Project Documentation

1. Description





Single villa in Cesate (MI), Italy

1.1 Data of building

| Year of construction | 2019 | Space heating | 14 | |
|--------------------------|----------------------------|--|--------------|--|
| U-value external wall | 0.126 W/(m ² K) | — opaco noamig | kWh/(m²a) | |
| U-value basement ceiling | 0.114 W/(m ² K) | Primary Energy Renewable (PER) | 39 kWh/(m²a) | |
| U-value roof | 0.13 W/(m ² K) | Generation of renewable energy | 24 kWh/(m²a) | |
| U-value window | 1.09 W/(m ² K) | Non-renewable Primary Energy (PE) | 80 kWh/(m²a) | |
| Heat recovery | 86 % | Pressure test n50 | 0.6 h-1 | |
| Special features | Photovoltaic Sola | ar Installation, rainwater utilisation | | |

1.2 New Villa Romeo/Scalavicci

Passive House in Cesate (MI)

The passive house is a single villa built in the municipality of Cesate (MI) to date completed and inhabited by the owners Mr Romeo Mauro and Mrs. Scalavicci Chiara.

From the beginning of the design, the customers had expressed their willingness to build the building according to Passivhaus standards.

The building has a total living area of 196.74 square meters arranged on two floors summarily composed of the main rooms on the ground floor with kitchen, living room, bathroom, three bedrooms and laundry room while on the first floor there is a bedroom with private bathroom, a large attic space with function as a relaxation area and direct access to a large terrace.

The land on which the construction was built is a private residential area with a rectangular dimension and the largest dimension oriented along the north / south axis, a situation that has required greater attention in the distribution of the windows and the relative shading/sun protection in order to obtain a good compromise of summer and winter efficiency.

The construction was made of wood with a frame structure with external EIFS and internal insulated plasterboard counterwall, the roof is also in wood structure with external insulation connected without interruption to the external coat of the vertical walls.

The plant consists of an air/water heat pump for winter and summer air conditioning with an emission system consisting of radiant floor panels, the heat pump itself also produces hot sanitary water connected to a 280-liter storage tank. During the summer, the heat pump must reverse the cycle when it passes from the room cooling function to the production of domestic hot water but the interruption of the cooling function is compensated by the inertia of the emission system.

Air exchange is guaranteed by controlled mechanical ventilation with heat recovery unit and dehumidifier, finally a photovoltaic system with a peak power of 4.5 kW was installed.

1.3 Responsible project participants

| architectural project | Studio d'Arch. Boni e Novelli – Arch. Boni Paolo | | |
|--|---|--|--|
| | Via Garibaldi 129, Carpenedolo (BS) | | |
| Structural engineering | Ing. Lorenzo Comini | | |
| | Via Brodena 10, Lonato del Garda (BS) | | |
| Passive House project planning | Geom. Claudio Novelli | | |
| Building physics and construction management | Via Garibaldi 129, 25010 - Carpenedolo (BS) – Italy | | |
| Thermotechnical designer | Zeroenergia / ing. Alessandro Lombardi | | |
| | Termotecnico piazza Martiri della Libertà 11 | | |
| | 25014 Castenedolo, Italy | | |
| Certifying body | Energy Plus Project piazzetta San Marco, 7/8 | | |
| | 31053 Pieve di Soligo, Italy | | |
| Certification ID | 26428_Marco Filippi_PH_20200421_MF | | |
| | Passivhaus database ID no. 6327 | | |

