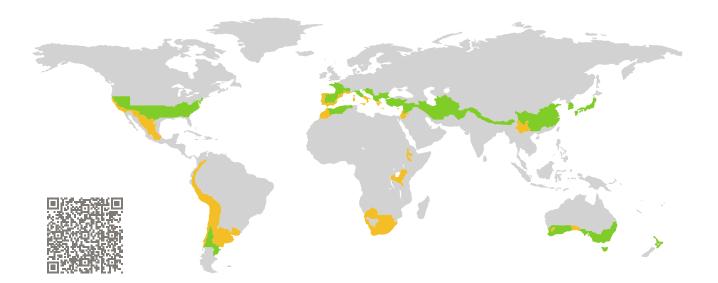
CERTIFICATE

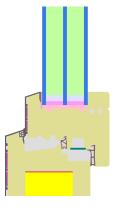
Certified Passive House Component Component-ID 2196wi04 valid until 31st December 2025 Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany

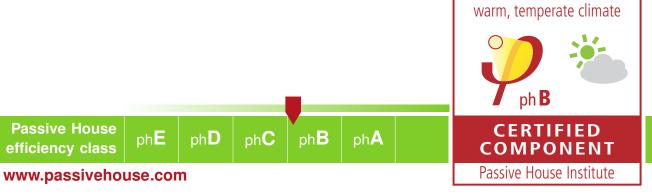


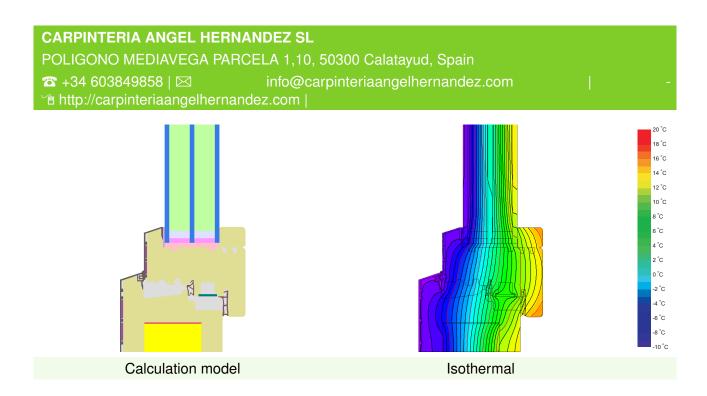
Category:	Window Frame
Manufacturer:	CARPINTERIA ANGEL HERNANDEZ
	SL,
	Calatayud,
	Spain
Product name:	VENTANA ΜΙΧΤΑ

This certificate was awarded based on the following criteria for the warm, temperate climate zone

Comfort	U_W = 1.00 $U_{W,\text{installed}}$ with U_g	\leq	1.00 W/(m ² K) 1.05 W/(m ² K) 0.90 W/(m ² K)
Hygiene	f _{Rsi=0.25}	\geq	0.65







Description

Timber frame (0.13 W/(mK)) with aluminium facing shell with PIR (0.027 W/(mK)) insulation inside the main frame. Sash rebate filled with in situ foam. Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 14 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m \times 1.48 m with $U_g = 0.90$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.90	0.70	0.64	0.60	$W/(m^2 K)$
		\downarrow	\downarrow	\downarrow	\downarrow	
Window	$U_W =$	1.00	0.86	0.82	0.79	W/(m ² K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)	
$U_{\text{Wall}} = 0.25$	W/(m ² K)	$U_{Wall} = 0$).25 W/(m ² K)	$U_{Wall} = 0.23 W/(m^2 K)$	
EPS 0.1 Concret EPS 0.1 Interior	r plaster 1.0 W/(mK) 035 W/(mK) 035 W/(mK) 035 W/(mK) plaster 0.57 W/(mK)	Wo Cel OS Ins	eriar plaster 1.0 W/(mK) ad fibre board 0.050 W/(mK) lulose 0.040 W/(mK) a-board 0.13 W/(mK) ulation 0.040 W/(mK) sterboard 0.25 W/(mK)		Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Adhesive 0.70 W/(mK) Sand-lime brick 1.0 W/(mK) Interior plaster 0.57 W/(mK) Suitable fastening, e.g. mounting frame or bracket, but only protruding as for as necessary 5 ^{for} fixing the window
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Тор	0.016	Тор	0.014	Тор	0.015
Side	0.016	Side	0.014	Side	0.015
Bottom	0.021	Bottom	0.024	Bottom	0.016
$U_{W,\text{installed}} = 1.$	05 W/(m ² K)	$U_{W,\text{installed}} = 1.05 \text{W}/(\text{m}^2 \text{K})$		$U_{W,\text{installed}} = 1.05 \text{W}/(\text{m}^2 \text{K})$	

Frame values	3		Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U</i> f W/(m ² K)	$arPsi$ -glazing edge $arPsi_g$ W/(m K)	Temp. Factor f _{Rsi=0.25} [-]
Flying Mul- lion	(FM1)	1	134	1.12	0.025	0.67
Bottom	(OB1)	4	110	1.01	0.028	0.70
Тор	(OH1)	T	110	1.01	0.028	0.70
Lateral	(OJ1)	11-	110	1.01	0.028	0.70
	Spa	cer: SWI	SSPACER ULTIMAT	E Sec	ondary seal: Polysulf	ide

www.passivehouse.com