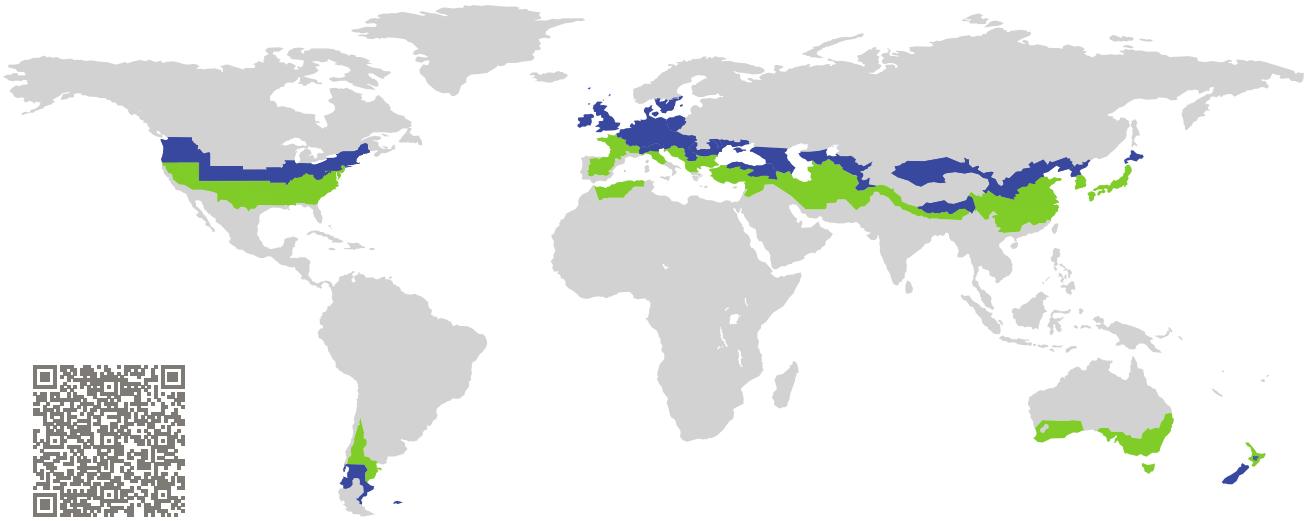
CERTIFICATE

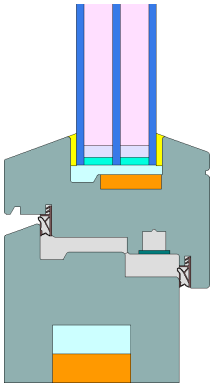
Certified Passive House Component

Component-ID 1552wi03 valid until 31st December 2025

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category:	**Window Frame**
Manufacturer:	**Rangate,** **Blaine, WA,** **United States of America**
Product name:	**108-92 Rangate PassiveFLEX** **Tilt-Turn**



This certificate was awarded based on the following criteria for the cool, temperate climate zone

Comfort	U_W = 0.80	≤	0.80 W/(m² K)
	$U_{W,installed}$	≤	0.85 W/(m² K)
	with U_g	=	0.70 W/(m² K)
Hygiene	$f_{Rsi=0.25}$	≥	0.70

