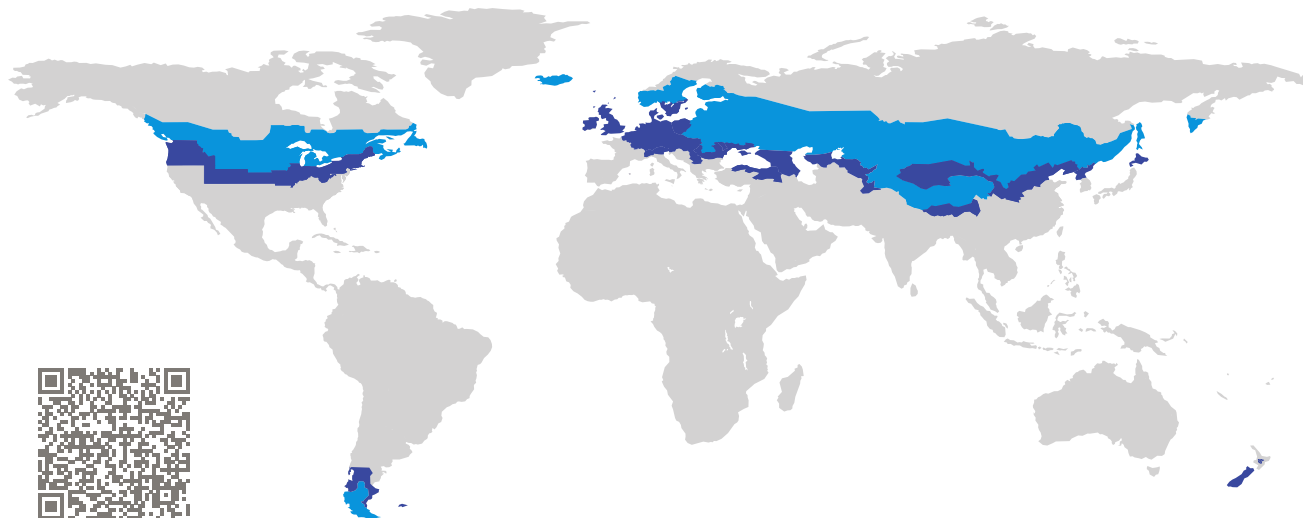


CERTIFICATE

Certified Passive House Component

Component-ID 1194ws02 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category: **Window system**
Manufacturer: **ENERsign GmbH,
Wittlich,
Germany**
Product name: **ENERsign primus**

**This certificate was awarded based on the following
criteria for the cold climate zone**

Comfort $U_W = 0.60 \leq 0.60 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 0.65 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.52 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{R_{Si=0.25}} \geq 0.75$
Airtightness $Q_{100} = 0.16 \leq 0.25 \text{ m}^3/(\text{h m})$



