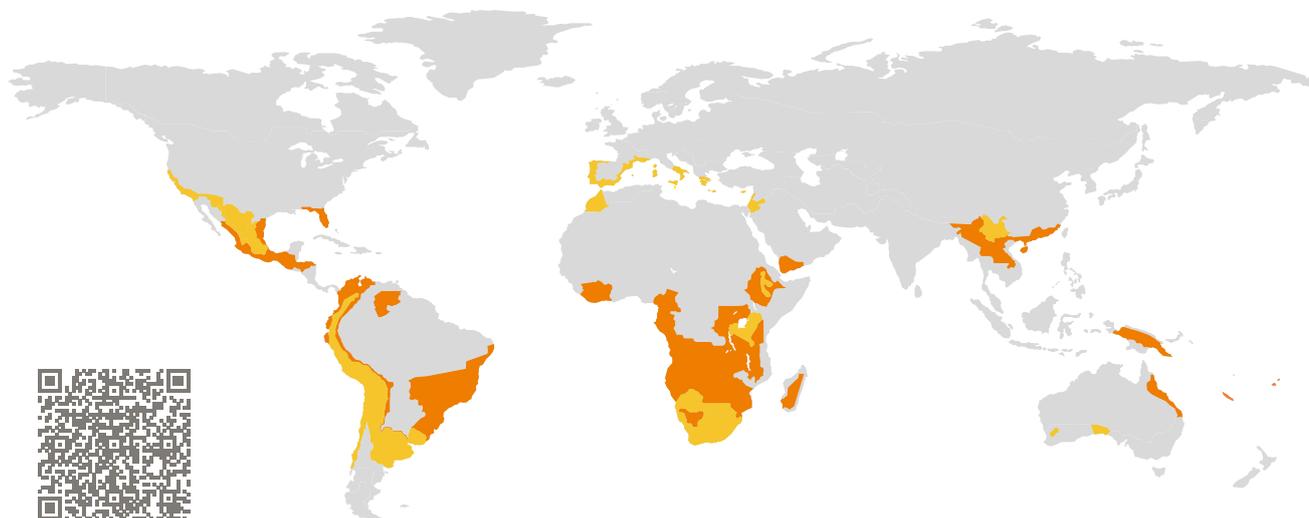


# CERTIFICATE

Certified Passive House Component

Component-ID 2446wi05 valid until 31st December 2026

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

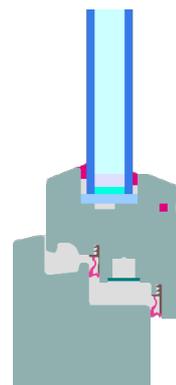


Category: **Window Frame**  
Manufacturer: **Aventa Windows,  
San Miguel de Allende,  
Mexico**  
Product name: **Ventana Termoacústica Aventa**

**This certificate was awarded based on the following  
criteria for the warm climate zone**

Comfort  $U_W = 1.20 \leq 1.20 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W, \text{installed}} \leq 1.25 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 1.10 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.55$



Passive House  
efficiency class

phE

phD

phC

phB

phA

[www.passivehouse.com](http://www.passivehouse.com)

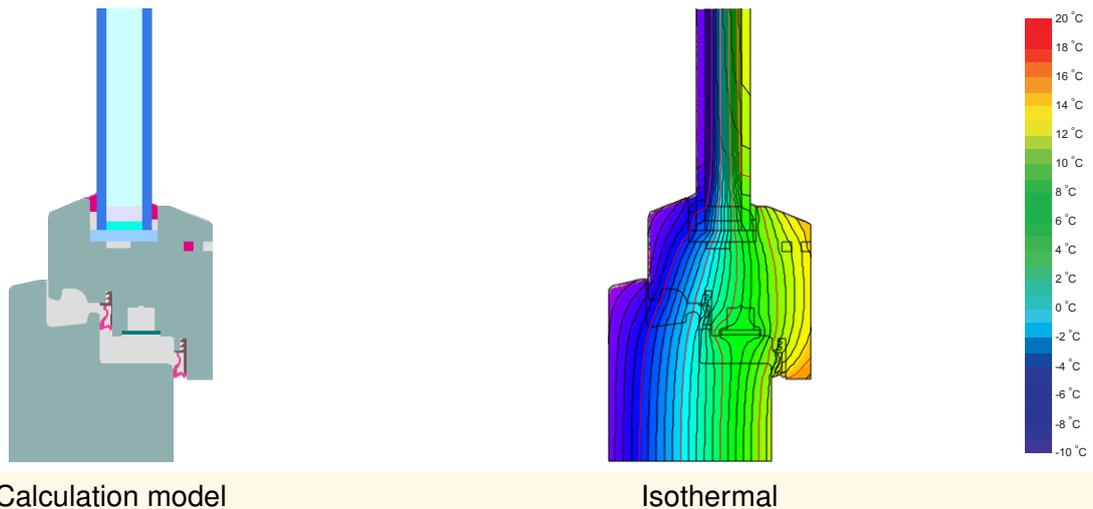
warm climate



phC

**CERTIFIED  
COMPONENT**

Passive House Institute



Calculation model

Isothermal

## Description

Wood frame (spruce/fir, 0,110 W/(mK)). Glazing thickness 24mm (4/16/4), rebate depth 14mm, spacer: SWISSPACER Ultimate with butyl secondary seal.

## Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 1.10$  W/(m<sup>2</sup> K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	1.10	0.90	0.70	0.64	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	1.20	1.07	0.93	0.89	W/(m <sup>2</sup> K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

## Validated installations

Exterior insulation and finishing system (EIFS) (operable)		Formwork blocks (operable)		Lightweight timber (operable)	
$U_{\text{Wall}} = 0.47 \text{ W}/(\text{m}^2 \text{ K})$		$U_{\text{Wall}} = 0.32 \text{ W}/(\text{m}^2 \text{ K})$		$U_{\text{Wall}} = 0.27 \text{ W}/(\text{m}^2 \text{ K})$	
<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Adhesive 0.70 W/(mK) Sand-lime brick 1.0 W/(mK) Interior plaster 0.57 W/(mK)</p>		<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Concrete 2.3 W/(mK) EPS 0.035 W/(mK) Interior plaster 0.57 W/(mK)</p>		<p>Exterior plaster 0.7 W/(mK) Wood fibre board 0.050 W/(mK) Cellulose 0.040 W/(mK) OSB-board 0.13 W/(mK) Installation layer Plasterboard 0.25 W/(mK)</p>	
$\Psi_{\text{install}}$	W/(m K)	$\Psi_{\text{install}}$	W/(m K)	$\Psi_{\text{install}}$	W/(m K)
Top	-0.001	Top	-0.007	Top	0.006
Side	-0.001	Side	-0.007	Side	-0.001
Bottom	0.057	Bottom	0.020	Bottom	0.027
$U_{W,\text{installed}} = 1.24 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 1.20 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 1.22 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -glazing edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion	(FM1)	132	1.19	0.033	0.57
Bottom	(OB1)	116	1.18	0.032	0.62
Head	(OH1)	116	1.18	0.032	0.62
Jamb	(OJ1)	116	1.18	0.032	0.62
Spacer: Swisspacer Ultimate			Secondary seal: Butyl		

