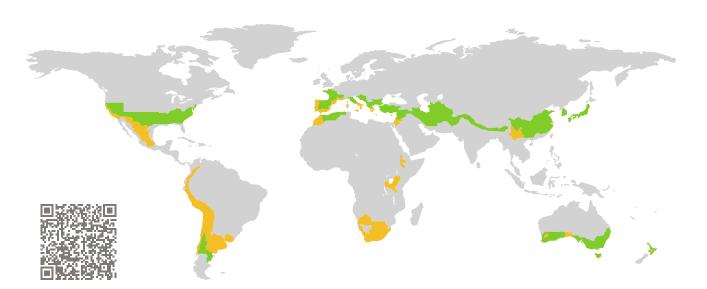
CERTIFICATE

Certified Passive House Component

Component-ID 1666sp04 valid until 31st December 2025

Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany



Category: Spacer for low-E-glazing

Manufacturer: Alu-Pro S.r.I,

Noale, Italy

Product name: MULTITECH A

This certificate was awarded based on the following criteria:

Depending on the climatic region, the spacer prevents high surface temperatures, which can cause mould. At least 3 out of the 7 reference frames fulfilled the spacer hygiene criteria for the relevant climatic region.

Hygiene $f_{Rsi} \ge 0.65$

The specific resistance of the spacer's edges is greater than the climate-independent minimum requirement.

Efficiency $R_E = 2.60 \,\mathrm{m}\,\mathrm{K/W} \geq 1.50 \,\mathrm{m}\,\mathrm{K/W}$

Type

Plastic with aluminium foil Height Box 2

6.50 mm

Thermal conductivity Box 2

 $0.510 \, \text{W/(m K)}$





Alu-Pro S.r.l

Via A. Einstein 8, Z.I., 30033 Noale, Italy

Description

Spacer bar produced in SAN reinforced with Glass Fibres (35 %)and a aluminium foil as diffusion barrier. Height of spacer 6,5 mm, Equivalent thermal transmittance acc. to WA 17/1, IFT Rosenheim: 0,51 W/(mK). Allowed sealants: PS, PU, Hotmelt and Silicone Available spacer widths: 8,10,12,13,14,15,16,18,20,22,24 and 27mm.

Spacer height: 6.50 mm

Thermal conductivity: 0.510 W/(m K) (WA 17/1, ift Rosenheim (measured)) Available spacer widths: 8, 10, 12, 13, 14, 15, 16, 18, 20, 22, 24 and 27 mm

Appropriate secondary seal	Specific edge resistance R_E	Efficiency class
Hotmelt Butyl	3.00 m K/W	phC
Polyurethane	2.60 m K/W	phC
Silicone	2.70 m K/W	phC

Explanation

Spacers are categorized into different efficiency classes based on the resistance of their edges R_E . A secondary polysulfide sealant is typically used, unless the spacer is not approved for polysulfide. A detailed report with the calculations is available from either the manufacturer or the Passive House Institute.

The Passive House Institute has defined global component requirements for seven climate regions. In principle, components that have been certified for climates with higher requirements can also be used in climates with lower requirements. This may be economically advantageous.

Use in PHPP:

If individually calculated values are not available then the thermal bridge loss coefficient specified in this document can be used. In this case, the appropriate reference frame must be selected and a 10% safety margin should be applied.

Further information regarding certification is available on www.passivehouse.com and www.passipedia.org .

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	Reference frames calculated with Polysulfide					
Climate	Arctic	Cool	Cool temperate	Warm temperate	Warm	
Glass	Quadruple	Triple	Triple	Triple	Double	
Glass package	4/12/3/12/3/12/4	6/18/2/18/6	6/16/6/16/6	6/16/6/16/6	6/16/6	
Glass U-value	$0.35 W/(m^2 K)$	$0.52 W/(m^2 K)$	$0.70 W/(m^2 K)$	$0.70 W/(m^2 K)$	1.20 W/(m ² K)	
Timber-aluminium integral frame						
U_f [W/(m ² K)]	0.48	0.62	0.73	0.87	1.03	
Ψ_g [W/(m K)]	0.044	0.047	0.046	0.045	0.049	
f _{Rsi} [-]	0.75	0.71	0.68	0.66	0.56	
Timber-aluminium		1 -	<u> </u>	<u> </u>		
U_f [W/(m ² K)]	0.54	0.57	0.75	0.97	1.19	
Ψ_g [W/(m K)]	0.048	0.051	0.050	0.049	0.054	
f _{Rsi} [-]	0.71	0.68	0.64	0.61	0.50	
Timber						
$U_f [W/(m^2 K)]$	0.51	0.53	0.78	0.86	0.99	
Ψ_g [W/(m K)]	0.041	0.047	0.045	0.045	0.048	
f _{Rsi} [-]	0.73	9.72	0.69	0.69	0.74	
Vinyl						
U_f [W/(m ² K)]	0.70	0.75	0.82	1.02	1.16	
Ψ_g [W/(m K)]	0.048	0.051	0.051	0.052	0.056	
f _{Rsi} [-]	0.74	0.71	0.69	0.69	0.57	
Aluminium						
U_f [W/(m ² K)]	0.60	0.61	0.71	0.73	1.17	
Ψ_g [W/(m K)]	0.052	0.058	0.059	0.058	0.063	
f _{Rsi} [-]	0.74	0.74	0.72	0.72	0.59	
Curtain wall timber	D::: 3	[Ewi3		
U_f [W/(m ² K)]	0.60	0.65	0.66	0.71	1.11	
Ψ_g [W/(m K)]	0.065	0.065	0.067	0.067	0.078	
f_{Rsi} [-]	0.68	0.67	0.64	0.64	0.50	
Curtain wall aluminium	£ .	B		1		
U_f [W/(m ² K)]	0.67	0.73	0.73	0.79	1.33	
Ψ_g [W/(m K)]	0.078	0.078	0.082	0.082	0.106	
f _{Rsi} [-]	0.77	0.76	0.73 🗸	0.73 🗸	0.61	