Passive House
efficiency class

phE

phD

phC

phB

phA

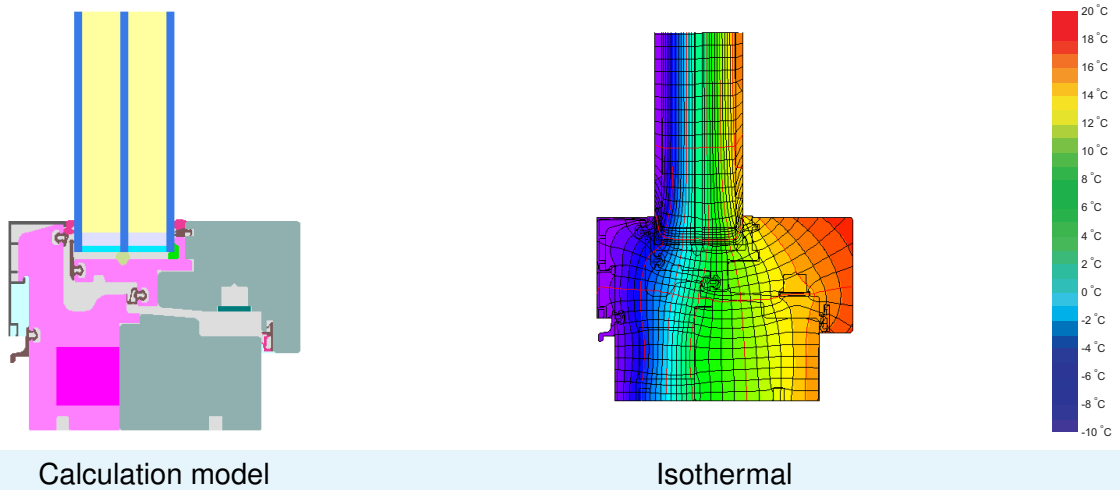
www.passivehouse.com

cold climate



**CERTIFIED
COMPONENT**

Passive House Institute



Calculation model | Isothermal

Description

Aluminium cladged timber frame (0,11 W/(mK)), insulated by ENERcell (0,06 W/(mK)) and EPS-Foam (0,032 W/(mK)). Q100 = 0,16 m³/(hm) testet at a window with flying mullion Stulpfenster (2,26 * 2,51 m). Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 15 mm, spacer: SWISSPACER Ultimate with polyurethane as secondary seal. At the side-section with handle the temperature factor for the cold climate is not achieved. Never the less, this values are much better than usual.

Explanation


The window U-values were calculated for the test window size of 2.46 m × 1.48 m with $U_g = 0.52 \text{ W}/(\text{m}^2 \text{ K})$. If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.52	0.70	0.61	0.35	W/(m² K)
		↓	↓	↓	↓	
Window	$U_W =$	0.60	0.74	0.67	0.47	W/(m² K)


Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values			Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{RSi=0.25}$ [-]
Mullion fixed	(0M1)		120	0.58	0.019	0.78
Transom fixed	(0T1)		120	0.61	0.019	0.78
Mullion 1 casement	(1M1)		120	0.63	0.020	0.77
Transom 1 casement	(1T1)		120	0.66	0.020	0.77
Corner	(CO1)		342	0.31	0.019	0.75
door side	(DS1)		171	0.70	0.022	0.74
Bottom fixed	(FB1)		100	0.61	0.019	0.78
Top fixed	(FH1)		100	0.58	0.019	0.78
Lateral fixed	(FJ1)		100	0.58	0.019	0.78
Flying Mullion	(FM1)		100	0.65	0.020	0.77
Bottom	(OB1)		100	0.64	0.020	0.77
Top	(OH1)		100	0.64	0.020	0.77
Lateral	(OJ1)		100	0.64	0.020	0.77
Threshold	(OT2)		100	1.09	0.022	0.71

Spacer: SWISSPACER Ultimate Secondary seal: Polyurethan



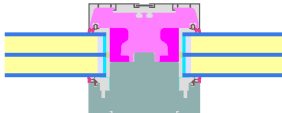
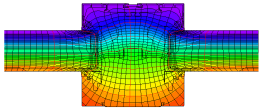
Mullion fixed

$b_f = 120$ mm

$U_f = 0.58$ W/(m² K)

$\Psi_g = 0.019$ W/(m K)

$f_{RSi} = 0.78$



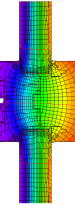
Transom
fixed

$$b_f = 120 \text{ mm}$$

$$U_f = 0.61 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.019 \text{ W/(m K)}$$

$$f_{Rsi} = 0.78$$



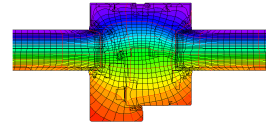
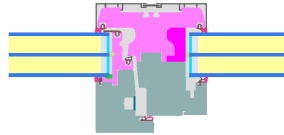
Mullion
1 casement

$$b_f = 120 \text{ mm}$$

$$U_f = 0.63 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.020 \text{ W/(m K)}$$

$$f_{Rsi} = 0.77$$



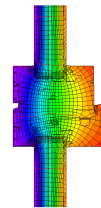
Transom
1 casement

$$b_f = 120 \text{ mm}$$

$$U_f = 0.66 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.020 \text{ W/(m K)}$$

$$f_{Rsi} = 0.77$$



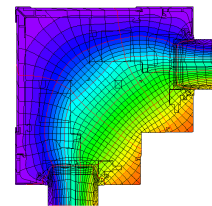
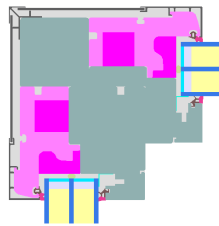
Corner

