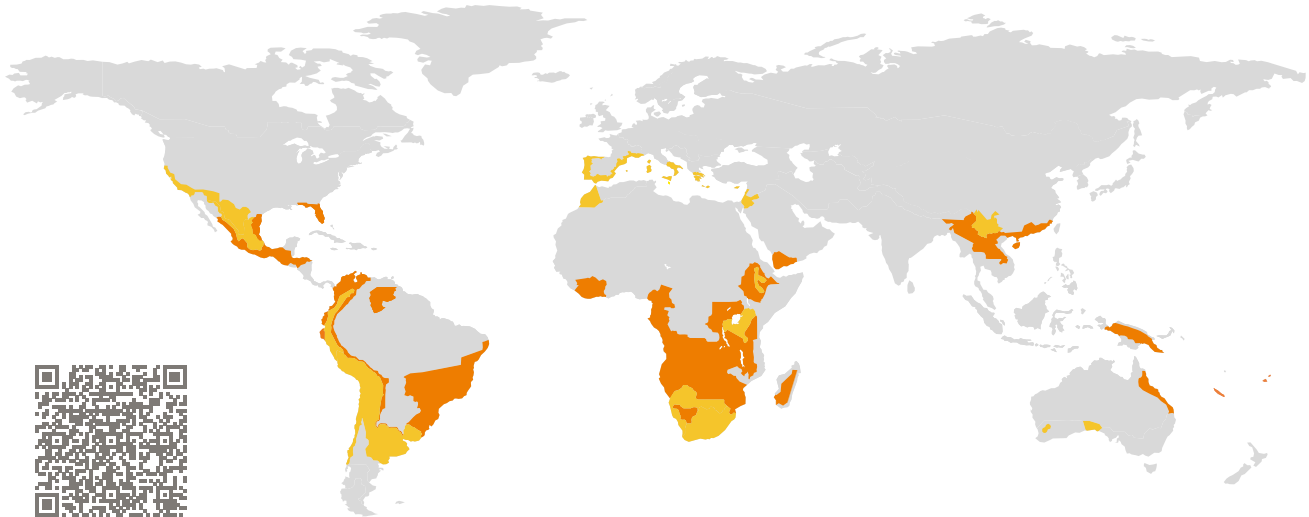


CERTIFICATE

Certified Passive House Component

Component-ID 2446wi05 valid until 31st December 2026

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

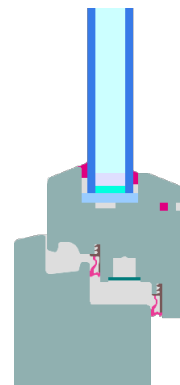


Category: **Window Frame**
Manufacturer: **Aventa Windows,
San Miguel de Allende,
Mexico**
Product name: **Ventana Termoacústica Aventa**

**This certificate was awarded based on the following
criteria for the warm climate zone**

Comfort $U_W = 1.20 \leq 1.20 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W, \text{installed}} \leq 1.25 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 1.10 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.55$



Passive House
efficiency class

phE

phD

phC

phB

phA

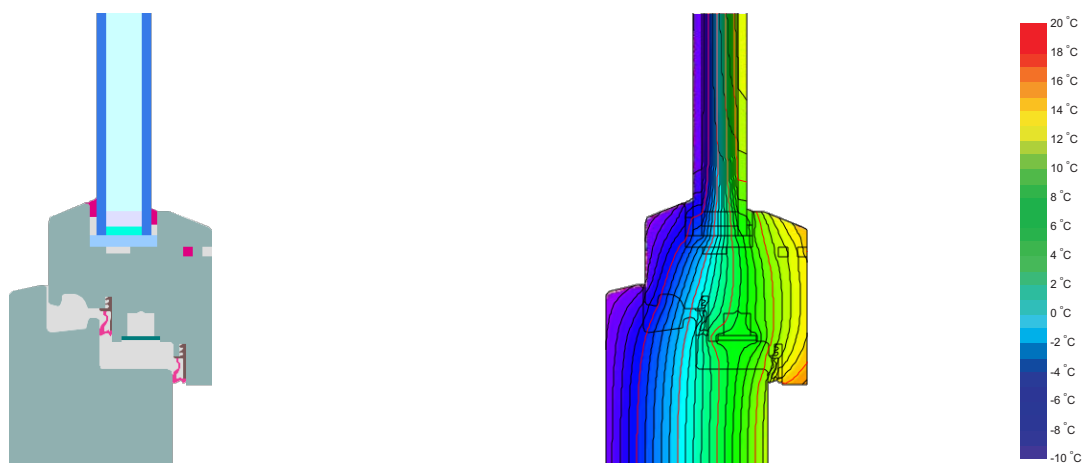
www.passivehouse.com

warm climate



**CERTIFIED
COMPONENT**

Passive House Institute



Calculation model

Isothermal

Description

Wood frame (spruce/fir, 0,110 W/(mK)). Glazing thickness 24mm (4/16/4), rebate depth 14mm, spacer: SWISSPACER Ultimate with butyl secondary seal.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 1.10$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

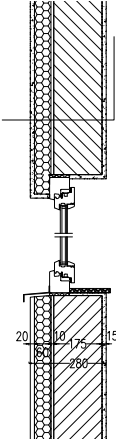
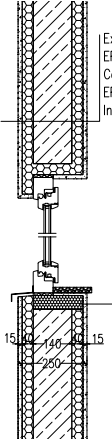
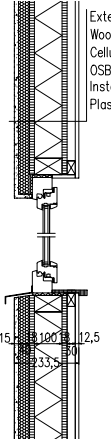
Glazing	$U_g =$	1.10	0.90	0.70	0.64	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_W =$	1.20	1.07	0.93	0.89	W/(m ² K)





Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Exterior insulation and finishing system (EIFS) (operable)	Formwork blocks (operable)	Lightweight timber (operable)
$U_{\text{Wall}} = 0.47 \text{ W/(m}^2 \text{ K)}$	$U_{\text{Wall}} = 0.32 \text{ W/(m}^2 \text{ K)}$	$U_{\text{Wall}} = 0.27 \text{ W/(m}^2 \text{ K)}$
 <p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Adhesive 0.70 W/(mK) Sand-lime brick 1.0 W/(mK) Interior plaster 0.57 W/(mK)</p>	 <p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Concrete 2.3 W/(mK) EPS 0.035 W/(mK) Interior plaster 0.57 W/(mK)</p>	 <p>Exterior plaster 0.7 W/(mK) Wood fibre board 0.050 W/(mK) Cellulose 0.040 W/(mK) OSB-board 0.13 W/(mK) Installation layer Plasterboard 0.25 W/(mK)</p>
Ψ_{install} W/(m K)	Ψ_{install} W/(m K)	Ψ_{install} W/(m K)
Top -0.001	Top -0.007	Top 0.006
Side -0.001	Side -0.007	Side -0.001
Bottom 0.057	Bottom 0.020	Bottom 0.027
$U_{W,\text{installed}} = 1.24 \text{ W/(m}^2 \text{ K)}$	$U_{W,\text{installed}} = 1.20 \text{ W/(m}^2 \text{ K)}$	$U_{W,\text{installed}} = 1.22 \text{ W/(m}^2 \text{ K)}$

Frame values	Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion (FM1) 	132	1.19	0.033	0.57
Bottom (OB1) 	116	1.18	0.032	0.62
Head (OH1) 	116	1.18	0.032	0.62
Jamb (OJ1) 	116	1.18	0.032	0.62
Spacer: Swisspacer Ultimate		Secondary seal: Butyl		