1.4 Views of the Building

North/Est view



South/West view



1.5 Interior view

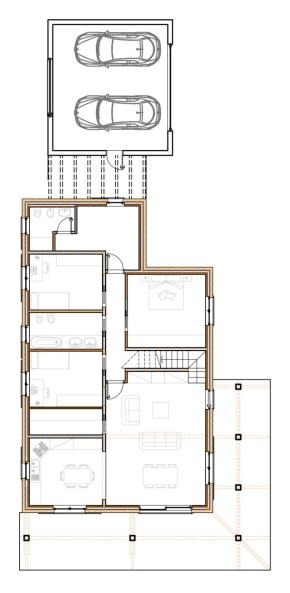




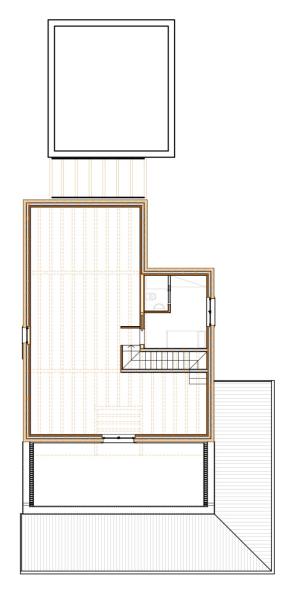


2. Executive project

2.1 Building plans

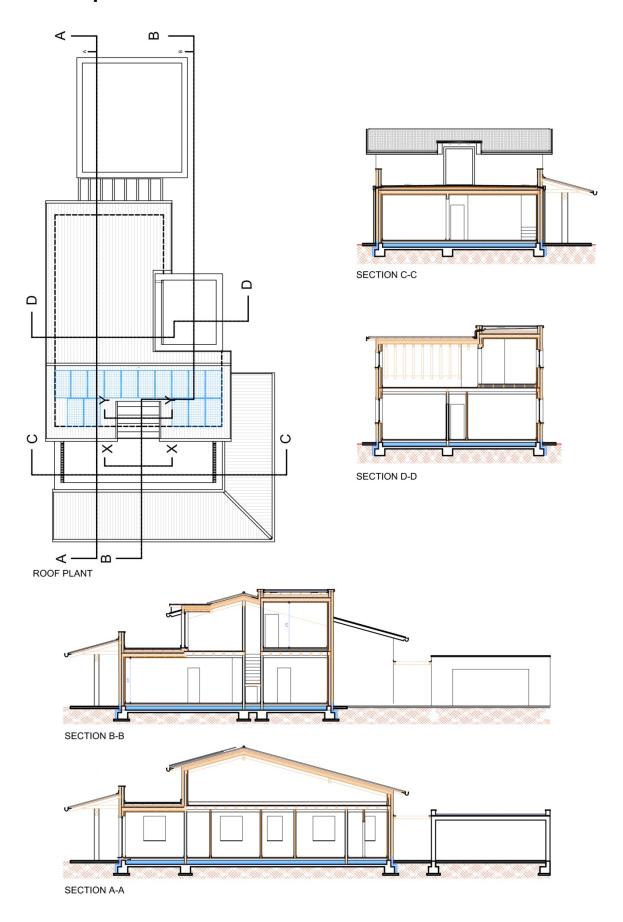


FIRST FLOOR PLANT



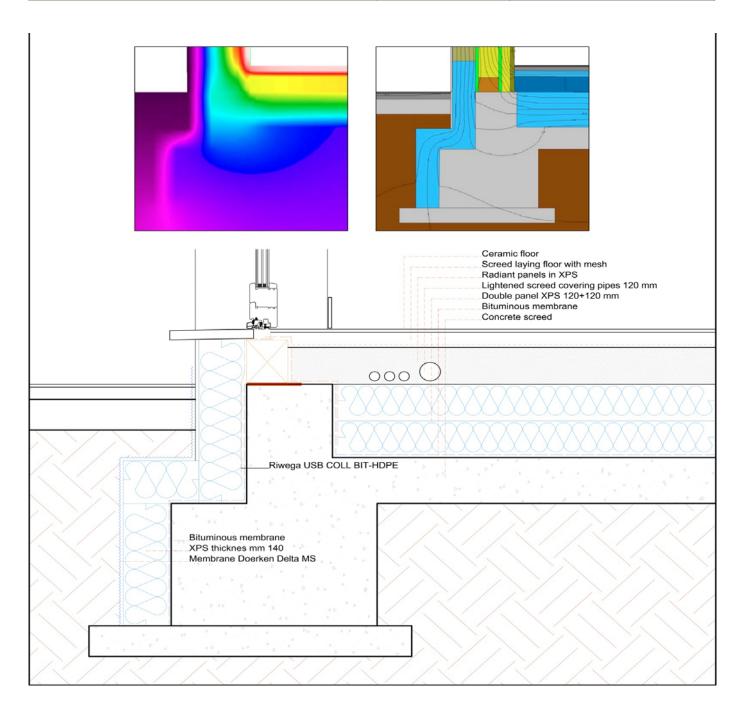
SECOND FLOOR PLANT

2.2 Roof plan and section

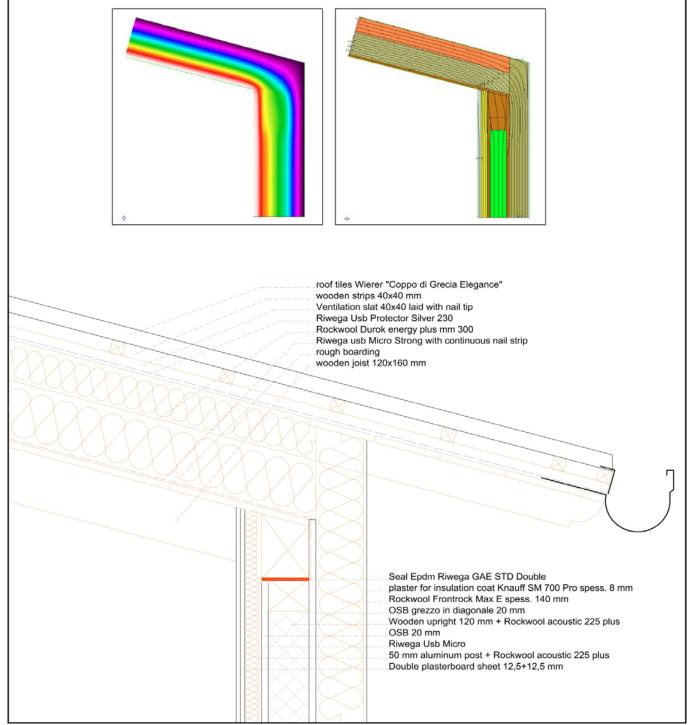


3 Construction details