$$b_f = 342 \text{ mm}$$

$$U_f = 0.31 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.019 \text{ W/(m K)}$$

$$f_{Rsi} = 0.75$$



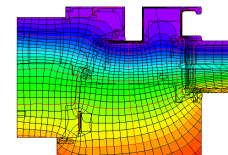
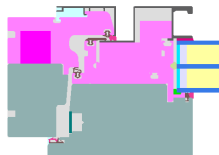
door side

$$b_f = 171 \text{ mm}$$

$$U_f = 0.70 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.022 \text{ W/(m K)}$$

$$f_{Rsi} = 0.74$$





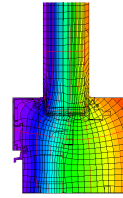
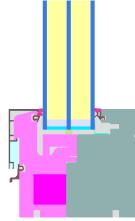
Bottom
fixed

$$b_f = 100 \text{ mm}$$

$$U_f = 0.61 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.019 \text{ W/(m K)}$$

$$f_{Rsi} = 0.78$$



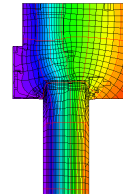
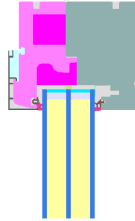
Top
fixed

$$b_f = 100 \text{ mm}$$

$$U_f = 0.58 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.019 \text{ W/(m K)}$$

$$f_{Rsi} = 0.78$$



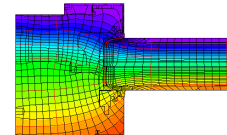
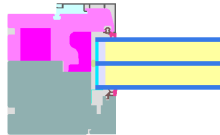
Lateral
fixed

$$b_f = 100 \text{ mm}$$

$$U_f = 0.58 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.019 \text{ W/(m K)}$$

$$f_{Rsi} = 0.78$$



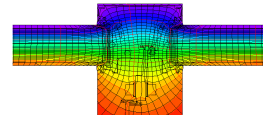
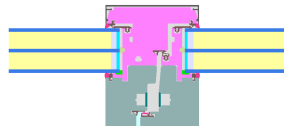
Flying Mullion

$$b_f = 100 \text{ mm}$$

$$U_f = 0.65 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.020 \text{ W/(m K)}$$

$$f_{Rsi} = 0.77$$



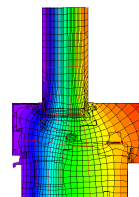
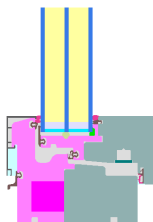
Bottom

$$b_f = 100 \text{ mm}$$

$$U_f = 0.64 \text{ W/(m}^2 \text{ K)}$$

$$\Psi_g = 0.020 \text{ W/(m K)}$$

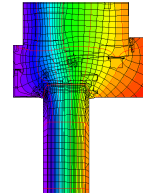
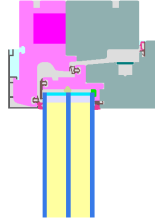
$$f_{Rsi} = 0.77$$





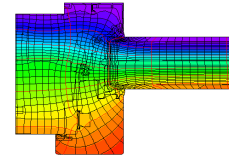
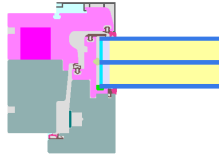
Top

$$b_f = 100 \text{ mm}$$
$$U_f = 0.64 \text{ W/(m}^2 \text{ K)}$$
$$\Psi_g = 0.020 \text{ W/(m K)}$$
$$f_{Rsi} = 0.77$$



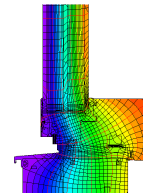
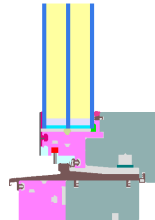
Lateral

$$b_f = 100 \text{ mm}$$
$$U_f = 0.64 \text{ W/(m}^2 \text{ K)}$$
$$\Psi_g = 0.020 \text{ W/(m K)}$$
$$f_{Rsi} = 0.77$$

