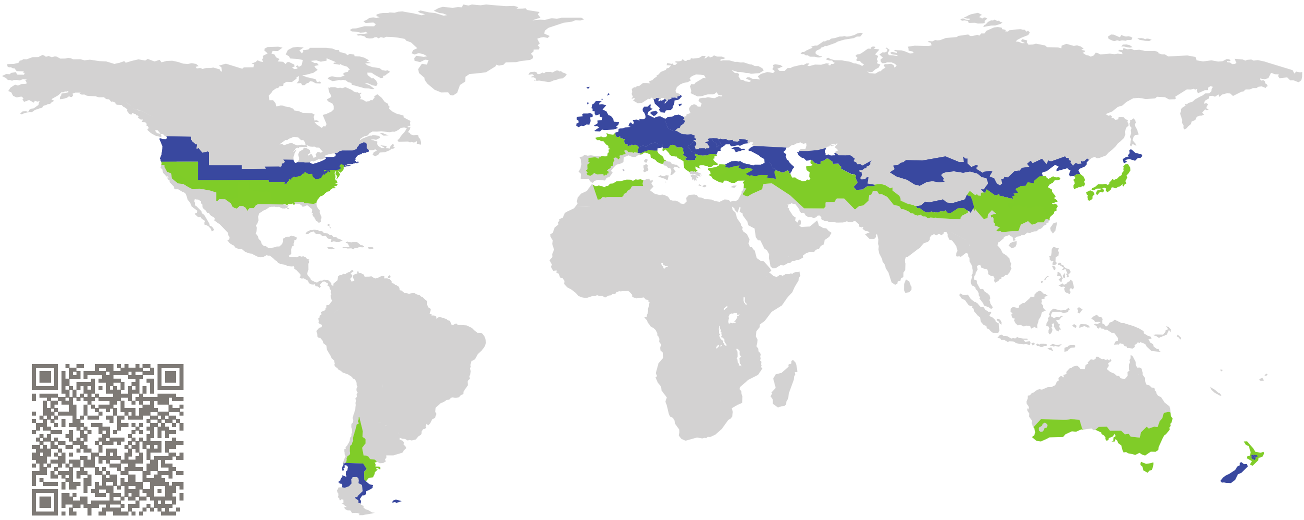
CERTIFICATE

Certified Passive House Component

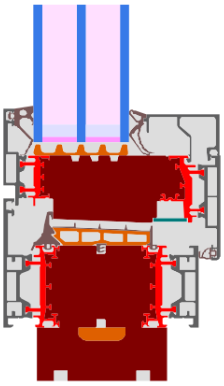
Component-ID 0636wi03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category:	**Window Frame**
Manufacturer:	**PURAL GmbH & Co.KG, Riedstadt-Erfelden, Germany**
Product name:	**eco90**

This certificate was awarded based on the following criteria for the cool, temperate climate zone



Comfort $U_W = 0.77 \leq 0.80\ \mathrm{W/(m^2\,K)}$

$U_{W,\mathrm{installed}} \leq 0.85\ \mathrm{W/(m^2\,K)}$

with $U_g = 0.70\ \mathrm{W/(m^2\,K)}$

Hygiene $f_{Rsi=0.25} \geq 0.70$

cool, temperate climate

phB

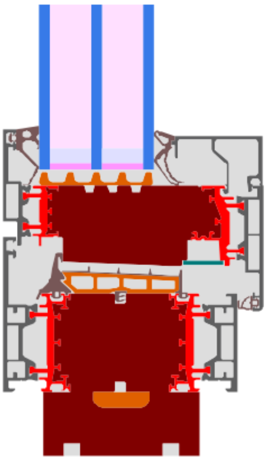
CERTIFIED COMPONENT

Passive House Institute

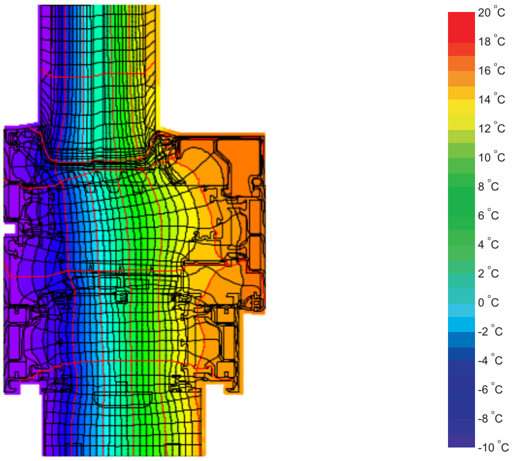
Passive House efficiency class

phE | phD | phC | phB | phA

www.passivehouse.com



Calculation model



Isothermal

Description

Thermally broken aluminum frame with PU-foam core (0,051 W/(mK)).. Pane thickness: 44 mm (4/16/4/16/4), Rebate depth: 15/18 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with U_g = 0.70 W/(m^2 K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	U_g =	0.70	0.64	0.58	0.52	W/(m^2 K)
		↓	↓	↓	↓	
Window	U_W =	0.77	0.74	0.70	0.66	W/(m^2 K)

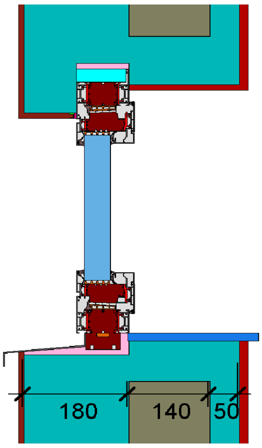
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification
can be found on www.passivehouse.com and passipedia.org.

Validated installations

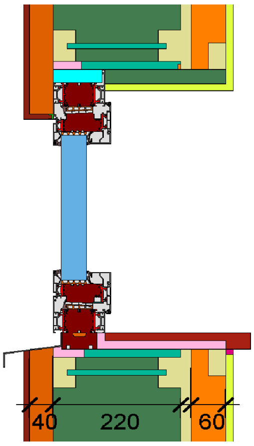
Formwork blocks (operable)



Ψ_{install}	W/(m K)
Top	0.002
Side	0.002
Bottom	0.008

$U_{W,\text{installed}} = 0.78\,\text{W/(m}^2\,\text{K)}$

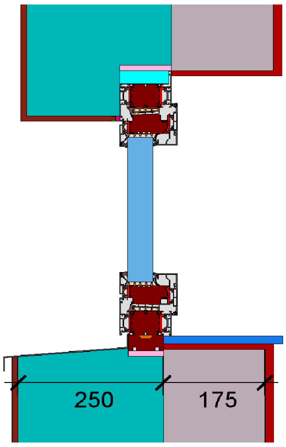
Lightweight timber (operable)



Ψ_{install}	W/(m K)
Top	0.023
Side	0.023
Bottom	0.025

$U_{W,\text{installed}} = 0.84\,\text{W/(m}^2\,\text{K)}$

Exterior insulation and finishing system (EIFS) (operable)



Ψ_{install}	W/(m K)
Top	0.007
Side	0.007
Bottom	0.023

$U_{W,\text{installed}} = 0.81\,\text{W/(m}^2\,\text{K)}$

Frame values	Frame width b_f mm	U-value frame U_f W/(m^2 K)	Ψ-glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion (FM1)	134	0.78	0.029	0.75
Bottom (OB1)	147	0.79	0.028	0.76
Top (OH1)	142	0.70	0.028	0.76
Lateral (OJ1)	142	0.70	0.028	0.76

Spacer: SWISSPACER Ultimate Secondary seal: Polyurethan