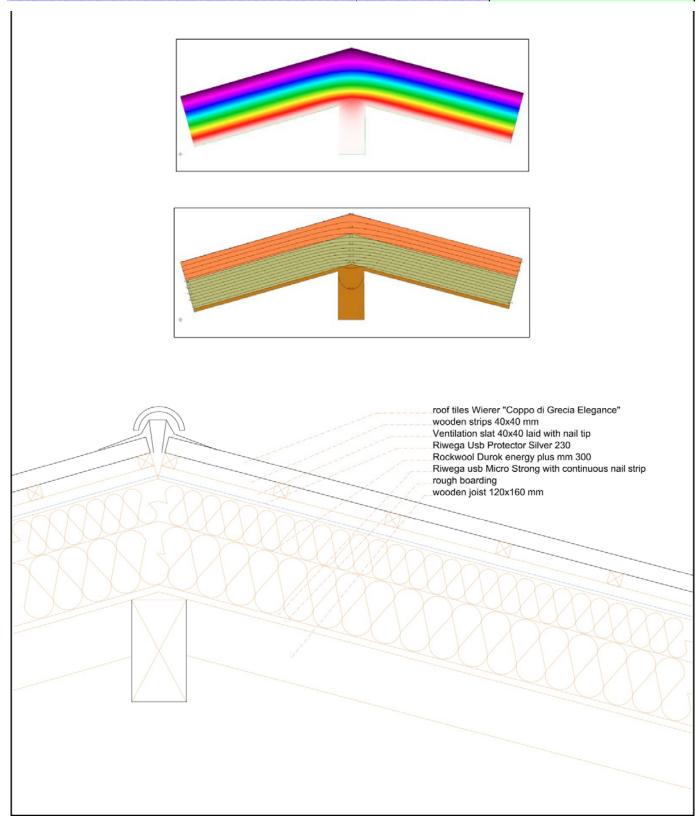
| 3.1 Slab on grade | Stratig | Stratigraphy (high to low) | |
|------------------------------|--------------|----------------------------|--|
| material | thickness mm | | |
| Tiles | 10 | | |
| Screed + radiant floor pipes | 40 | | |
| XPS for radiant floor | 30 | | |
| lightened screed | 120 | U-value: 0,1142 | |
| XPS | 120 | | |
| XPS | 120 | | |
| Concrete | 150 | | |



