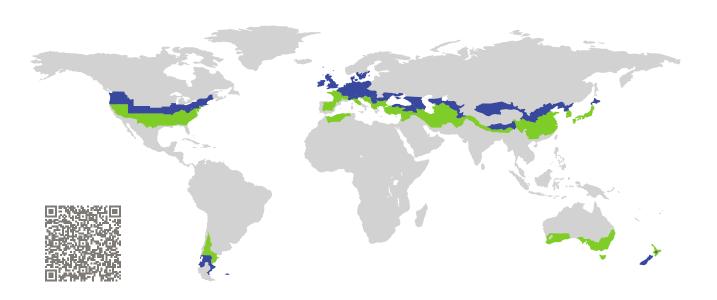
CERTIFICATE

Certified Passive House Component

Component-ID 2432wi03 valid until 31st December 2025

Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany



Category: Window Frame

Manufacturer: Isothermic Portes et fenêtres,

Thetford Mines,

Canada

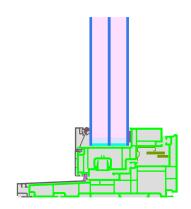
Product name: Série 2 Casement H1

This certificate was awarded based on the following criteria for the cool, temperate climate zone

 $Comfort \quad \textit{U}_{\textit{W}}\text{= }0.79 \quad \leq \quad 0.80\,\textrm{W}/\textrm{(m}^2\,\textrm{K)}$

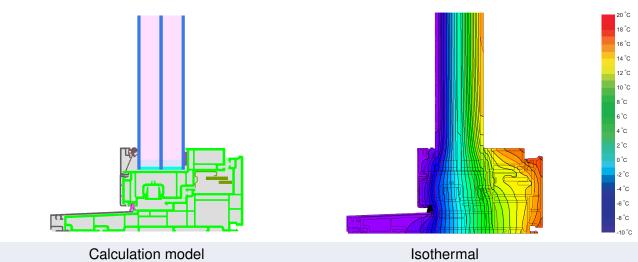
 $U_{W,\text{installed}} \leq 0.85 \text{ W/(m}^2 \text{ K)}$ with $U_q = 0.70 \text{ W/(m}^2 \text{ K)}$

Hygiene $f_{Rsi=0.25}$ \geq 0.70





Isothermic Portes et fenêtres 370, chemin du Mont Granit Ouest, G6G0P6 Thetford Mines, Canada ↑ 1 800 905-5234 | ☑ d.robichaud@isothermic.ca | ↑ http://www.isothermic.ca |



Description

Vinyl frame with aluminium cladding on the outside. Pane thickness: 44 mm (3/17.5/3/17.5/3). Rebate depth: 20 mm. Spacer: Swisspacer Ultimate. Secondary sealing: butyl. Maximum dimensions without fiberglass reinforcement: 0.813 m (width), 1.60 m (height). Using fiberglass reinforcement, the frame has an Uf-value of 0.97 W/(m².K) at the bottom and top sections, and 0.95 W/(m².K) at the side section. It is suitable for awning and casement windows.

Explanation

The window U-values were calculated for the test window size of 1.23 m \times 1.48 m with U_g = 0.70 W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing
$$U_g = 0.70$$
 0.64 0.58 0.54 W/(m² K)
 \downarrow \downarrow \downarrow \downarrow \downarrow Window $U_W = 0.79$ 0.74 0.69 0.66 W/(m² K)

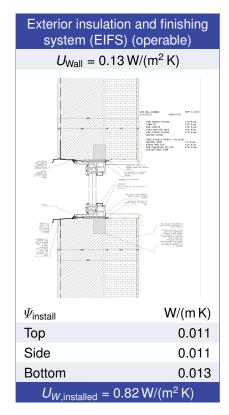
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

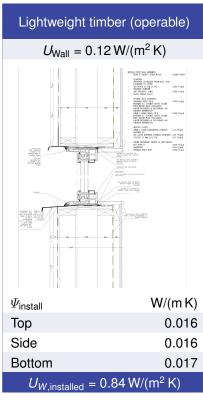
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

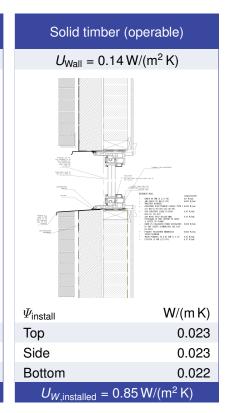
Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

2/4 Série 2 Casement H1

Validated installations







Frame values			Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U_f</i> W/(m² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor f _{Rsi=0.25} [-]
Mullion 1 casement	(1M1)	7	137	0.96	0.017	0.72
Transom 1 casement	(1T1)	*	137	0.96	0.017	0.72
Bottom	(OB1)		77	0.90	0.017	0.73
Тор	(OH1)	f	77	0.90	0.017	0.73
Lateral	(OJ1)	!	77	0.89	0.017	0.72
	Spacer: SWISSPACER ULTIMATE Secondary seal: Butyl					

