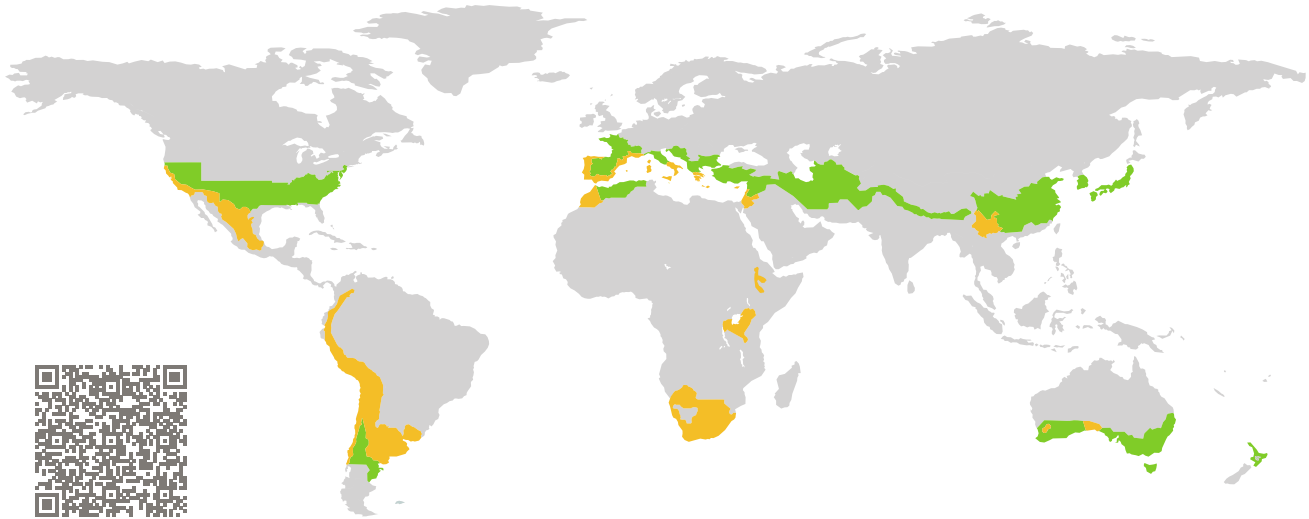


CERTIFICATE

Certified Passive House Component

Component-ID 1848wi04 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

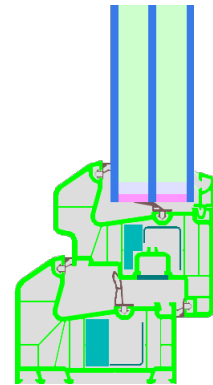


Category: **Window Frame**
Manufacturer: **Firat Plastik ve Kauçuk San.Tic.AS.,
Istanbul,
Turkey**
Product name: **Redonit 85**

**This certificate was awarded based on the following
criteria for the warm, temperate climate zone**

Comfort $U_W = 1.00 \leq 1.00 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 1.05 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.90 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.65$



warm, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute

Passive House
efficiency class

phE

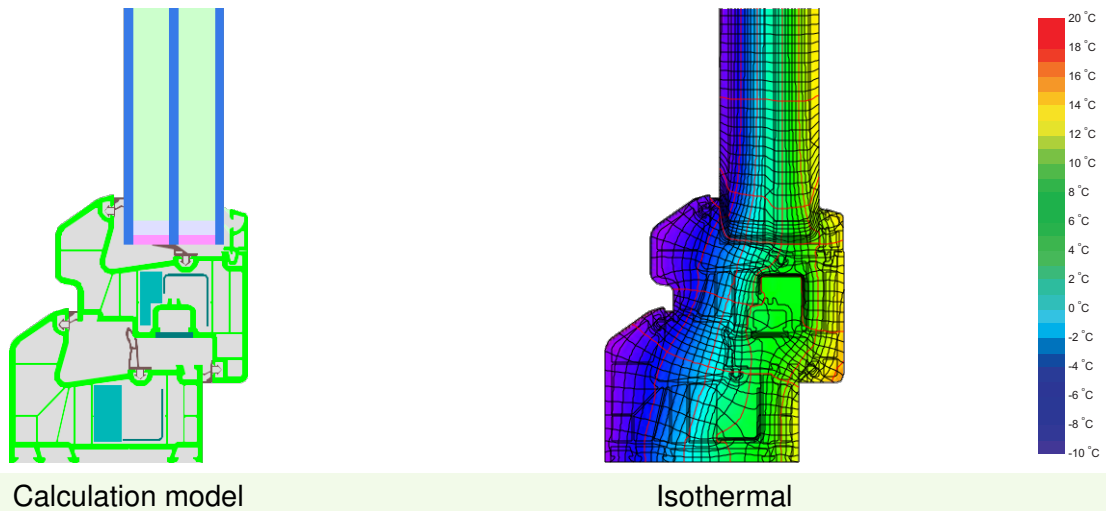
phD

phC

phB

phA

www.passivehouse.com



Description

PVC frame with steel reinforcements and EPS insulation (0,035 W/(mK)). The maximum size of the window with this reinforcement is 1.23 m by 2 m. Pane thickness: 44 mm (4/16/4/16/4), rebate depth: 22 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.90$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.90	0.82	0.74	0.60	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_W =$	1.00	0.94	0.89	0.79	W/(m ² K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)	
$U_{Wall} = 0.25 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.25 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.23 \text{ W}/(\text{m}^2 \text{ K})$	
<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Concrete 2.3 W/(mK) EPS 0.035 W/(mK) Interior plaster 0.57 W/(mK)</p> <p>Insulation 0.040 W/(mK)</p> <p>20, 80, 140, 50, 15, 305</p>		<p>Exterior plaster 1.0 W/(mK) Wood fibre board 0.050 W/(mK) Cellulose 0.040 W/(mK) OSB-board 0.13 W/(mK) Insulation 0.040 W/(mK) Plasterboard 0.25 W/(mK)</p> <p>20, 120, 240.5, 12.5</p>		<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Adhesive 0.70 W/(mK) Sand-lime brick 1.0 W/(mK) Interior plaster 0.57 W/(mK)</p> <p>Suitable fastening, e.g. mounting frame or bracket, but only protruding as far as necessary for fixing the window</p> <p>20, 140, 10, 15, 305</p>	
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.007	Top	0.010	Top	0.006
Side	0.007	Side	0.010	Side	0.006
Bottom	0.020	Bottom	0.021	Bottom	0.016
$U_{W, installed} = 1.03 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W, installed} = 1.03 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W, installed} = 1.02 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width	U -value frame	Ψ -glazing edge	Temp. Factor
		b_f	U_f	Ψ_g	$f_{RSI=0.25}$
		mm	W/(m ² K)	W/(m K)	[-]
Flying Mullion	(FM1)	143	0.95	0.028	0.69
Bottom	(OB1)	118	0.98	0.029	0.71
Top	(OH1)	118	0.98	0.029	0.71
Lateral	(OJ1)	118	0.98	0.029	0.71
Spacer: SWISSPACER ULTIMATE			Secondary seal: Polysulfide		

