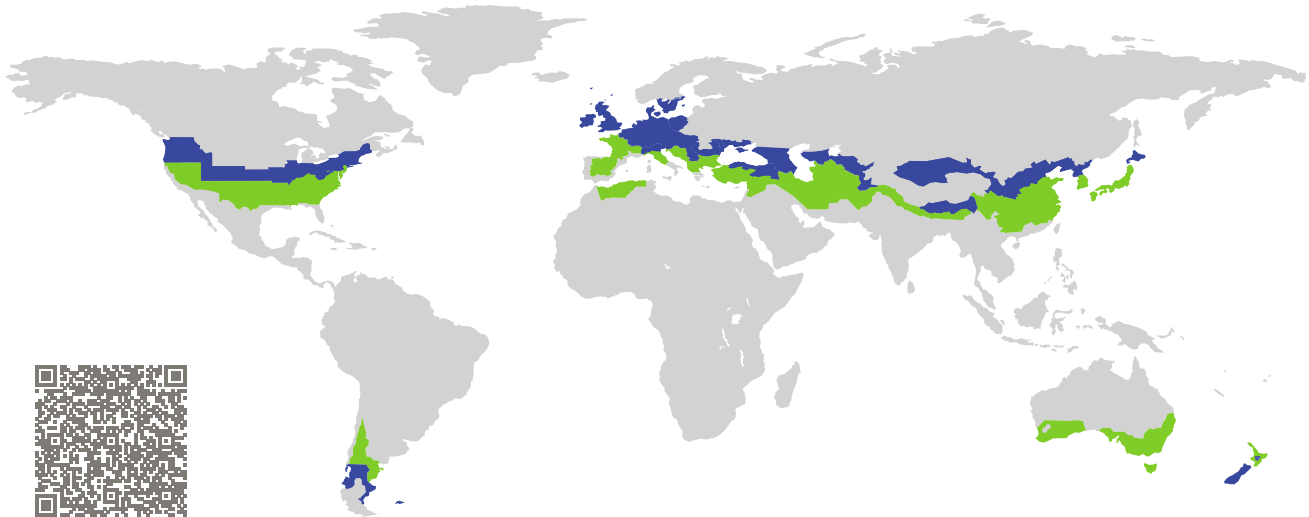


# CERTIFICATE

Certified Passive House Component

Component-ID 1633wi03 valid until 31st December 2021

Passive House Institute  
Dr. Wolfgang Feist  
64283 Darmstadt  
Germany

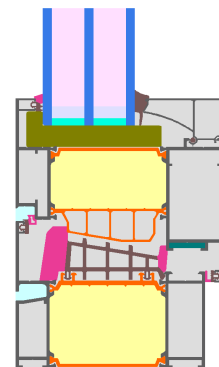


Category: **Window Frame**  
Manufacturer: **Harbin Huaxing Energy-Saving Door and Window Co., Ltd., Harbin Heilongjiang, China**  
Product name: **HS105P**

**This certificate was awarded based on the following criteria for the cool, temperate climate zone**

Comfort  $U_W = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$   
 $U_{W,\text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$   
with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene  $f_{Rsi=0.25} \geq 0.70$



