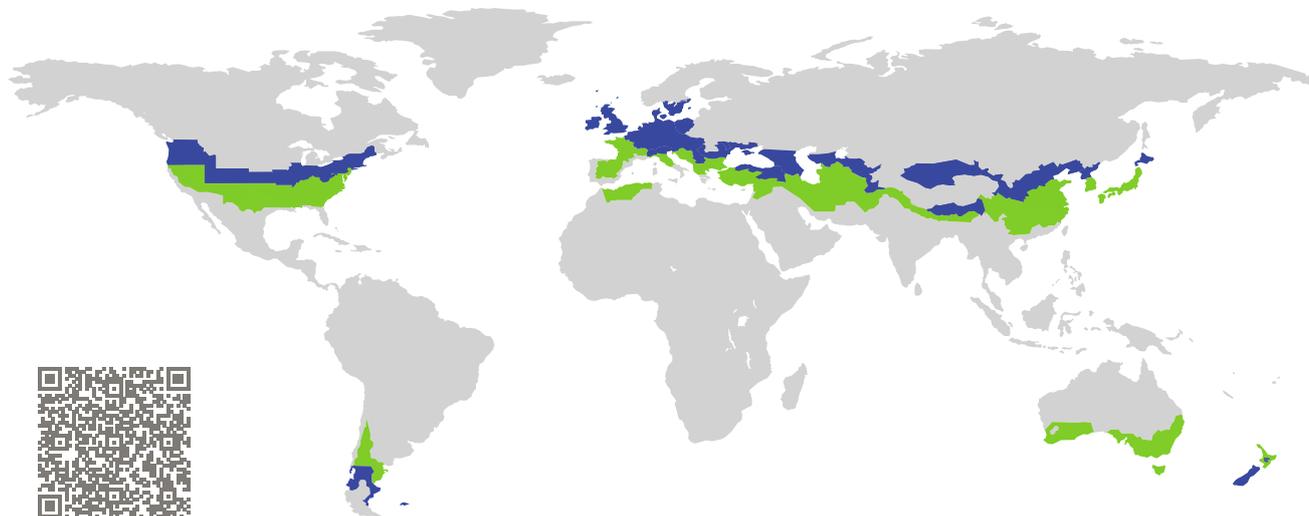


# CERTIFICATE

Certified Passive House Component

Component-ID 1896wi03 valid until 31st December 2025

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

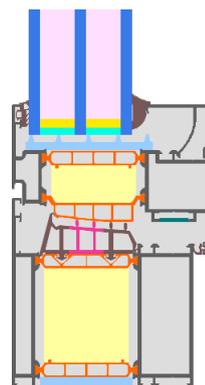


Category: **Window Frame**  
Manufacturer: **ASAŞ Alüminyum Sanayi ve Ticaret A.Ş., GEYVE, SAKARYA, Turkey**  
Product name: **RWT95**

**This certificate was awarded based on the following criteria for the cool, temperate climate zone**

Comfort  $U_{W=0.80} \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W,\text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.70$



cool, temperate climate



**CERTIFIED COMPONENT**

Passive House Institute

Passive House  
efficiency class

phE

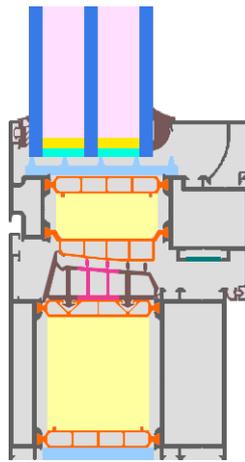
phD

phC

phB

phA

[www.passivehouse.com](http://www.passivehouse.com)



Calculation model



Isothermal

## Description

Thermally separated aluminium frame with polyamide separators (Technoform Low Lambda PA 66 GF 25, 0,21 W/(mK)), insulated with phenolic foam (Kingspan Kooltherm (0,022 W/(mK)) and polyethylene foam (0,038 W/(mK))).

## Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.70$  W/(m<sup>2</sup> K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.58	0.52	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_w =$	0.80	0.76	0.73	0.69	W/(m <sup>2</sup> K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

## Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)	
$U_{Wall} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$	
<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Concrete 2.3 W/(mK) EPS 0.035 W/(mK) Interior plaster 0.57 W/(mK)</p> <p>Insulation 0.040 W/(mK)</p>		<p>Exterior plaster 1.0 W/(mK) Wood fibre board 0.050 W/(mK) Cellulose 0.040 W/(mK) OSB-board 0.13 W/(mK) Insulation 0.040 W/(mK) Plasterboard 0.25 W/(mK)</p> <p>point connection made from timber battens</p>		<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Adhesive 0.70 W/(mK) Sand-lime brick 1.0 W/(mK) Interior plaster 0.57 W/(mK)</p> <p>Suitable fastening, e.g. mounting frame or bracket, but only protruding as far as necessary for fixing the window</p>	
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.013	Top	0.016	Top	0.014
Side	0.013	Side	0.016	Side	0.014
Bottom	0.025	Bottom	0.027	Bottom	0.025
$U_{W,installed} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,installed} = 0.86 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,installed} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -glazing edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Mullion 1 casement	(1M1)	136	0.89	0.023	0.78
Bottom	(OB1)	150	0.81	0.024	0.80
Top	(OH1)	150	0.81	0.024	0.80
Lateral	(OJ1)	150	0.81	0.024	0.80
Spacer: Super Spacer Premium			Secondary seal: Butyl		