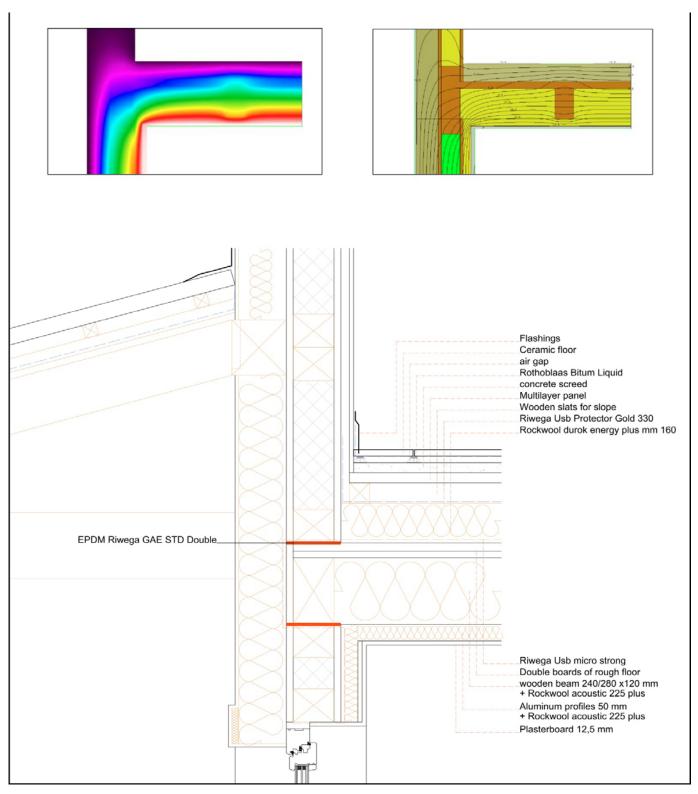
| 3.2 external wall | Stratigraphy (in to out) | | |
|--|--------------------------|-----------------|--|
| material | thickness mm | | |
| plasterboard Rockwool Acoustic 225 plus/ aluminum uprights | 25 50 | | |
| OSB | 18 | | |
| Rockwool Acoustic 225 plus/ wood uprights OSB | 120 18 | U-value: 0,1257 | |
| Insulating coat Rockwool Frontrock max E Smoothing plaster | 140 10 | | |



| 3.3 Pitched roof | Strati | Stratigraphy (high to low) | |
|----------------------------|-------------|----------------------------|--|
| material | thicknes mm | | |
| Wooden boards | 20 | | |
| Rockwool Durok energy plus | 180 | U-value: 0,1303 | |
| Rockwool Durok energy plus | 120 | | |



| 3.4 Flat roofing (Terrace) | Stratigraphy (high to low) | | |
|---|----------------------------|-----------------|--|
| material | thicknes mm | | |
| Plasterboard | 13 | | |
| Rockwool Acoustic 225 plus/ aluminum profiles | 50 | | |
| Rockwool Acoustic 225 plus/ wooden joists | 200 | U-value: 0,1004 | |
| OSB | 30 | | |
| Rockwool Durok energy plus | 160 | | |



4.4 Windows and installation

The wooden frames produced by the QRLegno model "Natura78" were chosen, mounted on insulated counterframes of the "Termocassa" model by the Vanin company. The frame has an average Uf thermal transmittance of 1.2 W / m²K.

The windows are a triple low emission glass with the following stratigraphy:

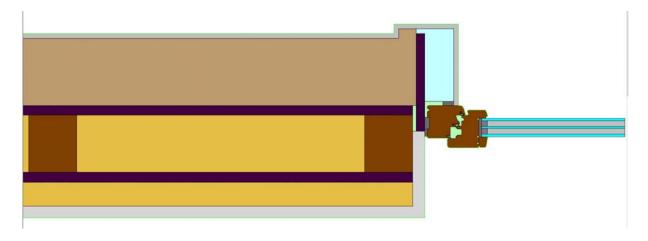
- 1. Stratobel 33.1 (3 mm Planibel Clearlite + 0.38 mm PVB Clear + 3 mm iplus 1.0)
- 2. 12 mm Argon 90%
- 3. mm Planibel Clearvision
- 4. 12 mm Argon 90% 5 Stratobel 33.1 (3 mm
- 5. iplus 1.0 pos.5 + 0.38 mm PVB Clear + 3 mm Planibel Clearlite)

From the data sheet, the thermal transmittance is equal to Ug [W / (m².K)] 0.67 with a solar factor g [%] 41.

