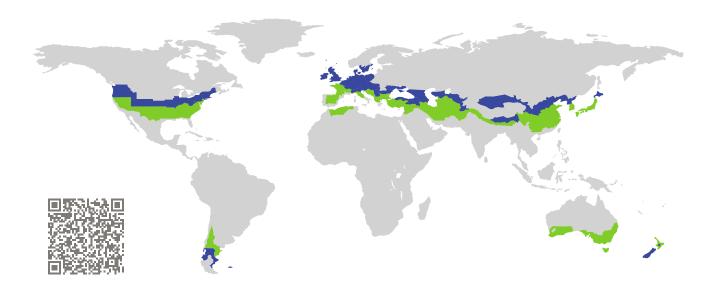
CERTIFICATE

Certified Passive House Component Component-ID 0724cw03 valid until 31st December 2025 Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany

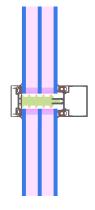


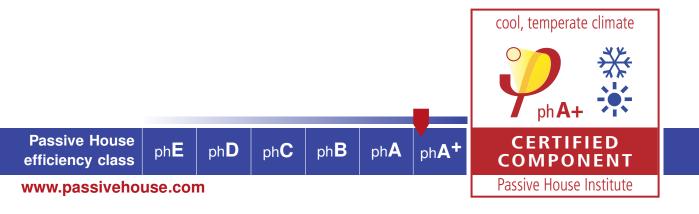
Category:	Curtain Wall
Manufacturer:	Kawneer,
	Harderwijk,
	Netherlands
Product name:	AA 100 HI+

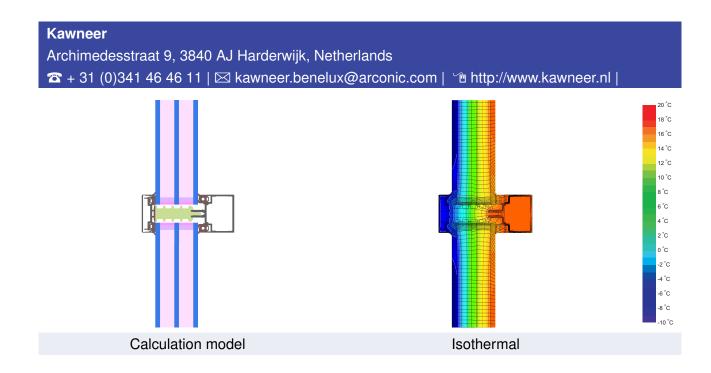
This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort	$U_{CW} = 0.79$	\leq	0.80 W/(m ² K)
	U _{CW,installed}	\leq	$0.85 W/(m^2 K)$
	with U_g	=	$0.70 W/(m^2 K)$

Hygiene $f_{Rsi=0.25}$ \geq 0.70







Description

Aluminium mullion and transom facade, cover- and pressure- strip of aluminium. PE-insulator ($\lambda = 0.038 \text{ W/(mK)}$ inside of the rebate. The losses by the screws habe been determined by measurement, the losses caused by the glass carrier by 3D-simulation (PHI). Used Pane: 54 mm (6/18/6/18/6), intersection of the Glass: 14 mm. Used spacer: Swissspacer V. The glazing was calculated with a 3 mm secondary seal. As it is often the case that this is thicker, today the calculation is carried out with a 6 mm secondary seal. This leads to a higher glazing edge thermal bridge, which can also be estimated by way of the spacer certificates: www.passivhauskomponenten.org / glazing edge bonds. The higher rates of heat loss can be compensated for by using e. g. improved glazing.

Explanation

The element U-values were calculated for the test element size of $1.20 \text{ m} \times 2.50 \text{ m}$ with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$. If a higher quality glazing is used, the element U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.53	0.48	W/(m ² K)
		\downarrow	\downarrow	\downarrow	\downarrow	
Element	U _{CW}	0.79	0.73	0.63	0.58	W/(m ² K)

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification

can be found on www.passivehouse.com and passipedia.org.

Frame value	es		Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U</i> _f ¹ W/(m ² K)	$arPsi$ -glazing edge $arPsi_g$ W/(m K)	Temp. Factor f _{Rsi=0.25} [-]
Mullion fixed	(0M1)	-	50	0.82	0.032	0.81
Transom	(0T1)		50	0.82	0.032	0.81
Bottom fixed	(FB1)	1	50	0.82	0.032	0.81
Top fixed	(FH1)	T	50	0.82	0.032	0.81
Lateral	(FJ1)		50	0.82	0.032	0.81
		Spacer:	SWISSPACER V Secondary seal: Polysul		ry seal: Polysulfide	

Thermal glass carrier bridge² χ_{GT} = 0.003 W/K

Validated installations

	timber (fixed zed)	Ventilated facade (fixed glazing)		Exterior insulation and finishing system (EIFS) (fixed glazed)	
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Тор	0.050	Тор	0.040	Тор	0.040
Left	0.050	Left	0.037	Left	0.037
Right	0.050	Right	0.037	Right	0.037
Bottom	0.050	Bottom	0.040	Bottom	0.040
$U_{W,\text{installed}} = 0$	0.85 W/(m ² K)	U _{W,installed}	$= 0.84 \text{ W}/(\text{m}^2 \text{ K})$	U _{W,installed} =	= 0.84 W/(m ² K)

¹Includes $\Delta U = 0.15 \text{ W/(m^2 K)}$. Determined through measurement ²Determined through 3D FEM simulation. Glass carrier type: Non-metallic glass carrier with screws

www.passivehouse.com