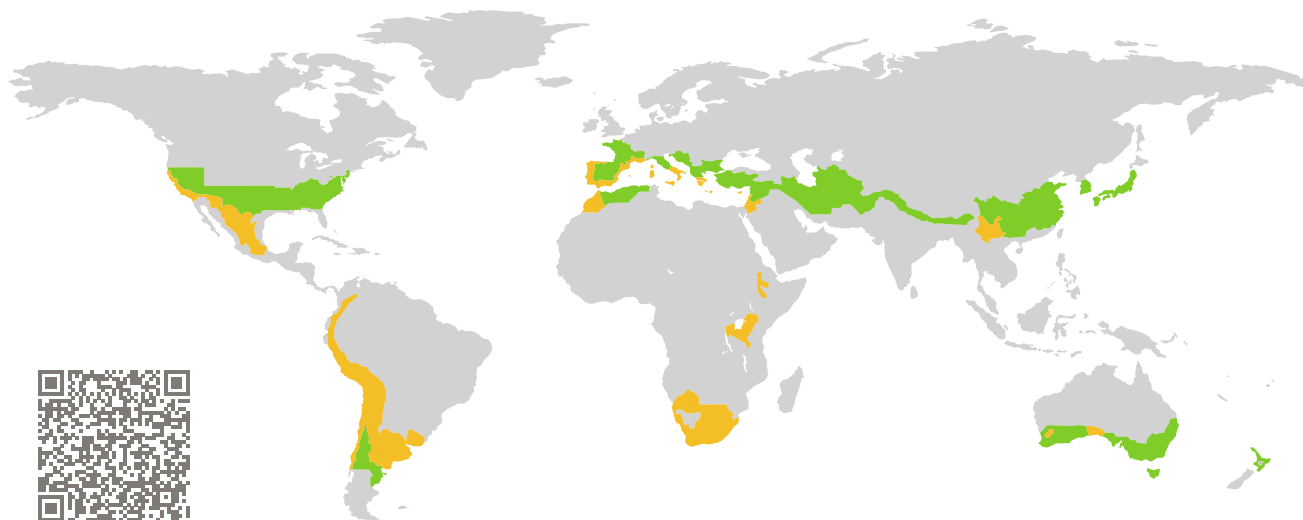


# CERTIFICATE

Certified Passive House Component

Component-ID 1178wi04 valid until 31st December 2025

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

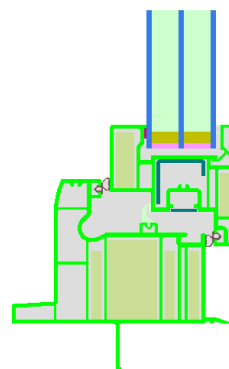


Category: **Window Frame**  
Manufacturer: **YKK AP Inc.,  
Tokyo,  
Japan**  
Product name: **APW 430 two action**

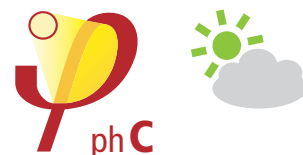
**This certificate was awarded based on the following  
criteria for the warm, temperate climate zone**

Comfort  $U_W = 1.00 \leq 1.00 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W, \text{installed}}$   $\leq 1.05 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g$   $= 0.90 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.65$



warm, temperate climate



**CERTIFIED  
COMPONENT**

Passive House Institute

Passive House  
efficiency class

phE

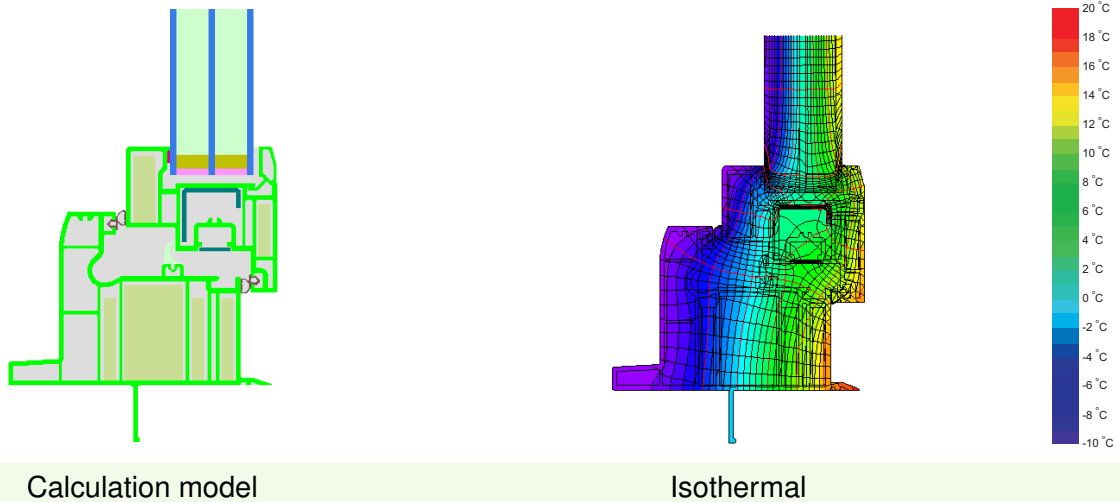
phD

phC

phB

phA

[www.passivehouse.com](http://www.passivehouse.com)



**Description**

PVC frame (0,17 W/(mK), insulated by Closed cell polyethylen foam (0.037 W/(mK). Pane thickness: 41 mm (3/16/3/16/3), rebate depth: 16 mm, spacer: Chromatech Ultra F.

**Explanation**

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.90 \text{ W}/(\text{m}^2 \text{ K})$ . If a higher quality glazing is used, the window U-values will improve as follows:

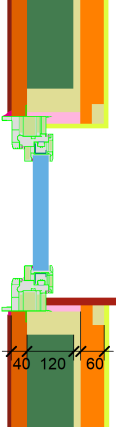

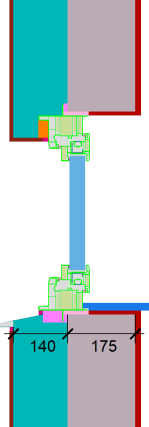
Glazing	$U_g =$	0.90	0.70	0.58	0.66	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	1.00	0.86	0.78	0.84	W/(m <sup>2</sup> K)





Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

## Validated installations

Lightweight timber (operable)		Lightweight timber (operable) 2		Exterior insulation and finishing system (EIFS) (operable)	
$U_{\text{Wall}} = 0.19 \text{ W}/(\text{m}^2 \text{ K})$		$U_{\text{Wall}} = 0.25 \text{ W}/(\text{m}^2 \text{ K})$		$U_{\text{Wall}} = 0.23 \text{ W}/(\text{m}^2 \text{ K})$	
					
$\Psi_{\text{install}}$	W/(m K)	$\Psi_{\text{install}}$	W/(m K)	$\Psi_{\text{install}}$	W/(m K)
Top	0.016	Top	0.017	Top	0.010
Side	0.016	Side	0.006	Side	0.010
Bottom	0.019	Bottom	0.021	Bottom	0.041
$U_{W,\text{installed}} = 1.05 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 1.04 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,\text{installed}} = 1.05 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -glazing edge $\Psi_g$ W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Mullion 1 casement	(1M1) 	132	1.13	0.030	0.65
Bottom	(OB1) 	118	0.96	0.033	0.65
Top	(OH1) 	118	0.96	0.033	0.65
Lateral	(OU1) 	118	0.96	0.033	0.65
Spacer: CHROMATECH ultra F			Secondary seal: Polysulfide		