The entrance door supplied by the company Gasperotti model Klima A-HE70 with thermal transmittance U [W/(m².K)] 0.88.

All the profiles of the windows have been overlapped as much as possible by the external coat in order to improve the installation conditions and all the hooks of the window components have been calculated to obtain Uf, ψ_g and $\psi_{installation}$ for each node.

Below is a representation of the window installation structure referred to the side shoulders.



Identification of materials:

Light blue "Termocassa" XPS

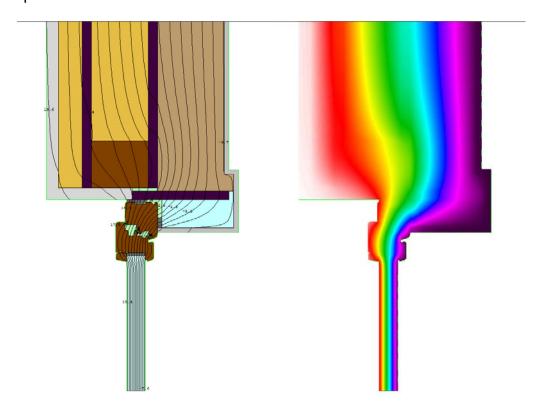
Dark violet OSBDark brown Wood

Light brownOcherRockwool Frontrock max ERockwool acoustic 225 plus

• Gray inside Double plasterboard sheet 12,5+12,5 mm

Gray external side Plaster for insulation coat Knauff SM 700 Pro spess. 8 mm

Below is the calculation scheme and the results relating to the prevalent case in the upper horizontal position of the windows:



| <u>Uf</u> | 1.1057 | W/m²K |
|----------------|--------|-------|
| Ug | 0.67 | W/m²K |
| U wall | 0.1257 | W/m²K |
| Ψg | 0.0328 | W/mK |
| Ψ installation | 0.0513 | W/mK |

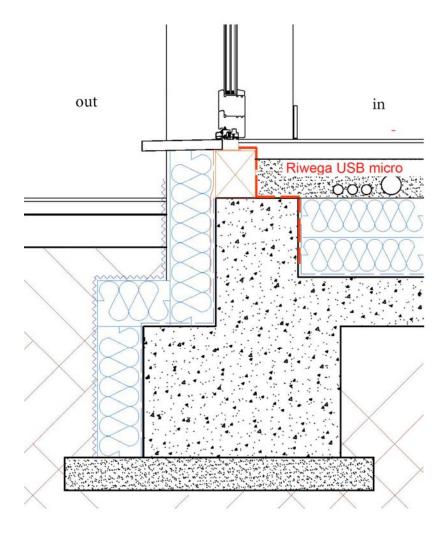
Below is the table with the results of the calculations for each type of installation:

| W | WINDOWS | | | | |
|----|---|-----------------------|--------------|-------------|------|
| | Description | Position | Ψ glass | Ψ inst | |
| Α | Sill | Windows | 0,0326 | 0,0123 | W/mk |
| В | doorstep | Windows | 0,0366 | 0,0542 | W/mk |
| С | shoulder window | Windows | 0,0421 | 0,0767 | W/mk |
| D | lintel opening with shutters | Windows with shutters | 0,0328 | 0,0513 | W/mk |
| Е | lintel opening with sunblind | Windows with sunblind | 0,196 | 0,0888 | W/mk |
| SL | SLIDING WINDOWS | | | | |
| | Description | Position | Ψ glass | Ψ inst | |
| F | Internal sliding lifting shoulder | Windows with sunblind | 0,0313 | 0,0591 | W/mk |
| G | Fixed external sliding lifting shoulder | Windows with sunblind | 0,0427 | 0,0489 | W/mk |
| Н | Internal sliding lifting threshold | Windows with sunblind | 0,0342 | 0,082 | W/mk |
| Ι | Fixed external lifting threshold | Windows with sunblind | 0,0501 | 0,0705 | W/mk |
| L | Internal sliding lifting lintel | Windows with sunblind | 0,0442 | 0,0535 | W/mk |
| M | Lifting lintel with fixed external door | Windows with sunblind | 0,0426 | 0,0512 | W/mk |