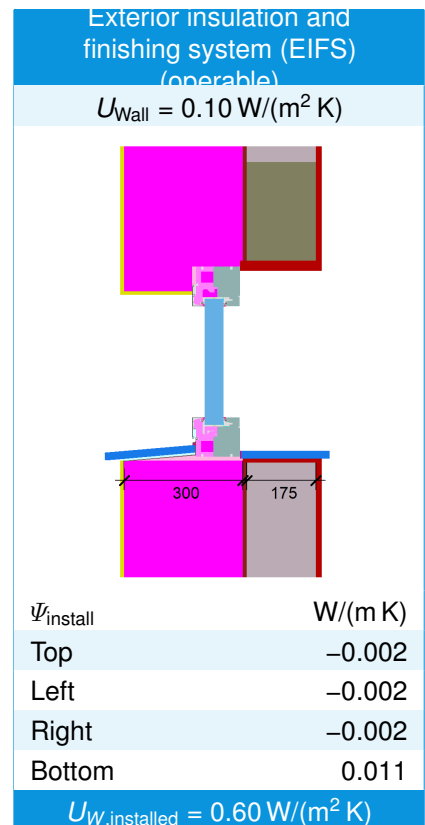
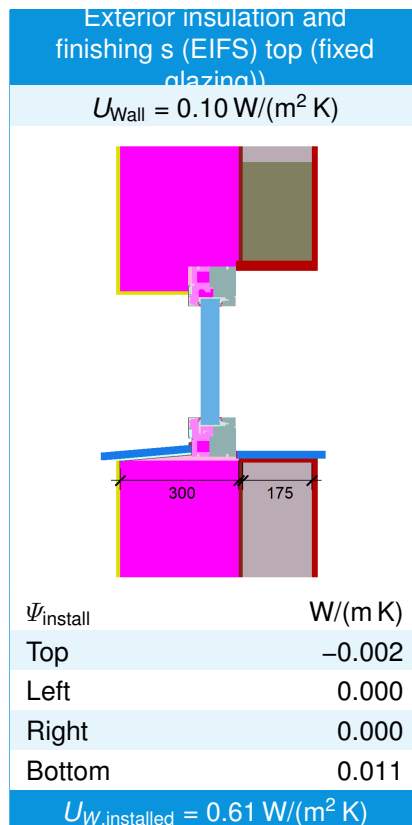
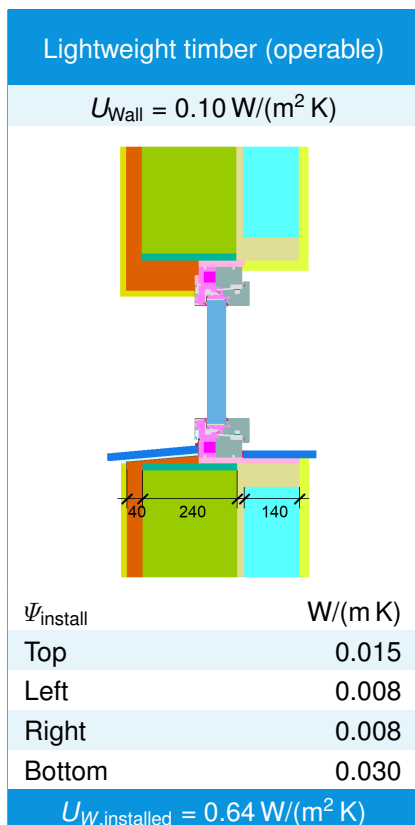
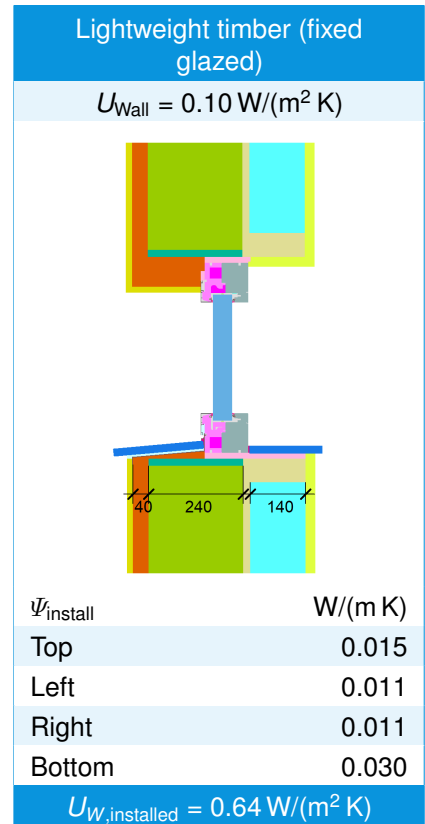
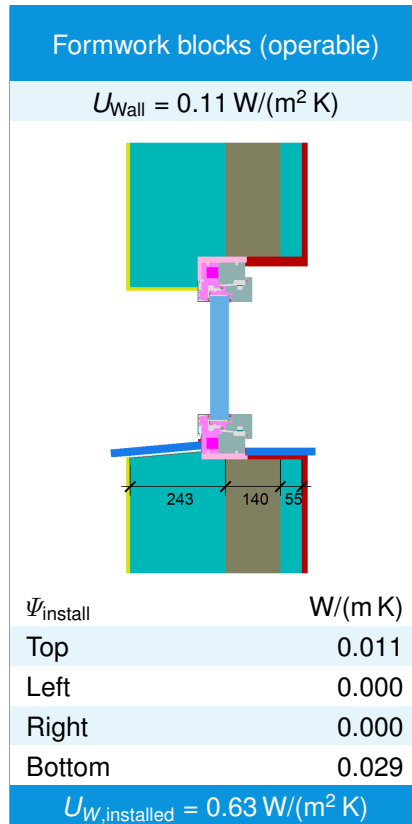
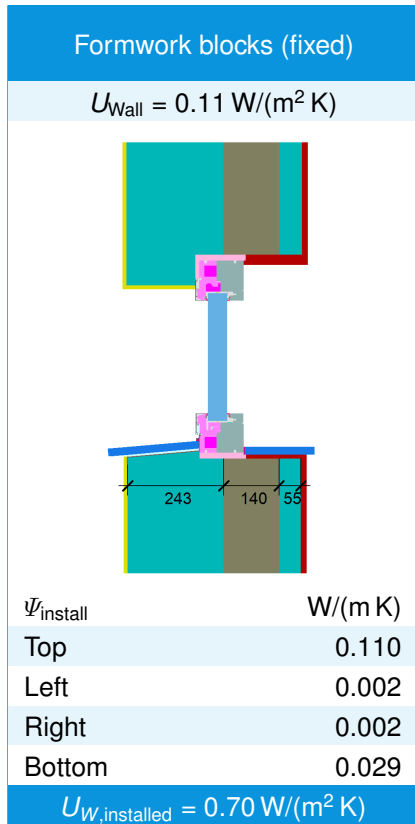


