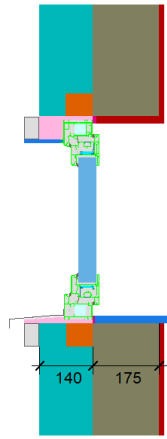
Glazing	$U_g =$	0.90	0.70	0.64	0.52	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_w =$	1.00	0.87	0.83	0.74	W/(m ² K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)	Exterior insulation and finishing system	Ventilated facade
$U_{\text{Wall}} = 0.25 \text{ W}/(\text{m}^2 \text{ K})$	$U_{\text{Wall}} = 0.22 \text{ W}/(\text{m}^2 \text{ K})$	$U_{\text{Wall}} = 0.23 \text{ W}/(\text{m}^2 \text{ K})$
		
Ψ_{install} W/(m K)	Ψ_{install} W/(m K)	Ψ_{install} W/(m K)
Top 0.001	Top -0.003	Top -0.001
Side 0.001	Side -0.003	Side -0.001
Bottom 0.014	Bottom 0.015	Bottom 0.013
$U_{W,\text{installed}} = 1.01 \text{ W}/(\text{m}^2 \text{ K})$	$U_{W,\text{installed}} = 1.00 \text{ W}/(\text{m}^2 \text{ K})$	$U_{W,\text{installed}} = 1.01 \text{ W}/(\text{m}^2 \text{ K})$

Frame values		Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion (FM1)		176	1.10	0.026	0.65
Bottom (OB1)		122	1.01	0.026	0.70
Top (OH1)		122	1.01	0.026	0.70
Lateral (OJ1)		122	1.01	0.026	0.70
Spacer: SWISSPACER Ultimate			Secondary seal: Polysulfide		

