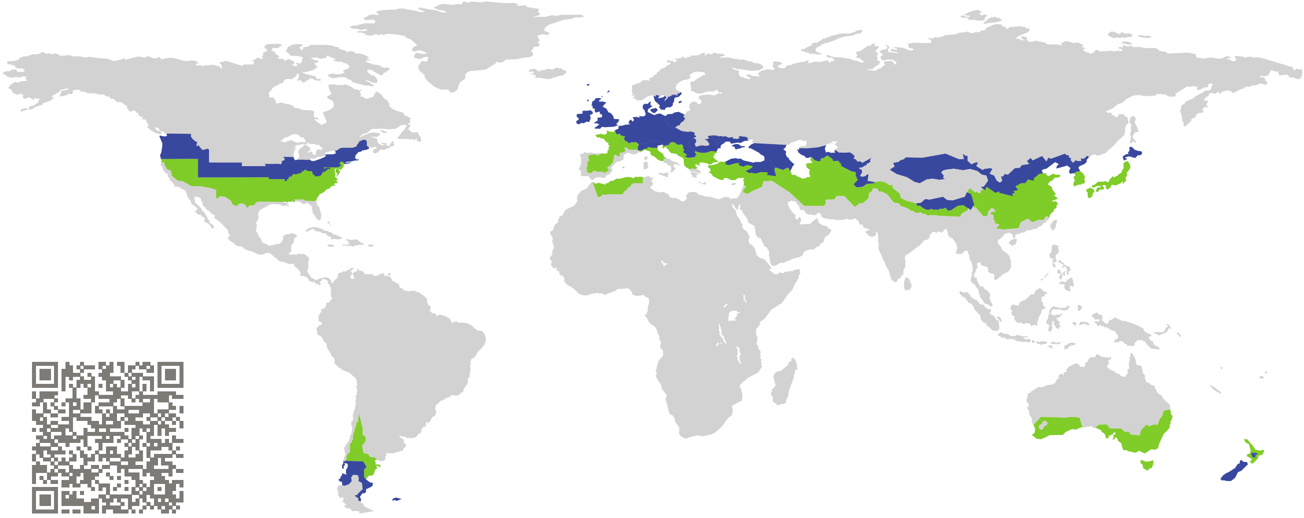
CERTIFICATE

Certified Passive House Component

Component-ID 1522wi03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category:	**Window Frame**
Manufacturer:	**Aluron Sp. z o.o., Zawiercie, Poland**
Product name:	**GEMINI Passiv**

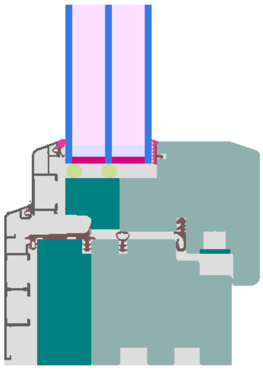
This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort $U_W = 0.76 \leq 0.80\ \mathrm{W/(m^2\,K)}$

