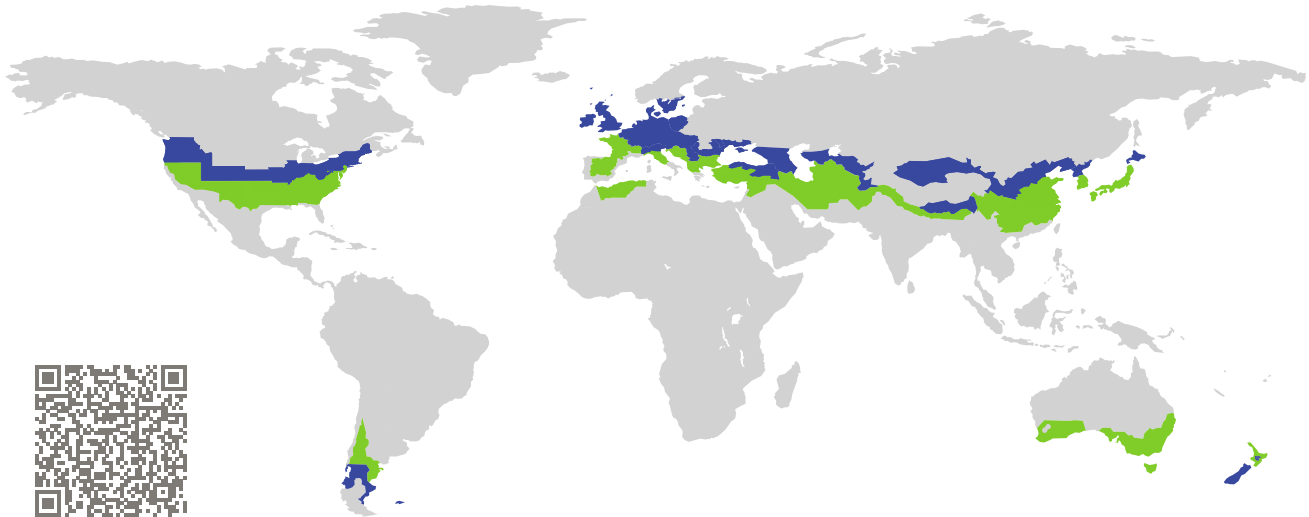


CERTIFICATE

Certified Passive House Component

Component-ID 0612wi03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

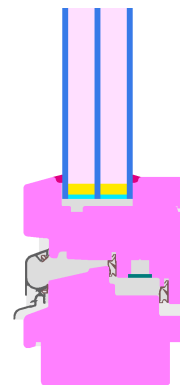


Category: **Window Frame**
Manufacturer: **M SORA d.d.,
Ziri,
Slovenia**
Product name: **NATURA OPTIMO XLT**

**This certificate was awarded based on the following
criteria for the cool, temperate climate zone**

Comfort $U_W = 0.79 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



Passive House
efficiency class

phE

phD

phC

phB

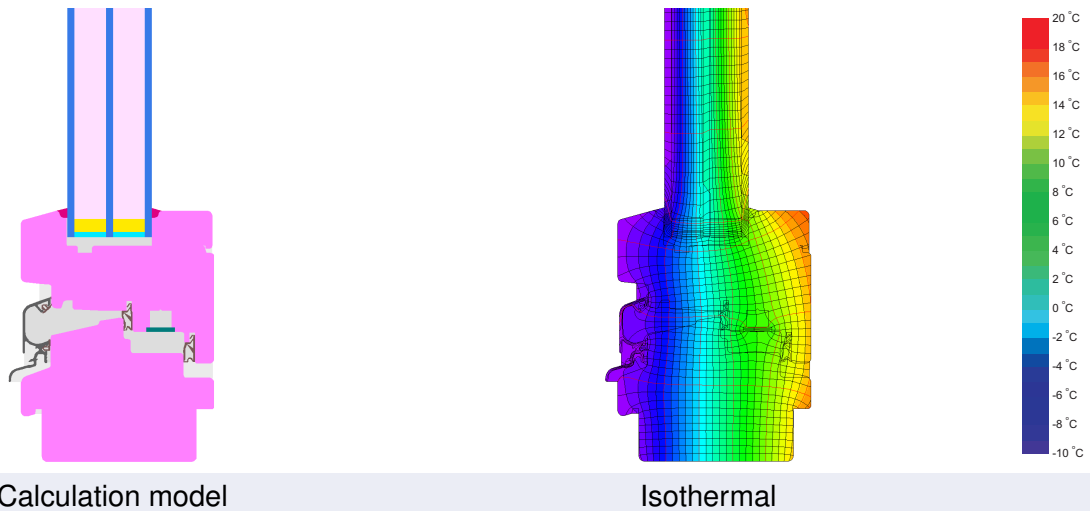
phA

cool, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute



Calculation model

Isothermal

Description

Frame from thermally modified spruce (0,09 W/(mK)). Glazing: 4/18/4/18/4. Spacer: SuperSpacer Tri-Seal with Polyurethane as secondary seal. Pane thickness: 48 mm (4/18/4/18/4), Rebate depth: 15 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.70$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

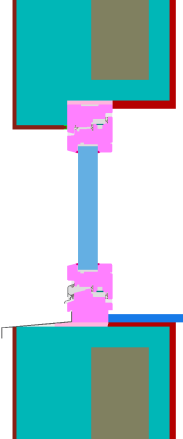
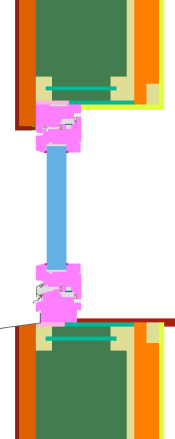
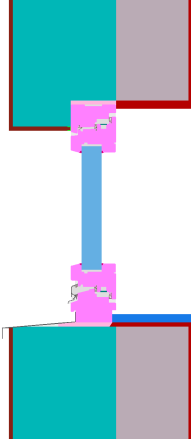
Glazing	$U_g =$	0.70	0.64	0.58	0.54	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_W =$	0.79	0.75	0.71	0.68	W/(m ² K)





Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)	
					
Ψ_{install}	W/(m K)	Ψ_{install}	W/(m K)	Ψ_{install}	W/(m K)
Top	-0.002	Top	0.015	Top	-0.004
Side	-0.002	Side	0.015	Side	-0.004
Bottom	0.020	Bottom	0.030	Bottom	0.018
$U_{W,\text{installed}} = 0.80 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 0.79 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion (FM1)		148	0.80	0.023	0.71
Bottom (OB1)		143	0.87	0.023	0.71
Top (OH1)		116	0.78	0.023	0.71
Lateral (OJ1)		116	0.78	0.023	0.71
Spacer: Super Spacer TriSeal / T-Spacer Premium			Secondary seal: Polyurethan		

