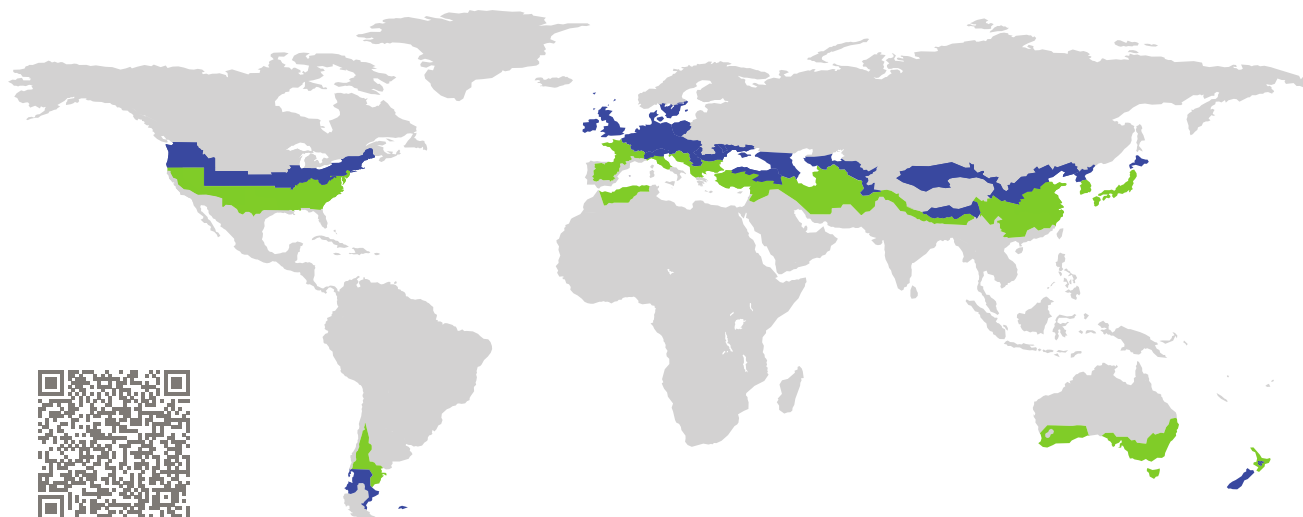


CERTIFICATE

Certified Passive House Component

Component-ID 0688wi03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

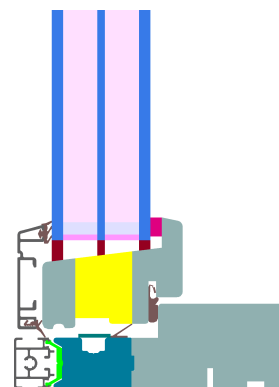


Category: **Window Frame**
Manufacturer: **Krone Vinduer A/S,
Vra,
Denmark**
Product name: **HeaCO Wood O**

**This certificate was awarded based on the following
criteria for the cool, temperate climate zone**

Comfort $U_W = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}}$ $\leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$
with U_g $= 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



cool, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute

Passive House
efficiency class

phE

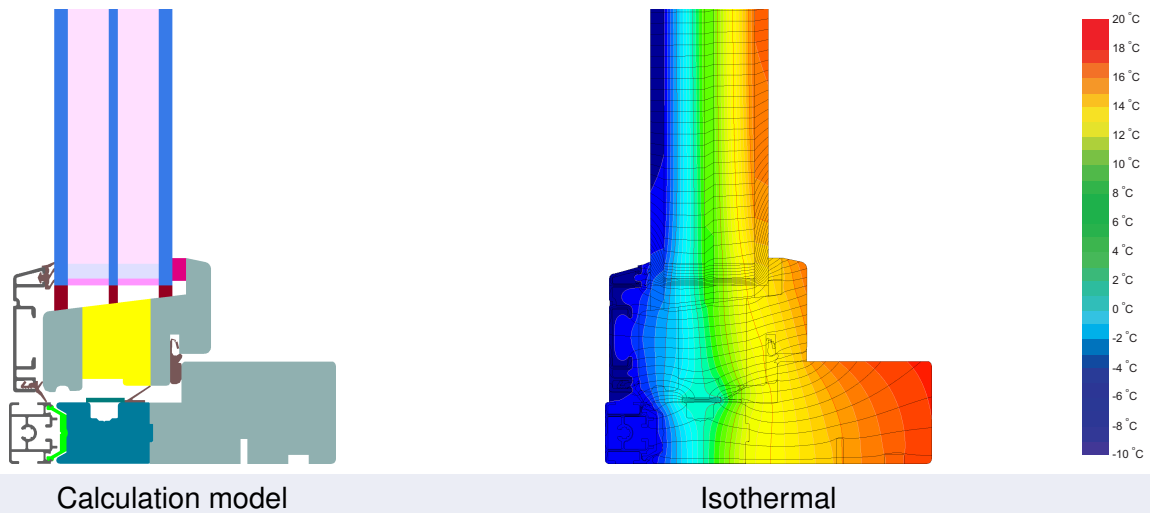
phD

phC

phB

phA

www.passivehouse.com



Description

Timber frame (0,11 W/(m²K)) with insulation (Heaco Wood 0,55 W/(m²K), PUR 0,031 W/(m²K)) and external aluminium shell. Pane thickness: 52 mm (6/18/4/18/6), Rebate depth: 12 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.70$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.58	0.54	W/(m² K)
		↓	↓	↓	↓	
Window	$U_W =$	0.80	0.76	0.71	0.68	W/(m² K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)		Cavity wall (operable)	
Ψ_{install}	W/(m K)	Ψ_{install}	W/(m K)	Ψ_{install}	W/(m K)
Top	0.014	Top	0.008	Top	0.017
Side	0.014	Side	0.008	Side	0.017
Bottom	0.023	Bottom	0.012	Bottom	0.020
$U_{W,\text{installed}} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 0.83 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Transom 1 casement	(1T1)	154	0.88	0.028	0.73
Bottom	(OB1)	91	0.82	0.028	0.73
Top	(OH1)	91	0.81	0.028	0.73
Lateral	(OJ1)	91	0.81	0.028	0.73
Spacer: SWISSPACER Ultimate		Secondary seal: Polysulfide			

