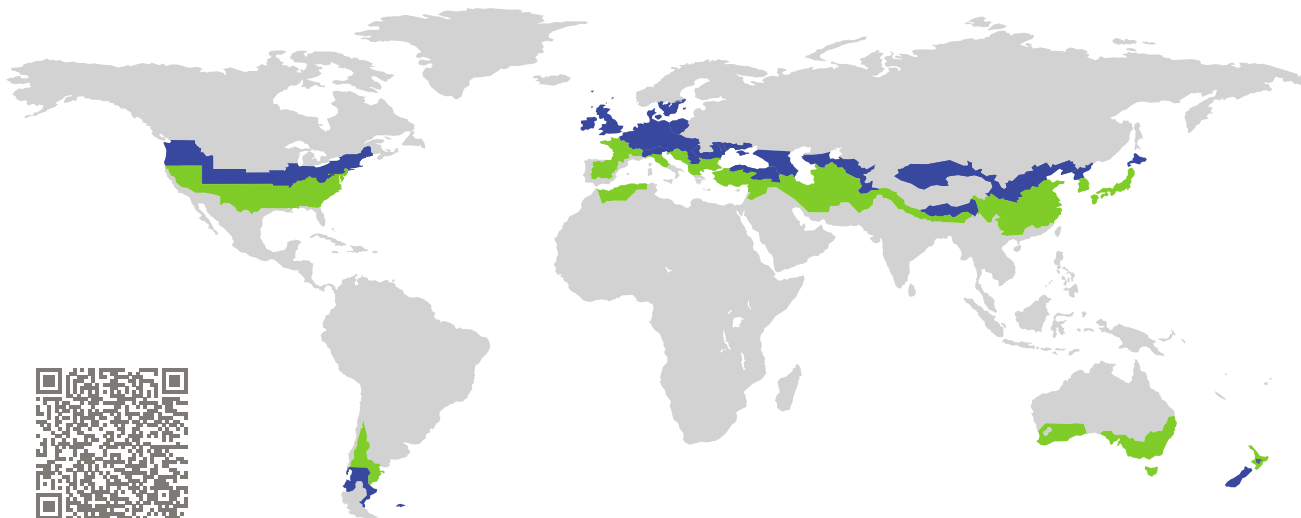


CERTIFICATE

Certified Passive House Component

Component-ID 1864cw03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

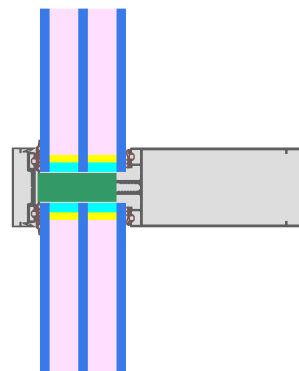


Category: **Curtain Wall**
Manufacturer: **Alumil S.A.,
Efkarpi Thessaloniki,
Greece**
Product name: **M7**

**This certificate was awarded based on the following
criteria for the cool, temperate climate zone**

Comfort $U_{CW} = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{CW, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