cool, temperate climate

phB

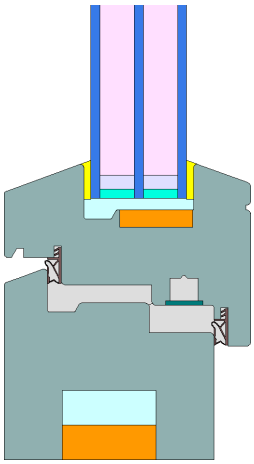
CERTIFIED COMPONENT

Passive House Institute

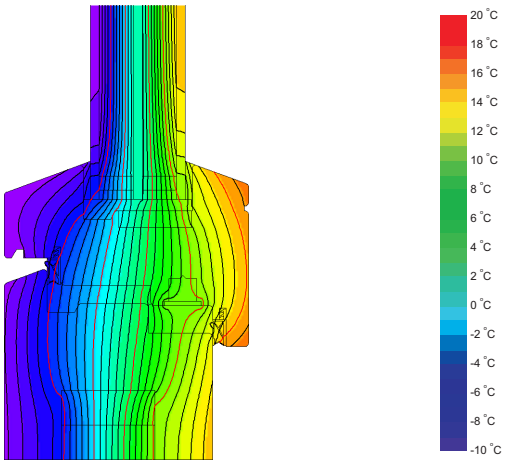
Passive House efficiency class	phE	phD	phC	phB	phA

www.passivehouse.com

Rangate
1120 Yew Ave, 98230 Blaine, WA, United States of America
☎ +1 888 810 2522 | ✉ info@rangate.com | http://rangate.com/passive |



Calculation model



Isothermal

Description

Tilt-Turn timber frame (0.11 W/mK) with cork (0.045 W/mK) and aerogel - blanket (0.020 W/mK) insulation inside the sash and main frame. Spacer: Super Spacer Tri-seal with butyl secondary sealing. Pane thickness: 42 mm (4/15/4/15/4), rebate depth: 15 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with U_g = 0.70 W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

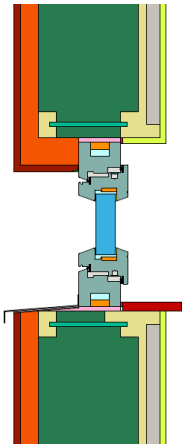
Glazing	U_g =	0.70	0.64	0.58	0.54	W/(m² K)
		↓	↓	↓	↓	
Window	U_W =	0.80	0.76	0.72	0.70	W/(m² K)

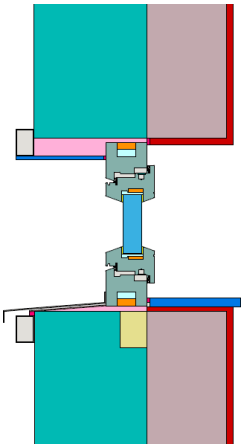
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

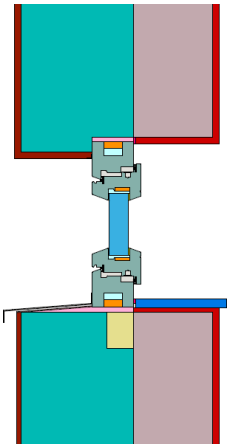
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification
can be found on www.passivehouse.com and passipedia.org.

Validated installations

Lightweight timber (operable)	
U_{Wall} = 0.13 W/(m² K)	
	
$\Psi_{install}$	W/(m K)
Top	0.012
Side	0.012
Bottom	0.028
$U_{W,installed}$ = 0.85 W/(m² K)	

Ventilated facade	
U_{Wall} = 0.13 W/(m² K)	
	
$\Psi_{install}$	W/(m K)
Top	0.009
Side	0.009
Bottom	0.031
$U_{W,installed}$ = 0.84 W/(m² K)	

Exterior insulation and finishing system (EIFS) (operable)	
U_{Wall} = 0.13 W/(m² K)	
	
$\Psi_{install}$	W/(m K)
Top	0.011
Side	0.011
Bottom	0.031
$U_{W,installed}$ = 0.85 W/(m² K)	

Frame values		Frame width b_f mm	U-value frame U_f W/(m² K)	Ψ-glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Flying Mullion	(FM1) 	128	0.88	0.024	0.73
Bottom	(OB1) 	130	0.83	0.024	0.73
Top	(OH1) 	130	0.83	0.024	0.73
Lateral	(OJ1) 	130	0.83	0.024	0.73
Spacer: Super Spacer® TriSeal™ / T-Spacer™ Premium				Secondary seal: Butyl	