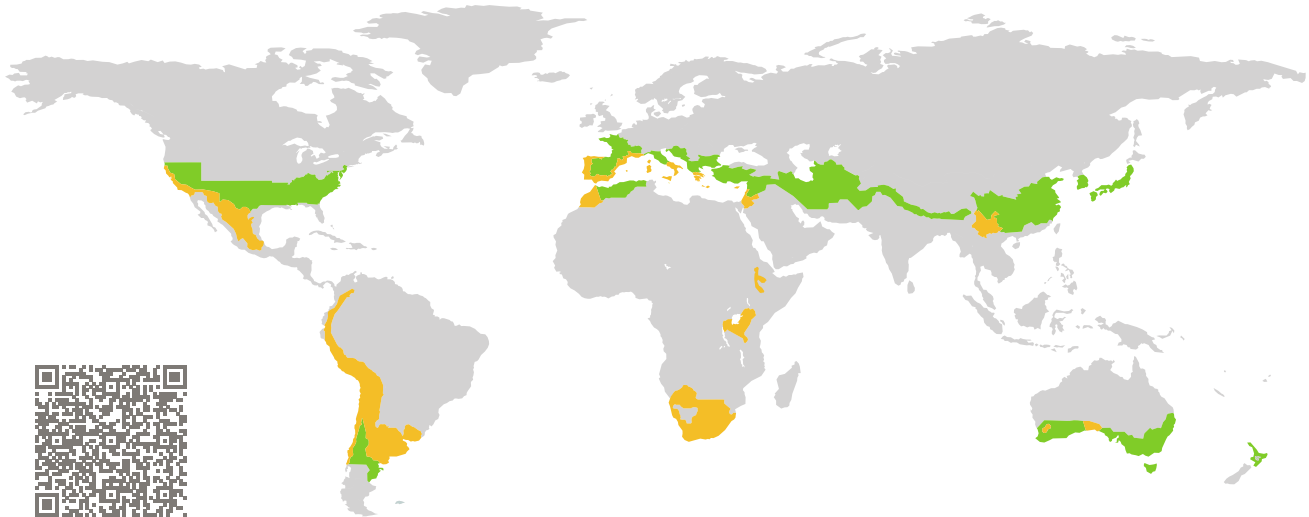


CERTIFICATE

Certified Passive House Component

Component-ID 2119wi04 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

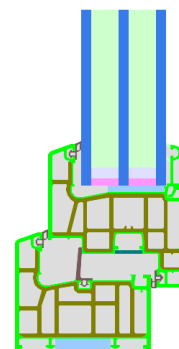


Category: **Window Frame**
Manufacturer: **Adopen Plastik ve İnşaat San.A.Ş.,
Döşemealtı/Antalya,
Turkey**
Product name: **Penwood 883**

**This certificate was awarded based on the following
criteria for the warm, temperate climate zone**

Comfort $U_{W=1.00} \leq 1.00 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W,\text{installed}} \leq 1.05 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.90 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.65$



warm, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute

Passive House
efficiency class

phE

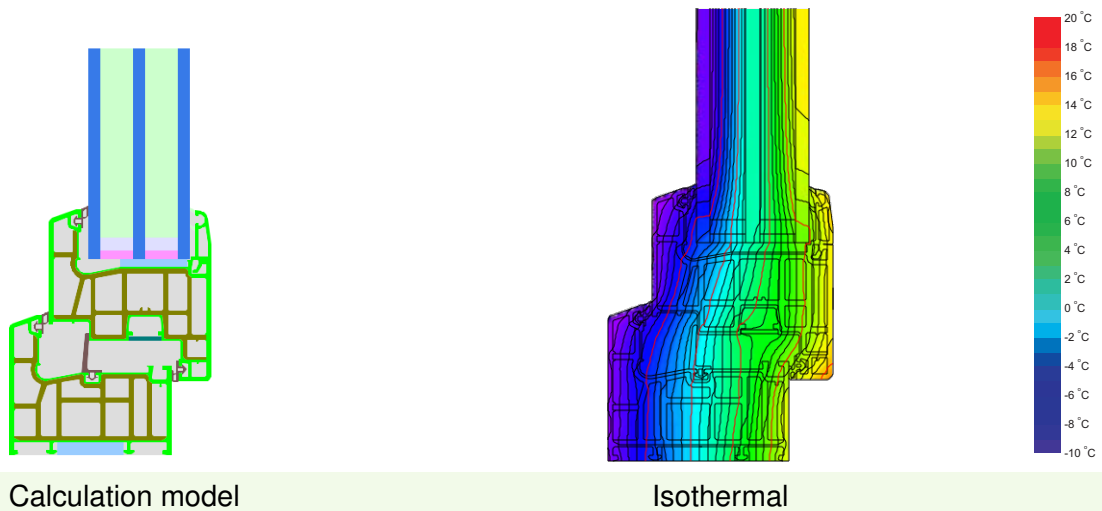
phD

phC

phB

phA

www.passivehouse.com



Description

PVC frame with plastic composite (PVC + wood dust, 0,22 W/(mK)), insulated with PE-foam (0,037 W/(mK)), Glazing 4/18/4/18/4. Spacer: Swisspacer Ultimate with polysulfide secondary seal. Maximum size: 1.4m x 1.8m. There are no colour restrictions.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.90$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.90	0.82	0.74	0.66	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_W =$	1.00	0.95	0.90	0.84	W/(m ² K)

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Cavity wall (operable)	
$U_{Wall} = 0.25 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.25 \text{ W}/(\text{m}^2 \text{ K})$		$U_{Wall} = 0.22 \text{ W}/(\text{m}^2 \text{ K})$	
<p>Exterior plaster 1.0 W/(mK) EPS 0.035 W/(mK) Concrete 2.3 W/(mK) EPS 0.035 W/(mK) Interior plaster 0.57 W/(mK)</p> <p>Insulation 0.040 W/(mK)</p>		<p>Exterior plaster 1.0 W/(mK) Wood fibre board 0.053 W/(mK) Cellulose 0.040 W/(mK) OSB-board 0.13 W/(mK) Insulation 0.040 W/(mK) Plasterboard 0.25 W/(mK)</p>		<p>Clinker Brick 1.2 W/(mK) Air gap EPS 0.035 W/(mK) Sand-lime brick 1.0 W/(mK) Interior plaster 0.57 W/(mK)</p> <p>Suitable fastening, e.g. mounting frame or bracket, but only protruding as far as necessary for fixing the window</p>	
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.001	Top	0.005	Top	-0.001
Side	0.001	Side	0.005	Side	-0.001
Bottom	0.026	Bottom	0.029	Bottom	0.017
$U_{W,installed} = 1.02 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,installed} = 1.03 \text{ W}/(\text{m}^2 \text{ K})$		$U_{W,installed} = 1.01 \text{ W}/(\text{m}^2 \text{ K})$	

Frame values		Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Mullion 1 casement	(1M1)	146	0.94	0.029	0.71
Bottom	(OB1)	121	0.99	0.030	0.72
Top	(OH1)	121	0.99	0.030	0.72
Lateral	(OJ1)	121	0.99	0.030	0.72
Spacer: SWISSPACER ULTIMATE			Secondary seal: Polysulfide		