Threshold

$$b_f = 100 \text{ mm}$$
$$U_f = 1.09 \text{ W/(m}^2 \text{ K)}$$
$$\Psi_g = 0.022 \text{ W/(m K)}$$
$$f_{Rsi} = 0.71$$

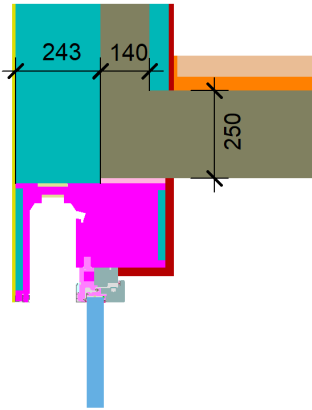


Validated installations



Formwork blocks - top (operable) with shutter 1

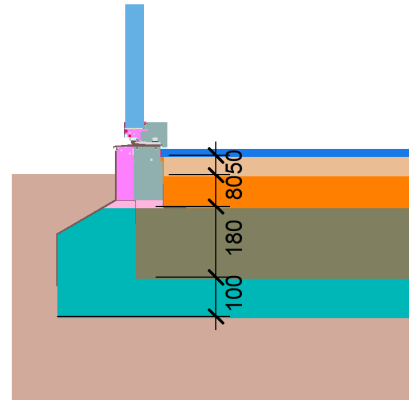
$$U_1 = 0.11 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.02 \text{ W/(m K)}$$

Formwork blocks - threshold (operable)

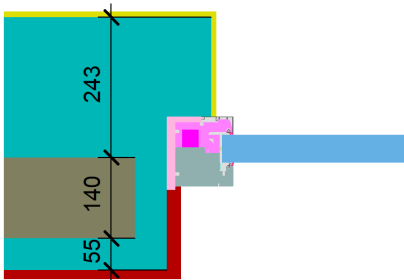
$$U_1 = 0.11 \quad U_2 = 0.20 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.03 \text{ W/(m K)}$$