$U_{W,\mathrm{installed}} \leq 0.85\ \mathrm{W/(m^2\,K)}$

with $U_g = 0.70\ \mathrm{W/(m^2\,K)}$

Hygiene $f_{Rsi=0.25} \geq 0.70$



cool, temperate climate

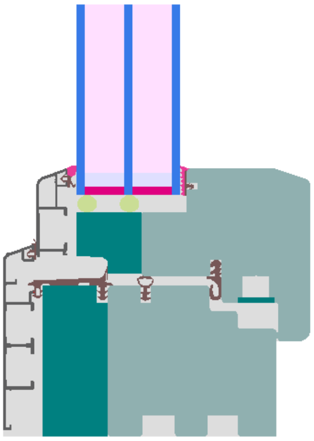
phB

CERTIFIED COMPONENT

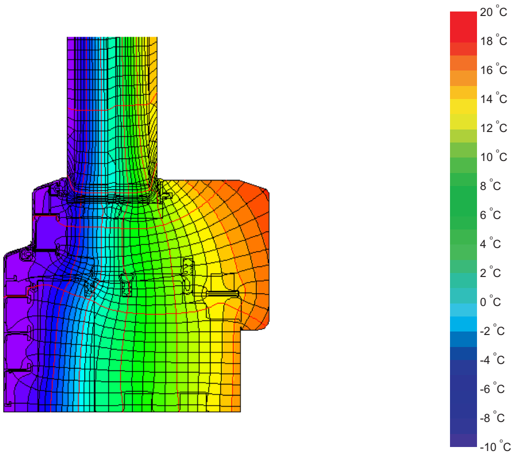
Passive House Institute

Passive House efficiency class	phE	phD	phC	phB	phA

www.passivehouse.com



Calculation model



Isothermal

Description

Timber Aluminium frame (Spruce/fir 0,11 W/(mK)), insulated by highly resistant PS-foam (0.043 W/(mK)). The certificate covers the variants of system GEMINI Passiv: Classic, Softline, Retro, Linear, Quadrat as long as only the aluminium cladding changes. Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 12 mm. Spacer: SWISSPACER Ultimate with DOWSIL™ 3362 silicone secondary seal.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.70\,\mathrm{W/(m^2\,K)}$. If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	U_g =	0.70	0.64	0.58	0.52	$\mathrm{W/(m^2\,K)}$
		↓	↓	↓	↓	
Window	U_W =	0.76	0.72	0.68	0.64	$\mathrm{W/(m^2\,K)}$

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

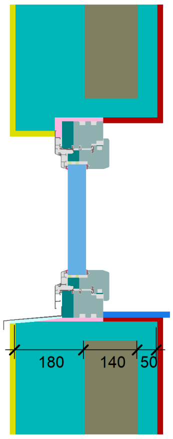
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification
can be found on www.passivehouse.com and passipedia.org.

Validated installations

Formwork blocks (operable)

$U_{\mathrm{Wall}} = 0.15\,\mathrm{W/(m^2\,K)}$

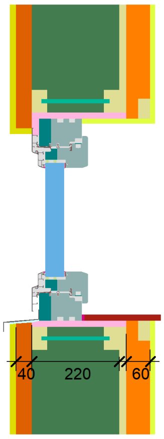


Ψ_{install}	W/(m K)
Top	0.005
Side	0.005
Bottom	0.015

$U_{W,\mathrm{installed}} = 0.78\,\mathrm{W/(m^2\,K)}$

Lightweight timber (operable)

$U_{\mathrm{Wall}} = 0.13\,\mathrm{W/(m^2\,K)}$

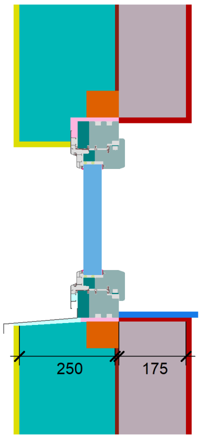


Ψ_{install}	W/(m K)
Top	0.013
Side	0.013
Bottom	0.020

$U_{W,\mathrm{installed}} = 0.80\,\mathrm{W/(m^2\,K)}$

Exterior insulation and finishing system (EIFS) (operable)

$U_{\mathrm{Wall}} = 0.13\,\mathrm{W/(m^2\,K)}$



Ψ_{install}	W/(m K)
Top	0.004
Side	0.004
Bottom	0.021

$U_{W,\mathrm{installed}} = 0.78\,\mathrm{W/(m^2\,K)}$

Frame values	Frame width b_f mm	U-value frame U_f W/(m² K)	Ψ-glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion (FM1)	134	0.73	0.026	0.70
Bottom (OB1)	124	0.69	0.026	0.70
Top (OH1)	124	0.69	0.026	0.70
Lateral (OJ1)	124	0.69	0.026	0.70

Spacer: SWISSPACER ULTIMATE Secondary seal: DOWSIL™ 3362 Insulating Glass Silicone Sealant