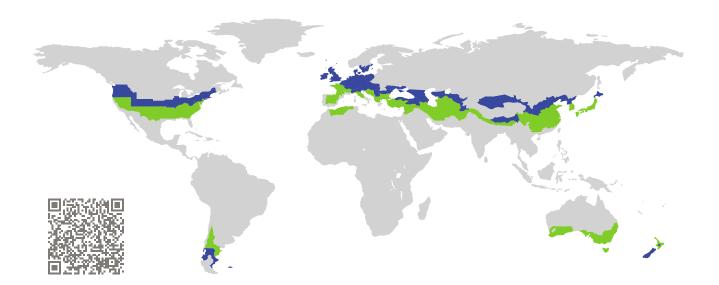
CERTIFICATE

Certified Passive House Component

Component-ID 2395ic03 valid until 31st December 2025

Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany

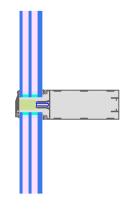


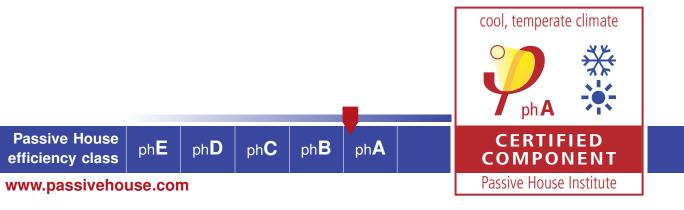
Category:	Glass roof
Manufacturer:	VELUX A/S,
	Hørsholm,
	Denmark
Product name:	DC 5/6

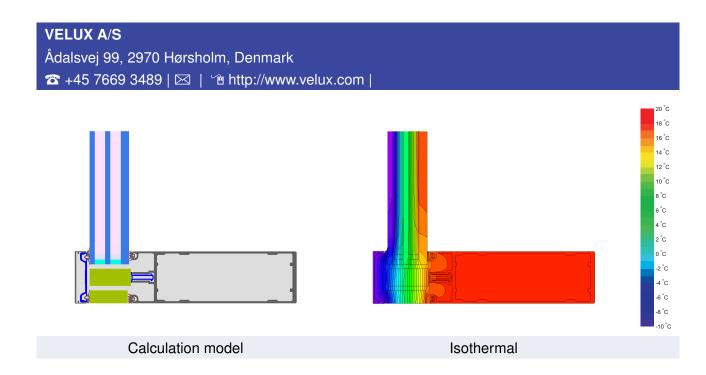
This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort	$U_{CW,i} = 0.86$	\leq	1.00 W/(m ² K)
	$U_{CW,i,installed}$	\leq	1.00 W/(m ² K)
	with U_g	=	0.70 W/(m ² K)

Hygiene $f_{Rsi=0.25}$ \geq 0.70







Description

Aluminium construction with covering and pressure strip from aluminium. Styrodur insulator in the glazing rebate. Screws thermallly separated by ABS. Losses by screws and glass carrier were determined by 3D-thermal flux analysis (PHI). Used Pane: 45.52 mm (6/12/6/12/9.52), intersection of the Glass: 15 mm. Used spacer: Thermobar. The glazing was calculated with a 6 mm secondary seal.

Explanation

The element U-values were calculated for the test element size of $1.20 \text{ m} \times 2.50 \text{ m}$ with $U_g = 0.70 \text{ W/(m^2 K)}$. If a higher quality glazing is used, the element U-values will improve as follows:

Glazing	$U_g =$	0.70	0.83	0.76	0.68	W/(m ² K)
		\downarrow	\downarrow	\downarrow	\downarrow	
Element	U _{CW,i}	0.86	0.98	0.91	0.84	W/(m ² K)

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame value	S		Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U</i> f ¹ W/(m ² K)	$arPsi$ -glazing edge $arPsi_g$ W/(m K)	Temp. Factor f _{Rsi=0.25} [-]
Mullion fixed	(0M1)	-	61	1.16	0.045	0.82
Transom fixed	(0T1)	+	61	1.46	0.046	0.81
Mullion 1 casement	(1M1)	-1-	149	2.86	0.050	0.60
Transom 1 casement	(1T1)	\$	149	3.09	0.045	0.61
Bottom fixed	(FB1)		61	1.15	0.044	0.81
Top fixed	(FH1)	Τ.	61	1.15	0.044	0.81
Lateral fixed	(FJ1)		61	1.15	0.049	0.80
Ridge	(RI1)	٨	340	0.67	0.044	0.80
Skylight	(SLF1)		155	1.11	0.049	0.78
Skylight fixed glazed incl.	(SLFi1)		172	0.97	0.049	0.78
		Sp	bacer: Thermobar Secondary seal: Butyl			

Thermal glass carrier bridge² χ_{GT} = 0.010 W/K

¹Includes $\Delta U = 0.22 \text{ W/(m^2 K)}$. Determined through 3D FEM simulation ²Determined through 3D FEM simulation. Glass carrier type: Non-metallic glass carrier with screws



