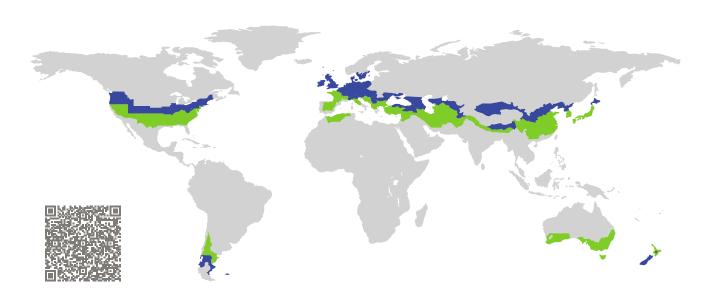
## CERTIFICATE

**Certified Passive House Component** 

Component-ID 0991cw03 valid until 31st December 2026

Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany



Category: Curtain Wall

Manufacturer: Forster Profilsysteme AG,

Romanshorn, Switzerland

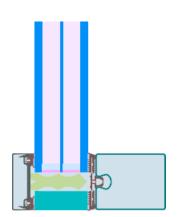
Product name: forster thermfix® vario Hi 60 mm

This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort  $U_{CW} = 0.80 \le 0.80 \text{ W/(m}^2 \text{ K)}$ 

 $U_{CW,\text{installed}} \leq 0.85 \, \text{W/(m}^2 \, \text{K)}$ with  $U_g = 0.70 \, \text{W/(m}^2 \, \text{K)}$ 

Hygiene  $f_{Rsi=0.25}$   $\geq$  0.70





# 

### **Description**

Calculation model

Steel facade with exterior aluminum cladding and internal screwing duct. Glass carrier and screwlosses determined by simulation (PHI). PE-foam rebate insulation (0,038 W/(mK)). Pane thickness: 56 mm (8/18/4/18/8), rebate depth: 14 mm, spacer: SWISSPACER Ultimate. The glazing was calculated with a 3 mm secondary seal. As it is often the case that this is thicker, today the calculation is carried out with a 6 mm secondary seal. This leads to a higher glazing edge thermal bridge, which can also be estimated by way of the spacer certificates: www.passivhauskomponenten.org / glazing edge bonds. The higher rates of heat loss can be compensated for by using e. g. improved glazing.

Isothermal

#### **Explanation**

The element U-values were calculated for the test element size of  $1.20 \,\mathrm{m} \times 2.50 \,\mathrm{m}$  with  $U_g = 0.70 \,\mathrm{W/(m^2 \, K)}$ . If a higher quality glazing is used, the element U-values will improve as follows:

Glazing 
$$U_g = \begin{array}{cccccc} 0.70 & 0.64 & 0.58 & 0.52 & \text{W/(m}^2\,\text{K)} \\ \downarrow & \downarrow & \downarrow & \downarrow \\ \text{Element} & U_{CW} & 0.80 & 0.74 & 0.69 & 0.63 & \text{W/(m}^2\,\text{K)} \end{array}$$

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

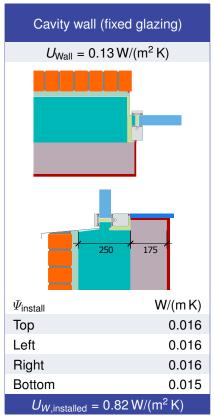
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

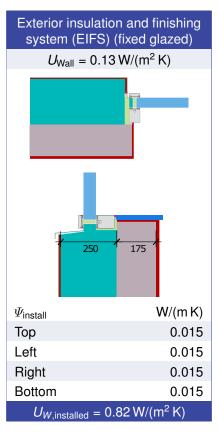
Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

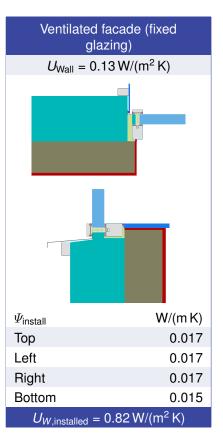
Frame values			Frame width <i>b<sub>f</sub></i> mm	$U$ -value frame $U_f^{-1}$ W/(m $^2$ K)	$\Psi$ -glazing edge $\Psi_g$ W/(m K)	Temp. Factor f <sub>Rsi=0.25</sub> [-]
Mullion fixed	(0M1)	-	60	0.79	0.032	0.81
Transom fixed	(0T1)	<b>+</b>	60	0.79	0.032	0.81
Transom 1 casement	(1T1)	\$	121	1.80	0.028	0.72
Bottom fixed	(FB1)		60	0.79	0.031	0.81
Top fixed glazing	(FH1)	T	60	0.79	0.031	0.81
Jamb fixed glazing	(FJ1)		60	0.79	0.031	0.81
	Space	er: SW	ISSPACER Ultimate	Secor	Secondary seal: Polysulfide	

Thermal glass carrier bridge<sup>2</sup>  $\chi_{GT} = 0.024 \, W/K$ 

#### Validated installations







Disclaimer: The Passive House Institute GmbH (PHI) conducts heat-transfer analyses in accordance with the standards set out in Criteria and Algorithms for Certified Passive House Components: Transparent Building Components and Opening Elements in the Building Envelope, based on information provided by the manufacturer. PHI does not verify on-site implementation. It is the responsibility of the project leader to ensure that installed components match the certified specifications in terms of geometry, configuration, and materials. Manufacturers must make full product information available upon request to parties involved in a construction project. These parties may compare the provided information with project documentation and perform on-site inspections as part of the quality-assurance process.

<sup>&</sup>lt;sup>1</sup>Includes  $\Delta U = 0.23 \text{ W/(m}^2 \text{ K)} - \text{Determined through 3D FEM simulation}$ 

<sup>&</sup>lt;sup>2</sup>Determined through 3D FEM simulation. Glass carrier type: Stainless steel