Formwork blocks side (fixed)

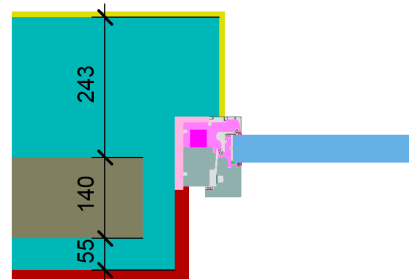
$$U_1 = 0.11 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.00 \text{ W/(m K)}$$

Formwork blocks side (operable)

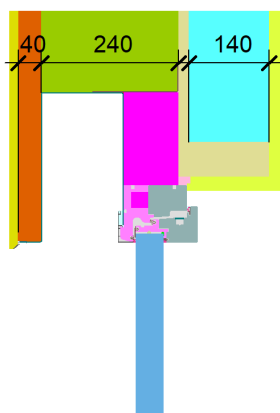
$$U_1 = 0.11 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.00 \text{ W/(m K)}$$

Lightweight timber top (operable) with shutter 1

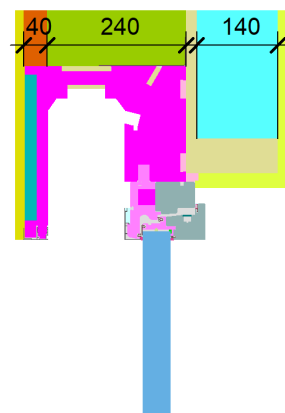
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.03 \text{ W/(m K)}$$

Lightweight timber top (operable) with shutter 2

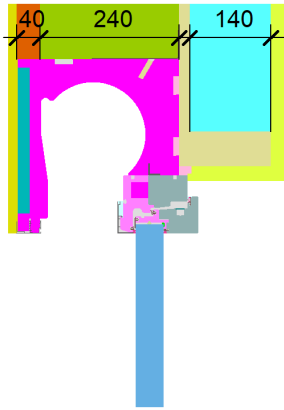
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.03 \text{ W/(m K)}$$

Lightweight timber top (operable) with roller 1

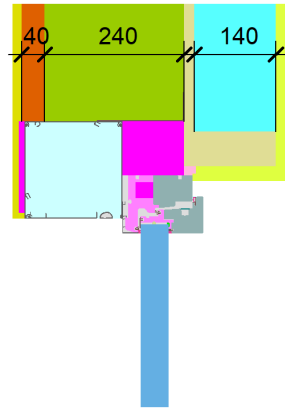
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.05 \text{ W/(m K)}$$

Lightweight timber top (operable) with roller 2

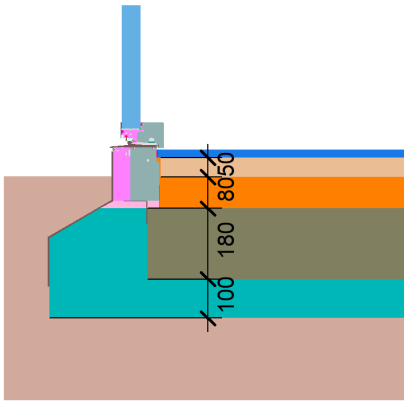
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.02 \text{ W/(m K)}$$

Lightweight timber - threshold (operable)

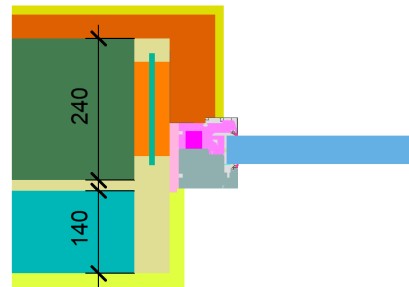
$$U_1 = 0.10 \quad U_2 = 0.20 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.04 \text{ W/(m K)}$$

Lightweight timber side (fixed glazed)

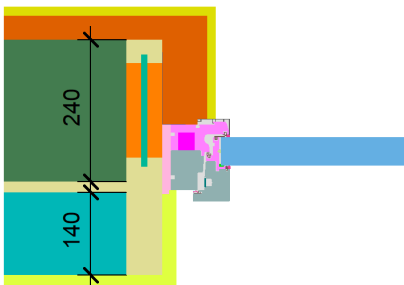
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.01 \text{ W/(m K)}$$

