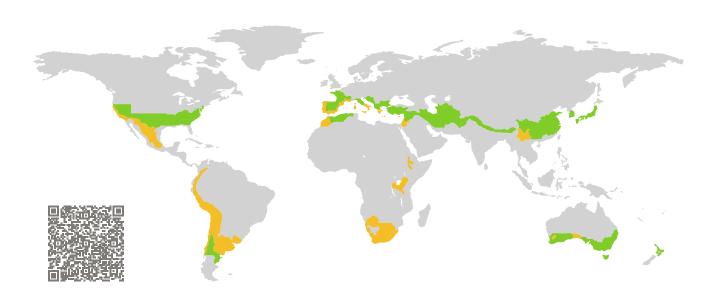
CERTIFICATE

Certified Passive House Component

Component-ID 2042wi04 valid until 31st December 2025

Passive House Institute Dr. Wolfgang Feist 64283 Darmstadt Germany



Category: Window Frame

Manufacturer: Mikron Industries, Inc. (a Quanex

Building Products Company),

Kent, WA,

United States of America

Product name: 11300 Series

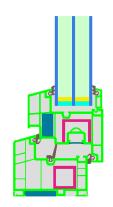
This certificate was awarded based on the following criteria for the warm, temperate climate zone

 $\mbox{Comfort} \quad \textit{U}_{\textit{W}} = 1.00 \quad \leq \quad 1.00 \ \mbox{W/(m}^2 \ \mbox{K)}$

 $U_{W,\text{installed}} \leq 1.05 \text{ W/(m}^2 \text{ K)}$

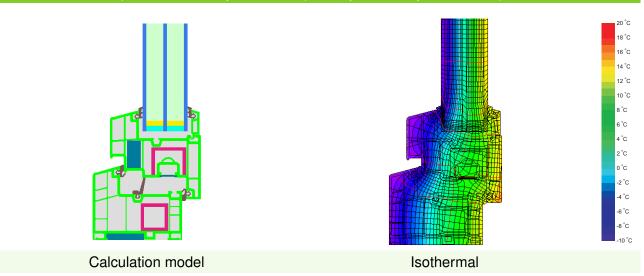
with $U_g = 0.90 \,\mathrm{W/(m^2 \,K)}$

Hygiene $f_{Rsi=0.25}$ \geq 0.65









Description

Vinyl window, supported by glassfiber reinforced PU. Maximum tested size: 1219 * 1829 mm corresponding to 2.23 m² Pane thickness: 41,3 mm (3,2/15,9/3,2/15,8/3,2), rebate depth: 15 mm. Spacer: SuperSpacer Premium with butyl as secondary seal.

Explanation

The window U-values were calculated for the test window size of 1.23 m \times 1.48 m with U_g = 0.90 W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing
$$U_g = \begin{array}{cccccc} 0.90 & 0.60 & 0.70 & 0.80 & \text{W/(m}^2 \, \text{K)} \\ \downarrow & \downarrow & \downarrow & \downarrow \\ \text{Window} & U_W = \begin{array}{ccccccc} 1.00 & 0.79 & 0.86 & 0.93 & \text{W/(m}^2 \, \text{K)} \end{array}$$

Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

2/5 11300 Series

Frame values			Frame width <i>b_f</i> mm	U -value frame U_f W/(m ² K)	Ψ -glazing edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Mullion 2 casements	(2M1)	1	205	1.13	0.023	0.70
Bottom	(OB1)	4	120	1.02	0.023	0.73
Тор	(OH1)		120	1.02	0.023	0.73
Lateral	(OJ1)	11	120	1.02	0.023	0.73
Spacer: Super Spacer Premium Secondary seal: Butyl						

Validated installations