5 Description of the airtight envelope

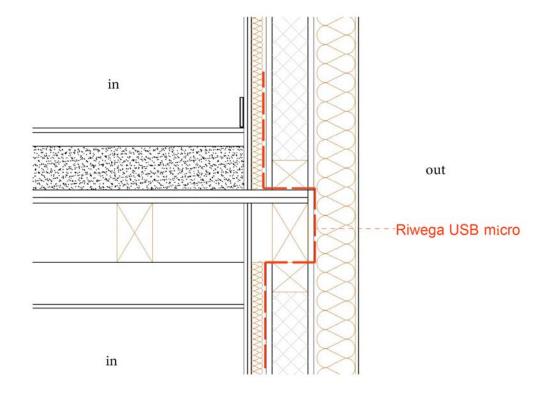
The airtight layers were identified in the design process and clearly outlined in the executive drawings with preliminary indications and on-site control of the correct installation. The elements such as pipes or ducts that pass through the airtight layer were defined during the design phase by limiting the number to a minimum, the systems were defined in the preliminary phase to prevent these elements from affecting the air tightness by checking the correct application during installation.

The airtight layer starts from the structure of the concrete floor connected to the OSB panels of the walls with a fully taped Riwega USB micro sheet.

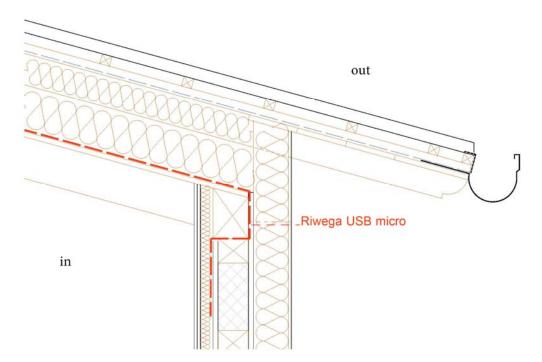


The taping continues on the vertical walls near all the joints of the OSB panels and near the perimeter of all the windows up to the first floor slab.

Near the passage from the ground floor to the upper floor, before the laying of the floor, the sheet was taped in the upper part of the wall, it was turned up on the outside and the laid floor was turned up inside on the base of the recovery of the walls on the first floor.



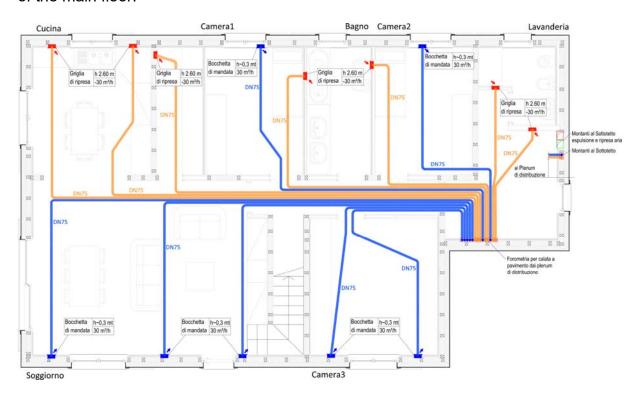
On the first floor, the sheet was taped to the internal OSB panels and the air tightness continues up to the level of coverage with the internal OSB panels taped in their joints. Near the covering wall node, the airtight layer continues with the Riwega USB sheet microtaped by the internal OSB panels of the wall which, seamlessly, continues in the covering placed between the wooden boarding and the insulation layer of rock wool.



Screws and fixings passing the airtight sheet were made with the help of nail tip strips.

6 Planning of ventilation ductwork

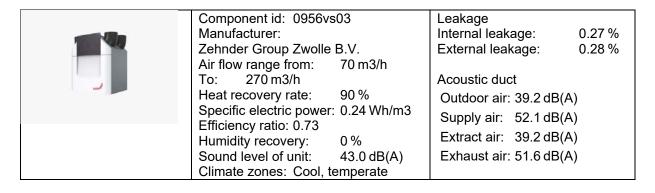
The principle of the three Zones, Extraction, Supply and transit was used for the villa. A mechanical ventilation machine with a Zehnder ComfoAir Q350 certified heat recovery unit was used with a h HR = 90% coupled with a Zehnder Comfodew350 dehumidifier. Below is the diagram of the distribution of the pipes for Controlled Mechanical Ventilation of the main floor:



The heat pump is located in a dedicated plant room with the distribution that uses the corridor located in the center of the building in order to minimize the length of the pipes.