Lightweight timber side (operable)

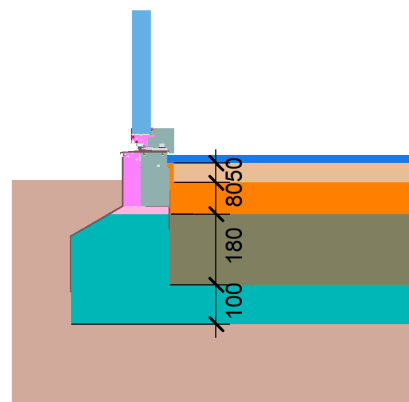
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.01 \text{ W/(m K)}$$

Exterior insulation and finishing s (EIFS) threshold (operable)

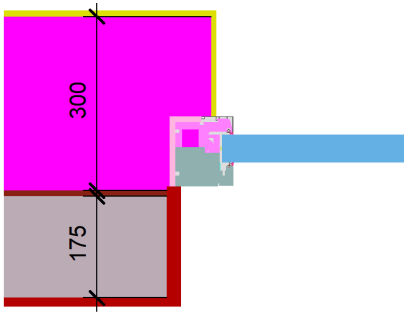
$$U_1 = 0.10 \quad U_2 = 0.20 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = -0.01 \text{ W/(m K)}$$

Exterior insulation and finishing s (EIFS)
side (fixed glazed)

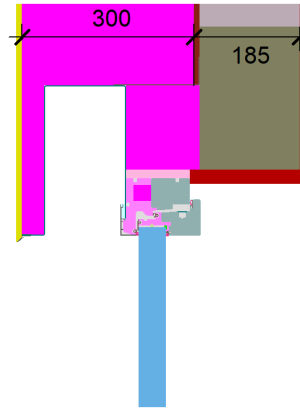
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.00 \text{ W/(m K)}$$

EIFS top (operable) with shutter 1

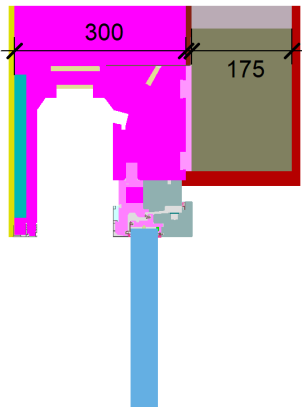
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.04 \text{ W/(m K)}$$

EIFS top (operable) with shutter 2

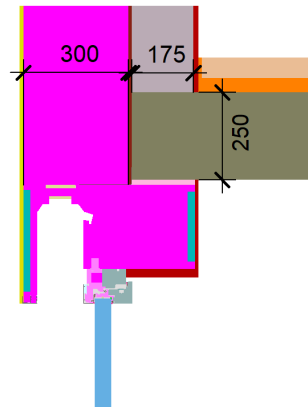
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.04 \text{ W/(m K)}$$

EIFS top (operable) with shutter 3

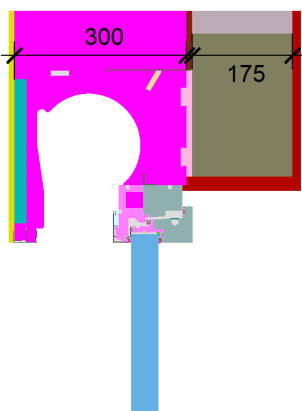
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.03 \text{ W/(m K)}$$

EIFS top (operable) with rollerblind 1

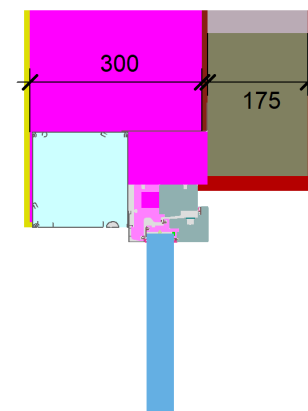
$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.06 \text{ W/(m K)}$$

EIFS top (operable) with rollerblind 2

$$U_1 = 0.10 \text{ [W/(m}^2 \text{ K)]}$$



$$\Psi_{\text{install}} = 0.02 \text{ W/(m K)}$$

