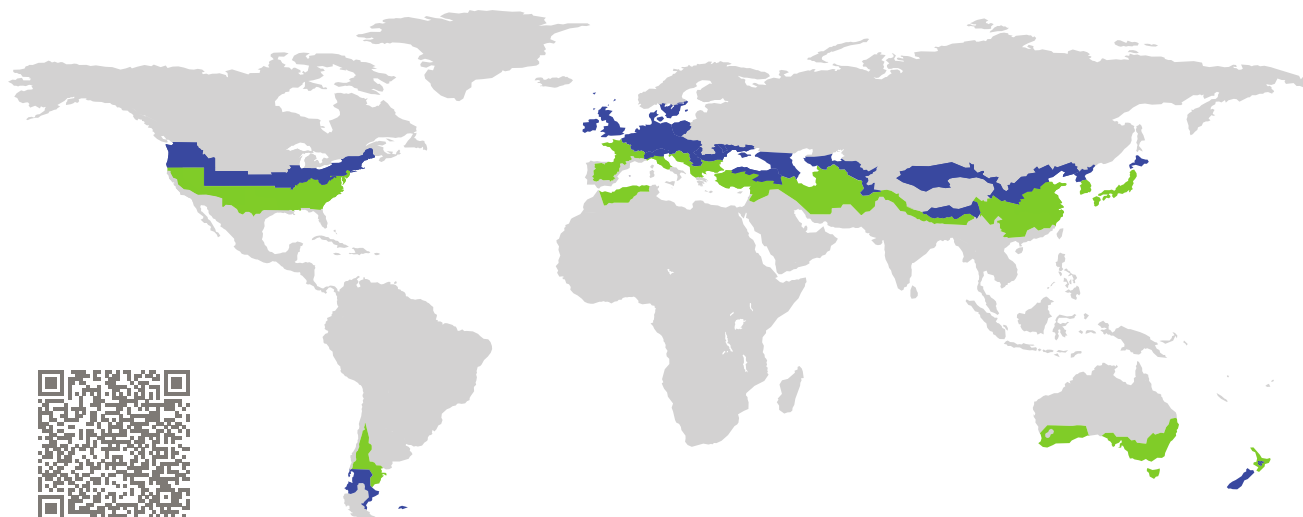


# CERTIFICATE

Certified Passive House Component

Component-ID 1538wi03 valid until 31st December 2025

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

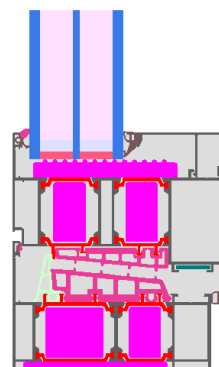


Category: **Window Frame**  
Manufacturer: **Aluron Sp. z o.o.,  
Zawiercie,  
Poland**  
Product name: **AS 110 Passiv**

**This certificate was awarded based on the following  
criteria for the cool, temperate climate zone**

Comfort  $U_W = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.70$



Passive House  
efficiency class

phE

phD

phC

phB

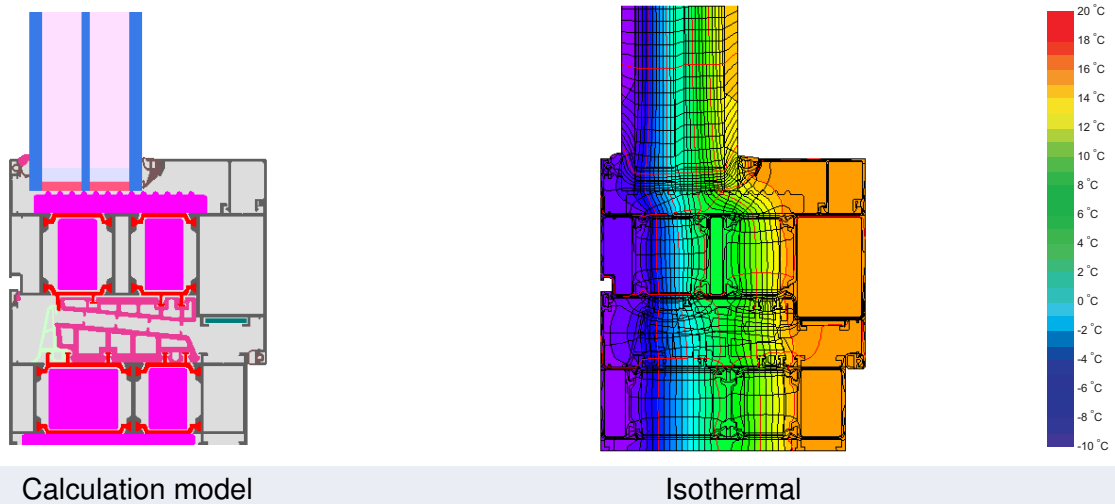
phA

cool, temperate climate



**CERTIFIED  
COMPONENT**

Passive House Institute



Calculation model Isothermal

### Description

Aluminium frame, insulated by EPS 0.032 W/(mK). Spacer: Swisspacer Ultimate, secondary sealing: DOWSIL 3364 warm edge silicone sealant. Pane thickness: 52 mm (6/18/4/18/6), rebate depth: 15 mm.

### Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$ . If a higher quality glazing is used, the window U-values will improve as follows:

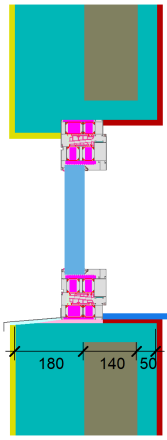
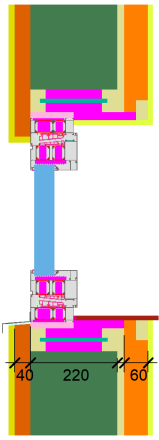
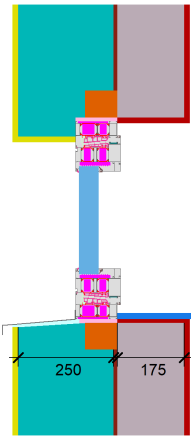
Glazing	$U_g =$	0.70	0.64	0.58	0.52	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	0.80	0.76	0.72	0.68	W/(m <sup>2</sup> K)






Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

## Validated installations

Formwork blocks (operable)	Lightweight timber (operable)	Exterior insulation and finishing system (EIFS) (operable)
$U_{\text{Wall}} = 0.15 \text{ W}/(\text{m}^2 \text{ K})$	$U_{\text{Wall}} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$	$U_{\text{Wall}} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$
		
$\Psi_{\text{install}}$ W/(m K)	$\Psi_{\text{install}}$ W/(m K)	$\Psi_{\text{install}}$ W/(m K)
Top 0.014	Top 0.018	Top 0.015
Side 0.014	Side 0.018	Side 0.015
Bottom 0.019	Bottom 0.020	Bottom 0.021
$U_{W,\text{installed}} = 0.84 \text{ W}/(\text{m}^2 \text{ K})$	$U_{W,\text{installed}} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$	$U_{W,\text{installed}} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$

Frame values		Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -glazing edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion (FM1)		165	0.94	0.022	0.76
Bottom (OB1)		132	0.82	0.023	0.77
Bottom (OB2)		122	0.85	0.023	0.76
Top (OH1)		132	0.82	0.023	0.77
Lateral (OJ1)		132	0.82	0.023	0.77
Spacer: SWISSPACER ULTIMATE		Secondary seal: DOWSIL™ 3364 Warm Edge IG Sealant			