Passive House
efficiency class

phE

phD

phC

phB

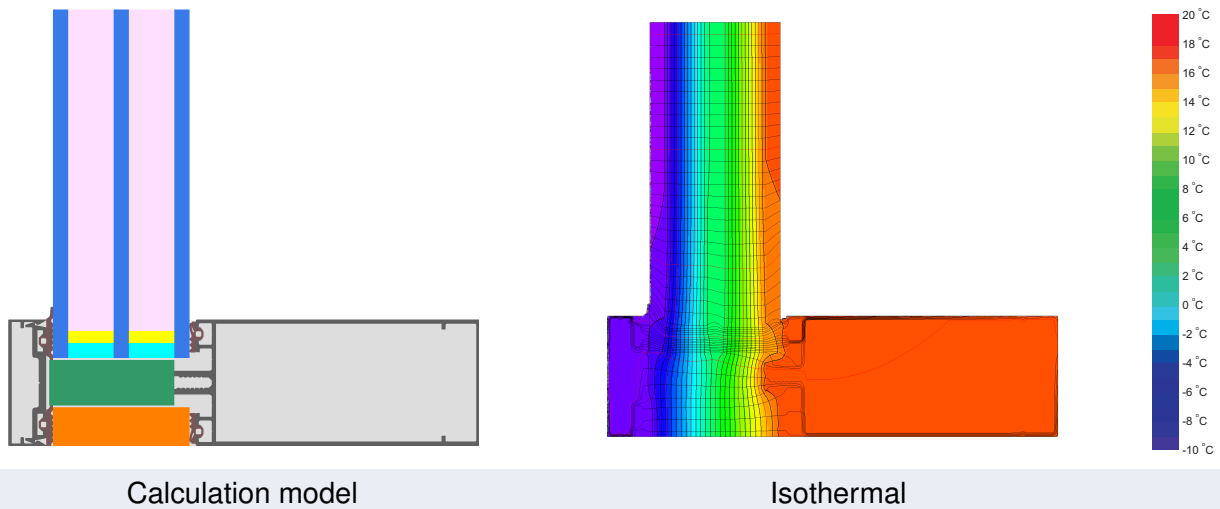
phA

cool, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute



Description

Aluminium curtain wall 50 mm wide, insulation by Nomatec XPE (0.039 W/mK). Standard values were used for the stainless steel pressure plate with screws [$\Delta U = 0.3 \text{ W}/(\text{m}^2\text{K})$]; and for the non-metallic glass carriers with metal screws [$\chi = 0.004 \text{ W/K}$]. Pane thickness: 54 mm (6/18/6/18/6), rebate depth: 15.3 mm. Spacer: SuperSpacer Premium with butyl as a secondary seal.

Explanation






The element U-values were calculated for the test element size of 1.20 m × 2.50 m with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$. If a higher quality glazing is used, the element U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.58	0.52	W/(m ² K)
		↓	↓	↓	↓	
Element	U_{CW}	0.80	0.75	0.69	0.63	W/(m ² K)

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

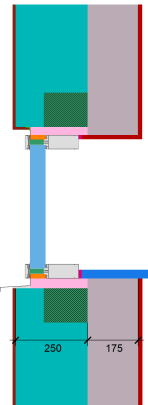
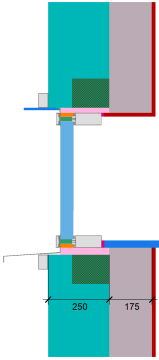
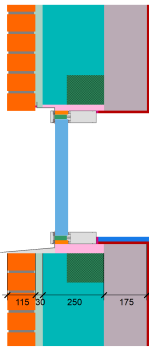
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values			Frame width b_f mm	U -value frame U_f^1 W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Mullion fixed	(OM1)		50	1.01	0.033	0.82
Transom fixed	(OT1)		50	0.99	0.036	0.84
Bottom fixed	(FB1)		50	1.00	0.035	0.84
Top fixed	(FH1)		50	1.00	0.035	0.84
Lateral fixed	(FJ1)		50	1.02	0.033	0.81
			Spacer: Super Spacer® Premium		Secondary seal: Butyl	

Thermal glass carrier bridge² $\chi_{GT} = 0.004$ W/K

Validated installations

Exterior insulation and finishing system		Ventilated facade		Cavity wall	
$U_{Wall} = 0.13$ W/(m ² K)		$U_{Wall} = 0.13$ W/(m ² K)		$U_{Wall} = 0.13$ W/(m ² K)	
					
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.025	Top	0.020	Top	0.020
Left	0.021	Left	0.019	Left	0.018
Right	0.021	Right	0.019	Right	0.018
Bottom	0.026	Bottom	0.021	Bottom	0.022
$U_{W,installed} = 0.84$ W/(m ² K)		$U_{W,installed} = 0.83$ W/(m ² K)		$U_{W,installed} = 0.83$ W/(m ² K)	

¹ Includes $\Delta U = 0.30$ W/(m² K). Standard value

² Standard value. Glass carrier type: Non-metallic glass carrier with screws