cool, temperate climate



**CERTIFIED COMPONENT**

Passive House Institute

Passive House  
efficiency class

phE

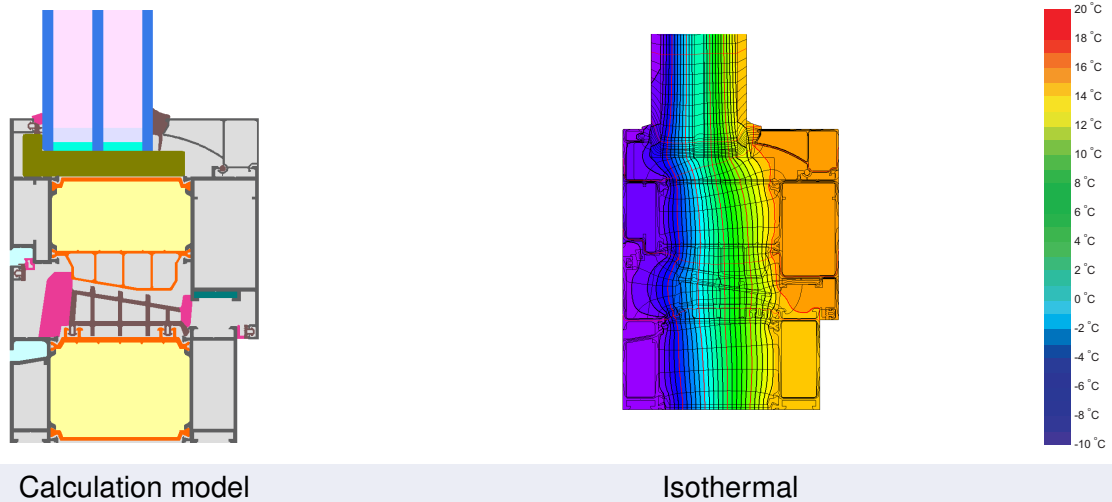
phD

phC

phB

phA

[www.passivehouse.com](http://www.passivehouse.com)



Calculation model Isothermal

### Description

Aluminium frame with serral separation (PA 0.30 W/(mK)) and insulation (PU foam 0.033 W/(mK) and PE foam 0.029 W/(mK)) Pane thickness: 51 mm (5/18/5/18/5), rebate depth: 15 mm. Spacer: TGI-Spacer Precision with butyl as secondary seal.

### Explanation





The window U-values were calculated for the test window size of 1.23 m × 1.48 m with  $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$ . If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.58	0.54	W/(m <sup>2</sup> K)
		↓	↓	↓	↓	
Window	$U_W =$	0.80	0.76	0.73	0.70	W/(m <sup>2</sup> K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

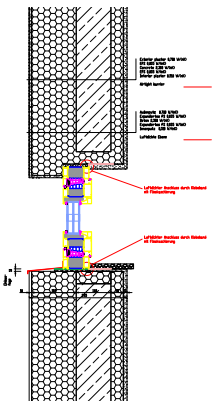
Further information relating to certification can be found on [www.passivehouse.com](http://www.passivehouse.com) and [passipedia.org](http://passipedia.org).

Frame values			Frame width $b_f$ mm	$U$ -value frame $U_f$ W/(m <sup>2</sup> K)	$\Psi$ -panel edge $\Psi_g$ W/(m K)	Temp. Factor $f_{RSI=0.25}$ [-]
Top	(to)		150	0.80	0.026	0.81
Side	(s)		150	0.80	0.026	0.81
Bottom	(bo)		150	0.80	0.026	0.81
Mullion 1 casement	(m1)		160	0.89	0.025	0.74
			Spacer: TGI-Spacer Precision		Secondary seal: Butyl	

### Validated installations

**Formwork blocks (operable)**

$U_{Wall} = 0.15 \text{ W}/(\text{m}^2 \text{ K})$

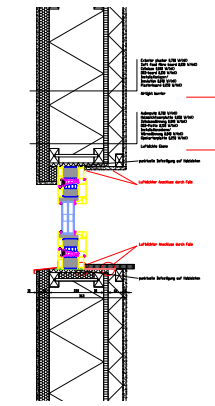


$\Psi_{install}$	W/(m K)
Top	0.016
Side	0.016
Bottom	0.021

$U_{W,installed} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$

**Lightweight timber (operable)**

$U_{Wall} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$

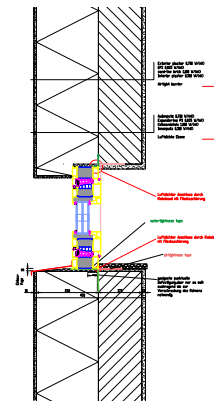


$\Psi_{install}$	W/(m K)
Top	0.017
Side	0.017
Bottom	0.021

$U_{W,installed} = 0.85 \text{ W}/(\text{m}^2 \text{ K})$

**Exterior insulation and finishing system (EIFS) (operable)**

$U_{Wall} = 0.13 \text{ W}/(\text{m}^2 \text{ K})$



$\Psi_{install}$	W/(m K)
Top	0.009
Side	0.009
Bottom	0.020

$U_{W,installed} = 0.83 \text{ W}/(\text{m}^2 \text{ K})$