Below is an excerpt of the main features:

ComfoAir Q350 HRV,



Thermal power plant and VMC photographs





7 Systems

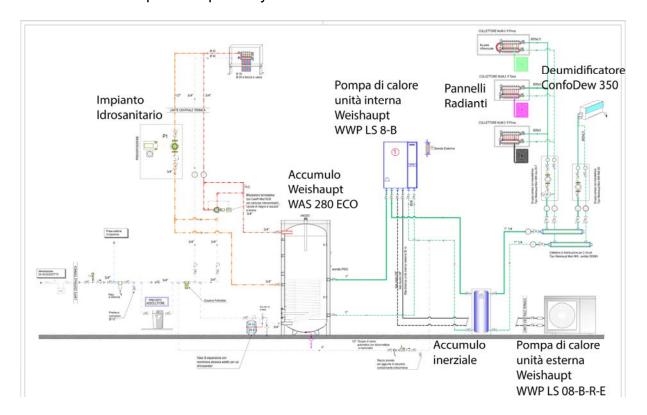
7.1 Mechanical systems

The system is a system with an Air-Water heat pump, Weishaupt Mod. WWP LS 08-B R-E outdoor unit and Weishaupt Mod. WWP LS 8-B indoor unit dedicated to winter air conditioning, summer air conditioning and DHW production.

The machine is connected to the floor radiant panel emission system, powers the ConfoDew 350 dehumidifier, and the Weishaupt WAS 280 ECO storage tank to provide the service of domestic hot water.

The temperature of each room is controlled by a dedicated thermostat operating on the single radiant floor circuit of that room.

Below is an excerpt of the plant layout:



7.2 Electrical systems

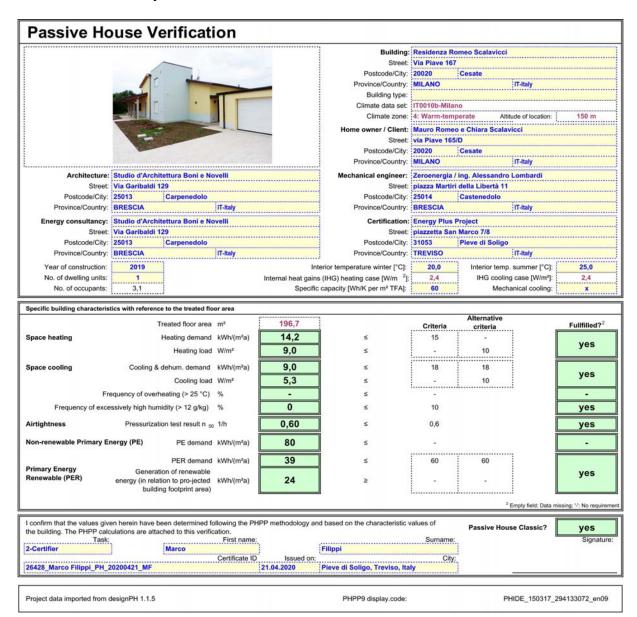
The electrical system is characterized by the use of LED lighting systems with both single points and recessed strips in the false ceiling, consumption is the classic one of a single residential unit.

A photovoltaic system is installed which, adapting to the architectural shape, makes the most of the inclined roof pitch with optimal exposure characterized by a deviation of 11 ° south and an inclination of about 17 ° with respect to the plane.

Taking advantage of the maximum available surface of the water table, 15 300Wp JAM60S01-305 / PR monocrystalline modules were installed connected to the plant room with the SolarEdge HDWave single-phase inverter model SE5000H connected to the system and to the public grid.

8 PHPP calculations

The calculation was carried out with PHPP 9 with climatic data from Milan which geographically is at an air line distance of less than 10 km beyond having completely compatible orographic characteristics and altitude above sea level. Below is a summary of the main results:



9 Construction costs

The construction costs are approximately € 1722 / m2 referring to the commercial area calculated only on the building with a percentage of 35% of the accessories such as porches and terrace, excluding the discovered appliances from the calculation which may constitute a variable that cannot be compared with other situations.